

Viega Product Guide
Catalog 2020



Shaping the future of press technology

Engineered for you

Viega pioneered press technology in North America in 1999 with Viega ProPress. Now more than 20 years later, Viega press technology makes consistent, secure connections possible on copper, stainless, carbon steel, copper nickel and PEX. No other manufacturer can offer the same press technology across multiple materials. Viega press systems also offer proven security through innovations like Viega Smart Connect technology, which is only available on genuine Viega press fittings. Installers can trust a Viega connection and finish a job without worrying because Viega Smart Connect technology helps easily identify unpressed connections during pressure testing.

Integrated system solutions

Viega offers products including copper, stainless steel, carbon steel and copper nickel press fittings along with a complete PEX plumbing system including water-distribution manifolds, tubing and press fittings. Our primary press solutions for metals are Viega ProPress and Viega MegaPress. Manufactured with different sealing elements, our fittings are for both plumbing and mechanical applications. The Viega PureFlow System is a complete PEX plumbing system that works seamlessly for potable water installations. Many Viega fittings are equipped with Viega Smart Connect technology, helping to easily identify unpressed connections. System-matched tools and jaws make it simple and easy to install the full line of Viega press technology for several applications on the same project.

Energy-efficient heating and cooling

Radiant heating systems have been around since 10,000 B.C., but Viega has made them more efficient and reliable, as well as easier to install, than ever. With options suitable for any application, Viega radiant panels and Climate Mats are perfect for new or remodel construction.

Viega. Connected in quality.

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Superior Performance with Viega System Solutions

Viega introduced press technology to North America in 1999 with Viega ProPress. Now more than 20 years later, Viega press technology has made consistent, secure connections possible on copper, stainless, carbon steel, copper nickel and PEX. No other manufacturer can offer the same press technology across multiple piping systems. Viega press systems also offer security through innovations like Viega Smart Connect technology, which is available on many genuine Viega press fittings. Installers can trust a Viega connection and finish a job without worrying because Viega Smart Connect technology helps easily identify unpressed connections during pressure testing.

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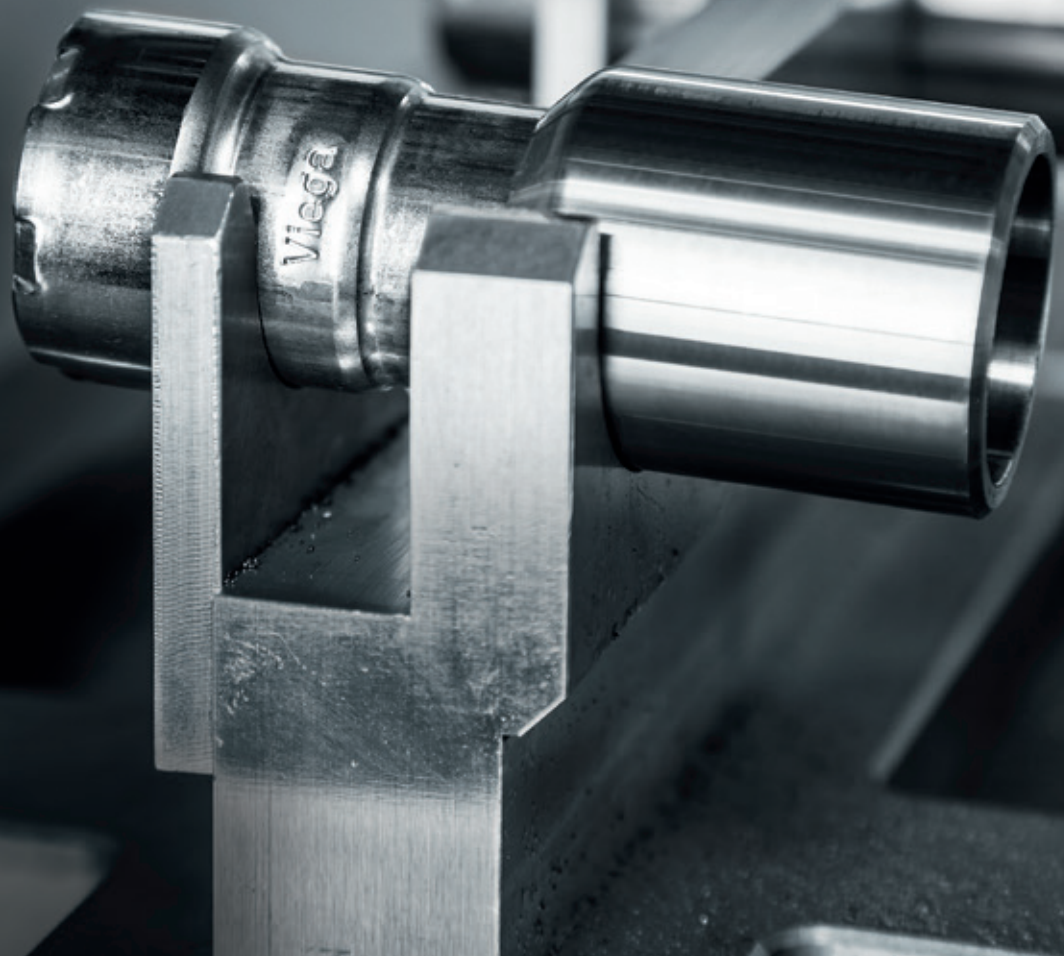
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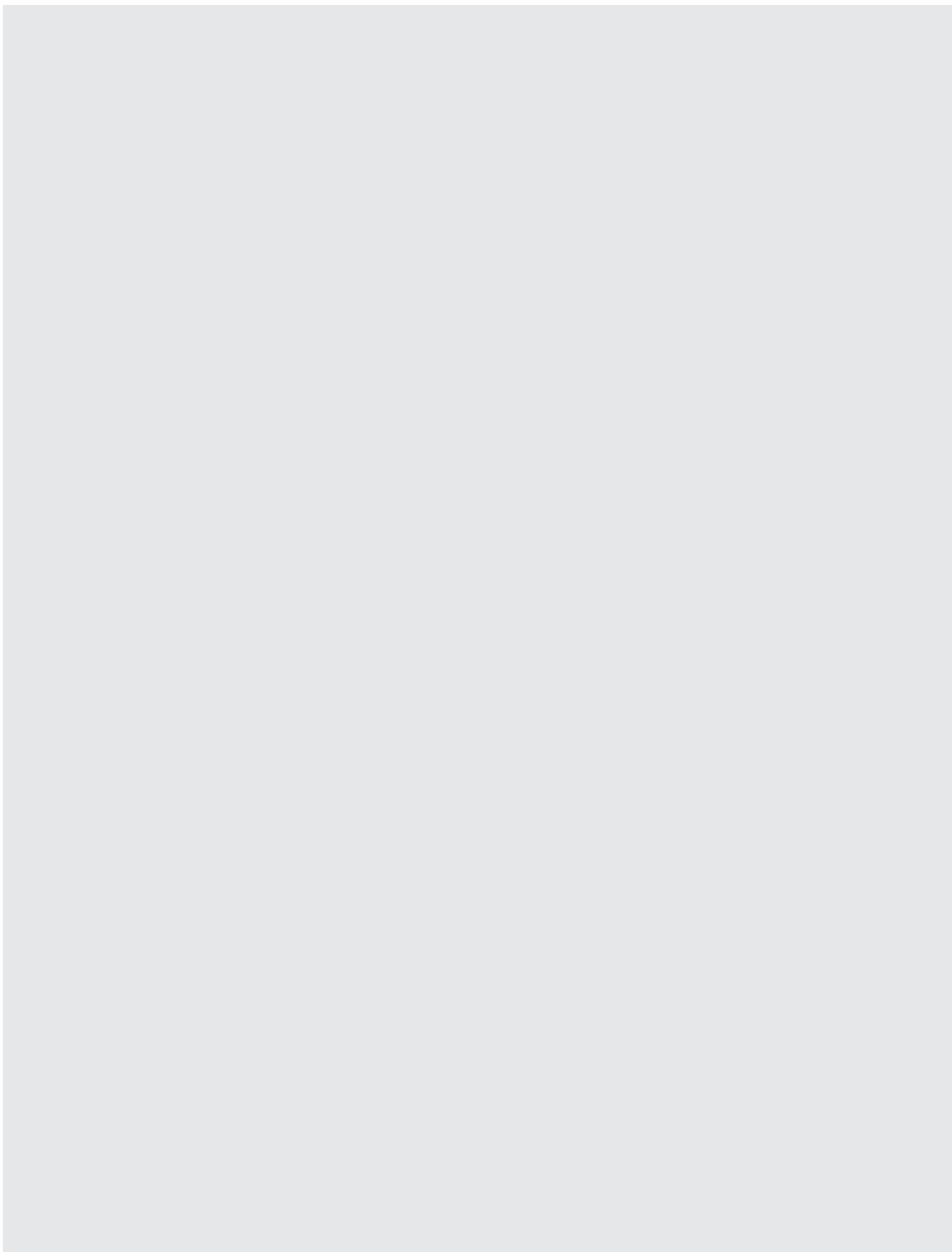
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Table of Contents



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New	New products from Viega	pg. 9		New
Viega ProPress	Copper press fitting system for a wide variety of applications, including corrosive chemicals	pg. 19		1.1
Viega ProPress 304 FKM	304 stainless steel press CTS fittings for a wide variety of applications, including corrosive chemicals	pg. 39		1.2
Viega ProPress 316	316 stainless steel press CTS fittings for a wide variety of applications, including corrosive chemicals	pg. 51		1.3
Viega SeaPress	Copper nickel press fitting system can be used in a variety of applications from potable water to fuel to fire sprinkler	pg. 63		1.4
Viega MegaPress	Carbon steel press fitting system for a wide variety of applications, including water, excluding gas	pg. 73		2.1
Viega MegaPressG	Carbon steel press fitting system for gas applications	pg. 81		2.2
Viega MegaPress FKM	Carbon steel press fittings with an FKM sealing element, now in more sizes, for a variety of applications	pg. 93		2.3
Viega MegaPress 304 FKM	304 for stainless steel press IPS fittings for a wide variety of commercial and industrial applications	pg. 105		2.4
Viega MegaPress 316	316 stainless steel press IPS fittings for a wide variety of applications, including potable water	pg. 115		2.5
Viega MegaPress 316 FKM	316 for stainless steel press IPS fittings with an FKM sealing element for a wide variety of applications	pg. 125		2.6



Viega MegaPress CuNi	Copper nickel fittings for use in marine applications	pg. 135		2.7
Viega MegaPress Press-In Branch Connector	Allows for press-in branch connections to main runs and existing piping	pg. 145		2.8
Viega PureFlow Press	Complete plumbing systems for residential and commercial applications	pg. 151		3.1
Viega PureFlow Crimp	Complete plumbing systems for residential applications	pg. 177		3.2
Viega Heating and Cooling	Complete heating and cooling systems for residential, commercial and industrial applications	pg. 197		4.1
Viega GeoFusion	Geothermal heating and cooling systems for residential, commercial and industrial applications	pg. 229		4.2
Flushing System Technology	A wide range of flushing systems that utilize multiple materials and finishes	pg. 235		5.1
Tools	Battery-powered and hand tools, plus jaws and rings, to securely press Viega fittings	pg. 251		6.1
Index – Model	Search for products by model number	pg. 266		MODEL NO.
Index – Part	Search for products by part number	pg. 269		PART NO.

