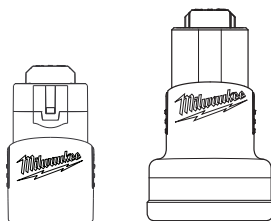
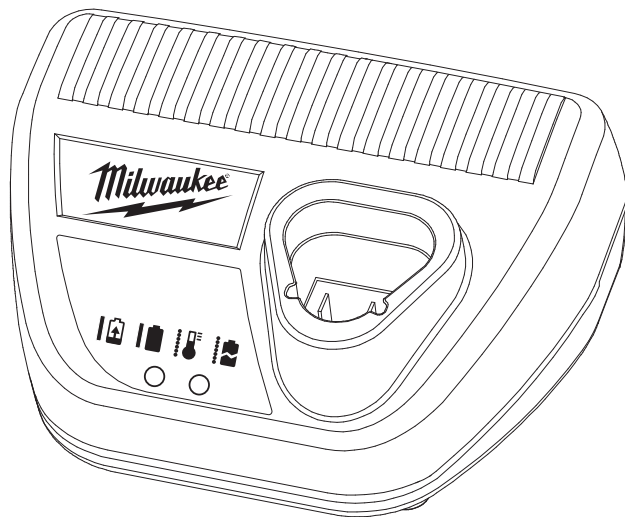




OPERATOR'S MANUAL
MANUEL de L'UTILISATEUR
MANUAL del OPERADOR



Cat. No. / No de cat.
48-59-2401
2510-20

M12™ LI-ION BATTERY CHARGERS
M12™ LI-ION BATTERY PACKS
CHARGEURS AU LI-ION M12™
BATERIE AU LI-ION M12™
CARGADORS PARA BATERÍAS DE IONES
DE LITIO DE M12™
BATERÍA DE IONES DE LITIO DE M12™

New batteries must be charged before first use.
Les batteries neuves doivent être chargées avant leur utilisation initiale.
Las baterías nuevas se deben cargar antes de usarlas por primera vez.



WARNING To reduce the risk of injury, user must read and understand operator's manual.

AVERTISSEMENT Afin de réduire le risque de blessures, l'utilisateur doit lire et bien comprendre le manuel.

ADVERTENCIA Para reducir el riesgo de lesiones, el usuario debe leer y entender el manual.

IMPORTANT SAFETY INSTRUCTIONS

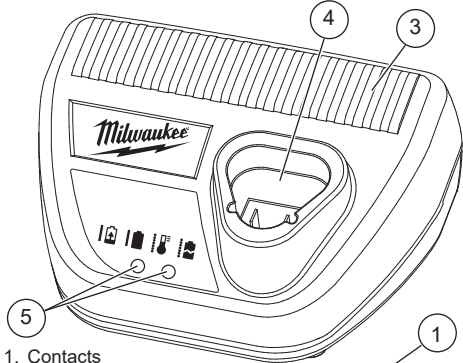
AWARNING READ AND UNDERSTAND ALL INSTRUCTIONS. Failure to follow all instructions listed below, may result in electric shock, fire and/or serious personal injury.

