



PIPE TOOLS & VISES  
SINCE 1896

## FLARE TOOLS

### FEATURES

- Quality flaring tools for use on Type K soft copper tubing.

Hardened and tempered steel flare tools make 45° flares on Type K soft copper water service tubing. Flare tools have larger pilots and finger grip areas for safety. Use with HAM3 brass hammer for safety.

### FLARE TOOLS

Catalog No.	Item Code	Copper Tube Size	Weight	
			lbs	kg
HF3/4*	06071	3/4"	1.0	0.5
HF1	06072	1"	1.5	0.7
HF1 1/2	06077	1 1/2"	3.2	1.5
HF2	06078	2"	4.9	2.2

\*AWWA Approved for Tapping Contest.

### PRESSURE-RELIEVING HAMMER FLARES

With precision channels drilled from the tool's end to its side, they allow flaring even when water is in the service line. Use only on Type K soft copper water service tubing, with brass hammers for safety.

Catalog No.	Item Code	Copper Tube Size	Length		Weight	
			in	mm	lbs	kg
PRHF3/4	06073	3/4"	7.5	191	2.0	0.9
PRHF1	06074	1"	7.5	191	2.3	1.0

### ✓ WHY REED?

Safety first! Reed always recommends brass hammers with Flare Tools, Pressure Relieving Hammer Flares and Rerounding Tools.



## REROUNDING TOOLS

### FEATURES

- Compression fittings rely on round copper tubing and these tools help restore a round shape to the tubing.

Catalog No.	Item Code	Copper Tube Size	Length		Weight	
			in	mm	lbs	kg
RR 3/4	06081	3/4"	6	152	0.7	0.3
RR1	06082	1"	6.5	165	1.3	0.6
RR1 1/2	06084	1 1/2"	8	203	2.8	1.3
RR2	06085	2"	9	229	5.4	2.5



## BRASS HAMMER

Soft-faced brass hammer is designed for the safe use of Flare Tools and Rerounding Tools as the brass head absorbs some of the striking shock. It pairs well with flaring tools used on Type K soft copper tubing.

Catalog No.	Item Code	Length		Weight	
		in	mm	lbs	kg
HAM3*	06088	14.5	368.3	2.8	1.3

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## ROUND IT® STRAIGHTENER/REROUNDERS

### FEATURES

- Take the trouble out of handling copper rolls by using Reed Round It® tools for straightening and rerounding.
- Provides the needed leverage to guide tube into position for fit-ups.
- Tools will quickly pay for themselves in material, labor and time savings.

Time-and-material saving CSR2 Round It® Straightener/Rerounder handles 1 1/2" and 2" K annealed copper. Grips the end of a coil so uncoiling is easy; rerounds oval tubing anywhere along its length so a cutter will track or the fitting will seal properly. Provides safe grip when flaring, and guides copper into alignment for easier fit-ups. RCR3/4 and RCR1 tools are especially useful when tubing is wet for a solid grip when straightening and fitting up. RCR341 offers all the same features as both RCR1 and RCR3/4 and includes jaws for either size tubing. The long-handled RCR rerounders are beneficial when extra leverage is needed.

Catalog No.	Item Code	Nominal Capacity	Length		Weight	
			in	mm	lbs	kg
CSR2	08220	1 1/2" & 2"	38	965	22.0	10.0
RCR3/4	08226	3/4"	18	457	4.5	2.0
RCR1	08227	1"	18	457	4.5	2.0
RCR341	08228	3/4" & 1"	18	457	5.5	2.5



XTRA VALUE