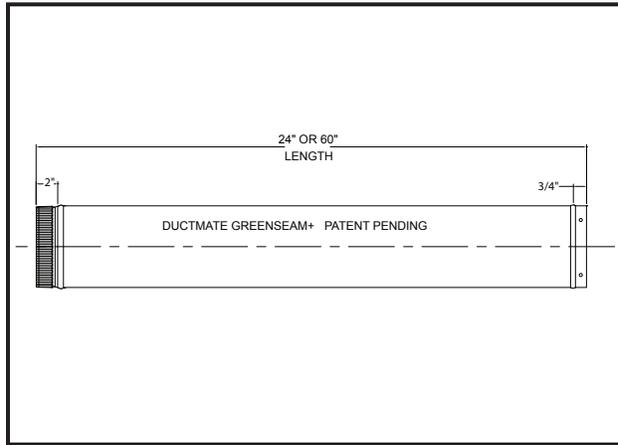
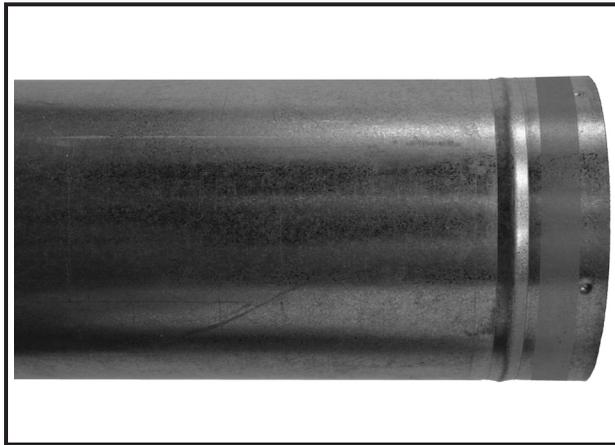


# GreenSeam+® Snap Lock Pipe



Product Availability - 24" Lengths			
Size (Ød)	Gauge		
	28 Ga.	26 Ga.	24 Ga.
4"	Yes	Yes	Yes
5"	Yes	Yes	Yes
6"	Yes	Yes	Yes
7"	Yes	Yes	Yes
8"	Yes	Yes	Yes
9"	Yes	Yes	Yes
10"	Yes	Yes	Yes
12"	Yes	Yes	Yes
14"	-	Yes	Yes

Product Availability - 60" Lengths			
Size (Ød)	Gauge		
	28 Ga.	26 Ga.	24 Ga.
4"	Yes	Yes	Yes
5"	Yes	Yes	Yes
6"	Yes	Yes	Yes
7"	Yes	Yes	Yes
8"	Yes	Yes	Yes
9"	Yes	Yes	Yes
10"	Yes	Yes	Yes
12"	Yes	Yes	Yes
14"	-	Yes	Yes

Technical Data	
<ul style="list-style-type: none"> <li>Galvanized Steel (ASTM A653 and A924)</li> <li>G-60 Galvanized Coating (ASTM A653 and ASTM A90)</li> <li>Pressure Rating: -1" wg - +2" wg</li> <li>Button Lock Pipe meets SMACNA RL-8</li> </ul>	<ul style="list-style-type: none"> <li>Available in Specialty Metals:                             <ul style="list-style-type: none"> <li>Aluminum (ASTM B209 Alloy 3003 Temper H14)</li> <li>304 Stainless Steel (ASTM A480 2B Finish)</li> <li>Patent # 7,478,467 and Patent # 7,708,034</li> <li>Additional Patents Pending</li> </ul> </li> </ul>

Part Number Schematic							
Example: 60SPBGP10GA26 = 60" long, 10" round GreenSeam+ Snap Pipe in 26Ga. Galvanized Steel							
<b>60</b> Pipe Length 24 - 2' 0" 60 - 5' 0"	<b>SP</b> Snap Pipe	<b>B</b> Lock Type B - Button	<b>G</b> GreenSeam™	<b>P</b> PLUS	<b>10</b> Pipe Diameter (Ød)	<b>GA</b> Material GA-Galvanized (Std.) AL - Aluminum, S4 - 304 S.S.	<b>26</b> Gauge GA: 28, 26, 24 AL: 25 S4: 26