SAVE THESE INSTRUCTIONS

- 1. SAVE THESE INSTRUCTIONS - THIS MANUAL CONTAINS IMPORTANT SAFETY AND OPERATING INSTRUCTIONS FOR THE MILWAUKEE M12™ LI-ION BATTERIES AND THE MILWAUKEE M12™ LI-ION BATTERY CHARGER.**
- 2. BEFORE USING THE BATTERIES AND CHARGER, READ THIS OPERATOR'S MANUAL, YOUR TOOL OPERATOR'S MANUAL, AND ALL LABELS ON THE BATTERY PACK, CHARGER AND TOOL.**
- 3. CAUTION TO REDUCE THE RISK OF INJURY, CHARGE MILWAUKEE M12™ LI-ION BATTERIES ONLY IN MILWAUKEE M12™ LI-ION CHARGERS.** Other types of chargers may cause personal injury or damage. Do not wire a battery pack to a power supply plug or car cigarette lighter. Batteries will be permanently disabled or damaged.
- 4. USE MILWAUKEE M12™ LI-ION BATTERIES ONLY ON MILWAUKEE M12™ LI-ION TOOLS.** Use with other tools may result in a risk of fire, electric shock or personal injury.
- 5. AVOID DANGEROUS ENVIRONMENTS.** Do not charge battery pack in rain, snow, damp or wet locations. Do not use battery pack or charger in the presence of explosive atmospheres (gaseous fumes, dust or flammable materials) because sparks may be generated when inserting or removing battery pack, possibly causing fire.
- 6. CHARGE IN A WELL VENTILATED AREA.** Do not block charger vents. Keep them clear to allow proper ventilation. Do not allow smoking or open flames near a charging battery pack. Vented gases may explode.
- 7. MAINTAIN CHARGER CORD.** When unplugging charger, pull plug rather than cord to reduce the risk of damage to the electrical plug and cord. Never carry charger by its cord. Keep cord from heat, oil and sharp edges. Make sure cord will not be stepped on, tripped over or subjected to damage or stress. Do not use charger with damaged cord or plug. Have a damaged charger replaced immediately.
- 8. DO NOT USE AN EXTENSION CORD UNLESS IT IS ABSOLUTELY NECESSARY.** Using the wrong, damaged or improperly wired extension cord could result in the risk of fire and electrical shock. If an extension cord must be used, plug the charger into a properly wired 16 gauge or larger extension cord with pins that are the same number, size and shape as the pins on the charger. Make sure that the extension cord is in good electrical condition.
- 9. CHARGER 48-59-2401 IS RATED FOR 120 VOLT AC ONLY. CHARGER 2510-20 IS RATED FOR 12 VOLT DC AND 120 VOLT AC.** Charger must be plugged into an appropriate receptacle.
- 10. USE ONLY RECOMMENDED ATTACHMENTS.** Use of an attachment not recommended or sold by the battery charger or battery pack manufacturer may result in a risk of fire, electric shock or personal injury.
- 11. UNPLUG CHARGER** when not in use. Remove battery packs from unplugged chargers.
- 12. TO REDUCE THE RISK OF ELECTRIC SHOCK,** always unplug charger before cleaning or maintenance. Do not allow water to flow into AC/DC plug. Use a Ground Fault Circuit Interrupter (GFCI) to reduce shock hazards.
- 13. DO NOT BURN OR INCINERATE BATTERY PACKS.** Battery packs may explode, causing personal injury or damage. Toxic fumes and materials are created when battery packs are burned.
- 14. DO NOT CRUSH, DROP, OR DAMAGE** battery pack. Do not use a battery pack or charger that has received a sharp blow, been dropped, run over, or damaged in any way (e.g., pierced with a nail, hit with a hammer, stepped on).
- 15. DO NOT DISASSEMBLE.** Incorrect reassembly may result in the risk of electric shock, fire or exposure to battery chemicals. If it is damaged, take it to a MILWAUKEE service facility.
- 16. BATTERY CHEMICALS CAUSE SERIOUS BURNS.** Never allow contact with skin, eyes, or mouth. If a damaged battery pack leaks battery chemicals, use rubber or neoprene gloves to dispose of it. If skin is exposed to battery fluids, wash with soap and water and rinse with vinegar. If eyes are exposed to battery chemicals, immediately flush with water for 20 minutes and seek medical attention. Remove and dispose of contaminated clothing.
- 17. DO NOT SHORT CIRCUIT.** A short-circuited battery pack may cause fire, personal injury, and product damage. A battery pack will short circuit if a metal object makes a connection between the positive and negative contacts on the battery pack. Do not place a battery pack near anything that may cause a short circuit, such as coins, keys or nails in your pocket.
- 18. DO NOT ALLOW FLUIDS TO FLOW INTO BATTERY PACK.** Corrosive or conductive fluids, such as seawater, certain industrial chemicals, and bleach or bleach containing products, etc., can cause a short circuit.
- 19. STORE YOUR BATTERY PACK AND CHARGER** in a cool, dry place. Do not store battery pack where temperatures may exceed 120°F (50°C) such as in direct sunlight, a vehicle or metal building during the summer.

