# "Duality Pumps Since 1939"

Product information presented here reflects conditions at time of publication. Consult factory regarding discrepancies or inconsistencies.





SECTION: 3.10.030 FM0487 0309

Supersedes 0208

visit our web site: www.zoeller.com

#### MAIL TO: P.O. BOX 16347 • Louisville, KY 40256-0347 SHIP TO: 3649 Cane Run Road • Louisville, KY 40211-1961 (502) 778-2731 • 1 (800) 928-PUMP • FAX (502) 774-3624

# SUMP/SEWAGE BASINS

#### **COMPARE THESE FEATURES**

- Available in high density polyethylene structural foam, polyethylene or
- Ideal for residential, commercial and industrial applications.
- Complete with necessary sealing hardware and flanges.
- Available with 2" or 3" vent and 2" or 3" discharge.
- Lid with gasket and 4" cast iron inlet hub with anticorrosion coating are included with the sewage basins.
- Centerline of hub is located 10½" from top of basin (std.). Custom locations Temperature rated 130°F.
- Polyethylene sewage pump basins are IAPMO approved. For 10' stack test models, refer to charts on pages 2 and 3.
- Sealed (Radon) basins for sump pumps in 18" x 22" and 18" x 30" sizes.
- Polyethylene sump basin available with plastic unsealed covers in 18" x 22".

- Sewage basins are watertight and gastight when properly installed.
- Durable steel cover with gasket standard on simplex and duplex sewage basins.
- One piece, seamless construction on all basins.
- Duplex covers include two pump plates and inspection plate.
- Ready to install for economical and simple installation.
- Dimensional Engineering data available.
- Fiberglass models available that will pass the 10' water stack test (Refer to charts on pages 2 and 3). (L. A. - RR-5311)
- · Various custom diameters & lengths available in fiberglass, consult factory. Also with 10' water stack test.

#### CONSULT FACTORY FOR LARGER SIZE BASINS OR SPECIAL APPLICATIONS.



### SUMP AND RADON BASINS

18" x 22" Heavy Duty Polyethylene, no inlet hole and hub (P/N 31-0444). Radon basin with inlet and hub (P/N 31-0251). 18" x 22"

Poly, 4" inlet-grommet (loose), no inlet hole. Includes one-piece 18" x 30"



Premium Basin with Split Cover, AFD, Torque Stops, Black. 18" x 30"



P/N 31-1608

Products may not be exactly as pictured

NOTE: Polyethylene basins should be used for indoor installations only.

# SIMPLEX SEWAGE BASINS

18" x 30" Polyethylene Structural Foam, Polyethylene or Fiberglass

24" x 30" Polyethylene or Fiberglass



SIMPLEX BASIN and COVER INCLUDES:

Discharge and Vent Flange

Gaskets and hardware

Cord Seal

4" Inlet Hub

COMBO HUB (Poly Structural Foam Only)



THREE BOLT HUB FOR DWV PIPE



PIPE SEAL



SNAP-IN HUB (Poly Structural Foam Only)

# **DUPLEX SEWAGE BASINS**

30" x 36" Polyethylene or Fiberglass 36" x 36" Polyethylene or Fiberglass

48" x 48" Fiberglass



#### **DUPLEX BASIN AND COVER INCLUDES:**

Discharge and Vent Flange Cord Seals 4" Inlet Hub - Cast Iron Shown Inspection Plate Gaskets and hardware



