



RGFD

Parts List
19-October-2016



*This parts list is current as of the above revision date.
See <http://www.rheempartslists.net/92-42800-RGFD.pdf> for the current revision.*

90% Gas Furnaces - Modulating

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MODEL NUMBER EXPLANATION

R	G	F	D	-	0	7	E	M	C	K	S	2	7	8
1	2	3	4			5		6	7	8	9		10	

- | | | | |
|----------|--|-----------|---|
| 1 | TRADEBRAND IDENTIFICATION | 6 | BLOWER DESIGNATION
M = 11 x 7
R = 11 x 10
Z = 12 x 11 |
| 2 | MODEL
G= Gas Furnace | | |
| 3 | TYPE
F= Modulating Upflow | 7 | VARIATIONS
C = Single/Multi Zone |
| 4 | DESIGN SERIES / VARIATION | 8 | AIRFLOW
K = 600-1200 CFM
M = 1200-2000 CFM |
| 5 | HEATING INPUT DESIGNATION
06 = 60,000 BTU/HR
07 = 75,000 BTU/HR
09 = 90,000 BTU/HR
10 = 105,000 BTU/HR
12 = 125,000 BTU/HR

E = Electric
N = Electric w/NOX | 9 | FUEL DESIGNATION
B = Canadian - Natural Gas
S = U.S. - Natural Gas |
| | | 10 | OPTION CODES |

SERIAL NUMBER EXPLANATION (Units Produced before Nov. 2013)

E	R	5	D	7	0	7	F	0	1	9	8	9	9	9	9
1		2	3	4	5	6	7		8		9			10	

- | | | | |
|----------|---------------------------------|-----------|------------------------------------|
| 1 | GAS CODE | 6 | MOTOR HORSEPOWER |
| 2 | LIMIT CONTROL | 7 | PLANT
F = Fort Smith, AR |
| 3 | BLOWER | | |
| 4 | HEATING ELEMENT | 8 | WEEK |
| 5 | SPECIAL AREA REQUIREMENT | 9 | YEAR |
| | | 10 | PRODUCTION NUMBER |

SERIAL NUMBER EXPLANATION (Units Produced after Nov. 2013)

F	0	8	1	3	9	9	9	9
(1)		(2)		(3)			(4)	