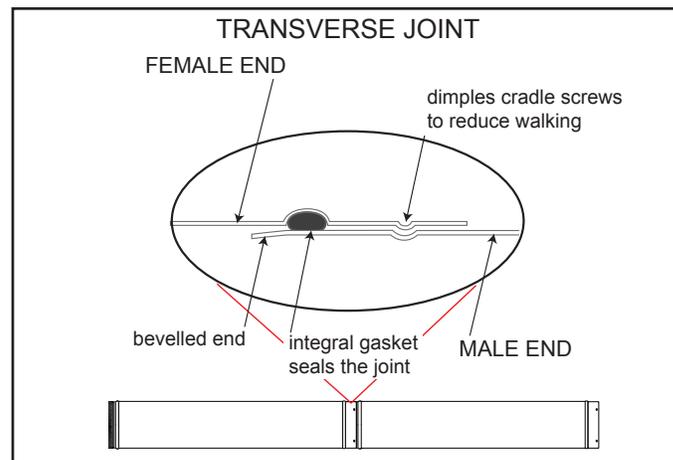
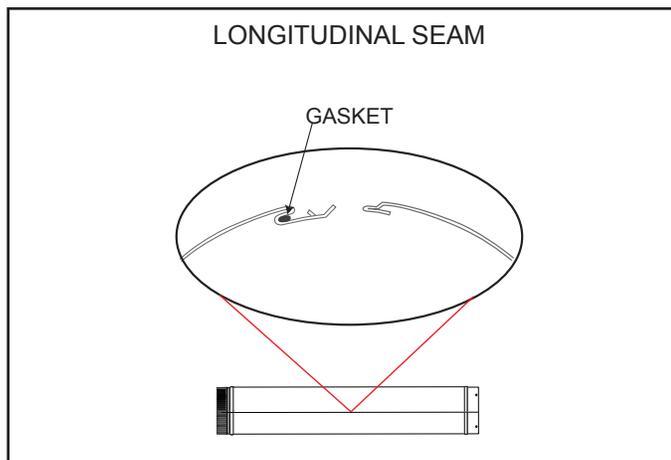
Items in green denote available options

# Pre-Sealed Snap Lock Pipe

## Gasket Specification

**GREENSEAM+**<sup>®</sup>

complete pre-sealed snap-lock pipe system



This material is made of butyl and E.P.D.M. rubbers, and proprietary co-polymer. It contains some process aids, antioxidants, fungicides, and adhesion promoters.

This material is a two-component polyurethane foamed gasket. The gasket is foamed directly onto the pipe by using FIPFG (formed-in-place foam gasket) technology. This produces a flexible tack-free foam gasket.

**Color:** Black

**Odor:** None

**Melt Point:** Ball & Ring, 300° F (149° C)

**Slump:** 3/8" Bd @ 250° F (121° C) – no slump or sag.

**Solids Content:** 1 hour @ 350° F (177° C) – 99.85% ASTM 771-74

**Plasticizer Migration:** ASTM C772-74;  
no bleed or stain.

**Cold Temperature Flexibility:** ASTM C765-73 – passes.

**Water Resistance:** ASTM D1056 – 0.01%

**Shelf and Service Life:** 20 years min.

**Force to Compress:** As measured when one cubic inch of 3/8" thick material is compressed to 3/16" thick material at 2" per min.

0° F (-18° C) – 60 psi

77° F (25° C) – 30 psi

120° F (49° C) – 15psi

Foamed at 50%

**Aging Characteristics:** ASTM D750-68 (1000 hrs.) on surface – slight haze

**VOCs** – 0

**Color:** Black

**Odor:** None

**Service Temperature:** -40° F to 212° F

**Tensile Strength:** 290 psi

**Elongation at Break:**  $\bar{U}_p$  to 400 %

**Shelf and Service Life:** 20 years min.

**VOCs** – 0