**READ AND SAVE
ALL INSTRUCTIONS
FOR FUTURE
REFERENCE.**

FUNCTIONAL DESCRIPTION



1. Contacts
2. Release buttons
3. Vents
4. Bay
5. Light indicators - when a battery pack is inserted into the charger, the light will indicate the following situations:



Continuous red: Charging



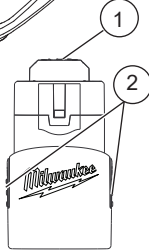
Continuous green: Charging complete



Flashing red: Battery pack is too hot/cold - Charging will begin when battery reaches correct charging temperature



Flashing red/green: Damaged or faulty battery pack



SYMBOLOLOGY



Volts



Direct Current



Alternating Current



Double Insulated



Properly Recycle Batteries



Hertz



Amps



Milliamps



UL Listing for Canada and U.S.

SPECIFICATIONS

Cat. No.	48-59-2401
Input Volts	120 AC
Input Milliamps	750 AC
Output Volts	12 DC
Output Amps	3.0 DC
Cat. No.	2510-20
Input Volts	120 AC
Input Milliamps	750 AC
Input Volts	12 DC
Input Amps	4.4 DC
Output Volts	12 DC
Output Amps	3.0 DC
Recommended Ambient Charging Temperature	40°F to 105°F
M12™ Li-Ion Battery Packs	12 V DC

MILWAUKEE 12V LI-ION BATTERY PACKS

WARNING To reduce the risk of fire, personal injury, and product damage due to a short circuit, never immerse your tool, battery pack or charger in fluid or allow a fluid to flow inside them. Corrosive or conductive fluids, such as seawater, certain industrial chemicals, and bleach or bleach containing products, etc., can cause a short circuit.

Maintenance and Storage

Do not expose your battery pack or cordless tools to water or rain, or allow them to get wet. This could damage the tool and battery pack. Do not use oil or solvents to clean or lubricate your battery pack. The plastic casing will become brittle and crack, causing a risk of injury.

Store battery packs at room temperature away from moisture. Do not store in damp locations where corrosion of terminals may occur. As with other battery pack types, permanent capacity loss can result if the pack is stored for long periods of time at high temperatures (over 120° F). MILWAUKEE Li-Ion battery packs maintain their charge during storage longer than other battery pack types. After about a year of storage, charge the pack as normal.

WARNING To reduce the risk of injury or explosion, never burn or incinerate a battery pack even if it is damaged, dead or completely discharged. When burned, toxic fumes and materials are created.

Disposing of MILWAUKEE Li-Ion Battery Packs

MILWAUKEE Li-Ion battery packs are more environmentally friendly than some other types of power tool battery packs (e.g., nickel-cadmium). Always dispose of your battery pack according to federal, state and local regulations. Contact a recycling agency in your area for recycling locations.

Even discharged battery packs contain some energy. Before disposing, use electrical tape to cover the terminals to prevent the battery pack from shorting, which could cause a fire or explosion.

RBRC Battery Recycling Seals

The RBRC™ Battery Recycling Seals (see "Symbolism") on your tool battery packs indicate that MILWAUKEE has arranged for the recycling of that battery pack with the Rechargeable Battery Recycling Corporation (RBRC). At the end of your battery pack's useful life, return the battery pack to a MILWAUKEE Branch Office/Service Center or the participating retailer nearest you. For more information, visit the RBRC web site at www.rbcc.org.

MILWAUKEE 12V LI-ION CHARGERS

WARNING Charge only MILWAUKEE 12V Li-Ion batteries in the MILWAUKEE 12V Li-Ion charger. Other types of batteries may cause personal injury and damage.

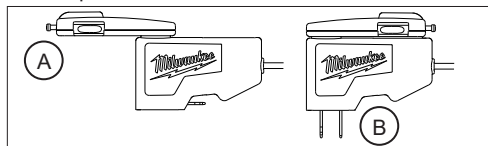
To reduce the risk of electric shock, do not allow water to flow into AC/DC plug.

