

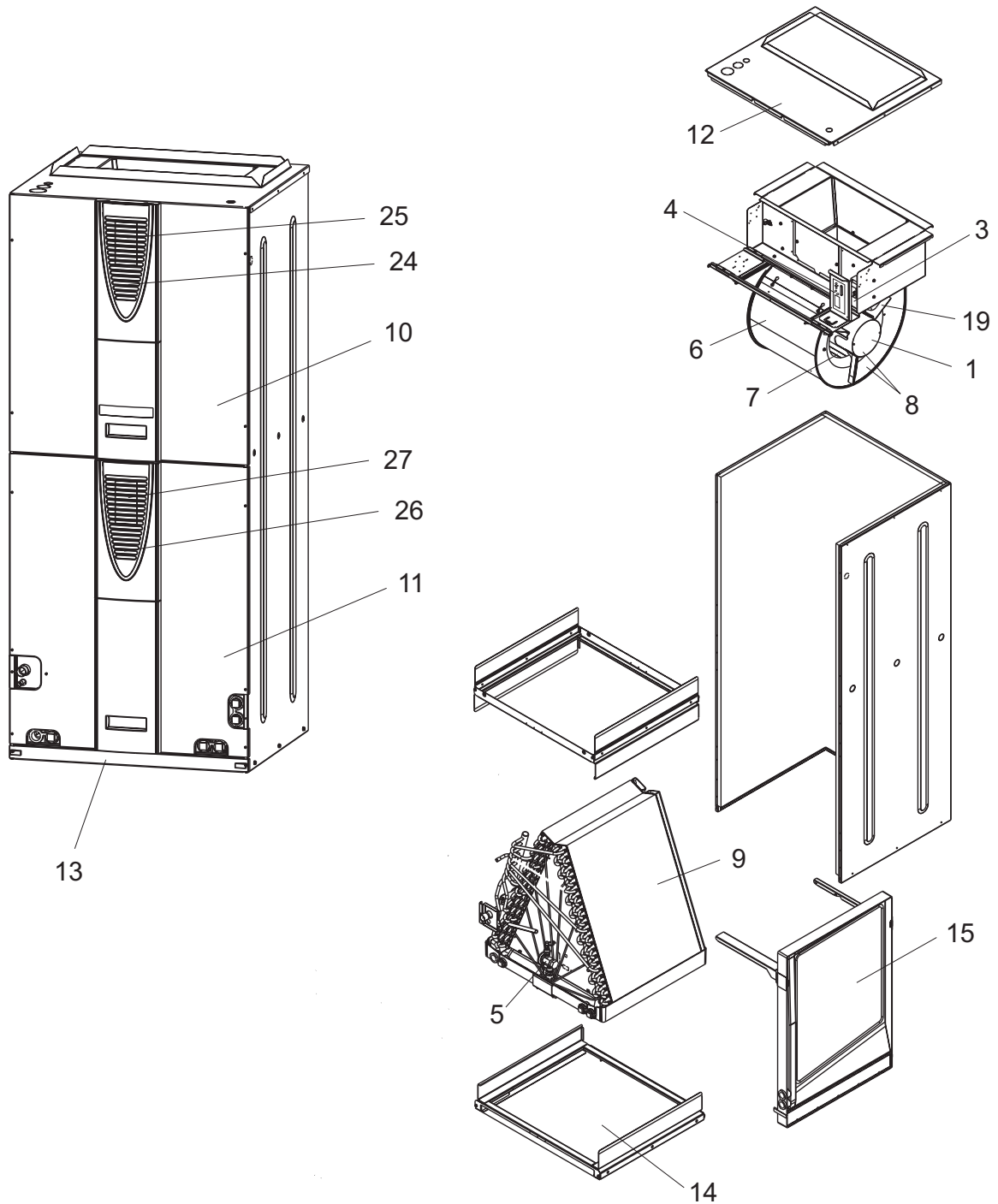


FIGURE 1: SINGLE PIECE ECM AIR HANDLER - R-22 TXV

ITEM	DESCRIPTION	AVY24B2AH21A	AVY36C2AH21A	AVY48D2CH21A	AVY48D2CH21B	
1	Motor, Blower (ECM)	S1-02435826000	S1-02435827000	S1-02435830000	S1-02435830000	<
1A	Motor, ECM (unprogrammed)	S1-02435313000	S1-02431940000	S1-02431947000	S1-02431947000	
1B	Module, ECM (Programmed)	S1-32435314116	S1-32432013117	S1-32432014120	S1-32432014120	<
2						
3	Transformer (40VA)	S1-02518452000	S1-02518452000	S1-02518452000	S1-02518452000	
4	Control, Fan/Elec Heat	S1-03109157000	S1-03109157000	S1-03109157000	S1-03109157000	
5	TXV	S1-1TVM2A1	S1-1TVM2A1	S1-1TVM2C1	S1-1TVM2C1	
6	Housing, Blower (w/Wheel)	S1-02642414000	S1-02642414000	S1-02642412000	S1-02642412000	
7	Wheel, Blower	S1-02642281000	S1-02642199000	S1-02642199000	S1-02642199000	
8	Complete Blower Ass'y	S1-02642354000	S1-02642355000	S1-02642356000	S1-02642356000	
9	Complete Coil w/Drain Pan (See Note 1)	S1-37323793011	S1-37323793002	S1-37323793006	S1-37323793106	
10	Panel, Top Door (Insul)	S1-37323833007	S1-37323833008	S1-37323833009	S1-37323833009	
11	Panel, Access Door (Bottom) (Insul)	S1-37323833017	S1-37323833018	S1-37323833019	S1-37323833019	
12	Panel, Top (Insul)	S1-37323831023	S1-37323831013	S1-37323831003	S1-37323831003	
13	Door, Bottom Door (Filter) (Insul)	S1-37323831022	S1-37323831012	S1-37323831002	S1-37323831002	