# 18" & 24" DIAMETER BASIN AND COVERS POLYETHYLENE/POLYETHYLENE STRUCTURAL FOAM/FIBERGLASS

|           | SIMPLEX BASINS & COVERS |                 |                 |                           |                 |                           |                  |               |  |  |  |  |
|-----------|-------------------------|-----------------|-----------------|---------------------------|-----------------|---------------------------|------------------|---------------|--|--|--|--|
|           | 2" Vent                 | 3" V            | ent ent         | Basin                     |                 | Covers                    |                  |               |  |  |  |  |
| Size      | 2"<br>Discharge         | 2"<br>Discharge | 3"<br>Discharge | Style                     | IAPMO<br>Listed | Style                     | IAPMO<br>Capable | 4" Inlet      |  |  |  |  |
| 18" X 30" | 31-0081                 | N/A             | N/A             | Poly                      | N               | Steel - Split             | N                | Cast Iron Hub |  |  |  |  |
| 18" X 30" | 31-0091                 | 31-0084         | 31-0082         | Poly                      | Υ               | Steel - Solid             | N                | Cast Iron Hub |  |  |  |  |
| 18" X 30" | 31-0154                 | 31-0157         | 31-0155         | Fiberglass                | N               | Steel - Split             | N                | Cast Iron Hub |  |  |  |  |
| 18" X 30" | 31-0159                 | 31-0162         | 31-0161         | Poly                      | Υ               | Steel - Solid - 10' Stack | Υ                | Pipe Seal     |  |  |  |  |
| 18" X 30" | 31-0214                 | 31-0217         | 31-0215         | Fiberglass                | N               | Steel - Solid - 10' Stack | Υ                | Cast Iron Hub |  |  |  |  |
| 18" X 30" | 31-1649                 | 31-1650         | 31-1651         | Poly Structural Foam, AFD | N               | PSF - Solid - 10' Stack   | Υ                | Snap-In Hub   |  |  |  |  |
| 18" X 30" | 31-1652                 | 31-1653         | 31-1654         | Poly Structural Foam      | N               | PSF - Solid - 10' Stack   | Υ                | Combo Hub     |  |  |  |  |
| 18" X 30" | 31-1655                 | 31-1656         | 31-1657         | Poly Structural Foam      | N               | PSF - Solid - 10' Stack   | Υ                | Snap-In Hub   |  |  |  |  |
| 18" X 30" | 31-0608                 | N/A             | N/A             | Poly (Integral Side Vent) | N               | Poly - Solid              | N                | Pipe Seal     |  |  |  |  |
| 18" X 30" | 31-0615                 | N/A             | N/A             | Poly                      | Υ               | Steel - Solid             | N                | Pipe Seal     |  |  |  |  |
| 18" X 30" | 31-1098                 | N/A             | N/A             | Poly Structural Foam      | N               | Poly - Solid              | N                | Combo Hub     |  |  |  |  |
| 18" X 30" | 31-1099                 | 31-1101         | 31-1100         | Poly Structural Foam      | N               | Poly - Split              | N                | Combo Hub     |  |  |  |  |
| 18" X 30" | 31-1338                 | 31-1338         | N/A             | Poly Structural Foam      | N               | Poly - Solid              | N                | Snap-In Hub   |  |  |  |  |
| 24" X 24" | 31-1997                 | N/A             | N/A             | Poly                      | N               | Poly - Solid              | N                | Pipe Seal     |  |  |  |  |
| 24" X 30" | 31-0004                 | 31-0027         | 31-0006         | Fiberglass                | N               | Steel - Solid             | N                | Cast Iron Hub |  |  |  |  |
| 24" X 30" | 31-0039                 | 31-0042         | 31-0040         | Poly                      | N               | Steel - Solid             | N                | Cast Iron Hub |  |  |  |  |
| 24" X 30" | 31-0218                 | 31-0221         | 31-0219         | Fiberglass                | N               | Steel - Solid -10' Stack  | Υ                | Cast Iron Hub |  |  |  |  |
| 24" X 36" | 31-1102                 | 31-1104         | 31-1103         | Poly Structural Foam      | N               | FG - Solid                | N                | Combo Hub     |  |  |  |  |

|                    | SUMP BASINS  |  |  |  |  |  |
|--------------------|--|--|--|--|--|--|
| Item No.           | Description  |  |  |  |  |  |
| 31-0444<br>31-0251 | Polyethylene Basin without Hub & Hole - 18" x 22"<br>Polyethylene Basin with Inlet Hole, without Hub - 18" x 22" |  |  |  |  |  |

|          | SUMP BASIN COVERS  |  |  |  |  |  |  |
|----------|--|--|--|--|--|--|--|
| Item No. | Description  |  |  |  |  |  |  |
| 17-0135  | 18" Cover - One Piece, Polyethlene Molded with 3" x 13" Opening                          |  |  |  |  |  |  |
| 17-0131  | 18" Cover - One Piece, Steel with 3" Vent, 11/2" Discharge, and Cord Grommet (Radon Lid) |  |  |  |  |  |  |
| 17-0294  | 18" Cover - One Piece, Polyethylene with 1 ½" Discharge and Cord Grommet.                |  |  |  |  |  |  |



