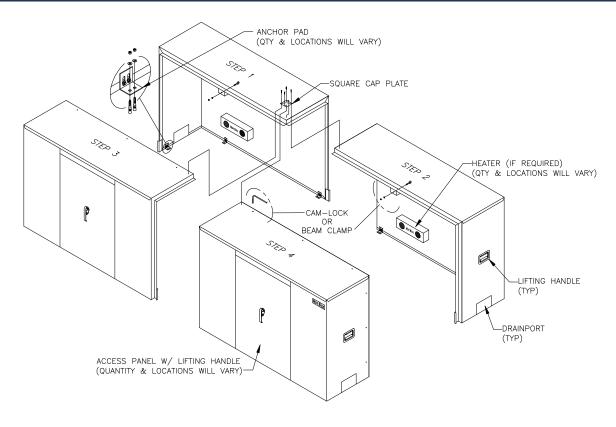
## Installation for Sectionalized Aluminum Enclosures



Rev 5/16



\*Note the receptacles and the concrete slab should be prepared and fully cured before the enclosure is unpackaged.

- 1. Remove the access panels from the sections and place aside. This will lighten the sections for an easier installation.
- 2. Place the sections as close to their final positions as possible. The order of installation is always "Rear" left to right and then "Front" left to right regardless of the number of sections your enclosure has. (4 section shown)
- 3. Each section has a male and a female edge. Lift each section (10"-12") and position over the mating edge and carefully lower the section into position keeping it flush against the opposing section's edge until it seats properly.
- 4. Place the enclosure in its final position. <u>Do not tear the gasket on the enclosure's base or around the male/female edges while sliding the sections together or positioning the enclosure.</u>
- 5. The enclosure must be squared and leveled to assure proper fit of the sections. The anchor pads within the enclosure double as levelers. If needed loosen the bolts attaching the anchor pads to the enclosure. Each pad is slotted for vertical movement. When level tighten the pad bolts to the enclosure wall.
- 6. Install the access panels. If the fit is not right or if light may be seen through any seam, the square of the enclosure is incorrect and must be reassessed. Remove the access panels.
- 7. Locate the interior anchors. Mark and drill 3/8" diameter holes x 2" deep with the supplied bit and drive the wedge anchors into the holes and tighten with the washer and nut.

Hot Box 3621 Industrial Park Drive Lenoir City, TN 37771 Contact Information Phone: (800) 346-3062 hotboxsales@hubbell.com www.hot-box.com