Legend

Abbreviation	Definition
BA	Insulated Hydronic Mixing Equipment Outlet Connection
BP	Bolt Pattern
BPd	Bolt Pattern Diameter
BSP	British Standard Pipe
BW (IPS)	Butt Weld (Iron Pipe Size)
C	Female Copper Tube Size
Closet	Closet Connection
Comp	Compression
Crimp	PEX Crimp Connection
CTS	Copper Tube Size
D	Depth
d	Diameter
d1	Diameter 1
d2	Diameter 2
d3	Diameter 3
DG	Discount Group
EPDM	Ethylene Propylene Diene Monomer
EVOH	Ethylene vinyl alcohol
F BSP	Female Union BSP
FKM	Fluorocarbon elastomer
FNT	Female Nominal Thread
FPT	Female Pipe Thread
FTG	Street
Flare	Flare Connection
G (IPS)	Groove (Iron Pipe Size)
gpm	Gallons Per Minute
H	Height
HDPE	High Density Polyethylene
HNBR	Hydrogenated Nitrile Butadiene Rubber
Hose	Hose Connection
IPS	Iron Pipe Size
J.D.	Jacket Diameter
L	Length
Lav	Lav Connection

Abbreviation	Definition
Lbs	Pounds
LDPE	Low density polyethylene
MNT	Male Nominal Thread
MPT	Male Pipe Thread
NPT	National Pipe Thread for Imperial connections
OC	On Center
OD	Outside Diameter
P	Press Connection
P1	Press Connection 1
P2	Press Connection 2
P3	Press Connection 3
PB	Polybutylene Connection
pc	Piece
PE	Polyethylene Connection
PEX	Cross-linked Polyethylene
PEX/AL/PE	Cross-linked Polyethylene / Aluminium / Polyethylene
PFC	ProGeo Female Connection
PLS	Polysulfone
PP	Polypropylene
PTFE	Polytetrafluoroethylene
Part No	Part Number
R	British Standard External Thread (tapered)
SMA	Stainless Manifold Connection
SVC	Standard Viega Connection
Rp	British Standard Internal Thread (straight)
s	Wall thickness
Stub	Connection end that is the same size as pipe OD, similar to a street fitting
Supply	Viega ManaBloc Supply Connection
Swivel	Fitting connection that attaches with a nut that has an integral flat gasket to make a seal
V	Volt
W	Width
Wt	Weight
XL	Extra Large
WC	Water Closet

How to Read Dimensions of a Fitting or a Product



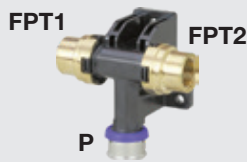
Viega ProPress tee
Smart Connect feature
- For use with ASTM B88 tubing
- Copper
- Press connection
Components

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
1/2	1/2	1/2	0.202	10	77377	8
1/2	1/2	3/4	0.287	10	77382	8
1/2	1/2	1	0.320	5	15493	8
3/4	1/2	1/2	0.278	10	77392	8
3/4	1/2	3/4	0.326	5	77397	8



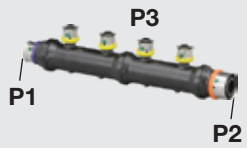
Viega ProPress vent elbow
Smart Connect feature, Zero Lead
- For use with ASTM B88 tubing
- Bronze
- Press connection, female pipe thread

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	1/8	0.154	2	79635	8
3/4	3/4	1/8	0.234	2	79640	8



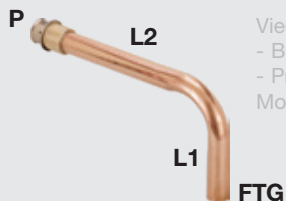
Viega PEX Press wall tee
Smart Connect feature, Zero Lead
- For fire sprinkler systems
- Polymer
- Female pipe thread, press connection
Note
For use with black ViegaPEX Ultra only.

FPT1	FPT2	P	Wt [lb]	Quantity	Part No	DG
1/2	1/2	3/4	0.309	5	49100	6
1/2	1/2	1	0.366	5	49110	6



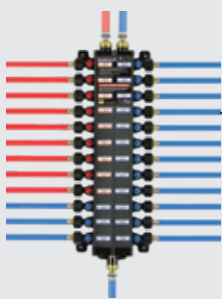
Viega PEX Press manifold
Smart Connect feature
- Only use with lock clip Part No 58075
- Polymer
- Press connection
- Flow through

Outlet(s)	P1	P2	P3	Wt [lb]	Quantity	Part No	DG
2	3/4	3/4	1/2	0.202	10	49152	6
3	3/4	3/4	1/2	0.255	10	49153	6
4	3/4	3/4	1/2	0.318	10	49054	6
4	1	3/4	1/2	0.330	10	49254	6
6	1	1	1/2	0.455	10	49256	6



Viega PEX Press 90° tub elbow
- Brazed copper
- Press connection, street
Model 2820.0ZL

P	FTG	L1 [in]	L2 [in]	Wt [lb]	Quantity	Part No	DG
1/2	1/2	3	6	0.245	25	92221	6



Viega ManaBloc distribution manifold
Smart Connect feature
- Press connection
- Color coded ports for hot and cold water
Components
1/4 turn valves, T-handle valve key
Note
Does not include supply connections

d = Diameter of tubing

Hot Water Ports
↓
Cold Water Ports
↓

Adapter	Port(s)	d	hot	cold	Wt [lb]	Quantity	Part No	DG
polymer	14	3/8	6	8	5.121	1	49142	2



Manifold cabinet
- Suitable for manifold Model 2804, 2879
- Galvanized steel, epoxy powder-coated finish
Model 2879.6US

W [in]	H [in]	D [in]	Wt [lb]	Quantity	Part No	DG
21	30	4 1/2	29.492	1	15800	4
27	30	4 1/2	29.992	1	15801	4
45	30	4 1/2	45.987	1	15802	4

Continued on next page.

How to Read Dimensions of a Fitting or a Product, continued



SeaPress tee
 - CuNi 90/10
 - Press connection
Components
 EPDM sealing elements

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
15	15	15	0.178	10	453 473	7
22	22	22	0.347	10	453 480	7
28	28	28	0.422	4	453 497	7
35	35	35	0.590	4	453 503	7

Applies to SeaPress only.



SeaPress tee
 - CuNi 90/10
 - Press connection, male pipe thread

P1	NPT	P2	Wt [lb]	Quantity	Part No	DG
35	¾	35	0.410	1	461 072	7
42	¾	42	0.847	1	461 089	7
54	¾	54	1.144	1	461 096	7

Applies to SeaPress only.



SeaPress tee
 - CuNi 90/10
 - Press connection, Rp-thread
Components
 EPDM sealing elements

P1	Rp	P2	Wt [lb]	Quantity	Part No	DG
35	¾	35	0.544	1	453 749	7
42	¾	42	0.820	1	453 756	7
54	¾	54	0.998	1	453 763	7

Applies to SeaPress only.



Viega MegaPress press-in branch connector
 - For use with Sch.10 carbon steel pipe only
 - Carbon steel
 - Press connection, female pipe thread
Components
 EPDM sealing element
 Model 4812.2

for d	FPT	Wt [lb]	Quantity	Part No	DG
1½	¾	0.454	1	26800	12
2	¾	0.452	1	26805	12
2½	¾	0.458	1	26810	12
3	¾	0.452	1	26815	12
4	¾	0.445	1	26820	12
6	¾	0.441	1	26825	12

New products from Viega



New products from Viega

We pride ourselves on leading the industry while remaining connected to our customers. Every day, we open our doors and create products that change the way engineers and mechanical contractors do business. It's our job to engineer forward-thinking products. That's our commitment to the trades: understanding what is needed for the future.

Industry connection and product innovation is as important today as it was for our founders more than 120 years ago. That's why Viega remains the global leader in residential, commercial and industrial press fitting technology. We continue to bring new products to market.

MegaPressG 2½" to 4"

Now available in sizes ½" to 4", Viega MegaPressG with an HNBR sealing element is the first press fitting system for carbon steel pipe approved for use in gas and fuel oil applications, and the only gas press fitting in the 2½" to 4" size range on the market.

Viega MegaPressG is ideal for industrial, commercial and residential applications and performs well in both new installations and retrofit projects. Tested to the strictest standards in North America, Viega MegaPressG joins carbon steel pipe reliably through the engineered design of the fittings and a battery-powered press tool.

MegaPress 3-Piece Ball Valves

Three-piece ball valves are now available for MegaPress and MegaPress Stainless in ½" to 2" sizes. The ball valves are available in carbon steel and stainless steel for all your application needs. The same benefits you have come to know and trust with Viega's MegaPress fittings are now available in MegaPress 3-piece valves.

MegaPress FKM

Viega MegaPress FKM has added ½" to 2" sizes to the already existing 2½" to 4" line, making it the first and only clean, secure and efficient choice for joining ½" to 4" carbon steel pipe with an FKM sealing element. Meticulously engineered, MegaPress FKM is suitable for renovations, repairs or installation of new carbon steel pipe systems. Viega MegaPress FKM can even be installed on noncombustible nonflammable lines that are not completely shut down, eliminating the need to fully drain a system, and shortening repair and installation time. It is approved for use in hydronic heating, compressed air, fire protection, cooling water applications and many more.

MegaPress 316 FKM

MegaPress Stainless press fittings in 316 stainless steel are the industry's first press fittings for Schedule 5 to Schedule 40 piping systems. Save labor cost and system downtime with press fittings in a wide variety of configurations, available in sizes ½" to 4". Viega MegaPress Stainless 316 is the most corrosion-resistant alloy we offer, and with an FKM sealing element being compatible with the most applications, this winning combination – which is made to order – is suitable for use with hydronic applications, compressed air, potable water, chemical media and many more.

MegaPress Press-In Branch Connector

The MegaPress Press-In Branch Connector is an innovative way to create branches from main runs or install instrumentation onto existing piping. The branch connector installs onto either Schedule 10 or Schedule 40 carbon steel pipe in sizes 1½" through 4", as well as 6", and has a ¾" FPT outlet. As with other MegaPress products, it can be installed on partially drained systems, further reducing downtime during installation. The MegaPress Press-In Branch Connector is approved for use in hydronic heating, cooling water applications, compressed gases and many more, thanks to a variety of sealing elements.

Index

1.1 ProPress	12
2.1 MegaPress	13
2.2 MegaPressG	13
2.3 MegaPress FKM	14
2.4 MegaPress 304 FKM	15
2.5 MegaPress 316	15
2.6 MegaPress 316 FKM	15
2.7 MegaPress CuNi	16
2.8 MegaPress Press-In Branch Connector	17
4.1 Heating and Cooling Solutions	17
6.1 Tools	17

1.1 ProPress



New

Viega ProPress automatic recirculation balancing valve
Zero Lead

- For automatic balancing of hot water recirculation
- Suitable for Viega PureFlow Press tailpiece Model 2893ZL, Viega ProPress tailpiece Model 2957ZL
- Bronze
- Male BSP

Components

Stainless steel ball

Technical Data

Operating pressure 150 psi
 Operating temperature 180° F

Note

Integrated isolation
 Adjustable setpoint
 Adjustable bypass

Model 2981.3ZL

BSP Thread	Wt [lb]	Quantity	Part No	DG
1 x 1	1.159	1	79901	8



New

Viega ProPress drain valve and temperature port
Zero Lead

- Suitable for Viega ProPress bimetallic thermometer Part No 23460, Viega ProPress temperature sensor 2-wire Part No 23470
- Use with Viega ProPress automatic recirculation balancing valve Model 2981.3ZL
- Bronze

Model 2934.8ZL

BSP Thread	Wt [lb]	Quantity	Part No	DG
¼	0.168	1	79902	8



New

Viega ProPress powerhead cartridge
Zero Lead

- Suitable for powerhead Model 2877.7, 2877.8
- Use with Viega ProPress automatic recirculation balancing valve Model 2981.3ZL
- Bronze

Model 2913.8ZL

	Wt [lb]	Quantity	Part No	DG
	0.220	1	79903	8



New

Viega ProPress temperature sensor
2-wire

- Use with Viega ProPress drain valve and temperature port Model 2934.8ZL

Note

Only for use with Viega ProPress drain valve and temperature port

Model 2913.9

	Wt [lb]	Quantity	Part No	DG
	0.203	1	23470	8



New

Viega ProPress bimetallic thermometer

Note

Only for use with Viega ProPress drain valve and temperature port

Model 2876.8US

	Wt [lb]	Quantity	Part No	DG
	0.056	1	23460	8



New

Viega ProPress valve insulation shell

- Use with Viega ProPress automatic recirculation balancing valve Model 2981.3ZL
- Expanded polypropylene

Model 2910.50

	Wt [lb]	Quantity	Part No	DG
	0.047	1	23450	8

2.1 MegaPress



New

**Viega MegaPress 3-piece ball valve
Smart Connect technology**

- For use with Sch.5 to Sch.40 carbon steel pipe

- 316 stainless steel valve/Carbon steel press ends

- Press connection

Components

EPDM sealing elements

Model 4875.8

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	1.772	1	28500	12
3/4	3/4	2.416	1	28501	12
1	1	3.747	1	28502	12
1 1/4	1 1/4	7.066	1	28503	12
1 1/2	1 1/2	9.698	1	28504	12
2	2	8.763	1	28505	12

2.2 MegaPressG



New

**Viega MegaPressG coupling
With stop**

Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe

- Carbon steel

- Press connection

Components

HNBR sealing elements

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 6615XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.728	1	28770	12
3	3	2.435	1	28775	12
4	4	3.965	1	28780	12



New

Viega MegaPressG tee
Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection

Components
HNBR sealing elements

Note
Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 6618XL

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
2½	2½	1	2.358	1	28910	12
2½	2½	1¼	2.729	1	28905	12
2½	2½	1½	2.821	1	28675	12
2½	2½	2	3.246	1	28680	12
2½	2½	2½	3.369	1	28660	12
3	3	1¼	3.577	1	28695	12
3	3	1½	3.753	1	28690	12
3	3	2	4.077	1	28685	12
3	3	2½	4.256	1	28700	12
3	3	3	4.796	1	28665	12
4	4	1½	5.539	1	28705	12
4	4	2	5.953	1	28710	12
4	4	2½	6.325	1	28715	12
4	4	3	6.727	1	28720	12
4	4	4	7.994	1	28670	12



New

Viega MegaPressG 90° elbow
Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection

Components
HNBR sealing elements

Note
Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 6616XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	3.306	1	28600	12
3	3	4.668	1	28605	12
4	4	7.597	1	28610	12

2.3 MegaPress FKM



New

Viega MegaPress coupling
With stop

- Smart Connect technology**
- For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection

Components
FKM sealing elements

Model 5915

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.264	10	84215	12
¾	¾	0.350	10	84220	12
1	1	0.529	5	84225	12
1¼	1¼	0.875	1	84230	12
1½	1½	1.164	1	84235	12
2	2	1.472	1	84240	12