- (1) **PLANT CODE**
- (2) **WEEK (DATE CODE)**
- (3) **YEAR**
- (4) **PRODUCTION NUMBER**

Note: For Gas Code, see Control System Gas Code on Rating Plate

No.	Notes	MODEL HEATING CAPACITY BLOWER DESIGNATION VARIATIONS AIRFLOW FUEL DESIGNATION	RGFD 06E/06N M C K B/S	RGFD 07E/07N M C K B/S	RGFD 09E/09N Z C M B/S	RGFD 10E/10N Z C M B/S	RGFD 12E/12N R C M B/S
PANELS, SHEET METAL, MISCELLANEOUS							
1		Jacket	AS-61824-83	AS-61824-83	AS-61824-86	AS-61824-86	AS-61824-91
2		Top Plate	AS-61872-01	AS-61872-01	AS-61872-02	AS-61872-02	AS-61872-03
		Gasket - Top Plate	AE-61871-01	AE-61871-01	AE-61871-02	AE-61871-02	AE-61871-03
	1	Gasket - Front Base Angle	68-102435-01	68-102435-01	68-102435-02	68-102435-02	68-102435-03
3		Blower/Filter Door - Before F1399	AS-61908-02	AS-61908-02	AS-61909-02	AS-61909-02	AS-61910-02
3		Blower/Filter Door - After F1399	AS-61908-03	AS-61908-03	AS-61909-03	AS-61909-03	AS-61910-03
5		Burner Compartment Door	AS-61978-01	AS-61978-01	AS-61979-01	AS-61979-01	AS-61980-01
		Thumbscrew and Insert Kit	64-24081-81	64-24081-81	64-24081-81	64-24081-81	64-24081-81
7		Baffle	AE-61875-01	AE-61875-01	AE-61875-01	AE-61875-01	AE-61875-01
8		Baffle	AE-61875-02	AE-61875-02	AE-61875-02	AE-61875-02	AE-61875-02
9		Rear Baffle	AE-61878-01	AE-61878-01	AE-61878-02	AE-61878-02	AE-61878-03
10		Junction Box	AE-61475-02	AE-61475-02	AE-61475-02	AE-61475-02	AE-61475-02
11		Junction Box Cover	AE-61476-02	AE-61476-02	AE-61476-02	AE-61476-02	AE-61476-02
12		Control Mounting Plate - Before F1399	AS-61969-01	AS-61969-01	AS-61969-01	AS-61969-01	AS-61969-01
12		Control Mounting Plate - After F1399	AE-67877-01	AE-67877-01	AE-67877-01	AE-67877-01	AE-67877-01
13		Solid Bottom	AE-61874-02	AE-61874-02	AE-61874-03	AE-61874-03	AE-61874-04
14		Door Switch	See Electrical Group				
15		Limit - Main Limit (Heat Exchanger Panel)	See Electrical Group				
16		Limit - Manual Reset (Burner Compartment)	See Electrical Group				
17		High Pressure Switch	See Electrical Group				
18		Low Pressure Switch	See Electrical Group				
19		Induced Draft Blower w/Gasket	See Electrical Group				
45		Outlet Air Pipe	68-24021-01	68-24021-01	68-24021-01	68-24021-01	68-24021-01
