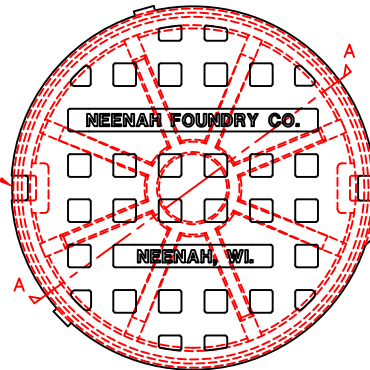
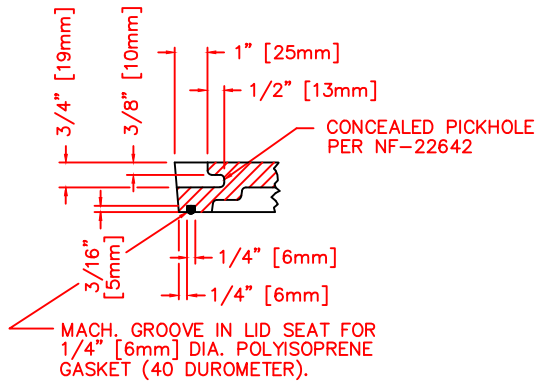


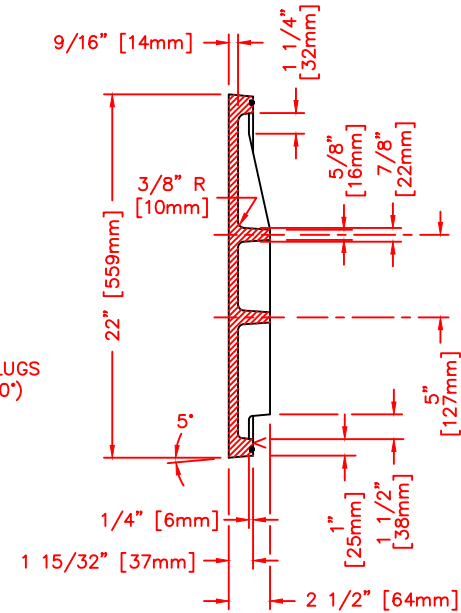
(2) CONCEALED PICKS
PER NF - 22642



NON-ROCK TYPE LUGS
(3 REQUIRED @ 120°)



SELF-SEAL DETAIL
QUARTER SCALE



SECTION A-A

NOTE: ALL DIMENSIONS SHOWN ARE IN ENGLISH AND [METRIC].

MATERIAL: CAST GRAY IRON ASTM A-48, CLASS 35B

FINISH: NO PAINT

WEIGHT: 92#

WAS NF-16101

DR.	LMA	SCALE	TITLE:
CH.		1/8"=1"	R-1090 TYPE "B" NON-ROCK LID
APP.		DIM CHK.	W/ CONCEALED PICKS AND SELF-SEAL GASKET
DATE	8-7-2000		NEENAH FOUNDRY COMPANY NEENAH WISCONSIN 54956
			NF- 10900084 B

04-06-2002	CORRECTED NON-ROCK LOCATIONS	ELR
DATE	REVISION	INT