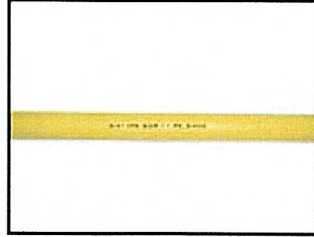


TECHNICAL INFO



ASSEMBLY INSTRUCTIONS : I.D. SEAL® CON-STAB

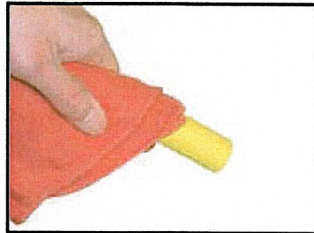
1 Verify the stab fitting is the correct size for the polyethylene (P.E.) pipe.



2 Cut pipe ends square.



3 Clean piping thoroughly to assure there is no dirt, grease or oil in assembly area.



4a Chamfer end of pipe using [Continental's ID chamfering tool with ID gauge.](#)

or

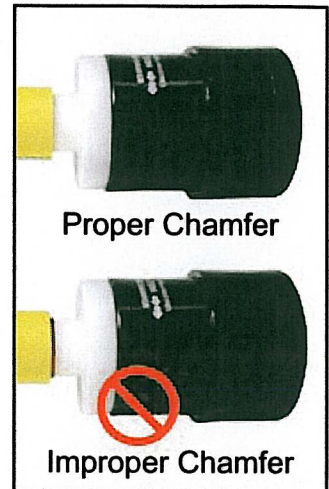
4b Chamfer end of pipe using [Continental's double ended ID chamfering tool.](#)



5 Mark the stab depth by inserting pipe into ID chamfer tool and marking the pipe at the entrance as shown.



6 If using ID chamfer tool with gauge, check for proper chamfer by inserting pipe on gauge up to the o ring. With proper chamfer, o ring will begin to enter pipe.



7 Stab pipe completely into fitting entrance.



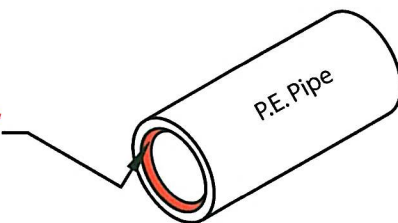
8 Stab pipe completely into fitting so that the mark on the pipe is within 1/8" from the fitting entrance.



9 Repeat steps 1 thru 8 for all Con-Stab joints.

10 To assure proper assembly and to comply with 49 CFR 192 Subpart J—Test Requirements, the joint shall be leak tested.

IMPORTANT
CHAMFER THE
ID OF PIPE



PATENT #'S 5,366,260, 5,692,785 & 5,853,272