46		Outlet Air Pipe Gasket	68-24022-02	68-24022-02	68-24022-02	68-24022-02	68-24022-02
47		Connector/Transition	68-24047-07	68-24047-07	68-24047-08	68-24047-08	68-24047-09
48		Hose Clamp (2)	64-22043-02	64-22043-02	64-22043-02	64-22043-02	64-22043-02
49		Tubing - Santoprene (31.5 in.)	79-25353-82	79-25353-82	79-25353-82	79-25353-82	79-25353-82
		Grommet (5/8 in. ID)	56-22521-03	56-22521-03	56-22521-03	56-22521-03	56-22521-03
50		Water Trap Mounting Bracket	AE-61841-01	AE-61841-01	AE-61841-01	AE-61841-01	AE-61841-01
51		Trap/Elbow	68-24048-01	68-24048-01	68-24048-01	68-24048-01	68-24048-01
52		Tubing - Santoprene (31.5 in.)	79-25353-82	79-25353-82	79-25353-82	79-25353-82	79-25353-82
53		Elbow	68-24013-01	68-24013-01	68-24013-01	68-24013-01	68-24013-01
54		Tubing - Santoprene (3-1/4 in.)	79-25353-81	79-25353-81	79-25353-81	79-25353-81	79-25353-81
55		Silicone Tubing - Pressure Switch	79-21491-83	79-21491-83	79-21491-83	79-21491-83	79-21491-83
56		Adapter	68-24028-01	68-24028-01	68-24028-01	68-24028-01	68-24028-01
57		O-Ring Gasket	See Parts Bag				
58		Locknut	64-24031-01	64-24031-01	64-24031-01	64-24031-01	64-24031-01
59		Vinyl Grommet (2 in.)	56-22114-06	56-22114-06	56-22114-06	56-22114-06	56-22114-06
		Vinyl Grommet (1-5/8 in.)	56-22114-01	56-22114-01	56-22114-01	56-22114-01	56-22114-01
60		Button Plug (1-5/8 in.)	45-22980-02	45-22980-02	45-22980-02	45-22980-02	45-22980-02
61		Button Plug (1-13/32 in.) (2)	45-22980-03	45-22980-03	45-22980-03	45-22980-03	45-22980-03
		Button Plug (2 in.)	45-22980-08	45-22980-08	45-22980-08	45-22980-08	45-22980-08
62		Filter - Plastic	54-24094-01	54-24094-01	54-24094-02	54-24094-02	54-24094-03
63		Filter Retainer Rod	45-24095-01	45-24095-01	45-24095-01	45-24095-01	45-24095-01
64		Filter Rod Support Angle	AE-60520-01	AE-60520-01	AE-60520-01	AE-60520-01	AE-60520-01
65		Filter Support Angle	AE-61883-01	AE-61883-01	AE-61883-01	AE-61883-01	AE-61883-01
		Touch-up Paint - Platinum (Aerosol)	523012	523012	523012	523012	523012
		Touch-up Paint - Platinum (Paint Pens)	523013	523013	523013	523013	523013
		Touch-up Paint - Green (Aerosol)	52-18662-48	52-18662-48	52-18662-48	52-18662-48	52-18662-48
		Touch-up Paint - Green (Paint Pens)	523010	523010	523010	523010	523010