14	Pan, Drain (Insul)	S1-37323794005	S1-37323794002	S1-37323794003	S1-37323794003	
15	Pan, Horizontal Drain	S1-03200215000	S1-03200216000	S1-03200217000	S1-03200217000	
16*	Cover, Hairpin	S1-03100206000	S1-03100210000	S1-03100212000	S1-03100212000	
17*	Grommet, 3/8"	S1-02813209000	S1-02813209000	S1-02813209000	S1-02813209000	
18*	Grommet, 3/4"	S1-02813204000	---	---	---	
	Grommet, 7/8"	---	S1-02813205000	S1-02813205000	S1-02813205000	
19	Mount, Motor	S1-07319831001	S1-07319831001	S1-07319831001	S1-07319831001	
20*	Grommet, Motor Mount (3 Req'd)	S1-02814740000	S1-02814740000	S1-02814740000	S1-02814740000	
21*	Ferrule, Motor Mount (3 Req'd)	S1-02320541000	S1-02320541000	S1-02320541000	S1-02320541000	
22	Diagram, Wiring	160633	160633	160633	160633	
23*	Harness, Power	S1-02539873000	S1-02539873000	S1-02539873000	S1-02539873000	
24	Grille, Door Blk w/Logo (Top)	S1-02642286000	S1-02642286000	S1-02642286000	S1-02642286000	
25	Insert, Door Grill Blk (Top)	S1-02642288000	S1-02642288000	S1-02642288000	S1-02642288000	
26	Grille, Door Gray (Btm)	S1-02642285000	S1-02642285000	S1-02642285000	S1-02642285000	
27	Insert, Door Grill Gray (Btm)	S1-02642287000	S1-02642287000	S1-02642287000	S1-02642287000	
28*	Baffle Kit, Condensate	S1-37323890002	S1-37323890003	S1-37323890004	S1-37323890004	
29*	Clip, Baffle	S1-02131402000	S1-02131402000	S1-02131402000	S1-02131402000	

