

End-entry, two-piece stainless steel

Full port: 1/4-2 (DN 8-50), 1000/1500 WOG, threaded



Design features

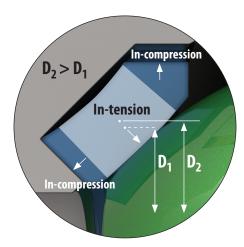
- Exclusive Memoryseal® seats compensate automatically for wear and fluctuations of pressure and temperature.
- Modified PTFE (MPTFE) seat material has a smoother surface, excellent non-stick properties, and improved flexibility.
- Multiple solid cup and cone type PTFE stem seal or optional graphite packing.
- Adjustable self-locking threaded packing nut.
- Packing nut sleeve prevents side load on packing rings.
 Eliminates premature wear, enhancing packing life.
- Long cycle life.
- Low, uniform torques.
- Floating stem eliminates thrust washer wear and stem shoulder assures blowout-proof safety
- Pressurized thrust washer prevents galling and provides a secondary stem seal.
- Fully enclosed body seal plus metal-to-metal seal for body and body end.
- Stainless handle with safety clip. Oval handwheel also available.
- Fire tested in accordance with API 607 Rev.5/ISO 10497.

Applications

The EE-1000 is a full port all stainless steel valve for corrosive service.

Velan Memoryseal® ball valve technology

The Velan sealing memory is induced into the seats during the assembly process. When the ball is inserted into the valve body, it partially flattens the seat, creating a tensile stress in the seat center. As a result, the seat core increases in diameter from D_1 to D_2 and, like a stretched elastic band, pushes against the ball. This ensures reliable sealing even at vacuum or low pressures.



Benefits of Memoryseal® concave-convex flexible, in-tension seats with induced sealing memory

- Greater strength, less fatigue
- Positive bi-directional shutoff
- Uniform torque
- Compensate for temperature fluctuations
- Eliminate cold flow effects
- High cycle life



Stem seal design

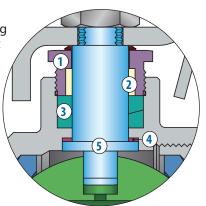
1 Adjustable self-locking threaded packing nut

Packing nut sleeve prevents side thrust

3 PTFE cup and cone packing rings⁽¹⁾

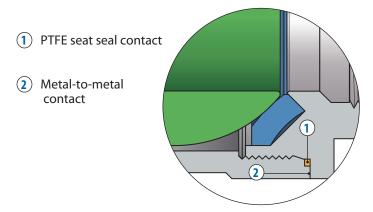
(4) RPTFE thrust washer

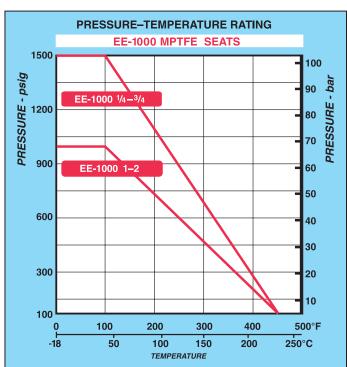
5 Blowout-proof stem



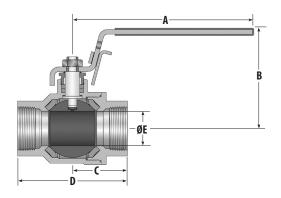
Superior body seal design

Memoryseal® designs incorporate a secondary metal-to-metal contact area in addition to the primary gasket. This end-entry valve uses a solid PTFE seal with metal-to-metal back-up contact.





Note: Above chart shows sizes in NPS.



Standard materials

Part	Stainless steel
Body	CF8M
Body end cap	CF8M
Stem	SS 316
Ball	SS 316
Thrust washer	RPTFE
Seat	MPTFE
Packing nut	SS 304
Packing ring ⁽¹⁾	PTFE
Packing nut sleeve	RPTFE
Body seal	PTFE
Handle nut	Stainless
Locking device	SS 304
Handle	SS 304
Spring	SS 302

(1) Graphite packing available. Use graphite packing for service above 400°F (204°C).

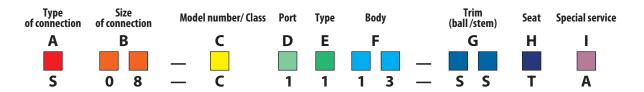
Dimensions, weights, and C_Vs

Size NPS DN	Full port							
	A	В	C	D	ØE	Weight lb/kg	Cv	
½	4.81	2.25	1.03	2.06	0.36	0.4	5	
8	122	57	26	52	9	0.2		
3/8	4.81	2.25	1.03	2.06	0.36	0.4	6	
10	122	57	26	52	9	0.2		
½	5.00	2.60	1.27	2.5	0.5	0.9	14	
15	127	66	32	64	13	0.4		
³ / ₄	5.19	2.97	1.56	3.12	0.81	1.8	50	
20	132	75	40	79	21	0.8		
1	6.57	3.16	1.87	3.74	1	2.5	93	
25	167	80	48	95	25	1.1		
1¼	7.85	4.16	2.12	4.24	1.25	4.6	170	
32	199	106	54	108	32	2.1		
1½	7.85	4.34	2.38	4.75	1.5	5.8	250	
40	199	110	61	121	38	2.6		
2	8.19	4.76	2.88	5.74	2	10.1	450	
50	208	121	73	146	51	4.6		

Note: Dimensions shown in inches and mm. K_V is the metric equivalent of C_V . $K_V = C_V \times 0.864$



How to order Velan Memoryseal EE-1000 resilient-seated ball valves



Example: NPS 2 (DN 50) threaded, EE-1000 end-entry (two-piece), full port valve in stainless steel with with PTFE seats for standard service.

TYPE OF CONNECTION

Thread NPT

SIZE OF CONNECTION

Sizes shown in NPS (DN)

03 ½ (15) **04** ¾ (20) **05** 1 (25) **06** 1¼ (32) **07** 1½ (40) **08** 2 (50) **BODY MATERIAL**

SS CF8M 13

TRIM MATERIAL (ball/stem)

Code Ball Stem SS 316 316

MODEL NUMBER / CLASS

C EE-1000

PORT

Full port

TYPE

1 End-entry (two-piece)

SEAT MATERIAL

Graphite reinforced PTFE Glass-reinforced PTFE C G Ε

MPTFE PTFE Т

SPECIAL SERVICE

C

Α Standard Seal joint

Chlorine Fire-tested to API 607 rev. 5 ISO 10497

Oxygen

Note: Velan valves for NACE service comply with the metallurgical requirements of the current NACE MR0103 and MR0175 / ISO 15156. $\textit{Material selection is dependent on the actual environment and it is therefore the equipment End User's responsibility to ensure that the materials and the experiment of t$ $are \, suitable \, for \, the \, intended \, service. \, Please \, contact \, Velan \, for \, any \, questions \, regarding \, the \, application \, of \, our \, products \, for \, NACE \, service.$