#### 30", 36" & 48" DIAMETER BASINS AND COVERS - POLYETHYLENE/FIBERGLASS

|           | DUPLEX BASINS & COVERS |                 |                 |                 |                 |                                    |                  |               |  |  |  |  |  |
|-----------|------------------------|-----------------|-----------------|-----------------|-----------------|------------------------------------|------------------|---------------|--|--|--|--|--|
|           | 2" Vent                | 3" V            | 3" Vent         |                 |                 | Covers                             |                  |               |  |  |  |  |  |
| Size      | 2"<br>Discharge        | 2"<br>Discharge | 3"<br>Discharge | Style           | IAPMO<br>Listed | Style                              | IAPMO<br>Capable | 4" Inlet      |  |  |  |  |  |
| 30" X 36" | 31-1105                | 31-1107         | 31-1106         | Structural Foam | N               | Solid - FG*- Duplex                | N                | Combo Hub     |  |  |  |  |  |
| 30" X 36" | 31-0043                | 31-0046         | 31-0044         | Poly            | N               | Steel - Solid - Duplex             | N                | Cast Iron Hub |  |  |  |  |  |
| 30" X 36" | 31-0071                | 31-0074         | 31-0072         | Fiberglass      | N               | Steel - Solid - Duplex             | N                | Cast Iron Hub |  |  |  |  |  |
| 30" X 36" | 31-0222                | 31-0225         | 31-0223         | Fiberglass      | N               | Steel - Solid - Duplex - 10' Stack | Υ                | Cast Iron Hub |  |  |  |  |  |
| 36" X 36" | 31-0047                | 31-0050         | 31-0048         | Poly            | N               | Steel - Solid - Duplex             | N                | Cast Iron Hub |  |  |  |  |  |
| 36" X 36" | 31-0010                | 31-0057         | 31-0011         | Fiberglass      | N               | Steel - Solid - Duplex - 10' Stack | Υ                | Cast Iron Hub |  |  |  |  |  |
| 48" X 48" | 31-0124                | 31-0127         | 31-0125         | Fiberglass      | N               | Steel - Solid - Duplex - 10' Stack | Υ                | Cast Iron Hub |  |  |  |  |  |

| Hub Size                 |  |     | Basi | n Size |     |     |  |
|--------------------------|--|-----|------|--------|-----|-----|--|
| (Flat Mount - Cast Iron) | 18"  | 24" | 30"  | 36"    | 42" | 48" |  |
| 4"                       | 005198 (Fits all basins with a flat on side) |     |      |        |     |     |  |

| Hub Size                   | Basin Size |        |        |        |        |        |  |  |  |
|----------------------------|------------|--------|--------|--------|--------|--------|--|--|--|
| (Curved Mount - Cast Iron) | 18"        | 24"    | 30"    | 36"    | 42"    | 48"    |  |  |  |
| 2"                         | 010749     | 010749 | 010749 | 010749 | 010749 | 010749 |  |  |  |
| 3"                         | 010124     | 010124 | 010124 | 010124 | 010124 | 010124 |  |  |  |
| 4"                         | NA         | 004997 | 004997 | 004997 | 004997 | 004997 |  |  |  |
| 5"                         | NA         | 010125 | 010125 | 010125 | 010125 | 010125 |  |  |  |
| 6"                         | NA         | 007818 | 007818 | 007818 | 007818 | 007818 |  |  |  |
| 8"                         | NA         | 010057 | 010057 | 010057 | 010057 | 010057 |  |  |  |

| Hub Size                                   | All Basin  | Hole Size                                  |
|--|--|--|
| (Pipe Seal Grommets)                       | Sizes  | Required in Basin                          |
| 1¼"<br>1¼"<br>1½"<br>1½"<br>2"<br>3"<br>4" | 008813<br>009838<br>005882<br>009170<br>005588<br>005587<br>005196<br>009850 | 2"<br>3"<br>2-1/2"<br>3"<br>3"<br>4"<br>5" |

Curved mount requires mounting on curved side of basin.

| Hub Size    | Basin Size | Basin Size (Poly structural foam only) |        |  |  |  |  |
|-------------|------------|--|--------|--|--|--|--|
| (Combo Hub) | 18"        | 24"                                    | 30"    |  |  |  |  |
| 3"          | 013505     | 013505                                 | 013505 |  |  |  |  |
| 4"          | 012094     | 012094                                 | 012094 |  |  |  |  |

**NOTE:** Basins are not designed to be installed where saturated soil hydrostatic pressure extends above the top of the pit unless the pressure is relieved by an independent drainage system. Basin cover vent and discharge seals may be rubber insert or bolted on flange design.