No.	Notes	MODEL HEATING CAPACITY BLOWER DESIGNATION VARIATIONS AIRFLOW FUEL DESIGNATION	RGFD All All All All All				
PARTS BAG							
		Complete Parts Bag:	AS-100717-01				
		Nylon Plug - 7/8 in. (2)	45-22926-01				
		Nylon Plug - 1-1/8 in.	45-22926-02				
		Hose Clamp - 5/8 in.	64-22043-01				
		Hose Clamp - 3/4 in. (2)	64-22043-02				
		Button Plug w/Recessed Type Head - 2 in. hole	45-22980-08				
		1/2 in. TEE	68-21980-02				
		1/2 in. PVC Pipe (4 in.)	68-22024-04				
		PVC Vane (2-13/32 in. x 1 in.)	68-23473-01				
57		Gasket (O-Ring)	68-24032-01				

	PVC Wind Vane (2-7/8 in. x 1 in.)	68-24049-01				
	Adapter/Locknut Assembly	68-24114-01				
	Vinyl Grommet - 1-5/8 in. hole (for 7/8 in. OD Pipe)	56-221114-01				
	PVC Vane (3-1/2 in. x 1-3/8 in.)	68-103677-01				

No.	Notes	MODEL HEATING CAPACITY BLOWER DESIGNATION VARIATIONS AIRFLOW FUEL DESIGNATION	RGFD 06E/06N M C K B/S	RGFD 07E/07N M C K B/S	RGFD 09E/09N Z C M B/S	RGFD 10E/10N Z C M B/S	RGFD 12E/12N R C M B/S
ELECTRIC GROUP							
14		Door Switch - Push Button	42-22692-05	42-22692-05	42-22692-05	42-22692-05	42-22692-05
15	Stk	Limit - Main Limit (Heat Exchanger Panel)	47-25350-01	47-25350-01	47-25350-07	47-25350-07	47-25350-01
16	Stk	Limit - Manual Reset (Burner Compartment) - Before F2100	47-22861-01 (1)	47-22861-01 (1)	47-22861-01 (1)	47-22861-01 (2)	47-22861-01 (2)
16	Stk	Limit - Manual Reset (Burner Compartment) - After F2100	47-22861-02 (1)	47-22861-02 (2)	47-22861-02 (2)	47-22861-02 (2)	47-22861-02 (3)
16a		Bracket (Limit - Manual Reset)	See Heat Exchanger Group				
17	Stk	High Pressure Switch (Vent)	42-24387-05	42-24387-01	42-24387-05	42-24387-09	42-24387-03
18	Stk	Low Pressure Switch (Drain)	42-24387-02	42-24387-02	42-24387-10	42-24387-02	42-24387-02
19	Stk	Induced Draft Blower w/Gasket	70-24206-01	70-24206-01	70-24206-01	70-24206-01	70-24206-01
20	Stk	Capacitor - Induced Draft Blower	43-25134-27	43-25134-27	43-25134-27	43-25134-27	43-25134-27
21		Gasket - Induced Draft Blower	68-24016-01	68-24016-01	68-24016-01	68-24016-01	68-24016-01
22	Stk	Transformer w/Fuse - Before F4798	46-22863-02	46-22863-02	46-22863-02	46-22863-02	46-22863-02
22	Stk	Transformer w/Fuse - Date Codes F4798-F2205	46-22863-04	46-22863-04	46-22863-04	46-22863-04	46-22863-04
22	Stk	Transformer - After F2205	46-24124-03	46-24124-03	46-24124-03	46-24124-03	46-24124-03
		Transformer Fuse (9/16 in.)	46-22863-82	46-22863-82	46-22863-82	46-22863-82	46-22863-82
		Transformer Fuse (1-1/4 in.)	44-MDL2-5PK	44-MDL2-5PK	44-MDL2-5PK	44-MDL2-5PK	44-MDL2-5PK
23		Power Factor Choke	46-24256-02	46-24256-02	46-24256-02	46-24256-02	46-24256-02
	Stk	Thermistor - Duct Mounted	47-24225-01	47-24225-01	47-24225-01	47-24225-01	47-24225-01
29	Stk	Thermistor - Return Air Sensor	47-24253-01	47-24253-01	47-24253-01	47-24253-01	47-24253-01
wh1		Wiring Harness - 3 pin to stripback, terminal and eye connectors (Before F4300)	AS-61998-21	AS-61998-21	AS-61998-21	AS-61998-21	AS-61998-21
wh1		Wiring Harness - 3 pin to stripback, terminal and eye connectors (After F4300)	45-24371-42	45-24371-42	45-24371-42	45-24371-42	45-24371-42
wh2		Wiring Harness - 15 pin to 9 pin, 6 pin and 4 pin connectors (Before F4300)	AS-61997-22	AS-61997-22	AS-61997-22	AS-61997-22	AS-61997-22
wh2		Wiring Harness - 15 pin to 15 pin and two 4 pin connectors (After F4300)	45-24371-34	45-24371-34	45-24371-34	45-24371-34	45-24371-34
wh3		Wiring Harness - 5 pin to 2 pin and 3 pin connectors (Before F4300)	AS-61997-23	AS-61997-23	AS-61997-23	AS-61997-23	AS-61997-23
wh3		Wiring Harness - 5 pin to 2 pin and 3 pin connectors (After F4300)	45-24371-33	45-24371-33	45-24371-33	45-24371-33	45-24371-33
wh4		Wiring Harness (ECM motor) - 16 pin to 5 pin	45-24258-07	45-24258-07	45-24258-07	45-24258-07	45-24258-07
wh5		Wire Harness - 9 pin to 11 straight terminals and 6 pin to 2 pin, 3 pin and 4 pin (Before F4300)	45-24089-06	45-24089-06	45-24089-06	45-24089-06	45-24089-06
wh5		Wire Harness - 15 pin to 3 pin, 2 pin and 11 straight terminals (Date Codes F4300-F1702)	45-24090-07	45-24090-07	45-24090-07	45-24090-07	45-24090-07
wh5		Wire Harness - 15 pin to 3 pin, 2 pin and 11 straight terminals - w/Twist Lock (After F1702)	45-24393-05	45-24393-05	45-24393-05	45-24393-05	45-24393-05

