

SPECIFICATIONS

FIGURE IS4CSU - IS6CSU

STAINLESS STEEL FITTINGS



304 & 316 STAINLESS STEEL SOCKET WELD UNION

PRODUCT SPECIFICATIONS

- The material composition and quality requirements shall comply with ASTM A351/A351M
- Threads should be in accordance with ASME B1.20.1-1983



REFERENCE CHART

| Item # | A | D | S | H | Grade |
|---------|------|------|------|------|-------|
| IS4CSUD | 1.57 | 0.85 | 1.61 | 0.55 | 304 |
| IS4CSUF | 1.85 | 1.07 | 1.93 | 0.55 | 304 |
| IS4CSUG | 1.95 | 1.34 | 2.58 | 0.71 | 304 |
| IS4CSUH | 2.13 | 1.69 | 2.67 | 0.75 | 304 |
| IS4CSUJ | 2.24 | 1.91 | 3.02 | 0.83 | 304 |
| IS4CSUK | 2.36 | 2.39 | 3.60 | 0.94 | 304 |
| IS6CSUD | 1.57 | 0.85 | 1.61 | 0.55 | 316 |
| IS6CSUF | 1.85 | 1.07 | 1.93 | 0.55 | 316 |
| IS6CSUG | 1.95 | 1.34 | 2.58 | 0.71 | 316 |
| IS6CSUH | 2.13 | 1.69 | 2.67 | 0.75 | 316 |
| IS6CSUJ | 2.24 | 1.91 | 3.02 | 0.83 | 316 |
| IS6CSUK | 2.36 | 2.39 | 3.60 | 0.94 | 316 |
| IS6CSUM | 3.19 | 3.51 | 4.92 | 1.10 | 316 |