New

Viega MegaPress tee
Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection

Components
FKM sealing elements

Model 5918

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
½	½	½	0.527	5	84365	12
¾	¾	½	0.650	5	84410	12
¾	¾	¾	0.701	5	84370	12
1	1	½	0.923	5	84415	12
1	1	¾	0.970	5	84420	12
1	1	1	1.045	5	84375	12
1¼	1¼	½	1.380	1	84380	12
1¼	1¼	¾	1.426	1	84385	12
1¼	1¼	1	1.499	1	84390	12
1¼	1¼	1¼	1.657	1	84395	12
1½	1½	½	1.794	1	84425	12
1½	1½	¾	1.843	1	84430	12
1½	1½	1	1.915	1	84435	12
1½	1½	1¼	2.070	1	84440	12
1½	1½	1½	2.191	1	84400	12
2	2	½	2.451	1	84445	12
2	2	¾	2.488	1	84450	12
2	2	1	2.565	1	84455	12
2	2	1¼	2.729	1	84460	12
2	2	1½	2.843	1	84465	12
2	2	2	2.993	1	84405	12



New

Viega MegaPress 3-piece ball valve
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - 316 stainless steel valve/Carbon steel press ends
 - Press connection
Components
 FKM sealing elements
Model 5975.8

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	2.085	1	86400	12
3/4	3/4	3.570	1	86405	12
1	1	4.919	1	86410	12
1 1/4	1 1/4	5.715	1	86415	12
1 1/2	1 1/2	8.441	1	86420	12
2	2	8.739	1	86425	12

2.4 MegaPress 304 FKM



New

Viega MegaPress 3-piece ball valve
Smart Connect technology
 - 316 stainless steel valve/304 stainless steel press ends
 - Press connection
Components
 FKM sealing elements
Model 4175.8

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	2.711	1	86500	14
3/4	3/4	3.557	1	86505	14
1	1	3.857	1	86510	14
1 1/4	1 1/4	7.159	1	86515	14
1 1/2	1 1/2	9.698	1	86520	14
2	2	10.019	1	86525	14

2.5 MegaPress 316



New

Viega MegaPress 3-piece ball valve
Smart Connect technology
 - 316 stainless steel
 - Press connections
Components
 EPDM sealing elements
Model 5175.8

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	1.717	1	86530	14
3/4	3/4	2.336	1	86535	14
1	1	3.714	1	86540	14
1 1/4	1 1/4	7.172	1	86545	14
1 1/2	1 1/2	8.265	1	86550	14
2	2	8.772	1	86555	14

2.6 MegaPress 316 FKM



New

Viega MegaPress coupling
With stop
Smart Connect technology
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connection
Components
 FKM sealing elements
Model 6815

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.234	10	91100	14
3/4	3/4	0.302	10	91105	14
1	1	0.507	5	91110	14
1 1/4	1 1/4	0.844	1	91115	14
1 1/2	1 1/2	1.014	1	91120	14
2	2	1.276	1	91125	14



New

ViEGA MegaPress tee

Smart Connect technology

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components

FKM sealing elements

Model 6818

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
1/2	1/2	1/2	0.436	5	91600	14
3/4	3/4	1/2	0.544	5	91625	14
3/4	3/4	3/4	0.580	5	91605	14
1	1	1/2	0.871	5	91630	14
1	1	3/4	0.906	5	91635	14
1	1	1	1.014	5	91610	14
1 1/4	1 1/4	1/2	1.311	1	91645	14
1 1/4	1 1/4	3/4	1.351	1	91650	14
1 1/4	1 1/4	1	1.448	1	91655	18
1 1/4	1 1/4	1 1/4	1.602	1	91640	14
1 1/2	1 1/2	1/2	1.536	1	91660	14
1 1/2	1 1/2	3/4	0.893	1	91665	14
1 1/2	1 1/2	1	1.651	1	91670	14
1 1/2	1 1/2	1 1/4	1.849	1	91910	14
1 1/2	1 1/2	1 1/2	1.882	1	91615	14
2	2	1/2	2.045	1	91675	14
2	2	3/4	2.078	1	91680	14
2	2	1	2.195	1	91685	14
2	2	1 1/4	2.343	1	91915	14
2	2	1 1/2	2.398	1	91690	14
2	2	2	2.526	1	91620	14



New

ViEGA MegaPress 90° elbow

Smart Connect technology

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components

FKM sealing elements

Model 6816

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.326	10	91695	14
3/4	3/4	0.430	10	91700	14
1	1	0.809	5	91705	14
1 1/4	1 1/4	1.263	1	91710	14
1 1/2	1 1/2	1.488	1	91715	14
2	2	2.116	1	91720	14

2.7 MegaPress CuNi



New

ViEGA MegaPress coupling

With stop

Smart Connect technology

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection

Components

FKM sealing elements

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 0515XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.871	1	88410	17
3	3	2.709	1	88415	17
4	4	4.487	1	88420	17



New

ViEGA MegaPress tee

Smart Connect technology

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection

Components

FKM sealing elements

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 0518XL

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	2 1/2	3.709	1	88210	17
3	3	2	4.481	1	88250	17
3	3	2 1/2	4.866	1	88255	17
3	3	3	5.431	1	88215	17
4	4	2	6.592	1	88260	17
4	4	2 1/2	7.007	1	88265	17
4	4	3	7.621	1	88270	17
4	4	4	9.017	1	88220	17



New

Viega MegaPress 90° elbow
Smart Connect technology
 - For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
 - CuNiFe 90/10
 - Press connection

Components

FKM sealing elements

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 0516XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	3.707	1	88030	17
3	3	5.338	1	88035	17
4	4	8.734	1	88040	17

2.8 MegaPress Press-In Branch Connector



New

Viega MegaPress Press-In Branch Connector
 - For use with Sch. 40 carbon steel pipe only
 - Carbon steel
 - Press connection, female pipe thread

Components

FKM sealing element

Model 4812.25

for d	FPT	Wt [lb]	Quantity	Part No	DG
1½	¾	0.432	1	26830	12
2	¾	0.441	1	26835	12
2½	¾	0.441	1	26840	12
3	¾	0.410	1	26845	12
4	¾	0.410	1	26850	12
6	¾	0.388	1	26855	12



New

Viega MegaPress Press-In Branch Connector
 - For use with Sch. 40 carbon steel pipe only
 - Carbon steel
 - Press connection, female pipe thread

Components

EPDM sealing element

Model 4812.35

for d	FPT	Wt [lb]	Quantity	Part No	DG
1½	¾	0.432	1	26890	12
2	¾	0.439	1	26895	12
2½	¾	0.436	1	26900	12
3	¾	0.408	1	26905	12
4	¾	0.408	1	26910	12
6	¾	0.386	1	26915	12

4.1 Heating and Cooling Solutions



New

Wi-Fi Snow Melt Control
 - For use with snow/ice sensor and snow/ice sensor housing, slab sensor and aerial snow sensor, or slab sensor only
 - Mobile app for iOS and Android, automatic storm prediction via weather data, automatic software updates via the cloud, zoning (priority, tracking)

Components

Microcontroller, outdoor sensor, two universal sensors

Model 2872.5US

	Wt [lb]	Quantity	Part No	DG
	4.284	1	17014	4

6.1 Tools



New

Pressgun 6 press tool kit
 - For Viega PureFlow Press connections ½" to 2", Viega ProPress connections ½" to 4", Viega MegaPress connections ½" to 2"
 - Not for use with MegaPress XL PressBooster and Viega MegaPress Z3 Actuator

Components

Pressgun 6, battery, battery charger

Model 2995.4

for d	Wt [lb]	Quantity	Part No	DG
Jaws not included	17.434	1	57210¹	16

¹) Available soon!



New

Pressgun Picco 6 press tool

- For Viega PureFlow Press connections 1/2" to 1", Viega ProPress connections 1/2" to 1", Viega MegaPress connections 1/2" and 3/4"
- Not for use with MegaPress XL PressBooster and Viega MegaPress Z3 Actuator

Components

Battery charger, Pressgun Picco 6, battery
Model 2989.3

for d	Wt [lb]	Quantity	Part No	DG
Jaws not included	15.097	1	57215¹	16

¹⁾ Available soon!



New

Viega MegaPress Z3 Actuator, 2 1/2 Ring

- For Viega MegaPress connections 2 1/2", 3", 4"

Components

Viega MegaPress Z3 Actuator, 2 1/2 Ring, hard case

Note

Capable of pressing 3" and 4" connections with the purchase of additional press rings

Model 4898.6XL

for d	Wt [lb]	Quantity	Part No	DG
2 1/2	26.029	1	57081	16



New

Viega ProPress XL-C ring kit

- For Ridgid standard tools, Viega ProPress connections 2 1/2" to 4"
- Phosphated steel

Components

V2 actuator, ProPress XL-C rings sizes 2 1/2" to 4", hard case

Model 2999.4XL

for d	Wt [lb]	Quantity	Part No	DG
2 1/2-4	40.239	1	57076¹	16

¹⁾ Available soon!



New

Viega PureFlow Crimp hand tool

Full circle

- Composite
- Soft touch

Model V5082.7

for d	Wt [lb]	Quantity	Part No	DG
1/2	2.999	1	41750¹	5
3/4	3.164	1	41755¹	5
1	3.459	1	41765	5
1/2, 3/4	3.449	1	41770	5

¹⁾ Available soon!

ProPress

Viega ProPress is the trusted copper press joining solution. Since its introduction in 1999, it has reduced overall job costs, saved time and increased reliability on jobsites across the globe. Viega is the only company with Smart Connect, a technology that helps installers easily identify an unpressed fitting, providing them with added confidence in their connections. With system-matched tools, rings and jaws, press connections are made in seconds, making Viega ProPress suitable for virtually any type of project.

FEATURES AND BENEFITS

- Available in sizes ½" to 4"
- Customizable with three sealing elements: EPDM, HNBR and FKM
- More than 400 engineered fitting configurations for copper and Zero Lead bronze from ½" to 4"
- Approved for more than 250 different applications

CODES AND STANDARDS

- ASME B16.51: Copper and Copper Alloy Press-Connect Pressure Fittings
- ASME B31: Code for Pressure Piping
- ASME B31.1: Power Piping
- ASME B31.3: Process Piping
- ASME B31.9: Building Service Piping
- ASTM B88: Standard Specification for Seamless Copper Water Tube
- ASTM F3226: Standard Specification for Metallic Press-Connect Fittings
- CGA P-18: Standard for Bulk Inert Gas Systems
- CSA B214: Installation code for hydronic heating systems
- IAPMO: California Plumbing Code (CPC)
- IAPMO: National Standard Plumbing Code (NSPC)
- IAPMO: Uniform Mechanical Code (UMC)
- IAPMO: Uniform Plumbing Code (UPC)
- IAPMO: Uniform Solar, Hydronics and Geothermal Code (USHGC)
- IACS UR P2: Rules for piping design, construction and testing
- ICC: International Mechanical Code (IMC)
- ICC: International Plumbing Code (IPC)
- ICC: International Residential Code (IRC)
- National Building Code of Canada (NBCC)
- National Plumbing Code of Canada (NPCC)
- NFPA 55: Compressed Gases and Cryogenic Fluids Code
- NFPA 13: Standard for the Installation of Sprinkler Systems
- NFPA 13D: Standard for the Installation of Sprinkler Systems in One- and Two-Family Dwellings and Manufactured Homes
- NFPA 13R: Standard for the Installation of Sprinkler Systems in Low-Rise Residential Occupancies

LISTINGS AND CERTIFICATIONS

- ABS: American Bureau of Shipping Type Approval
- BV: Bureau Veritas Type Approval
- Canadian Registration Number (CRN): 0A14541.5 A/B/C
- DNV GL: Det Norske Veritas Germanischer Lloyd Type Approval
- FM Class 1920: Pipe Couplings and Fittings for aboveground Fire Protection Systems
- IAPMO PS-117: Press and Nail Connections
- ICC-ES LC1002: Copper and Copper Alloy Press-Connect Pressure Fittings
- LR: Lloyd's Register Type Approval
- ClassNK: Nippon Kaiji Kyokai

- NSF/ANSI 61: Drinking Water System Components – Health Effects
- NSF/ANSI 372: Drinking Water System Components – Lead Content
- RINA: Registro Italiano Navale
- UL /ANSI 213: Standard for Rubber Gasketed Fittings for Fire-Protection Service
- ULC/ANSI ORD-C213: Canadian Standard for Rubber Gasketed Fittings for Fire-Protection Service
- United States Coast Guard Acceptance Letter 2019-3650

ZERO LEAD

References to Zero Lead throughout this publication mean products meet the requirements of both NSF/ANSI 372 (0.25% or less percent maximum weighted average lead content) and NSF/ANSI 61.

NOTE

A green dot on a Viega ProPress fitting indicates Smart Connect technology with an EPDM sealing element.