No.	Notes	MODEL HEATING CAPACITY BLOWER DESIGNATION VARIATIONS AIRFLOW FUEL DESIGNATION	RGFD 06E/06N M C K B/S	RGFD 07E/07N M C K B/S	RGFD 09E/09N Z C M B/S	RGFD 10E/10N Z C M B/S	RGFD 12E/12N R C M B/S
BLOWER GROUP							
24	Stk	Blower Assembly (Includes items 25-29)	AS-61697-68	AS-61697-68	AS-61697-69	AS-61697-69	AS-61697-71
25		Housing	AS-61674-13	AS-61674-13	AS-61674-23	AS-61674-23	AS-61674-12
26	Stk	Blower Motor - ECM	51-24374-01	51-24374-01	51-24376-03	51-24376-03	51-24376-01
		Motor Mount Kit (Grommets, Screws, Nuts, Belly Band, Brackets)	70-24104-82	70-24104-82	70-24104-82	70-24104-82	70-24104-82
		ECM Motor Mount (Belly Band)	70-24104-02	70-24104-02	70-24104-02	70-24104-02	70-24104-02
27		Motor Mount Bracket (4)	AE-61956-01	AE-61956-01	AE-61956-01	AE-61956-01	AE-61956-01
28	Stk	Blower Wheel - Before F2101	70-24254-02	70-24254-02	70-23112-01	70-23112-01	70-24255-01
28	Stk	Blower Wheel - After F2101	70-24254-02	70-24254-02	70-24179-01	70-24179-01	70-23111-20
29		Thermistor - Return Air Sensor	See Electrical Group				

No.	Notes	MODEL HEATING CAPACITY BLOWER DESIGNATION VARIATIONS AIRFLOW FUEL DESIGNATION	RGFD 06E/06N M C K B/S	RGFD 07E/07N M C K B/S	RGFD 09E/09N Z C M B/S	RGFD 10E/10N Z C M B/S	RGFD 12E/12N R C M B/S
HEAT EXCHANGER, BURNER / MANIFOLD							
16		Limit - Manual Reset (Burner Compartment)	See Electrical Group				
16a		Bracket (Limit - Manual Reset) - After F2100	AE-61913-02 (1)	AE-61913-02 (1)	AE-61913-02 (1)	AE-61913-02 (2)	AE-61913-02 (3)
30	Stk	Heat Exchanger Assembly	AS-61987-02	AS-61987-03	AS-61987-04	AS-61987-06	AS-61987-07
31	Stk	Burner Tubes - Before F2100	75-24001-01 (4)	75-24001-01 (5)	75-24001-01 (6)	75-24001-01 (7)	75-24001-01 (8)
31	Stk	Burner Assembly - After F2100	AS-61984-04	AS-61984-05	AS-61984-06	AS-61984-07	AS-61984-08
		NOX Retaining Bracket	AE-67864-01	AE-67864-02	AE-67864-03	AE-67864-04	AE-67864-05
		NOX Insert	AE-67863-01 (3)	AE-67863-01 (4)	AE-67863-01 (5)	AE-67863-01 (6)	AE-67863-01 (7)
32	Stk	Direct Spark Ignitor - Before F2100	62-24271-01	62-24271-01	62-24271-01	62-24271-01	62-24271-01
32	Stk	Direct Spark Ignitor - After F2100	62-24141-04	62-24141-04	62-24141-04	62-24141-04	62-24141-04
		Direct Spark Ignitor Bracket - Before F0502	AE-61885-01	AE-61885-01	AE-61885-01	AE-61885-01	AE-61885-01
		Direct Spark Ignitor Bracket - After F0502	AE-61885-02	AE-61885-02	AE-61885-02	AE-61885-02	AE-61885-02
33	Stk	Manifold (w/o Orifices) - Before F2100	AS-61815-02	AS-61815-03	AS-61815-04	AS-61815-05	AS-61815-06
33	Stk	Manifold (w/o Orifices) - After F2100	AS-61815-18	AS-61815-19	AS-61815-20	AS-61815-21	AS-61815-22
35		Burner Support Bracket	AE-61808-01	AE-61808-01	AE-61808-01	AE-61808-01	AE-61808-01
36		Burner Support Bracket - Before F2100	AE-61808-02	AE-61808-02	AE-61808-02	AE-61808-02	AE-61808-02
36		Burner Support Bracket - After F2100	AE-61808-01	AE-61808-01	AE-61808-01	AE-61808-01	AE-61808-01
37		Burner Support - Before F2100	AE-61765-02	AE-61765-03	AE-61765-04	AE-61765-05	AE-61765-06
37		Burner Support - After F2100	AE-61809-12	AE-61809-13	AE-61809-14	AE-61809-15	AE-61809-16
38		Burner Diffuser - Before F2100	AE-61766-02	AE-61766-03	AE-61766-04	AE-61766-05	AE-61766-06
38		Burner Diffuser - After F2100	AE-61882-11	AE-61882-07	AE-61882-08	AE-61882-09	AE-61882-10
39		Burner Shield	AE-61807-02	AE-61807-03	AE-61807-04	AE-61807-05	AE-61807-06
34		Burner Orifice - Natural Gas	See Orifice Selection Chart				
34		Burner Orifice - LP	See Orifice Selection Chart				
		Number of Orifices	(4)	(5)	(6)	(7)	(8)

