

# LOW VOC CLEAR PRIMER PLASTIC PIPE PRIMER PCL-SPEC

## PRODUCT DESCRIPTION

### PRODUCT

**LOW VOC CLEAR PRIMER Plastic Pipe Primer**

### TYPE

**LOW VOC CLEAR PRIMER** is a primer for cleaning, deglazing and softening ABS, PVC and CPVC pipe and fittings prior to application of appropriate cement.

### RECOMMENDED USES

**LOW VOC CLEAR PRIMER** is formulated with a blend of powerful solvents which makes it a fast acting primer that removes any glaze often found on plastic pipe and fittings and softens the plastic so that it will accept the appropriate plastic solvent cement much more readily.

### COLOR/CONSISTENCY

Clear Liquid

### TEMPERATURE RANGE USE

0°F (-18°C) to 100°F (38°C)

### FOR USE ON:

PVC, ABS and CPVC pipe and fittings. Up through 16" (40.64 cm) diameter.

### WEIGHT PER U.S. GALLON

6.6 lbs. (3.0 kg) ± 0.2

### U.S. FEDERAL SPECIFICATIONS

**CLEAR PRIMER** meets ASTM F656.

Carries the National Sanitation Foundation Seal for Potable Water and Drain, Waste and Vent (DWV) systems.



### **PCL-SPEC**

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This product is manufactured in the U.S.A.

## APPLICATION PRECAUTIONS

### WARNING:

**EXTREMELY FLAMMABLE.**

**DO NOT USE NEAR HEAT,  
SPARKS OR OPEN FLAME.**

**STORE IN COOL, WELL  
VENTILATED AREA.**

**CONTAINS TETRAHYDROFURAN, CYCLOHEXANONE, METHYL ETHYL KETONE AND ACETONE. MAY BE ABSORBED THROUGH THE SKIN. HARMFUL OR FATAL IF SWALLOWED.**

**USE WITH ADEQUATE VENTILATION. AVOID PROLONGED BREATHING OF VAPORS. AVOID CONTACT WITH EYES OR SKIN. KEEP CONTAINER TIGHTLY CAPPED WHEN NOT IN USE.**

**KEEP OUT OF REACH OF CHILDREN.**

**SEE SAFETY DATA SHEET (SDS) FOR COMPLETE PRECAUTIONS FOR SAFE HANDLING AND USE.**

## PACKAGING

**U.S. Measure:**

<u>Stock Code</u>	<u>Size</u>
<b>Dauber Top Can</b>	
PCL8	½ pint (237 ml)
PCL16	1 pint (473 ml)
PCL32	1 quart (.95 L)
<b>1 Gallon Can w/ Handle</b>	
PCL1	Gallon (3.785 L)

## SHIPPING WEIGHT PER CASE

<u>Stock Code</u>	<u>Case Weight</u>	<u>#/Case</u>
PCL8	15 lbs. (6.8 kg)	24
PCL16	14 lbs. (6.4 kg)	12
PCL32	26 lbs. (11.8 kg)	12
PCL1	50 lbs. (22.7 kg)	6

## DIRECTIONS FOR USE

1. Check fitting of pipe. If too loose or too tight, pipe should not be used. Ideal fit between pipe and fitting before cleaning and cementing allows pipe to enter to full depth of socket easily.
2. Remove all dust, moisture, grease, oil and any foreign material from pipe and fitting.
3. Apply generous amounts of **LOW VOC CLEAR PRIMER** to pipe and fitting. If surface is dry when ready to apply cement, apply additional **LOW VOC CLEAR PRIMER** so that cement is applied to a damp surface.
4. Keep container closed at all times when not using to avoid moisture absorption and vapor losses.
5. Follow all recommended procedures for joining plastic pipe and fittings as stated in ASTM D2855, D2235 and/or F493 where applicable.
6. **DO NOT USE THIS LOW VOC CLEAR PRIMER TO THIN CEMENT.**



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