Index

Elbows	22
Tees	25
Adapters	27
Flanges	28
Caps	29
Unions	29
Couplings	30
Reducers	31
Venturi	32
Valves	32
Cross-Overs	35
Stub-Outs	35
Sealing Elements and Gaskets	35
Tools	36
Accessories	36

Elbows

1.1



Viega ProPress 90° elbow
Smart Connect technology
 - For use with ASTM B88 tubing
 - Copper
 - Press connection
Components
 EPDM sealing elements
Model 2916

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.116	10	77317	8
3/4	3/4	0.173	10	77022	8
1	1	0.278	5	77027	8
1 1/4	1 1/4	0.364	5	77032	8
1 1/2	1 1/2	0.667	1	77037	8
2	2	1.059	1	77042	8



Viega ProPress 90° elbow
Smart Connect technology
 - For use with ASTM B88 tubing
 - Copper
 - Press connection
Components
 EPDM sealing elements
Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.
Model 0916XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	2.101	1	20623	8
3	3	3.031	1	20628	8
4	4	5.724	1	20633	8



Viega ProPress 90° street elbow
Smart Connect technology
 - For use with ASTM B88 tubing
 - Copper
 - Press connection, street
Components
 EPDM sealing element
Model 2916.1

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.104	10	77347	8
3/4	3/4	0.164	10	77052	8
1	1	0.265	5	77057	8
1 1/4	1 1/4	0.353	5	77062	8
1 1/2	1 1/2	0.644	1	77067	8
2	2	1.025	1	77072	8



Viega ProPress 90° street elbow
Smart Connect technology
 - For use with ASTM B88 tubing
 - Copper
 - Press connection, street
Components
 EPDM sealing element
Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.
Model 0916.1XL

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.955	1	20638	8
3	3	2.861	1	20643	8
4	4	5.510	1	20648	8



Viega ProPress 90° reducing elbow
Smart Connect technology
 - For use with ASTM B88 tubing
 - Copper
 - Press connection
Components
 EPDM sealing elements
Model 2916.3

P1	P2	Wt [lb]	Quantity	Part No	DG
3/4	1/2	0.158	15	77325	8
1	3/4	0.251	10	77330	8



Viega ProPress 90° extended street elbow
Smart Connect technology
 - For use with ASTM B88 tubing
 - Copper
 - Press connection, street
Components
 EPDM sealing element
Model 2947

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
3/4	3/4	0.386	5	77353*	8

* = Available while supplies last



Viega ProPress 90° elbow
Smart Connect technology, Zero Lead
 - For use with ASTM B88 tubing
 - Bronze
 - Press connection, female pipe thread
Components
 EPDM sealing element
Model 2914.2ZL

P	FPT	Wt [lb]	Quantity	Part No	DG
1/2	3/8	0.136	5	79520	8
1/2	1/2	0.181	5	79525	8
1/2	3/4	0.231	5	79530	8
3/4	1/2	0.245	5	79535	8
3/4	3/4	0.299	5	79540	8
1	1/2	0.313	1	79545	8
1	1	0.463	1	79550	8
1 1/4	1 1/4	0.694	1	79560	8
1 1/2	1 1/2	0.961	1	79565	8
2	2	1.609	1	79570	8

1.1



Viega ProPress vent elbow
Smart Connect technology, Zero Lead
 - For use with ASTM B88 tubing
 - Bronze
 - Press connection, female pipe thread
Components
 EPDM sealing elements
Model 2917.3ZL

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	1/8	0.154	2	79635	8
3/4	3/4	1/8	0.250	2	79640	8



Viega ProPress 90° hi ear elbow
Smart Connect technology, Zero Lead
 - For use with ASTM B88 tubing
 - Bronze
 - Press connection, female pipe thread
Components
 EPDM sealing element
Model 2925.2ZL

P	FPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.221	5	79205	8



Viega ProPress 90° drop ear elbow
Smart Connect technology, Zero Lead
 - For use with ASTM B88 tubing
 - Bronze
 - Press connection, female pipe thread
Components
 EPDM sealing element
Model 2925.5ZL

P	FPT	Wt [lb]	Quantity	Part No	DG
1/2	3/8	0.242	5	79185	8
1/2	1/2	0.269	5	79190	8
3/4	3/4	0.430	5	79195	8



Viega ProPress double drop elbow
Smart Connect technology, Zero Lead
 - For use with ASTM B88 tubing
 - Bronze
 - Press connection, female pipe thread
Components
 EPDM sealing elements
Model 2928.7ZL

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	1/2	0.365	1	78800	8
3/4	3/4	1/2	0.544	1	78802	8
3/4	3/4	3/4	0.573	1	78801	8
1	1	1/2	0.710	1	78803	8



Viega ProPress 45° elbow
Smart Connect technology
 - For use with ASTM B88 tubing
 - Copper
 - Press connection
Components
 EPDM sealing elements
Model 2926

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.094	10	77607	8
3/4	3/4	0.150	10	77023	8
1	1	0.210	5	77028	8
1 1/4	1 1/4	0.292	5	77033	8
1 1/2	1 1/2	0.584	1	77038	8
2	2	0.786	1	77043	8



Viega ProPress 45° elbow
Smart Connect technology
 - For use with ASTM B88 tubing
 - Copper
 - Press connection

Components
 EPDM sealing elements

Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.

Model 0926XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	1.609	1	20653	8
3	3	2.336	1	20658	8
4	4	4.214	1	20663	8



Viega ProPress 45° street elbow
Smart Connect technology
 - For use with ASTM B88 tubing
 - Copper
 - Press connection, street

Components
 EPDM sealing element

Model 2926.1

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
½	½	0.085	10	77637	8
¾	¾	0.140	10	77053	8
1	1	0.199	5	77058	8
1¼	1¼	0.274	5	77063	8
1½	1½	0.538	1	77068	8
2	2	0.766	1	77073	8



Viega ProPress 45° street elbow
Smart Connect technology
 - For use with ASTM B88 tubing
 - Copper
 - Press connection, street

Components
 EPDM sealing element

Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.

Model 0926.1XL

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
2½	2½	1.554	1	20668	8
3	3	2.189	1	20673	8
4	4	3.964	1	20678	8

Tees



Viega ProPress tee
Smart Connect technology
 - For use with ASTM B88 tubing
 - Copper
 - Press connection
Components
 EPDM sealing elements
Model 2918

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
1/2	1/2	1/2	0.202	10	77377	8
1/2	1/2	3/4	0.289	10	77382	8
1/2	1/2	1	0.310	5	15493	8
3/4	1/2	1/2	0.277	10	77392	8
3/4	1/2	3/4	0.326	5	77397	8
3/4	3/4	1/2	0.282	10	77402	8
3/4	3/4	3/4	0.333	10	77387	8
3/4	3/4	1	0.400	5	77407	8
1	1/2	3/4	0.400	5	22263	8
1	1/2	1	0.449	5	94767	8
1	3/4	1/2	0.367	5	77417	8
1	3/4	3/4	0.399	5	77422	8
1	3/4	1	0.457	5	77427	8
1	1	1/2	0.378	5	77432	8
1	1	3/4	0.400	5	77437	8
1	1	1	0.443	5	77412	8
1	1	1 1/4	0.580	1	15488	8
1 1/4	1/2	1 1/4	0.600	1	22253	8
1 1/4	3/4	1/2	0.467	1	22243	8
1 1/4	3/4	3/4	0.514	1	22258	8
1 1/4	3/4	1	0.553	1	22268	8
1 1/4	3/4	1 1/4	0.613	1	22248	8
1 1/4	1	1/2	0.450	1	22238	8
1 1/4	1	3/4	0.512	1	94762	8
1 1/4	1	1	0.559	1	14568	8
1 1/4	1 1/4	1/2	0.465	1	94757	8
1 1/4	1 1/4	3/4	0.481	1	77452	8
1 1/4	1 1/4	1	0.554	1	77447	8
1 1/4	1 1/4	1 1/4	0.611	1	77442	8
1 1/2	1	3/4	0.761	1	79660	8
1 1/2	1	1	0.799	1	15458	8
1 1/2	1	1 1/2	1.069	1	15463	8
1 1/2	1 1/4	3/4	0.730	1	22233	8
1 1/2	1 1/4	1	0.801	1	15453	8
1 1/2	1 1/4	1 1/4	0.842	1	15483	8
1 1/2	1 1/2	1/2	0.723	1	15448	8
1 1/2	1 1/2	3/4	0.791	1	77462	8
1 1/2	1 1/2	1	0.833	1	77467	8
1 1/2	1 1/2	1 1/4	0.890	1	77472	8
1 1/2	1 1/2	1 1/2	1.172	1	77457	8
2	1 1/4	1 1/4	1.123	1	15518	8
2	1 1/2	3/4	1.027	1	15513	8
2	1 1/2	1	1.097	1	15498	8
2	1 1/2	1 1/4	1.176	1	15508	8
2	1 1/2	1 1/2	1.360	1	15503	8
2	1 1/2	2	1.528	1	22228	8
2	2	1/2	1.029	1	15538	8
2	2	3/4	1.062	1	94777	8
2	2	1	1.122	1	94772	8
2	2	1 1/4	1.197	1	77487	8
2	2	1 1/2	1.373	1	77482	8
2	2	2	1.509	1	77477	8

1.1



Viega ProPress tee

Smart Connect technology

- For use with ASTM B88 tubing
- Copper
- Press connection

Components

EPDM sealing elements

Note

Must be installed with Viega ProPress XL-C rings and V2 actuator.

Model 0918XL

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
2½	¾	2½	2.059	1	20684	8
2½	1	2½	2.014	1	20689	8
2½	1¼	2½	2.081	1	20694	8
2½	1½	2½	2.204	1	20699	8
2½	2	¾	1.397	1	20704	8
2½	2	1	1.424	1	20709	8
2½	2	1½	1.670	1	22283	8
2½	2	2	1.840	1	22278	8
2½	2	2½	2.169	1	20714	8
2½	2½	½	1.483	1	22303	8
2½	2½	¾	1.463	1	22298	8
2½	2½	1	1.521	1	22293	8
2½	2½	1¼	1.631	1	22288	8
2½	2½	1½	1.809	1	20803	8
2½	2½	2	1.940	1	20688	8
2½	2½	2½	2.292	1	20683	8
3	¾	3	2.953	1	20719	8
3	1	3	2.885	1	20724	8
3	1¼	3	2.927	1	20729	8
3	1½	3	3.044	1	20727	8
3	2	2	2.330	1	20732	8
3	2	2½	2.605	1	20734	8
3	2	3	2.953	1	20739	8
3	2½	2	2.466	1	20744	8
3	2½	2½	2.865	1	20749	8
3	2½	3	3.183	1	20754	8
3	3	½	1.945	1	20759	8
3	3	¾	1.984	1	22323	8
3	3	1	2.063	1	22308	8
3	3	1¼	2.129	1	22313	8
3	3	1½	2.327	1	20798	8
3	3	2	2.499	1	20698	8
3	3	2½	2.903	1	20703	8
3	3	3	3.251	1	20693	8
4	3	2	4.038	1	20774	8
4	3	3	4.915	1	20784	8
4	4	½	3.372	1	20788	8
4	4	¾	3.399	1	20793	8
4	4	1	3.652	1	20794	8
4	4	1¼	3.665	1	20795	8
4	4	1½	3.791	1	20808	8
4	4	2	4.020	1	20713	8
4	4	2½	4.534	1	20718	8
4	4	3	4.853	1	20723	8
4	4	4	5.841	1	20708	8



Viega ProPress tee

Smart Connect technology, Zero Lead

- For use with ASTM B88 tubing
- Bronze
- Press connection, female pipe thread

Components

EPDM sealing elements

Model 2917.2ZL

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
½	½	½	0.233	5	79580	8
¾	¾	¼	0.253	5	79585	8
¾	¾	½	0.304	5	79590	8
¾	¾	¾	0.348	5	79595	8
1	1	½	0.414	5	79760	8
1	1	¾	0.492	5	79765	8
1¼	1¼	½	0.529	1	79770	8
1¼	1¼	¾	0.625	1	79775	8
1½	1½	½	0.809	1	79780	8
1½	1½	¾	0.900	1	79785	8
2	2	½	1.150	1	79790	8
2	2	¾	1.300	1	79795	8



Viega ProPress tee

Smart Connect technology

- For use with ASTM B88 tubing
- Copper
- Press connection, female pipe thread

Components

EPDM sealing elements

Note

Must be installed with Viega ProPress XL-C rings and V2 actuator.

Model 0917.2XL

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
2½	2½	¾	1.541	1	20883	8
2½	2½	2	2.149	1	20878	8
3	3	¾	2.043	1	20893	8
3	3	2	2.777	1	20888	8
4	4	¾	3.474	1	20873	8
4	4	2	4.293	1	20868	8

Adapters



**Viega ProPress adapter
Smart Connect technology, Zero Lead**

- For use with ASTM B88 tubing
- Bronze
- Press connection, male pipe thread

Components

- EPDM sealing element

Model 2911ZL

P	MPT	Wt [lb]	Quantity	Part No	DG
1/2	3/8	0.091	10	79210	8
1/2	1/2	0.107	10	79215	8
1/2	3/4	0.150	10	79220	8
3/4	1/2	0.146	10	79225	8
3/4	3/4	0.155	10	79230	8
3/4	1	0.237	10	79235	8
1	3/4	0.235	10	79240	8
1	1	0.256	10	79245	8
1	1 1/4	0.448	10	79250	8
1 1/4	1	0.322	1	79255	8
1 1/4	1 1/4	0.452	1	79260	8
1 1/4	1 1/2	0.522	1	79265	8
1 1/2	1 1/4	0.597	1	79270	8
1 1/2	1 1/2	0.540	1	79275	8
1 1/2	2	0.934	1	79280	8
2	1 1/2	0.844	1	79285	8
2	2	0.850	1	79290	8



**Viega ProPress adapter
Smart Connect technology**

- For use with ASTM B88 tubing
- Copper
- Press connection, male pipe thread

Components

- EPDM sealing element

Note

- Must be installed with Viega ProPress XL-C rings and V2 actuator.