No.	Notes	MODEL GAS CODE	RGFD ER	RGFD FH	RGFD FK		
GAS CONTROLS							
40	Stk	Gas Valve - Natural Gas	60-24215-03	60-24215-03	60-24215-03		
40	Stk,2	Gas Valve - LP	See Note 2	See Note 2	See Note 2		
41	Stk	Integrated Furnace Control Board (IFC)	62-24306-05	62-24306-05	62-24174-02		
42	Stk	Ignition Control	62-24307-01	62-24307-01	62-24181-01		
43	Stk	Flame Sensor	62-23543-01	62-23543-01	62-23543-01		
	Stk	Spark Ignitor	62-24141-04	62-24141-04	62-24141-04		
44		Ignitor Control Bracket - After F4300	AE-67903-02	AE-67903-02	AE-67903-02		
A		Ignitor Control Bracket Top - Before F4300	AE-59313-01	AE-59313-01	AE-59313-01		
B		Ignitor Control Bracket Bottom - Before F4300	AE-59097-01	AE-59097-01	AE-59097-01		
	Stk	LP Conversion Kit - U.S. Models	FP-07	FP-07	FP-07		
	Stk	LP Conversion Kit - Canadian Models	FP-08	FP-08	FP-08		

90% GAS FURNACE - ORIFICE SELECTION CHART - NATURAL GAS

CAUTION: Selection of the correct Natural Gas Orifice requires the following information for the specific installation:

1) Altitude in of the installation (ft.).

2) Average energy content of the Natural Gas fuel from the local supplier (BTU/cu. ft.).

For detailed information and instructions for Orifice selection, see the Gas Furnace LP Conversion Kit Index 92-21519-59 and the latest edition of the National Fuel Gas Code Handbook, or the National Standard of Canada, Natural Gas and Propane Installation Code, CAN B149.1.

CAUTION: This information is provided for replacement purposes only. Conversion for operation at High Altitude must be done using the kit specified on the product specification sheet for the unit.

NOTE: This Orifice sizing chart is based on 15,000 BTU/HR per burner.

NOTE: Factory installed orifices are calculated and sized based on a Natural Gas heating value of 1075 BTU/cu. ft. and an elevation of 0 - 2000 ft.

Energy Value (BTU/cu. ft.)	Elevation (ft.)							
	0 - 1999	2000 - 2999	3000 - 3999	4000 - 4999	5000 - 5999	6000 - 6999	7000 - 7999	8000 - 8999
850	62-22175-47	62-22175-48	62-22175-48	62-22175-49	62-22175-49	62-22175-49	62-22175-50	62-22175-50
900	62-22175-48	62-22175-49	62-22175-49	62-22175-49	62-22175-50	62-22175-50	62-22175-50	62-22175-51
975	62-22175-49	62-22175-50	62-22175-50	62-22175-50	62-22175-51	62-22175-51	62-22175-51	62-22175-52
1075	62-22175-50	62-22175-51	62-22175-51	62-22175-51	62-22175-51	62-22175-52	62-22175-52	62-22175-52
1170	62-22175-51	62-22175-51	62-22175-52	62-22175-52	62-22175-52	62-22175-53	62-22175-53	62-22175-53

90% GAS FURNACE - ORIFICE SELECTION CHART - LP

CAUTION: Selection of the correct LP Orifice requires the altitude of the specific installation (ft.).