AC/DC Charger (Cat. No. 2510-20)

To reduce the risk of damage to the charger, do not attempt to plug into both AC and DC outlets at the same time.

To use the AC/DC plug in a DC outlet, rotate the DC adapter out (A) and insert into a DC outlet. The AC plug blades should be folded in.

To use the AC/DC plug in an AC outlet, rotate the AC plug blades out (B) and insert into an AC outlet. The DC adapter should be folded in.



When to Charge the Battery Pack with these MILWAUKEE Chargers

Remove the battery pack from the tool for charging when convenient for you and your job. MILWAUKEE batteries do not develop a "memory" when charged after only a partial discharge. It is not necessary to run down the battery pack before placing it on the charger.

• Use the Fuel Gauge (on the tool) to determine when to charge your MILWAUKEE Li-Ion battery pack.

• You can "Top-Off" your battery pack's charge before starting a big job or long day of use.

• The only time it is necessary to charge the MILWAUKEE Li-Ion battery pack is when the battery pack has reached the end of its charge. To signal the end of charge, power to the tool will drop quickly, allowing you just enough power to finish making a cut, drilling a hole, or driving a fastener. Charge the battery pack as needed.

How to Charge the Battery Pack

Align the battery pack with the bay and slide the battery pack into the charger as far as possible. The red light will come on, either flashing (battery pack is too hot or cold) or continuous (pack is charging).

• A fully discharged battery pack with an internal temperature in the normal range will charge in 30 to 75 minutes, depending on the battery pack and charger. Heavily cycled batteries may take longer to charge completely.

- After charging is complete, the continuous green light will come on.
- The charger will keep the battery pack fully charged if it is left on the charger.
- If the light indicator flashes red and green, check that the battery pack is fully seated into the bay. Remove the battery pack and reinsert. If the light continues to flash red and green, remove pack and unplug charger for at least 2 minutes. After 2 minutes, plug charger back in and insert pack. If the problem persists, contact a MILWAUKEE service facility.
- If the light indicator does not come on, check that the battery pack is fully seated into the bay. Remove the battery pack and reinsert. If the light indicator still does not come on, remove pack and unplug charger for at least 2 minutes. After 2 minutes, plug charger back in and insert pack. If the light indicator still does not come on, contact a MILWAUKEE service facility.

Charging a Hot or Cold Battery Pack

The Red Flashing Indicator light on the charger indicates that the battery pack temperature is outside the charging range. Once the battery pack is within the acceptable range, normal charging will take place and the red light will be continuous. Hot or cold batteries may take longer to charge.

Li-Ion Charging Status		
Battery Temp	Red Indicator Light	Charging Status
140°F or more	Flashing	Not charging
32°F to 140°F	Continuous	Normal charging
32°F or less	Flashing	Not charging

Powering the Charger with an Inverter or Generator

The charger will operate with most generators and inverters rated at 100 Watts or higher.

Maintenance and Storage

Store your charger in a cool, dry place.

As a general practice, it is best to unplug battery chargers and remove batteries when not in use. No battery pack damage will occur, however, if the charger and battery pack are left plugged in.

WARNING To reduce the risk of injury, always unplug the charger and remove the battery from the charger before performing any maintenance. Never disassemble the battery or charger. Contact a MILWAUKEE service facility for ALL repairs.

To reduce the risk of injury and damage, never immerse your battery or charger in liquid or allow a liquid to flow inside them.

Cleaning

Clean out dust and debris from charger vents and electrical contacts by blowing with compressed air. Use only mild soap and a damp cloth to clean the battery pack and charger, keeping away from all electrical contacts. Certain cleaning agents and solvents are harmful to plastics and other insulated parts. Some of these include gasoline, turpentine, lacquer thinner, paint thinner, chlorinated cleaning solvents, ammonia and household detergents containing ammonia. Never use flammable or combustible solvents around batteries, charger, or tools.

Repairs

The charger has no serviceable parts.

SERVICE - UNITED STATES

1-800-SAWDUST (1.800.729.3878)

Monday-Friday, 7:00 AM - 6:30 PM CST

or visit www.milwaukeetool.com

Contact Corporate After Sales Service Technical Support with technical, service/repair, or warranty questions.