Model 0911XL

P	MPT	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.585	1	20823	8
3	3	2.314	1	20828	8
4	4	3.643	1	20838	8



**Viega ProPress adapter
Zero Lead**

- For use with Viega ProPress fittings
- Bronze
- Street, male pipe thread

Model 2911.1ZL

FTG (CTS)	MPT	Wt [lb]	Quantity	Part No	DG
1/2	3/8	0.066	5	79375	8
1/2	1/2	0.103	5	79380	8
1/2	3/4	0.137	5	79385	8
3/4	1/2	0.101	5	79390	8
3/4	3/4	0.152	5	79395	8
1	3/4	0.166	5	79400	8
1	1	0.245	5	79405	8
1 1/4	1 1/4	0.502	1	79410	8
1 1/2	1 1/2	0.563	1	79415	8
2	2	0.895	1	79420	8



**Viega ProPress adapter
Smart Connect technology, Zero Lead**

- For use with ASTM B88 tubing
- Bronze
- Press connection, female pipe thread

Components

- EPDM sealing element

Model 2912ZL

P	FPT	Wt [lb]	Quantity	Part No	DG
1/2	3/8	0.083	10	79295	8
1/2	1/2	0.121	10	79300	8
1/2	3/4	0.156	10	79305	8
3/4	1/2	0.147	10	79310	8
3/4	3/4	0.177	10	79315	8
1	1/2	0.179	10	79320	8
1	3/4	0.208	10	79325	8
1	1	0.277	10	79330	8
1	1 1/4	0.370	10	79335	8
1 1/4	1/2	0.220	1	79340	8
1 1/4	1	0.302	1	79345	8
1 1/4	1 1/4	0.391	1	79350	8
1 1/4	1 1/2	0.466	1	79355	8
1 1/2	1 1/4	0.465	1	79360	8
1 1/2	1 1/2	0.560	1	79365	8
2	2	0.781	1	79370	8



Viega ProPress adapter
Smart Connect technology
 - For use with ASTM B88 tubing
 - Copper
 - Press connection, female pipe thread

Components

EPDM sealing element

Note

Must be installed with Viega ProPress XL-C rings and V2 actuator.

Model 0912XL

P	FPT	Wt [lb]	Quantity	Part No	DG
2½	2½	1.821	1	20819	8
3	3	2.923	1	20829	8
4	4	4.404	1	20839	8



Viega ProPress adapter
Zero Lead
 - For use with Viega ProPress fittings
 - Bronze
 - Street, female pipe thread

Model 2912.1ZL

FTG (CTS)	FPT	Wt [lb]	Quantity	Part No	DG
½	¾	0.069	5	79425	8
½	½	0.102	5	79430	8
½	¾	0.140	5	79435	8
¾	½	0.111	5	79440	8
¾	¾	0.144	5	79445	8
1	½	0.172	1	79455	8
1	1	0.262	1	79450	8
1¼	½	0.267	1	79460	8
1¼	1¼	0.402	1	79465	8
1½	1½	0.519	1	79470	8
2	2	0.825	1	79475	8



Viega PureFlow Press adapter
Smart Connect technology, Zero Lead
 - For transitioning between Viega PureFlow Press and Viega ProPress

- Bronze
 - Press connection

Components

EPDM sealing elements

Note

ProPress and PureFlow tool and jaws required

Model 2813PZL

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.076	10	99620	6
½	¾	0.115	10	99626	6
¾	½	0.078	10	99630	6
¾	¾	0.115	10	99640	6
1	¾	0.136	10	99645	6
1	1	0.184	10	99660	6
1¼	1	0.236	5	99665	6
1¼	1¼	0.287	5	99670	6
1½	1	0.276	5	99675	6
1½	1½	0.447	5	99680	6
2	1	0.459	5	99685	6
2	2	0.723	5	99690	6

Flanges



Viega ProPress adapter flange
2 - pc
Smart Connect technology, Zero Lead
 - For use with ASTM B88 tubing

- Bronze
 - Press connection

Components

EPDM sealing element

Model 2959.5ZL

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
1	4	3⅞	3.292	1	79680	8
1¼	4	3½	3.196	1	79685	8
1½	4	3⅞	4.069	1	79690	8
2	4	4¾	5.867	1	79695	8

BP = bolt pattern
 BPd = bolt pattern diameter



Viega ProPress adapter flange
2 - pc
Smart Connect technology
 - For use with ASTM B88 tubing

- Copper
 - Press connection

Components

EPDM sealing element

Note

Must be installed with Viega ProPress XL-C rings and V2 actuator.

Model 0959.5XL

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
2½	4	5½	6.762	1	20853	8
3	4	6	7.648	1	20858	8
4	8	7½	11.835	1	20863	8

BP = bolt pattern
 BPd = bolt pattern diameter

Caps



Viega ProPress cap
Smart Connect technology
 - For use with ASTM B88 tubing
 - Copper
 - Press connection
Components
 EPDM sealing element
Model 2956

P	Wt [lb]	Quantity	Part No	DG
1/2	0.057	10	77712	8
3/4	0.088	10	77717	8
1	0.122	5	77722	8
1 1/4	0.175	1	77727	8
1 1/2	0.326	1	77732	8
2	0.431	1	77737	8



Viega ProPress cap
Smart Connect technology
 - For use with ASTM B88 tubing
 - Copper
 - Press connection
Components
 EPDM sealing element
Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.
Model 0956XL

P	Wt [lb]	Quantity	Part No	DG
2 1/2	0.738	1	20833	8
3	1.025	1	20843	8
4	1.851	1	20848	8

Unions



Viega ProPress union
Smart Connect technology, Zero Lead
 - For use with ASTM B88 tubing
 - Bronze
 - Press connection
 - Ground joint
Components
 EPDM sealing elements
Model 2960ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.330	1	79125	8
3/4	3/4	0.504	1	79130	8
1	1	0.885	1	79135	8
1 1/4	1 1/4	1.092	1	79140	8
1 1/2	1 1/2	1.754	1	79145	8
2	2	2.824	1	79150	8



Viega ProPress union
Smart Connect technology, Zero Lead
 - For use with ASTM B88 tubing
 - Bronze
 - Press connection, female pipe thread
 - Ground joint
Components
 EPDM sealing element
Model 2962ZL

P	FPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.304	1	79700	8
3/4	3/4	0.439	1	79705	8
1	1	0.822	1	79710	8
1 1/4	1 1/4	1.013	1	79715	8
1 1/2	1 1/2	1.686	1	79720	8
2	2	2.822	1	79725	8



Viega ProPress union
Smart Connect technology, Zero Lead
 - For use with ASTM B88 tubing
 - Bronze
 - Press connection, male pipe thread
 - Ground joint
Components
 EPDM sealing element
Model 2965ZL

P	MPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.326	1	79730	8
3/4	3/4	0.510	1	79735	8
1	1	0.901	1	79740	8
1 1/4	1 1/4	1.139	1	79745	8
1 1/2	1 1/2	1.670	1	79750	8
2	2	2.808	1	79755	8



Viega ProPress di-electric union
Smart Connect technology, Zero Lead
 - For transitioning between copper and steel
 - Bronze
 - Press connection, female pipe thread
Components
 EPDM flat gasket, EPDM sealing element
Model 2967ZL

P	FPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.815	1	79155	8
3/4	3/4	1.143	1	79160	8
1	1	1.047	1	79165	8
1 1/4	1 1/4	1.558	1	79170	8
1 1/2	1 1/2	1.821	1	79175	8
2	2	2.865	1	79180	8



Viega ProPress tailpiece
Smart Connect technology, Zero Lead

- For use with ASTM B88 tubing
- Bronze
- Press connection, female union BSP

Components

EPDM sealing element, EPDM flat gasket

Model 2957ZL

P	F BSP	Wt [lb]	Quantity	Part No	DG
1/2	1	0.220	1	79800	8
3/4	1	0.248	1	79805	8
1	1	0.304	1	79810	8
1	1 1/4	0.386	1	79815	8

Couplings



Viega ProPress coupling
With stop

- For use with ASTM B88 tubing
- Copper
- Press connection

Components

EPDM sealing elements

Model 2915

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.080	10	78047	8
3/4	3/4	0.131	10	78052	8
1	1	0.163	5	78057	8
1 1/4	1 1/4	0.216	5	78062	8
1 1/2	1 1/2	0.468	1	78067	8
2	2	0.604	1	78072	8



Viega ProPress coupling
With stop

- For use with ASTM B88 tubing
- Copper
- Press connection

Components

EPDM sealing elements

Note

Must be installed with Viega ProPress XL-C rings and V2 actuator.

Model 0915XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.210	1	20728	8
3	3	1.668	1	20733	8
4	4	2.881	1	20738	8



Viega ProPress coupling
No stop

- For use with ASTM B88 tubing
- Copper
- Press connection

Components

EPDM sealing elements

Model 2915.3

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.080	10	78172	8
3/4	3/4	0.131	10	78177	8
1	1	0.163	5	78182	8
1 1/4	1 1/4	0.216	5	78187	8
1 1/2	1 1/2	0.472	1	78192	8
2	2	0.604	1	78197	8



Viega ProPress extended coupling
No stop

- For use with ASTM B88 tubing
- Copper
- Press connection

Components

EPDM sealing elements

Model 2915.5

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.136	5	79005	8
3/4	3/4	0.212	5	79010	8
1	1	0.284	5	79015	8
1 1/4	1 1/4	0.400	1	79020	8
1 1/2	1 1/2	0.688	1	79025	8
2	2	0.906	1	79030	8



Viega ProPress coupling
No stop

- For use with ASTM B88 tubing
- Copper
- Press connection

Components

EPDM sealing elements

Note

Must be installed with Viega ProPress XL-C rings and V2 actuator.

Model 0915.5XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.201	1	20743	8
3	3	1.664	1	20748	8
4	4	2.865	1	20753	8

Reducers



Viega ProPress reducer
Smart Connect technology
 - For use with ASTM B88 tubing
 - Copper
 - Press connection
Components
 EPDM sealing elements
Model 2915.2

P1	P2	Wt [lb]	Quantity	Part No	DG
3/4	1/2	0.126	10	78147	8
1	1/2	0.170	10	15603	8
1	3/4	0.175	10	78152	8
1 1/4	3/4	0.248	1	15593	8
1 1/4	1	0.250	1	78157	8
1 1/2	3/4	0.426	1	18473	8
1 1/2	1	0.410	1	15588	8
1 1/2	1 1/4	0.402	1	78162	8
2	3/4	0.595	1	18468	8
2	1	0.557	1	15608	8
2	1 1/4	0.549	1	22328	8
2	1 1/2	0.640	1	78167	8



Viega ProPress reducer
Smart Connect technology
 - For use with ASTM B88 tubing
 - Copper
 - Press connection
Components
 EPDM sealing elements
Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.
Model 0915.2XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	1	0.827	1	20685	8
2 1/2	1 1/4	0.851	1	20690	8
2 1/2	1 1/2	0.985	1	20695	8
2 1/2	2	1.047	1	20700	8
3	1 1/2	1.245	1	20705	8
3	2	1.289	1	20710	8
3	2 1/2	1.510	1	20715	8
4	2	2.089	1	20720	8
4	2 1/2	2.332	1	20725	8
4	3	2.482	1	20730	8



Viega ProPress reducer
Smart Connect technology
 - For use with ASTM B88 tubing
 - Copper
 - Street, press connection
Components
 EPDM sealing element
Model 2915.1

FTG (CTS)	P	Wt [lb]	Quantity	Part No	DG
3/4	1/2	0.097	10	78077	8
1	1/2	0.127	10	78082	8
1	3/4	0.144	10	78087	8
1 1/4	1/2	0.171	5	22333	8
1 1/4	3/4	0.195	5	78092	8
1 1/4	1	0.190	5	78097	8
1 1/2	3/4	0.277	1	14543	8
1 1/2	1	0.284	1	78102	8
1 1/2	1 1/4	0.304	1	78107	8
2	1	0.406	1	78112	8
2	1 1/4	0.418	1	78117	8
2	1 1/2	0.596	1	78122	8



Viega ProPress reducer
Smart Connect technology, Zero Lead
 - For use with ASTM B88 tubing
 - Bronze
 - Street, press connection
Components
 EPDM sealing element
Model 2915.1ZL

FTG (CTS)	P	Wt [lb]	Quantity	Part No	DG
1 1/2	1/2	0.318	5	79850	8
2	1/2	0.527	1	79855	8
2	3/4	0.521	1	79860	8



Viega ProPress reducer
Smart Connect technology
 - For use with ASTM B88 tubing
 - Copper
 - Street, press connection
Components
 EPDM sealing element
Model 0915.1XL

FTG (CTS)	P	Wt [lb]	Quantity	Part No	DG
2 1/2	1	0.754	1	20814	8
2 1/2	1 1/4	0.791	1	20815	8
2 1/2	1 1/2	0.880	1	20813	8
2 1/2	2	0.815	1	20758	8
3	1 1/4	1.008	1	20817	8
3	1 1/2	1.157	1	20818	8
3	2	0.886	1	20763	8
3	2 1/2	1.190	1	20768	8
4	2	1.884	1	20773	8
4	2 1/2	2.116	1	20778	8
4	3	2.295	1	20783	8

Venturi



**Viega ProPress venturi insert
Zero Lead**

- For use with Viega ProPress tees
- Bronze
- Street

Model 2911.5ZL

FTG1	FTG2	Wt [lb]	Quantity	Part No	DG
1¼	1¼	0.300	1	78810	8
1½	1½	0.468	1	78811	8
2	2	0.671	1	78812	8

Valves



**Viega ProPress ball valve
Smart Connect technology, Zero Lead**

- For potable water applications
- Bronze
- Press connection
- Full port

Components

Lockable metal handle, stainless steel ball, EPDM sealing elements

Model 2971.1ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.463	1	79920	8
¾	¾	0.659	1	79925	8
1	1	0.992	1	79930	8
1¼	1¼	1.512	1	79935	8
1½	1½	2.587	1	79940¹⁾	8
2	2	3.910	1	79950¹⁾	8

¹⁾ Available soon!



