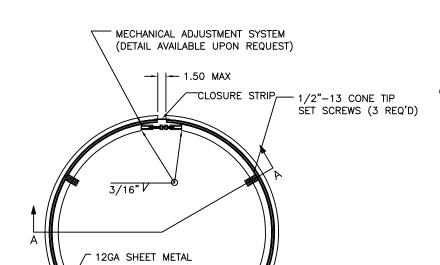
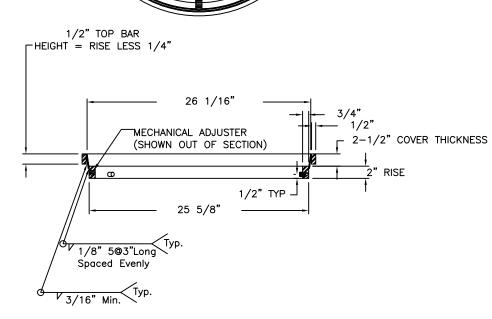
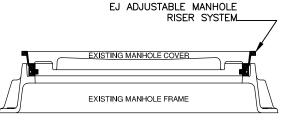
# Maryland Spec. Type 5 Riser





FULLWELD TOP ONLY, NOT BOTTOM



## TYPICAL INSTALLATION SHOWING LID IN RAISED POSITION

#### NOTES:

- 1.) MATERIAL SHALL BE ASTM A36 CARBON STEEL.
- 2.) TOP RING SHALL HAVE A CONTINUOUS WELD BOTTOM RING STITCHED PER WELD DETAIL.
- 3.) MECHANICAL ADJUSTMENT STUD IS MADE OF TYPE 304 STAINLESS STEEL.
- 4.) ALL "M5" STYLE RISERS ARE FOR HEIGHT ADJUSTMENTS EQUAL TO OR LESS THAN THE THICKNESS OF THE MANHOLE COVER.
- 5.) EACH RISER IS CUSTOM FABRICATED FROM MEASUREMENTS PROVIDED WITH EACH ORDER. REQUIRED MEASUREMENTS INCLUDE THE FOLLOWING: A. EXIST. MANHOLE COVER DIAMETER - TOP &
  - B. EXISTING MANHOLE COVER THICKNESS
  - C. REQUIRED HEIGHT OF ADJUSTMENT
- 6.) MINIMUM RECOMMENDED HEIGHT OF ADJUSTMENT FOR REPAYING PROJECTS IS 1".
- 7.) HEIGHT ADJUSTMENTS ARE AVAILABLE IN 1/4" INCREMENTS.
- 8.) DURING INSTALLATION CHECK FOR FULL BEARING OF LOWER FRAME SECTION ON EXISTING CASTING. OVERTIGHTENING ADJUSTMENT SYSTEM MAY CAUSE LIPLIFITING OF RISER
- 9.) DIMENSIONS MAY VARY TO MEET EXISTING FIELD CONDITIONS. ANY CHANGE IN DIMENSIONS SHALL BE APPROVED BY THE OWNER.
- 10.) AFTER FABRICATION, RISERS ARE COATED WITH EITHER A WATER BASED BITUMINOUS ASPHALT EMULSION PAINT OR BASE E-COAT W/ CHARCOAL BLACK TOPCOAT.
- 11.) AVAILABLE OPTIONS IN LIEW OF CONE POINT SET SCREWS INCLUDE "L" CLIPS WITH HEX HEAD BOLTS.
- 12.) SLOPED RISERS ARE ALSO AVAILABLE.



## Product Number M5258825204M

## **Design Features**

- -Materials
- See Notes
- -Design Load
- H-25
- -Open Area
- N/A
- -Coating
- Dipped
- Designates Machined Surface

### Certification

- -Weight: 52 Lbs.
- •
- -Country of Origin: USA

## **Drawing Revision**

01/30/2013 Designer: BDD 12/25/2019 Revised By: BDD

#### Disclaimer

Weights (lbs/kg), dimensions (inches/mm) and drawings provided for your guidance. We reserve the right to modify specifications without prior notice

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