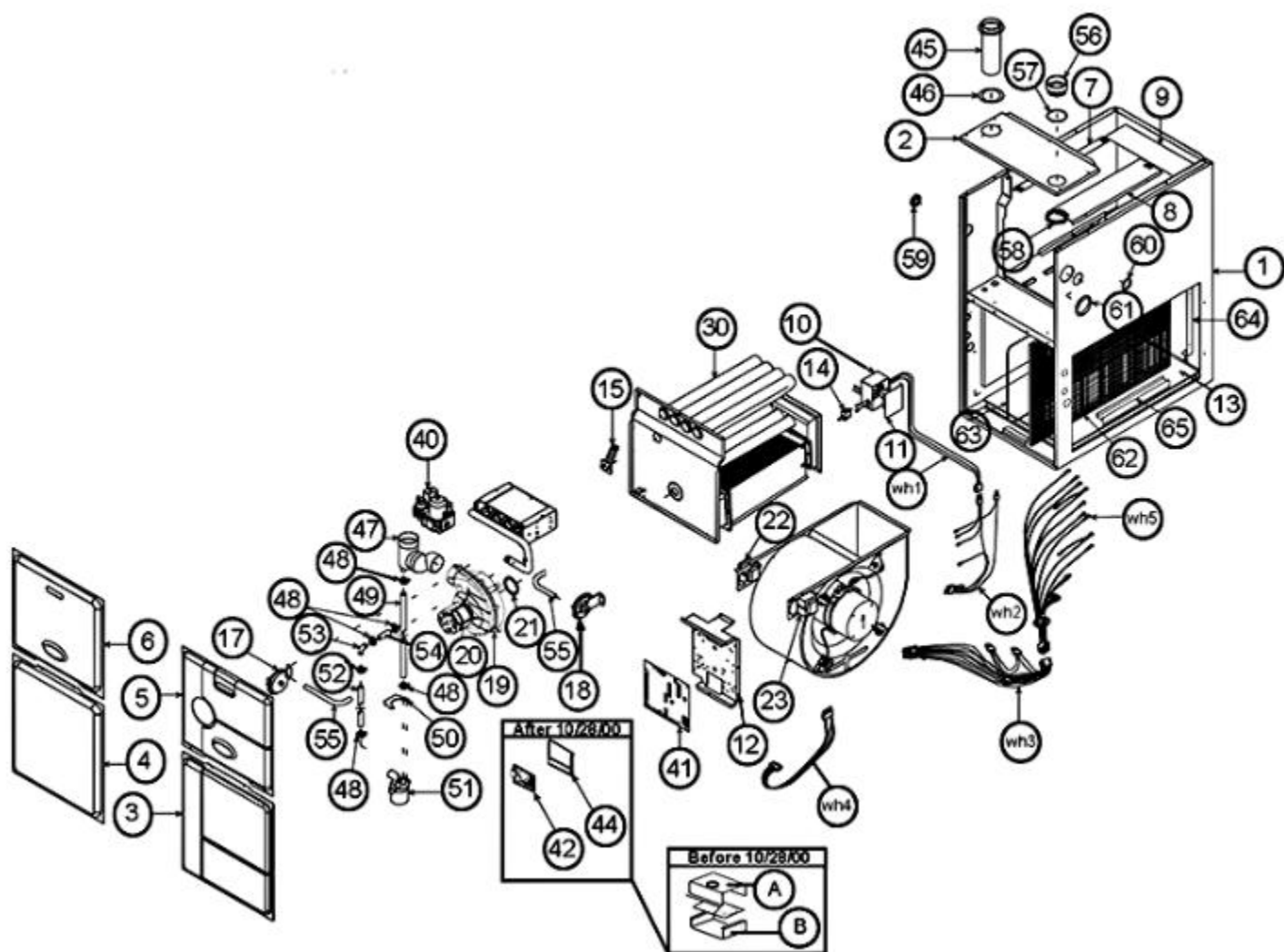
For detailed information and instructions for Orifice selection, see the Gas Furnace LP Conversion Kit Index 92-21519-59 and the latest edition of the National Fuel Gas Code Handbook (NFG), or the National Standard of Canada, Natural Gas and Propane Installation Code, CAN B149.1.