**Viega ProPress ball valve
Smart Connect technology, Zero Lead**

- For potable water applications
- Bronze
- Press connection
- Full port

Components

Lockable metal handle, stainless steel ball and stem, EPDM sealing elements

Model 2971.3ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.458	1	79923	8
¾	¾	0.648	1	79928	8
1	1	1.014	1	79933	8
1¼	1¼	1.508	1	79938	8
1½	1½	2.204	1	79943¹⁾	8
2	2	3.901	1	79948¹⁾	8

¹⁾ Available soon!



**Viega ProPress ball valve
Smart Connect technology, Zero Lead**

- For potable water applications
- Bronze
- Press connection, female pipe thread
- Full port

Components

Lockable metal handle, stainless steel ball, EPDM sealing element

Model 2971.4ZL

P	FPT	Wt [lb]	Quantity	Part No	DG
½	½	0.463	1	79970	8
¾	¾	0.630	1	79975	8
1	1	1.031	1	79980	8



**Viega ProPress ball valve
Smart Connect technology, Zero Lead**

- For potable water applications
- Bronze
- Press connection, hose connection
- Full port

Components

Lockable metal handle, stainless steel ball, EPDM sealing element

Note

NH threads (garden hose)

Model 2971.6ZL

P	Hose	Wt [lb]	Quantity	Part No	DG
½	¾	0.549	1	79875	8
¾	¾	0.719	1	79876	8



**Viega ProPress ball valve
Smart Connect technology**

- For non-potable application
- Bronze/brass
- Press connection
- Full port

Components

EPDM sealing elements

Model 2973

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.595	1	24000	8
¾	¾	0.945	1	24005	8
1	1	1.390	1	24010	8
1¼	1¼	2.199	1	24015	8
1½	1½	3.049	1	24020	8
2	2	5.234	1	24025	8



Viega ProPress ball valve
Smart Connect technology
 - For non-potable application
 - Bronze/brass
 - Press connection, female pipe thread
 - Full port
Components
 EPDM sealing element
Model 2973.1

P	FPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.580	1	24030	8
3/4	3/4	0.910	1	24035	8
1	1	1.430	1	24040	8



Viega ProPress ball valve
Smart Connect technology
 - For non-potable application
 - Bronze/brass
 - Press connection, hose connection
 - Full port
Components
 EPDM sealing element
Note
 NH threads (garden hose)
Model 2973.3

P	Hose	Wt [lb]	Quantity	Part No	DG
1/2	3/4	0.695	1	24090	8
3/4	3/4	0.992	1	24095	8



Viega ProPress check valve
Smart Connect technology, Zero Lead
 - For potable water applications
 - Bronze
 - Press connection
 - Inline
Components
 EPDM sealing elements
Model 2974ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.180	1	79035	8
3/4	3/4	0.280	1	79040	8
1	1	0.454	1	79045	8
1 1/4	1 1/4	0.639	1	79050	8
1 1/2	1 1/2	0.961	1	79055	8
2	2	1.873	1	79060	8



New

Viega ProPress automatic recirculation balancing valve
Zero Lead
 - For automatic balancing of hot water recirculation
 - Suitable for Viega PureFlow Press tailpiece Model 2893ZL, Viega ProPress tailpiece Model 2957ZL
 - Bronze
 - Male BSP
Components
 Stainless steel ball
Technical Data
 Operating pressure 150 psi
 Operating temperature 180° F
Note
 Integrated isolation
 Adjustable setpoint
 Adjustable bypass
Model 2981.3ZL

BSP Thread	Wt [lb]	Quantity	Part No	DG
1 x 1	1.159	1	79901	8



New

Viega ProPress drain valve and temperature port
Zero Lead
 - Suitable for Viega ProPress bimetallic thermometer Part No 23460, Viega ProPress temperature sensor 2-wire Part No 23470
 - Use with Viega ProPress automatic recirculation balancing valve Model 2981.3ZL
 - Bronze
Model 2934.8ZL

BSP Thread	Wt [lb]	Quantity	Part No	DG
1/4	0.168	1	79902	8



New

**Viega ProPress powerhead cartridge
Zero Lead**

- Suitable for powerhead Model 2877.7, 2877.8
 - Use with Viega ProPress automatic recirculation balancing valve Model 2981.3ZL
 - Bronze
- Model 2913.8ZL**

	Wt [lb]	Quantity	Part No	DG
	0.220	1	79903	8



New

**Viega ProPress temperature sensor
2-wire**

- Use with Viega ProPress drain valve and temperature port Model 2934.8ZL

Note

Only for use with Viega ProPress drain valve and temperature port

Model 2913.9

	Wt [lb]	Quantity	Part No	DG
	0.203	1	23470	8



New

Viega ProPress bimetallic thermometer

Note

Only for use with Viega ProPress drain valve and temperature port

Model 2876.8US

	Wt [lb]	Quantity	Part No	DG
	0.056	1	23460	8



New

Viega ProPress valve insulation shell

- Use with Viega ProPress automatic recirculation balancing valve Model 2981.3ZL
- Expanded polypropylene

Model 2910.50

	Wt [lb]	Quantity	Part No	DG
	0.047	1	23450	8



New

Viega ProPress butterfly valve

- For non-potable application
- Suitable for Viega ProPress bolt set Model 2873.89
- Ductile iron
- Lug style

Components

Stainless steel disc and stem, EPDM liner

Model 2873.81

d	BP	Wt [lb]	Quantity	Part No	DG
2½	4	8.283	1	22074	8
3	4	8.803	1	22075	8
4	8	16.215	1	22076	8

BP = bolt pattern

Cross-Overs



Viega ProPress cross-over
Smart Connect technology
 - For use with ASTM B88 tubing
 - Copper
 - Press connection
Components
 EPDM sealing elements
Model 2928

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.237	10	77742 ¹⁾	8
3/4	3/4	0.413	10	77747 ¹⁾	8

¹⁾ Available while supplies last

Stub-Outs



Viega ProPress 90° stub-out
 - For use with Viega ProPress fittings
 - Copper
Components
 Wall plate
Model 2975.2

d	Wt [lb]	Quantity	Part No	DG
1/2	0.279	10	19786	8
3/4	0.453	10	19791	8

Sealing Elements and Gaskets



Viega ProPress sealing element
EPDM
 - For Viega ProPress CTS size fitting
Model 2989

d	Version	Wt [lb]	Quantity	Part No	DG
1/2	shiny black	0.001	10	78242	8
3/4	shiny black	0.002	10	78247	8
1	shiny black	0.005	10	78252	8
1 1/4	shiny black	0.003	10	78257	8
1 1/2	shiny black	0.005	10	78262	8
2	shiny black	0.007	10	78267	8



Viega ProPress sealing element
FKM
 - For Viega ProPress CTS size fitting
Model 2986

d	Version	Wt [lb]	Quantity	Part No	DG
1/2	dull black	0.004	5	17768	8
3/4	dull black	0.005	5	17778	8
1	dull black	0.006	5	17788	8
1 1/4	dull black	0.001	5	17803	8
1 1/2	dull black	0.010	5	17818	8
2	dull black	0.010	5	17823	8



Viega ProPress sealing element
FKM
 - For Viega ProPress CTS size fitting
Model 0186XL

d	Version	Wt [lb]	Quantity	Part No	DG
2 1/2	dull black	0.017	5	85995	9
3	dull black	0.021	5	85996	9
4	dull black	0.027	5	85997	9



Viega ProPress sealing element
HNBR
 - For Viega ProPress CTS size fitting
Note
 HNBR sealing elements may NOT be installed in ProPress systems that require ANSI/CSA LC-4 approval for natural gas or propane gas applications.
Model 0687

d	Version	Wt [lb]	Quantity	Part No	DG
1/2	yellow	0.002	10	21023	8
3/4	yellow	0.004	10	21028	8
1	yellow	0.103	10	21033	8
1 1/4	yellow	0.005	10	21038	8
1 1/2	yellow	0.106	10	21043	8
2	yellow	0.010	10	21048	8



Viega ProPress flat gasket
 - For Viega ProPress di-electric unions
 - EPDM
Model 2963.9

d	Wt [lb]	Quantity	Part No	DG
1/2	0.004	10	15559	8
3/4, 1	0.003	10	15569	8
1 1/4	0.005	10	15549	8
1 1/2	0.005	10	15544	8
2	0.009	10	15564	8

Tools



Ridgid RP 241 press tool kit
ProPress, PureFlow
Compact

- For Viega ProPress connections ½" to 1", Viega PureFlow Press connections ½" to 1"

Components

Ridgid RP 241, ProPress jaw sizes ½" to 1" OR PureFlow jaw sizes ½" to 1", battery, battery charger, branded soft-sided case

Model 2880.7US

Press Jaws	for d	Wt [lb]	Quantity	Part No	DG
Viega ProPress	½, ¾, 1	19.195	1	56021	16



Ridgid RP 340 press tool
Standard

- For Viega PureFlow Press connections ½" to 2", Viega ProPress connections ½" to 4", Viega MegaPress connections ½" to 4"

Components

Ridgid 340 tool, battery, battery charger, hard case

Model 2980.71

for d	Wt [lb]	Quantity	Part No	DG
Jaws not included	22.854	1	56024	16



Ridgid RP 340 press tool kit
ProPress
Standard

- For Viega PureFlow Press connections ½" to 2", Viega ProPress connections ½" to 4", Viega MegaPress connections ½" to 4"

Components

Ridgid 340 tool, ProPress jaw sizes ½" to 2", battery, battery charger, hard case

Model 2980.7

for d	Wt [lb]	Quantity	Part No	DG
½-2	56.684	1	56023	16



New

Viega ProPress XL-C ring kit

- For Ridgid standard tools, Viega ProPress connections 2½" to 4"
 - Phosphated steel

Components

V2 actuator, ProPress XL-C rings sizes 2½" to 4", hard case

Model 2999.4XL

for d	Wt [lb]	Quantity	Part No	DG
2½-4	40.239	1	57076¹	16

¹⁾ Available soon!