Email: metproductsupport@milwaukeetool.com

Become a Heavy Duty Club Member at www.milwaukeetool.com to receive important notifications regarding your tool purchases.

SERVICE - CANADA

Milwaukee Tool (Canada) Ltd

1.800.268.4015

Monday-Friday, 7:00 AM - 4:30 PM CST

or visit www.milwaukeetool.ca

LIMITED WARRANTY USA & CANADA

Every MILWAUKEE Battery Pack (sold with cordless power and/or as a replacement battery pack) is warranted to the original purchaser and to be free from defects in material and workmanship. Subject to certain exceptions, MILWAUKEE will repair or replace a battery pack which, after examination, is determined by MILWAUKEE to be defective in material or workmanship for the stated warranty period from date of purchase. Return of the battery pack to a MILWAUKEE factory Service Center location or MILWAUKEE Authorized Service Station, freight prepaid and insured, is required. For the proper shipping procedure of battery packs, contact 1.800.SAWDUST (1.800.729.3878), or go to www.milwaukeetool.com. A copy of the proof of purchase should be included with the return product. This warranty does not apply to damage that MILWAUKEE determines to be from repairs made or attempted by anyone other than MILWAUKEE authorized personnel, misuse, alterations, abuse, normal wear and tear, lack of maintenance, or accidents.

Battery Pack Cat. No.	Chemistry	Warranty Period (from date of purchase)
48-11-1812 48-11-1828 (Serial number prefix "B41E" and later) 48-11-1840 48-11-1850 48-11-1860 48-11-1865 48-11-1880 48-11-1890 48-11-2402 48-11-2440 48-11-2460 48-11-2830 (Serial number prefix "C71")	Lithium-Ion (Li-Ion)	Three (3) Years
48-11-0490 48-11-1815 48-11-1820 48-11-1835 48-11-2001 48-11-2401 48-11-2420 48-11-2430	Lithium-Ion (Li-Ion)	Two (2) Years
48-11-1828 (Serial number prefix "B41D" and earlier) 48-11-1830 (Serial number prefix "A95") 48-11-2830 (Serial number prefix "A71")	Lithium-Ion (Li-Ion)	Two (2) Years – plus, Three (3) Years Pro-Rata (prorated)*
48-11-0100 48-11-1024 48-11-1830 (Serial number prefix "E95") 48-11-1970 48-11-2230	Nickel-Cadmium (Ni-Cd), Nickel-Metal-Hydrate (Ni-MH), Lithium-Ion (Li-Ion)	One (1) Year

*The warranty period for MILWAUKEE M18™ 48-11-1828 (with the serial number prefix "B41D" and earlier), V18™ 48-11-1830 (with the serial number prefix "A95"), and V28™ 48-11-2830 (with the serial number prefix "A71") is five (5) years / 2000 charges from the date of purchase, whichever first occurs. The first 1000 charges or 2 years of the warranty, whichever first occurs, are covered through free replacement of the defective battery. This means that for the earlier of the first 1000 charges or two (2) years from

the date of purchase/first charge, a replacement battery will be provided to the customer for any defective battery free of charge. Thereafter, the remaining charges up to a total of 2000 or the remainder of the five (5) year period from the date of purchase, whichever first occurs, will be covered on a pro rata basis. This means that every customer gets an additional 1000 charges or three (3) years of pro rata warranty on the these battery packs, depending upon the amount of use. MILWAUKEE M18™ 48-11-1828 (with the serial number prefix "B41E" and later), V18™ 48-11-1830 (with the serial number prefix "E95"), and M28™ 48-11-2830 (with the serial number prefix "C71") have different warranty periods, as listed.

Warranty Registration is not necessary to obtain the applicable warranty on a MILWAUKEE battery pack. The manufacturing date of the product will be used to determine the warranty period if no proof of purchase is provided at the time warranty service is requested.