ITEM	DESCRIPTION	AVY60D2CH21A	AVY60D2CH21B			
1	Motor, Blower (ECM)	S1-02435831000	S1-02435831000			<
1A	Motor, ECM (unprogrammed)	S1-02431941000	S1-02431941000			
1B	Module, ECM (Programmed)	S1-32432015121	S1-32432015121			<
2						
3	Transformer (40VA)	S1-02518452000	S1-02518452000			
4	Control, Fan/Elec Heat	S1-03109157000	S1-03109157000			
5	TXV	S1-1TVM2C1	S1-1TVM2C1			
6	Housing, Blower (w/Wheel)	S1-02642412000	S1-02642412000			
7	Wheel, Blower	S1-02642196000	S1-02642196000			
8	Complete Blower Ass'y	S1-02642357000	S1-02642357000			
9	Complete Coil w/Drain Pan (See Note 1)	S1-37323793006	S1-37323793106			
10	Panel, Top Door (Insul)	S1-37323833009	S1-37323833009			
11	Panel, Access Door (Bottom) (Insul)	S1-37323833019	S1-37323833019			
12	Panel, Top (Insul)	S1-37323831003	S1-37323831003			
13	Door, Bottom Door (Filter) (Insul)	S1-37323831002	S1-37323831002			
14	Pan, Drain (Insul)	S1-37323794003	S1-37323794003			
15	Pan, Horizontal Drain	S1-03200217000	S1-03200217000			
16*	Cover, Hairpin	S1-03100212000	S1-03100212000			
17*	Grommet, 3/8"	S1-02813209000	S1-02813209000			
18	Grommet, 7/8"	S1-02813205000	S1-02813205000			
19	Mount, Motor	S1-07319831001	S1-07319831001			
20*	Grommet, Motor Mount (3 Req'd)	S1-02814740000	S1-02814740000			
21*	Ferrule, Motor Mount (3 Req'd)	S1-02320541000	S1-02320541000			
22	Diagram, Wiring	160633	160633			
23*	Harness, Power	S1-02539872000	S1-02539872000			
24	Grille, Door Blk w/Logo (Top)	S1-02642286000	S1-02642286000			
25	Insert, Door Grill Blk (Top)	S1-02642288000	S1-02642288000			
26	Grille, Door Gray (Btm)	S1-02642285000	S1-02642285000			
27	Insert, Door Grill Gray (Btm)	S1-02642287000	S1-02642287000			
28*	Baffle Kit, Condensate	S1-37323890004	S1-37323890004			
29*	Clip, Baffle	S1-02131402000	S1-02131402000			

NOTE: *Not Shown

New replacement parts shown in **bold** face type at the first printing of parts list dated 10/08.
Major components and suggested stocking items are shown with shaded item number.

"<" Across from row indicates a change in that row.

--- Not applicable to specified model.

1. Coil does not include TXV.

FIGURE 1 : SINGLE PIECE ECM AIR HANDLER - FLEX COIL

ITEM	DESCRIPTION	AVY24B3XH21A	AVY36C3XH21A	AVY48D3XH21A	AVY48D3XH21B	
1	Motor, Blower (ECM)	S1-02435826000	S1-02435827000	S1-02435830000	S1-02435830000	<
1A	Motor, ECM (unprogrammed)	S1-02435313000	S1-02431940000	S1-02431947000	S1-02431947000	
1B	Module, ECM (Programmed)	S1-32435314116	S1-32432013117	S1-32432014120	S1-32432014120	<
2						
3	Transformer (40VA)	S1-02518452000	S1-02518452000	S1-02518452000	S1-02518452000	
4	Control, Fan/Elec Heat	S1-03109157000	S1-03109157000	S1-03109157000	S1-03109157000	
5						
6	Housing, Blower (w/Wheel)	S1-02642414000	S1-02642414000	S1-02642412000	S1-02642412000	
7	Wheel, Blower	S1-02642281000	S1-02642199000	S1-02642199000	S1-02642199000	
8	Complete Blower Ass'y	S1-02642354000	S1-02642355000	S1-02642356000	S1-02642356000	
9	Complete Coil w/Drain Pan (See Note 1)	S1-37323793011	S1-37323793002	S1-37323793006	S1-37323793106	
10	Panel, Top Door (Insul)	S1-37323833007	S1-37323833008	S1-37323833009	S1-37323833009	
11	Panel, Access Door (Bottom) (Insul)	S1-37323833017	S1-37323833018	S1-37323833019	S1-37323833019	
12	Panel, Top (Insul)	S1-37323831023	S1-37323831013	S1-37323831003	S1-37323831003	
13	Door, Bottom Door (Filter) (Insul)	S1-37323831022	S1-37323831012	S1-37323831002	S1-37323831002	
14	Pan, Drain (Insul)	S1-37323794005	S1-37323794002	S1-37323794003	S1-37323794003	
15	Pan, Horizontal Drain	S1-03200215000	S1-03200216000	S1-03200217000	S1-03200217000	
16*	Cover, Hairpin	S1-03100206000	S1-03100210000	S1-03100212000	S1-03100212000	
17*	Grommet, 3/8"	S1-02813209000	S1-02813209000	S1-02813209000	S1-02813209000	
18*	Grommet, 3/4"	S1-02813204000	---	---	---	
	Grommet, 7/8"	---	S1-02813205000	S1-02813205000	S1-02813205000	
19	Mount, Motor	S1-07319831001	S1-07319831001	S1-07319831001	S1-07319831001	
20*	Grommet, Motor Mount (3 Req'd)	S1-02814740000	S1-02814740000	S1-02814740000	S1-02814740000	
21*	Ferrule, Motor Mount (3 Req'd)	S1-02320541000	S1-02320541000	S1-02320541000	S1-02320541000	
22	Diagram, Wiring	160633	160633	160633	160633	
23*	Harness, Power	S1-02539873000	S1-02539873000	S1-02539873000	S1-02539873000	
24	Grille, Door Blk w/Logo	S1-02642286000	S1-02642286000	S1-02642286000	S1-02642286000	
25	Insert, Door Grill Blk	S1-02642288000	S1-02642288000	S1-02642288000	S1-02642288000	
26	Grille, Door Gray	S1-02642285000	S1-02642285000	S1-02642285000	S1-02642285000	
27	Insert, Door Grill Gray	S1-02642287000	S1-02642287000	S1-02642287000	S1-02642287000	
28*	Baffle Kit, Condensate	S1-37323890002	S1-37323890003	S1-37323890004	S1-37323890004	
29*	Clip, Baffle	S1-02131402000	S1-02131402000	S1-02131402000	S1-02131402000	