Accessories



Viega ProPress test plug

- For Viega ProPress fittings
 - Bronze

Model 2969

d	Wt [lb]	Quantity	Part No	DG
½	0.536	1	78202	8
¾	0.700	1	78207	8



Viega ProPress SmartLoop set
Smart Connect technology, Zero Lead

- For hot water main with internal circulation
 - Bronze

Components

(1) 1" FTG x ½" P adapter, (1) 1" FTG x ¾" PureFlow Press adapter, (1) ½" FTG x ¾" PureFlow Press adapter, (2) 316 stainless steel press sleeves, EPDM sealing element

Note

Does not include Viega PureFlow PEX tubing

Model 2976.1ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
1	½	0.429	1	79000	8



Viega ProPress bolt set

- For butterfly valve
- Suitable for Viega ProPress butterfly valve Model 2873.81
- Galvanized steel

Components

Bolt, washer

Model 2873.89

L [in]	W [in]	Bolts	Valve Size	Wt [lb]	Quantity	Part No	DG
1½	5⁄8	4	2½	0.830	1	19768 ¹	8
1¾	5⁄8	4	3	1.035	1	19773 ²	8
1¾	5⁄8	8	4	1.799	1	19778 ³	8

¹) Suitable for Viega ProPress butterfly valve Part No 22074

²) Suitable for Viega ProPress butterfly valve Part No 22075

³) Suitable for Viega ProPress butterfly valve Part No 22076



Flange bolt set

- For adapter flange
- Galvanized carbon steel

Components

Bolt, nut, washer

Model 2959.7

L [in]	W [in]	Bolts	Flange	Wt [lb]	Quantity	Part No	DG
2½	½	4	½, ¾, 1, 1¼, 1½	0.871	1	19748 ¹	8
2¾	5⁄8	4	2, 2½, 3	1.572	1	19758 ²	8
2¾	5⁄8	8	4	3.141	1	19763 ³	8

¹) Suitable for Viega MegaPress flange Part No 25760, 25765, 25770, 25775, 25780, 90440, 90445, 90450, 90455, 95440, 95445, 95450, 95455, Viega MegaPressG flange Part No 25761, 25766, 25771, 25776, 25781, Viega ProPress adapter flange Part No 81035, 81040, 81045, 81050, 81055, 86082, 86087, 86092, 86097, 86102, Viega ProPress adapter flange, 2 - pc Part No 79680, 79685, 79690

²) Suitable for Viega MegaPress flange Part No 25785, 90460, 95460, Viega MegaPressG flange Part No 25786, Viega ProPress adapter flange Part No 81060, 81065, 81070, 86067, 86072, 86107, Viega ProPress adapter flange, 2 - pc Part No 20853, 20858, 79695

³) Suitable for Viega ProPress adapter flange Part No 81075, 86077, Viega ProPress adapter flange, 2 - pc Part No 20863



Viega ProPress replacement handle

- For Viega ProPress ball valves
- Galvanized carbon steel

Model 2971.8

Valve Size	Wt [lb]	Quantity	Part No	DG
½, ¾	0.119	1	22170 ¹	8
1, 1¼	0.185	1	22172 ²	8
1½, 2	0.179	1	22174 ³	8

¹) Suitable for Viega ProPress ball valve Part No 79875, 79876, 79920, 79923, 79925, 79928, 79970, 79975

²) Suitable for Viega ProPress ball valve Part No 79930, 79933, 79935, 79938, 79980

³) Suitable for Viega ProPress ball valve Part No 79940, 79943, 79948, 79950



Viega ProPress non-potable replacement handle

- For Viega ProPress ball valves
- Carbon steel

Model 2973.8

Valve Size	Wt [lb]	Quantity	Part No	DG
½	0.115	1	22176 ¹	8
¾, 1	0.200	1	22178 ²	8
1¼, 1½, 2	0.370	1	22180 ³	8

¹) Suitable for Viega ProPress ball valve Part No 24000, 24030, 24090

²) Suitable for Viega ProPress ball valve Part No 24005, 24010, 24035, 24040, 24095

³) Suitable for Viega ProPress ball valve Part No 24015, 24020, 24025



Viega ProPress replacement handle

- For Viega ProPress ball valves
- Galvanized carbon steel

Model 2970.80

Valve Size	Wt [lb]	Quantity	Part No	DG
1¼, 1½, 2	0.216	1	22163 ¹	8

¹) Suitable for Viega ProPress ball valve Part No 79115, 81095, 81100, 81105



Viega ProPress stem extension

- For Viega ProPress Zero Lead ball valves
- Bronze

Model 2971.96

Valve Size	Wt [lb]	Quantity	Part No	DG
½, ¾	0.207	1	23443 ¹	8
1, 1¼	0.245	1	23445 ²	8
1½, 2	0.276	1	23447 ³	8

¹) Suitable for Viega ProPress ball valve Part No 79875, 79876, 79920, 79923, 79925, 79928, 79970, 79975

²) Suitable for Viega ProPress ball valve Part No 79930, 79933, 79935, 79938, 79980

³) Suitable for Viega ProPress ball valve Part No 79940, 79943, 79948, 79950



Viega ProPress stem extension

- For Viega ProPress non-potable ball valves
- Brass

Model 2973.96

Valve Size	Wt [lb]	Quantity	Part No	DG
1/2	0.240	1	23449 ¹	8
3/4, 1	0.325	1	23451 ²	8
1 1/4, 1 1/2, 2	0.590	1	23453 ³	8

¹) Suitable for Viega ProPress ball valve Part No 24000, 24030, 24090

²) Suitable for Viega ProPress ball valve Part No 24005, 24010, 24035, 24040, 24095

³) Suitable for Viega ProPress ball valve Part No 24015, 24020, 24025

ProPress 304 FKM



1.2



ProPress 304 FKM

Viega ProPress 304 FKM is engineered for commercial and industrial environments, such as breweries and other facilities. With applications ranging from fire protection systems to compressed air, Viega ProPress 304 FKM is a complete solution with pipe, valves and fittings. Viega ProPress fittings offer Smart Connect technology, providing installers added confidence in their ability to ensure the integrity of connections.

FEATURES AND BENEFITS

- More than 150 different engineered fitting configurations for stainless 304
- Available in sizes ½" to 4"
- Approved for more than 400 different applications

CODES AND STANDARDS

- ASME B31: Code for Pressure Piping
- ASME B31.1: Power Piping
- ASME B31.3: Process Piping
- ASME B31.9: Building Services Piping
- ASTM A312: Standard Specification for Seamless, Welded and Heavily Cold Worked Austenitic Stainless Steel Pipes
- ASTM A554: Standard Specification for Welded Stainless Steel Mechanical Tubing
- IACS UR P2: Rules for piping design, construction and testing
- IAPMO Uniform Mechanical Code (UMC)
- ICC International Mechanical Code (IMC)
- NFPA 13: Standard for the Installation of Sprinkler Systems
- NFPA 13D: Standard for the Installation of Sprinkler Systems in One- and Two-Family Dwellings and Manufactured Homes
- NFPA 13R: Standard for the Installation of Sprinkler Systems in Low-Rise Residential Occupancies

LISTINGS AND CERTIFICATIONS

- ABS: American Bureau of Shipping Type Approval
- Canadian Registration Number (CRN): 13492.5 A/B/C
- LR: Lloyd's Register Type Approval
- UL /ANSI 213: Standard for Rubber Gasketed Fittings for Fire-Protection Service
- UL /ANSI 852: Standard for Metallic Sprinkler Pipe for Fire Protection Services
- ULC/ANSI ORD-C213: Canadian Standard for Rubber Gasketed Fittings for Fire-Protection Service
- United States Coast Guard Acceptance Letter 2019-3650

NOTE

A white dot on a Viega ProPress 304 fitting indicates Smart Connect technology with an FKM sealing element.

Index

Pipe	42
Elbows	42
Tees	44
Adapters	45
Flanges	45
Caps	46
Unions	46
Couplings	46
Reducers	47
Valves	48
Sealing Elements and Gaskets	48
Tools	48
Accessories	49

Pipe



Viega ProPress pipe

- For use with Viega ProPress stainless fittings
- 304 stainless steel

Note

All Viega ProPress stainless pipe is copper tube size (CTS).

ASTM A312

Model 0103

d	L [ft]	Wt [lb]	Quantity	Part No	DG
1/2	20	7.480	1	87000	9
3/4	20	10.800	1	87005	9
1	20	14.120	1	87010	9
1 1/4	20	17.460	1	87015	9
1 1/2	20	20.740	1	87020	9
2	20	27.380	1	87025	9



Viega ProPress pipe

- For use with Viega ProPress stainless fittings
- 304 stainless steel

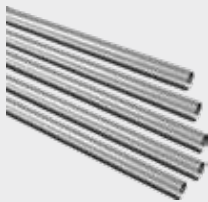
Note

All Viega ProPress stainless pipe is copper tube size (CTS).

ASTM A312

Model 0107XL

d	L [ft]	Wt [lb]	Quantity	Part No	DG
2 1/2	20	43.580	1	87095	9
3	20	52.120	1	87100	9
4	20	69.240	1	87105	9



Viega ProPress ECO pipe

- For use with Viega ProPress stainless fittings
- 304 stainless steel

Note

All Viega ProPress stainless pipe is copper tube size (CTS).

ASTM A554

Model 0108

d	L [ft]	Wt [lb]	Quantity	Part No	DG
1/2	20	5.300	1	87050	9
3/4	20	9.000	1	87055	9
1	20	11.720	1	87060	9
1 1/4	20	17.920	1	87065	9
1 1/2	20	21.280	1	87070	9
2	20	28.080	1	87075	9



Viega ProPress ECO pipe

- For use with Viega ProPress stainless fittings
- 304 stainless steel

Note

All Viega ProPress stainless pipe is copper tube size (CTS).

ASTM A554

Model 0108XL

d	L [ft]	Wt [lb]	Quantity	Part No	DG
2 1/2	20	46.120	1	87080	9
3	20	51.600	1	87085	9
4	20	68.540	1	87090	9

Elbows



Viega ProPress 90° elbow

Smart Connect technology

- For use with Viega ProPress stainless pipe
- 304 stainless steel
- Press connection

Components

FKM sealing elements

Model 6016

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.126	10	85402	9
3/4	3/4	0.237	10	85407	9
1	1	0.314	5	85412	9
1 1/4	1 1/4	0.385	1	85417	9
1 1/2	1 1/2	0.650	1	85422	9
2	2	1.020	1	85427	9



Viega ProPress 90° elbow

Smart Connect technology

- For use with Viega ProPress stainless pipe
- 304 stainless steel
- Press connection

Components

FKM sealing elements

Note

Must be installed with Viega ProPress XL-C rings and V2 actuator.

Model 6016XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.843	1	85432	9
3	3	2.499	1	85437	9
4	4	4.166	1	85442	9



Viega ProPress 90° street elbow
Smart Connect technology
 - For use with Viega ProPress stainless pipe
 - 304 stainless steel
 - Press connection, street
Components
 FKM sealing element
Model 6016.1

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.115	10	85492	9
3/4	3/4	0.219	10	85497	9
1	1	0.315	5	85502	9
1 1/2	1 1/2	0.782	1	85512	9
2	2	0.985	1	85517	9



Viega ProPress 90° street elbow
 - For use with Viega ProPress stainless pipe
 - 304 stainless steel
 - Press connection, street
Components
 FKM sealing element
Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.
Model 6016.1XL

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.688	1	85522	9
3	3	2.332	1	85527	9
4	4	3.828	1	85532	9



Viega ProPress 45° elbow
Smart Connect technology
 - For use with Viega ProPress stainless pipe
 - 304 stainless steel
 - Press connection
Components
 FKM sealing elements
Model 6026

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.104	10	85447	9
3/4	3/4	0.184	10	85452	9
1	1	0.233	5	85457	9
1 1/4	1 1/4	0.298	1	85462	9
1 1/2	1 1/2	0.550	1	85467	9
2	2	0.774	1	85472	9



Viega ProPress 45° elbow
Smart Connect technology
 - For use with Viega ProPress stainless pipe
 - 304 stainless steel
 - Press connection
Components
 FKM sealing elements
Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.
Model 6026XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.446	1	85477	9
3	3	1.913	1	85482	9
4	4	2.969	1	85487	9



Viega ProPress 45° street elbow
Smart Connect technology
 - For use with Viega ProPress stainless pipe
 - 304 stainless steel
 - Press connection, street
Components
 FKM sealing element
Model 6026.1

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.087	10	85537	9
3/4	3/4	0.187	10	85542	9
1	1	0.235	5	85547	9
1 1/2	1 1/2	0.600	1	85557	9
2	2	0.740	1	85562	9



Viega ProPress 45° street elbow
Smart Connect technology
 - For use with Viega ProPress stainless pipe
 - 304 stainless steel
 - Press connection, street
Components
 FKM sealing element
Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.
Model 6026.1XL

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.340	1	85567	9
3	3	1.785	1	85572	9
4	4	2.848	1	85577	9

Tees



Viega ProPress tee
Smart Connect technology
 - For use with Viega ProPress stainless pipe
 - 304 stainless steel
 - Press connection
Components
 FKM sealing elements
Model 6018

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
1/2	1/2	1/2	0.165	10	85582	9
3/4	3/4	1/2	0.242	10	85632	9
3/4	3/4	3/4	0.264	10	85587	9
1	1	1/2	0.316	5	85642	9
1	1	3/4	0.340	5	85652	9
1	1	1	0.364	5	85592	9
1 1/4	1 1/4	1/2	0.359	1	85662	9
1 1/4	1 1/4	3/4	0.403	1	85672	9
1 1/4	1 1/4	1	0.445	1	85682	9
1 1/4	1 1/4	1 1/4	0.452	1	85597	9
1 1/2	1 1/2	1/2	0.641	1	85692	9
1 1/2	1 1/2	3/4	0.655	1	85702	9
1 1/2	1 1/2	1	0.683	1	85712	9
1 1/2	1 1/2	1 1/2	0.842	1	85598	9
2	2	1/2	0.753	1	85722	9
2	2	3/4	0.755	1	85732	9
2	2	1	0.804	1	85742	9
2	2	1 1/2	0.998	1	85752	9
2	2	2	1.180	1	85607	9



Viega ProPress tee
Smart Connect technology
 - For use with Viega ProPress stainless pipe
 - 304 stainless steel
 - Press connection
Components
 FKM sealing elements
Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.
Model 6018XL