ACCEPTANCE OF THE EXCLUSIVE REPAIR AND REPLACEMENT REMEDIES DESCRIBED HEREIN IS A CONDITION OF THE CONTRACT FOR THE PURCHASE OF EVERY MILWAUKEE PRODUCT. IF YOU DO NOT AGREE TO THIS CONDITION, YOU SHOULD NOT PURCHASE THE PRODUCT. IN NO EVENT SHALL MILWAUKEE BE LIABLE FOR ANY INCIDENTAL, SPECIAL, CONSEQUENTIAL OR PUNITIVE DAMAGES, OR FOR ANY COSTS, ATTORNEY FEES, EXPENSES, LOSSES OR DELAYS ALLEGED TO BE AS A CONSEQUENCE OF ANY DAMAGE TO, FAILURE OF, OR DEFECT IN ANY PRODUCT INCLUDING, BUT NOT LIMITED TO, ANY CLAIMS FOR LOSS OF PROFITS. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU. THIS WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER EXPRESS WARRANTIES, WRITTEN OR ORAL. TO THE EXTENT PERMITTED BY LAW, MILWAUKEE DISCLAIMS ANY IMPLIED WARRANTIES, INCLUDING WITHOUT LIMITATION ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR USE OR PURPOSE; TO THE EXTENT SUCH DISCLAIMER IS NOT PERMITTED BY LAW, SUCH IMPLIED WARRANTIES ARE LIMITED TO THE DURATION OF THE APPLICABLE EXPRESS WARRANTY AS DESCRIBED ABOVE. SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS, SO THE ABOVE LIMITATION MAY NOT APPLY TO YOU. THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY ALSO HAVE OTHER RIGHTS WHICH VARY FROM STATE TO STATE. This warranty applies to product sold in the U.S.A. and Canada only. Please consult the 'Service Center Search' in the Parts & Service section of MILWAUKEE's website www.milwaukeetool.com or call 1.800.SAWDUST (1.800.729.3878) to locate your nearest service facility for warranty and non-warranty service on a MILWAUKEE Battery Pack.

LIMITED WARRANTY USA & CANADA

Every MILWAUKEE power tool* (see exceptions below) is warranted to the original purchaser only to be free from defects in material and workmanship. Subject to certain exceptions, MILWAUKEE will repair or replace any part on an electric power tool which, after examination, is determined by MILWAUKEE to be defective in material or workmanship for a period of five (5) years** after the date of purchase unless otherwise noted. Return of the power tool to a MILWAUKEE factory Service Center location or MILWAUKEE Authorized Service Station, freight prepaid and insured, is required. A copy of the proof of purchase should be included with the return product. This warranty does not apply to damage that MILWAUKEE determines to be from repairs made or attempted by anyone other than MILWAUKEE authorized personnel, misuse, alterations, abuse, normal wear and tear, lack of maintenance, or accidents.

Normal Wear: Many power tools need periodic parts replacement and service to achieve best performance. This warranty does not cover repair when normal use has exhausted the life of a part including, but not limited to, chucks, brushes, cords, saw shoes, blade clamps, o-rings, seals, bumpers, driver blades, pistons, strikers, lifters, and bumper cover washers.

*This warranty does not cover Air Nailers & Staplers; Airless Paint Sprayer; Cordless Battery Packs; Gasoline Driven Portable Power Generators; Hand Tools; Hoist – Electric, Lever & Hand Chain; M12™ Heated Gear; Reconditioned Product; and Test & Measurement Products. There are separate and distinct warranties available for these products.

**The warranty period for Job Site Radios, M12™ Power Port, M18™ Power Source, Jobsite Fan and Trade Titan™ Industrial Work Carts is one (1) year from the date of purchase. The warranty period for the Drain Cleaning Cables is two (2) years from the date of purchase. The warranty period for the M18™ Compact Heat Gun and the 8 Gallon Dust Extractor is three (3) years from the date of purchase. The warranty period for the LED in the LED Work Light and the LED Upgrade Bulb for the Work Light is the lifetime of the product subject to the limitations above. If during normal use the LED or LED Bulb fails, the part will be replaced free of charge.

Warranty Registration is not necessary to obtain the applicable warranty on a MILWAUKEE power tool product. The manufacturing date of the product will be used to determine the warranty period if no proof of purchase is provided at the time warranty service is requested.