ITEM	DESCRIPTION	AVY60D3XH21A	AVY60D3XH21B		
1	Motor, Blower (ECM)	S1-02435831000	S1-02435831000		<
1A	Motor, ECM (unprogrammed)	S1-02431941000	S1-02431941000		
1B	Module, ECM (Programmed)	S1-32432015121	S1-32432015121		<
2					
3	Transformer (40VA)	S1-02518452000	S1-02518452000		
4	Control, Fan/Elec Heat	S1-03109157000	S1-03109157000		
5					
6	Housing, Blower (w/Wheel)	S1-02642412000	S1-02642412000		
7	Wheel, Blower	S1-02642196000	S1-02642196000		
8	Complete Blower Ass'y	S1-02642357000	S1-02642357000		
9	Complete Coil w/Drain Pan (See Note 1)	S1-37323793006	S1-37323793106		
10	Panel, Top Door (Insul)	S1-37323833009	S1-37323833009		
11	Panel, Access Door (Bottom) (Insul)	S1-37323833019	S1-37323833019		
12	Panel, Top (Insul)	S1-37323831003	S1-37323831003		
13	Door, Bottom Door (Filter) (Insul)	S1-37323831002	S1-37323831002		
14	Pan, Drain (Insul)	S1-37323794003	S1-37323794003		
15	Pan, Horizontal Drain	S1-03200217000	S1-03200217000		
16*	Cover, Hairpin	S1-03100212000	S1-03100212000		
17*	Grommet, 3/8"	S1-02813209000	S1-02813209000		
18*	Grommet, 3/4"	---	---		
	Grommet, 7/8"	S1-02813205000	S1-02813205000		
19	Mount, Motor	S1-07319831001	S1-07319831001		
20*	Grommet, Motor Mount (3 Req'd)	S1-02814740000	S1-02814740000		
21*	Ferrule, Motor Mount (3 Req'd)	S1-02320541000	S1-02320541000		
22	Diagram, Wiring	160633	160633		
23*	Harness, Power	S1-02539872000	S1-02539872000		
24	Grille, Door Blk w/Logo	S1-02642286000	S1-02642286000		
25	Insert, Door Grill Blk	S1-02642288000	S1-02642288000		
26	Grille, Door Gray	S1-02642285000	S1-02642285000		
27	Insert, Door Grill Gray	S1-02642287000	S1-02642287000		
28*	Baffle Kit, Condensate	S1-37323890004	S1-37323890004		
29*	Clip, Baffle	S1-02131402000	S1-02131402000		

NOTE: *Not ShownNew replacement parts shown in **bold** face type at the first printing of parts list dated 10/08.

Major components and suggested stocking items are shown with shaded item number.

"<" Across from row indicates a change in that row.

--- Not applicable to specified model.

TO ORDER AUTHORIZED FACTORY REPLACEMENT PARTS - Contact your Source1 HVAC Parts Distributor or visit our website at **www.Source1Parts.com** for a Distributor and Dealer listing.