



1 1/4" TUBING CUTTER

SAFETY AND INSTRUCTION MANUAL

■ Specification

Materials to be cut	Copper Tubing, Stainless Steel Tubing
Capacity in O.D.	MIN. 3/16 inch (4mm) - MAX. 1.1/4 inch (32mm)
Capacity in Wall Thickness	Max. 0.118 inch (3mm)

■ Safety/Warning Precaution

 WARNING
<p>SHARP! Do not touch the cutter wheel or cut end directly with finger or hand. It could cause injury.</p>
 CAUTION
<p>Always check the material and capacity to be cut. Never attempt on any materials except specified.</p> <p>Be sure to keep all bolts, nuts and pins on your MCC Tubing Cutter properly tightened at all times.</p> <p>Always keep the moving parts on your MCC Tubing Cutter well lubricated. Use grease for bearing lubrication.</p> <p>Keep the cutter wheel with right angle on the materials when cutting. Do not twist the cutter.</p>

■ Instructions

- Open the cutter wheel by turning the knob counterclockwise.
- Feed the cutter wheel until firm contact to cutting surface is made.
- Firmly tighten feed knob every revolution until cut is made.

NOTE: For less burr, use more gradual feed. For long life time of cutter wheel, avoid twisting the cutter.

■ Replacement Wheel

MCC Replacement Cutter Wheel, TCE32 is available with bearing.



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