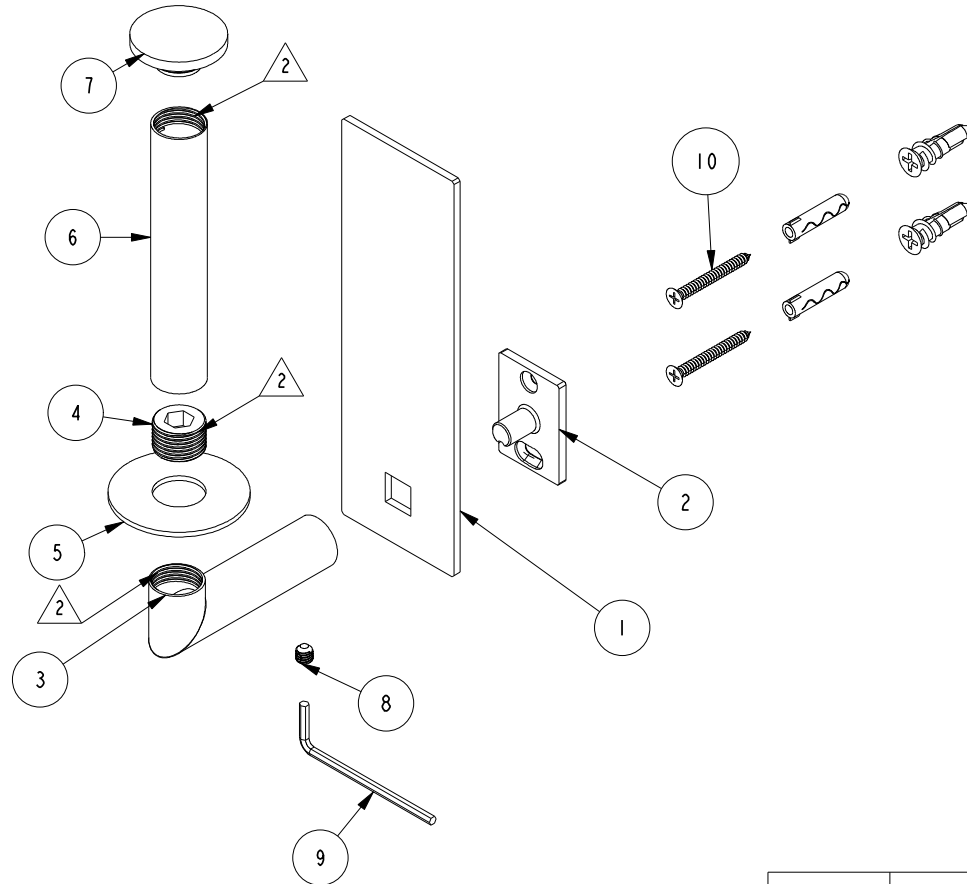


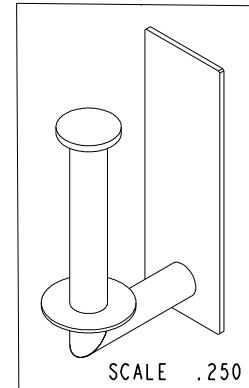
NOTES:

1. TO INSPECT ASSEMBLY, FOLLOW FIRST ARTICLE AND IN PROCESS INSPECTION SHEET.

2 APPLY LOCTITE 680 TO THREADS



BILL OF MATERIAL (CURRENT LEVEL)				
ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	40801	HOOK BACKPLATE	PART	1
2	28XXG	MOUNTING BRACKET	PART	1
3	7-805	TISSUE HOLDER ARM	ASSEMBLY	1
4	92419	NIPPLE	PART	1
5	40379	SPARE TOILET TISSUE HOLDER PLATE	PART	1
6	40378	SPARE TOILET TISSUE HOLDER RISER	PART	1
7	40789	POST FINAL	PART	1
8	92031	SCRW, M6 X 1 X 6 SKT HD CUP PT W/ SELF LOC SS	PART	1
9	10615	HEX KEY, 3MM ALLOY STEEL	PART	1
10	1-206	HARDWARE PACK	ASSEMBLY	1



		-	-
TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	-	-
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING FIXTURE #		REMOVE ALL BURRS AND SHARP EDGES	

UNITS ARE: INCHES [MM]		
TOLERANCES ARE:		
FRACTIONS	DECIMALS	ANGLES
±1/16"	±.001	±1°
	±.002	
	±.005	
	±.010	
	±.015	
	±.020	
	±.030	
	±.040	
	±.050	
	±.060	
	±.070	
	±.080	
	±.090	
	±.100	
	±.125	
	±.150	
	±.175	
	±.200	
	±.250	
	±.300	
	±.350	
	±.400	
	±.450	
	±.500	
	±.562	
	±.625	
	±.688	
	±.750	
	±.812	
	±.875	
	±.938	
	±.1000	
	±.1250	
	±.1500	
	±.1750	
	±.2000	
	±.2500	
	±.3000	
	±.3500	
	±.4000	
	±.4500	
	±.5000	
	±.5625	
	±.6250	
	±.6875	
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	±.8750	
	±.9375	
	±.10000	
	±.12500	
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	±.40000	
	±.45000	
	±.50000	
	±.56250	
	±.62500	
	±.68750	
	±.75000	
	±.81250	
	±.87500	
	±.93750	
	±.100000	
	±.125000	
	±.150000	
	±.175000	
	±.200000	
	±.250000	
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