CAUTION: This information is provided for replacement purposes only. Conversion to LP or for operation at High Altitude should be done using the kit(s) specified on the product specification sheet for the unit.

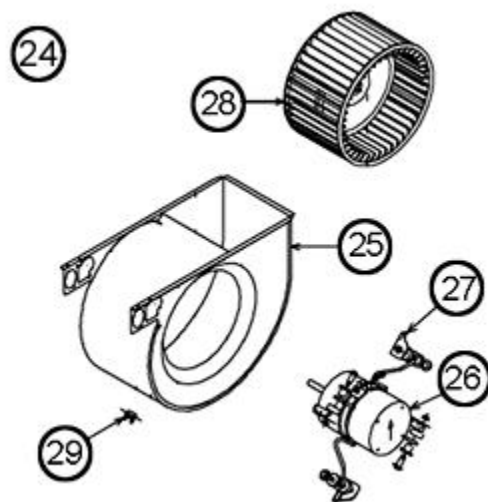
NOTE: This Orifice sizing chart is based on 15,000 BTU/HR per burner. Also, the chart is developed using the specified pressure setting of 10 in. water column instead of the 11.0 in water column used by the NFG and CANB149.1.

NOTE: Orifices supplied in the LP Conversion Kit are calculated and sized based on an altitude of 0 - 2000 ft.

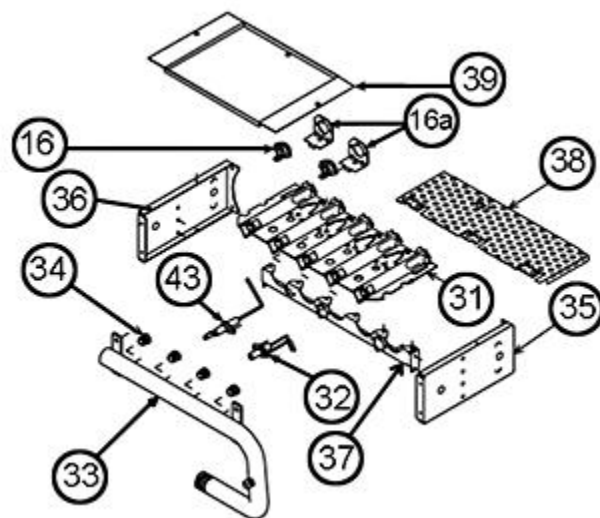
Elevation (ft.)	Orifice							
0 to 2000 ft.	62-22175-91							
2001 to 3000	62-22175-91							
3001 to 4000	62-22175-90							
4001 to 5000	62-22175-58							
5001 to 6000	62-22175-59							
6001 to 7000	62-22175-60							
7001 to 8000	62-22175-62							
8001 to 9000	62-22175-63							
9001 to 1000	62-22175-64							



Exploded View



Blower Assembly



Burner Assembly

NOTES

Stk It is recommended that stock be maintained for this part.

N/A Not Applicable

- 1 Newer units will have front base angle gaskets. Older units can be retrofitted with this gasket.
- 2 Order the specified LP Conversion Kit.

DISCLAIMER: This document is intended to provide general replacement parts information to aid qualified service personnel in the repair of these models. The complete Model and Serial Number of the unit under repair should be specified when selecting and ordering replacement parts. Specifications and illustrations are subject to change without notice. Document 92-42800-RGFD supersedes all previous parts lists for these models. See <http://www.rheempartslists.net/92-42800-RGFD> for the latest revision of this document. The manufacturer assumes no obligation for errors or omissions. Service personnel must verify the proper and safe operation of equipment after the replacement of any original components.