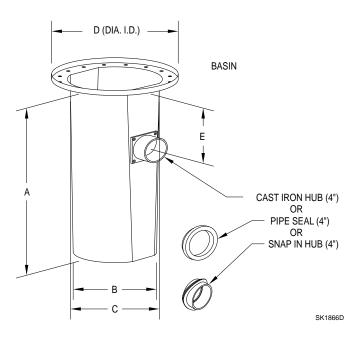
|      | BASIN DIMENSIONS |       |           |          |     |      |      |      |      |  |  |  |
|------|------------------|-------|-----------|----------|-----|------|------|------|------|--|--|--|
| Αι   | <i>railable</i>  | in:   |           |          |     |      |      |      |      |  |  |  |
| Str. |                  | Fiber |           | Gallon   |     |      |      |      |      |  |  |  |
| Foam | Poly             | Glass | Size      | Capacity | Α   | В    | С    | D    | Ε    |  |  |  |
| Х    | Х                | Х     | 18" x 30" | 30       | 30" | 16½" | 18"  | 22"  | 10½" |  |  |  |
| NA   | Х                | Х     | 24" x 30" | 60       | 30" | 24"  | 26"  | 30"  | 10½" |  |  |  |
| Х    | NA               | NA    | 24" x 36" | 72       | 36" | 22½" | 25½" | 30"  | 10½" |  |  |  |
| NA   | Х                | Х     | 30" x 36" | 108      | 36" | 30"  | 32"  | 36"  | 10½" |  |  |  |
| NA   | Х                | Х     | 36" x 36" | 159      | 36" | 36"  | 38"  | 42"  | 10½" |  |  |  |
| NA   | NA               | Х     | 48" x 48" | 376      | 48" | 48"  | 48½" | 55½" | 10½" |  |  |  |

|      | BASIN DIMENSIONS |       |           |          |     |      |        |        |        |  |  |  |  |
|------|------------------|-------|-----------|----------|-----|------|--------|--------|--------|--|--|--|--|
| Αι   | <i>ailable</i>   | in:   |           |          |     |      |        |        |        |  |  |  |  |
| Str. |                  | Fiber |           | Gallon   |     |      |        |        |        |  |  |  |  |
| Foam | Poly             | Glass | Size      | Capacity | Α   | В    | С      | D      | Ε      |  |  |  |  |
| Х    | Х                | Х     | 18" x 30" | 30       | 30" | 16½" | 18"    | 22"    | 10½"   |  |  |  |  |
| NA   | Х                | Х     | 24" x 30" | 60       | 30" | 24"  | 26"    | 30"    | 10½"   |  |  |  |  |
| Х    | NA               | NA    | 24" x 36" | 72       | 36" | 22½" | 25½"   | 30"    | 10½"   |  |  |  |  |
| NA   | Х                | Х     | 30" x 36" | 108      | 36" | 30"  | 32"    | 36"    | 10½"   |  |  |  |  |
| NA   | Х                | Х     | 36" x 36" | 159      | 36" | 36"  | 38"    | 42"    | 10½"   |  |  |  |  |
| NΙΔ  | NΔ               | v     | 48" x 48" | 376      | 48" | 48"  | 481/5" | 551/5" | 101/5" |  |  |  |  |

| THICKNESS OF BASINS |                 |       |            |  |  |  |  |  |  |
|---------------------|-----------------|-------|------------|--|--|--|--|--|--|
| Size                | Structural Foam | Poly  | Fiberglass |  |  |  |  |  |  |
| 18" x 30"           | 0.200           | 0.200 | 0.188      |  |  |  |  |  |  |
| 24" x 30"           | N/A             | 0.200 | 0.188      |  |  |  |  |  |  |
| 24" x 36"           | 0.250           | N/A   | N/A        |  |  |  |  |  |  |
| 30" x 36"           | 0.312           | 0.230 | 0.188      |  |  |  |  |  |  |
| 36" x 36"           | N/A             | 0.230 | 0.188      |  |  |  |  |  |  |
| 48" x 48"           | N/A             | N/A   | 0.250      |  |  |  |  |  |  |

|      | THICKNESS OF COVERS |             |            |            |            |  |  |  |  |  |  |
|------|---------------------|-------------|------------|------------|------------|--|--|--|--|--|--|
| Size | Steel Split         | Steel Solid | Poly Solid | Poly Split | Fiberglass |  |  |  |  |  |  |
| 18"  | 0.075               | 0.115       | 0.345      | 0.312      | N/A        |  |  |  |  |  |  |
| 24"  | N/A                 | 0.115       | N/A        | 0.343      | N/A        |  |  |  |  |  |  |
| 30"  | N/A                 | 0.125       | N/A        | N/A        | 0.250      |  |  |  |  |  |  |
| 36"  | N/A                 | 0.125       | N/A        | N/A        | 0.375      |  |  |  |  |  |  |
| 48"  | N/A                 | 0.250       | N/A        | N/A        | 0.500      |  |  |  |  |  |  |

#### CONSULT FACTORY FOR LARGER SIZE BASINS OR SPECIAL APPLICATIONS



# **OUTDOOR BASINS AND ACCESSORIES**

# SIMPLEX OUTDOOR BASINS - FIBERGLASS ONLY - NO HOLES DRILLED

| Size      | Item No. | Description  |
|-----------|----------|--|
| 24" X 48" | 31-0866  | Solid Fiberglass Basin with Solid Fiberglass Cover and Anti-Flotation Ring |
| 24" X 60" | 31-0946  | Solid Fiberglass Basin with Solid Fiberglass Cover and Anti-Flotation Ring |
| 24" X 72" | 31-0594  | Solid Fiberglass Basin with Solid Fiberglass Cover and Anti-Flotation Ring |
| 30" X 48" | 31-1830  | Solid Fiberglass Basin with Solid Fiberglass Cover and Anti-Flotation Ring |
| 30" X 60" | 31-1831  | Solid Fiberglass Basin with Solid Fiberglass Cover and Anti-Flotation Ring |
| 30" X 72" | 31-1586  | Solid Fiberglass Basin with Solid Fiberglass Cover and Anti-Flotation Ring |

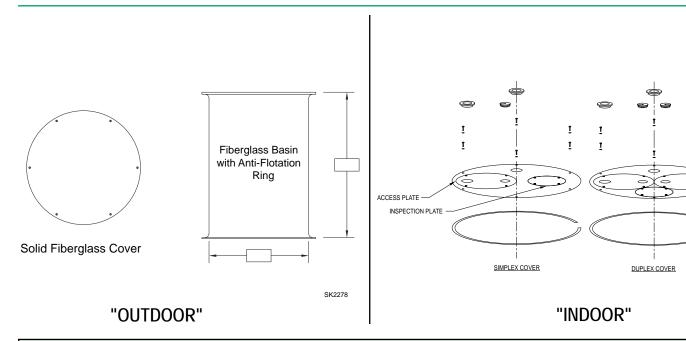
All basins include 5 field installed adapta-flex seals - (1) 11/4", (1) 11/2", (2) 2" and (1) 4" grommets.

# DUPLEX OUTDOOR BASINS - FIBERGLASS ONLY - NO HOLES DRILLED

| Size      | Item No. | Description  |
|-----------|----------|--|
| 36" X 48" | 31-1450  | Solid Fiberglass Basin with Solid Fiberglass Cover and Anti-Flotation Ring |
| 36" X 60" | 31-1451  | Solid Fiberglass Basin with Solid Fiberglass Cover and Anti-Flotation Ring |
| 36" X 72" | 31-1452  | Solid Fiberglass Basin with Solid Fiberglass Cover and Anti-Flotation Ring |

All basins include 5 field installed adapta-flex seals - (1) 11/4", (1) 11/2", (2) 2" and (1) 4" grommets.

ADDITIONAL BASIN SIZES WITH OPTIONS (i.e. Rail Studs) ARE AVAILABLE. CONSULT FACTORY.



# **OUTDOOR TANK VENTS**

| Item No. Color Material |         | Size Dimension (W x H)Pipe AreaScreen Area |         |               |                  |              |              |  |
|-------------------------|---------|--|---------|---------------|------------------|--------------|--------------|--|
|                         | 10-1753 | Black                                      | Plastic | 2" Female NPT | 4.625" X 3.125"  | 3.1 sq. in.  | 6.9 sq. in.  |  |
|                         | 10-1461 | Green                                      | Metal   | 2" Female NPT | 4.625" X 3.125"  | 3.1 sq. in.  | 6.9 sq. in.  |  |
|                         | 10-1462 | Green                                      | Metal   | 3" Female NPT | 6.875" X 4.500"  | 7.1 sq. in.  | 19.6 sq. in. |  |
|                         | 10-1463 | Green                                      | Metal   | 4" Female NPT | 9.250" X 5.000"  | 12.6 sq. in. | 35.8 sq. in. |  |
|                         | 10-1464 | Green                                      | Metal   | 6" Female NPT | 11.125" X 6.625" | 28.3 sq. in. | 42.5 sq. in. |  |
|                         |         |  |         |               |                  |              |              |  |





MAIL TO: P.O. BOX 16347 Louisville, KY 40256-0347 SHIP TO: 3649 Cane Run Road Louisville, KY 40211-1961 (502) 778-2731 • 1 (800) 928-PUMP FAX (502) 774-3624

Manufacturers of..
"Quality Pumpe Since 1939"

SK1866B