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
2 1/2	2	1 1/2	1.534	1	85955	9
2 1/2	2	2	1.706	1	85954	9
2 1/2	2 1/2	1 1/2	1.578	1	85934	9
2 1/2	2 1/2	2	1.735	1	85904	9
2 1/2	2 1/2	2 1/2	2.061	1	85612	9
3	3	1 1/4	1.827	1	85944	9
3	3	1 1/2	1.951	1	85935	9
3	3	2	2.109	1	85905	9
3	3	2 1/2	2.468	1	85914	9
3	3	3	2.691	1	85617	9
4	4	1 1/2	2.821	1	85945	9
4	4	2	3.011	1	85915	9
4	4	2 1/2	3.421	1	85924	9
4	4	3	3.681	1	85925	9
4	4	4	4.201	1	85622	9



Viega ProPress reducing tee
 - For use with Viega ProPress stainless pipe
 - 304 stainless steel
 - Press connection, female pipe thread
Components
 FKM sealing elements
Model 6017.2

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
3/4	3/4	1/2	0.258	5	85822	9
3/4	3/4	3/4	0.303	5	85832	9
1	1	1/2	0.337	5	85842	9
1	1	3/4	0.379	5	85852	9
1 1/4	1 1/4	1/2	0.399	1	85862	9
1 1/4	1 1/4	3/4	0.455	1	85872	9
1 1/4	1 1/4	1	0.628	1	85882	9
1 1/2	1 1/2	1/2	0.685	1	85892	9
1 1/2	1 1/2	3/4	0.715	1	85902	9
1 1/2	1 1/2	1	0.884	1	85912	9
2	2	1/2	0.785	1	85922	9
2	2	3/4	0.822	1	85932	9
2	2	1	0.864	1	85942	9



Viega ProPress reducing tee
Smart Connect technology
 - For use with Viega ProPress stainless pipe
 - 304 stainless steel
 - Press connection, female pipe thread
Components
 FKM sealing elements
Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.
Model 6017.2XL

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	3/4	1.393	1	85952	9
2 1/2	2 1/2	1	1.585	1	85962	9
3	3	3/4	1.750	1	85972	9
3	3	1	1.931	1	85982	9
4	4	3/4	2.557	1	85992	9
4	4	1	2.724	1	86002	9

Adapters



Viega ProPress adapter
Smart Connect technology
 - For use with Viega ProPress stainless pipe
 - 304 stainless steel
 - Press connection, male pipe thread
Components
 FKM sealing element
Model 6011

P	MPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.117	10	85012	9
1/2	3/4	0.171	10	85017	9
3/4	1/2	0.140	10	85022	9
3/4	3/4	0.179	10	85027	9
3/4	1	0.434	5	85032	9
1	3/4	0.203	5	85037	9
1	1	0.308	5	85042	9
1 1/4	1 1/4	0.584	1	85047	9
1 1/2	1 1/2	0.733	1	85052	9
2	2	1.009	1	85054	9



Viega ProPress adapter
Smart Connect technology
 - For use with Viega ProPress stainless pipe
 - 304 stainless steel
 - Press connection, male pipe thread
Components
 FKM sealing element
Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.
Model 6011XL

P	MPT	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	2.034	1	85062	9
3	3	2.843	1	85067	9
4	4	3.967	1	85072	9



Viega ProPress adapter
Smart Connect technology
 - For use with Viega ProPress stainless pipe
 - 304 stainless steel
 - Press connection, female pipe thread
Components
 FKM sealing element
Model 6012

P	FPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.109	10	85082	9
3/4	1/2	0.132	10	85087	9
3/4	3/4	0.175	10	85096	9
1	1/2	0.261	5	85094	9
1	3/4	0.208	5	85097	9
1	1	0.238	5	85128	9
1 1/4	1 1/4	0.417	1	85107	9
1 1/2	1 1/2	0.663	1	85117	9
2	1	1.047	1	85077	9
2	1 1/2	0.719	1	85122	9
2	2	0.714	1	85127	9

Flanges



Viega ProPress adapter flange
Smart Connect technology
 - For use with Viega ProPress stainless pipe
 - 304 stainless steel
 - Press connection
Components
 FKM sealing element
Model 6059

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
1/2	4	2 3/8	1.142	1	86082	9
3/4	4	2 3/4	1.803	1	86087	9
1	4	3 1/8	1.895	1	86092	9
1 1/4	4	3 1/2	2.534	1	86097	9
1 1/2	4	3 7/8	2.720	1	86102	9
2	4	4 3/4	5.576	1	86107	9

BP = bolt pattern
 BPd = bolt pattern diameter



Viega ProPress adapter flange
Smart Connect technology
 - For use with Viega ProPress stainless pipe
 - 304 stainless steel
 - Press connection
Components
 FKM sealing element
Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.
Model 6059XL

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
2 1/2	4	5 1/2	8.128	1	86067	9
3	4	6	7.661	1	86072	9
4	8	7 1/2	11.020	1	86077	9

BP = bolt pattern
 BPd = bolt pattern diameter

1.2

Caps



Viega ProPress cap
Smart Connect technology
 - For use with Viega ProPress stainless pipe
 - 304 stainless steel
 - Press connection
Components
 FKM sealing element
Model 6056

P	Wt [lb]	Quantity	Part No	DG
1/2	0.038	10	85357	9
3/4	0.079	10	85362	9
1	0.105	5	86367	9
1 1/4	0.161	1	86372	9
1 1/2	0.258	1	86377	9
2	0.355	1	86382	9



Viega ProPress cap
Smart Connect technology
 - For use with Viega ProPress stainless pipe
 - 304 stainless steel
 - Press connection
Components
 FKM sealing element
Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.
Model 6056.1XL

P	Wt [lb]	Quantity	Part No	DG
2 1/2	0.787	1	85387	9
3	1.007	1	85392	9
4	1.627	1	85397	9

Unions



Viega ProPress union
Smart Connect technology
 - For use with Viega ProPress stainless pipe
 - 304 stainless steel
 - Press connection
 - Ground joint
Components
 FKM sealing elements
Model 6060

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.312	5	86007	9
3/4	3/4	0.475	5	86012	9
1	1	0.776	5	86017	9
1 1/4	1 1/4	1.016	1	86022	9
1 1/2	1 1/2	1.957	1	86027¹	9
2	2	3.024	1	86032	9

¹⁾ Available while supplies last

Couplings



Viega ProPress coupling
With stop
Smart Connect technology
 - For use with Viega ProPress stainless pipe
 - 304 stainless steel
 - Press connection
Components
 FKM sealing elements
Model 6015

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.083	10	85267	9
3/4	3/4	0.132	10	85272	9
1	1	0.164	5	85277	9
1 1/4	1 1/4	0.241	1	85282	9
1 1/2	1 1/2	0.417	1	85287	9
2	2	0.575	1	85292	9



Viega ProPress coupling
With stop
Smart Connect technology
 - For use with Viega ProPress stainless pipe
 - 304 stainless steel
 - Press connection
Components
 FKM sealing elements
Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.
Model 6015XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.095	1	85297	9
3	3	1.396	1	85302	9
4	4	2.136	1	85307	9



Viega ProPress coupling
No stop
Smart Connect technology
 - For use with Viega ProPress stainless pipe
 - 304 stainless steel
 - Press connection
Components
 FKM sealing elements
Model 6015.5

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.076	10	85312	9
¾	¾	0.130	10	85317	9
1	1	0.166	5	85322	9
1¼	1¼	0.242	1	85327	9
1½	1½	0.390	1	85332	9
2	2	0.570	1	85337	9



Viega ProPress coupling
No stop
Smart Connect technology
 - For use with Viega ProPress stainless pipe
 - 304 stainless steel
 - Press connection
Components
 FKM sealing elements
Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.
Model 6015.5XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	1.087	1	85342	9
3	3	1.411	1	85347	9
4	4	2.160	1	85352	9



Viega ProPress transition coupling
 - For transitioning between IPS and CTS systems
 - 304 stainless steel
 - Butt weld - iron pipe size, street
Model 0113.3

FTG (IPS)	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
½	½	0.115	10	86003	9
¾	¾	0.177	5	86008	9
1	1	0.269	5	86013	9
1½	1½	0.611	1	86023	9
2	2	0.774	1	86028	9



Viega ProPress transition coupling
 - For transitioning between IPS and CTS systems
 - 304 stainless steel
 - Butt weld - iron pipe size, street
Model 0113.1XL

FTG (IPS)	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
2½	2½	1.031	1	85135	9
3	3	1.300	1	85145	9
4	4	1.887	1	85155	9

Reducers



Viega ProPress reducer
Smart Connect technology
 - For use with Viega ProPress stainless pipe
 - 304 stainless steel
 - Street, press connection
Components
 FKM sealing element
Model 6015.1

FTG (CTS)	P	Wt [lb]	Quantity	Part No	DG
¾	½	0.094	10	85162	9
1	½	0.121	10	85167	9
1	¾	0.139	10	85172	9
1¼	½	0.165	1	85173	9
1¼	¾	0.192	1	85182	9
1¼	1	0.216	1	85187	9
1½	½	0.278	1	85192	9
1½	¾	0.295	1	85197	9
1½	1	0.273	1	85202	9
2	½	0.395	1	85212	9
2	¾	0.434	1	85217	9
2	1	0.419	1	85222	9
2	1½	0.476	1	85232	9



Viega ProPress reducer
Smart Connect technology
 - For use with Viega ProPress stainless pipe
 - 304 stainless steel
 - Street, press connection
Components
 FKM sealing element
Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.
Model 6015.1XL

FTG (CTS)	P	Wt [lb]	Quantity	Part No	DG
2½	2	0.765	1	85237	9
3	2	0.970	1	85242	9
3	2½	1.153	1	85247	9
4	2	1.448	1	85252	9
4	2½	1.607	1	85257	9
4	3	1.673	1	85262	9

Valves



Viega ProPress 3-piece ball valve
Smart Connect technology
 - For use with Viega ProPress stainless pipe
 - 316 stainless steel
 - Press connection
Components
 FKM sealing elements
Model 4370.8

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	1.433	1	85132	9
3/4	3/4	2.085	1	85133	9
1	1	2.799	1	85134	9
1 1/4	1 1/4	3.714	1	85136	9
1 1/2	1 1/2	5.298	1	85137	9
2	2	7.780	1	85138	9

Sealing Elements and Gaskets



Viega ProPress sealing element
FKM
 - For Viega ProPress CTS size fitting
Model 2986

d	Version	Wt [lb]	Quantity	Part No	DG
1/2	dull black	0.004	5	17768	8
3/4	dull black	0.005	5	17778	8
1	dull black	0.006	5	17788	8
1 1/4	dull black	0.001	5	17803	8
1 1/2	dull black	0.010	5	17818	8
2	dull black	0.010	5	17823	8



Viega ProPress sealing element
FKM
 - For Viega ProPress CTS size fitting
Model 0186XL

d	Version	Wt [lb]	Quantity	Part No	DG
2 1/2	dull black	0.017	5	85995	9
3	dull black	0.021	5	85996	9
4	dull black	0.027	5	85997	9



Viega ProPress sealing element
EPDM
 - For Viega ProPress CTS size fitting
Model 2989

d	Version	Wt [lb]	Quantity	Part No	DG
1/2	shiny black	0.001	10	78242	8
3/4	shiny black	0.002	10	78247	8
1	shiny black	0.005	10	78252	8
1 1/4	shiny black	0.003	10	78257	8
1 1/2	shiny black	0.005	10	78262	8
2	shiny black	0.007	10	78267	8



Viega ProPress sealing element
HNBR
 - For Viega ProPress CTS size fitting
Note
 HNBR sealing elements may NOT be installed in ProPress systems that require ANSI/CSA LC-4 approval for natural gas or propane gas applications.
Model 0687

d	Version	Wt [lb]	Quantity	Part No	DG
1/2	yellow	0.002	10	21023	8
3/4	yellow	0.004	10	21028	8
1	yellow	0.103	10	21033	8
1 1/4	yellow	0.005	10	21038	8
1 1/2	yellow	0.106	10	21043	8
2	yellow	0.010	10	21048	8

Tools



Ridgid RP 241 press tool kit
ProPress, PureFlow
Compact
 - For Viega ProPress connections 1/2" to 1", Viega PureFlow Press connections 1/2" to 1"
Components
 Ridgid RP 241, ProPress jaw sizes 1/2" to 1" OR PureFlow jaw sizes 1/2" to 1", battery, battery charger, branded soft-sided case
Model 2880.7US

Press Jaws	for d	Wt [lb]	Quantity	Part No	DG
Viega ProPress	1/2, 3/4, 1	19.195	1	56021	16



**Ridgid RP 340 press tool
Standard**

- For Viega PureFlow Press connections 1/2" to 2", Viega ProPress connections 1/2" to 4", Viega MegaPress connections 1/2" to 4"

Components

Ridgid 340 tool, battery, battery charger, hard case

Model 2980.71

for d	Wt [lb]	Quantity	Part No	DG
Jaws not included	22.854	1	56024	16



**Ridgid RP 340 press tool kit
ProPress
Standard**

- For Viega PureFlow Press connections 1/2" to 2", Viega ProPress connections 1/2" to 4", Viega MegaPress connections 1/2" to 4"

Components

Ridgid 340 tool, ProPress jaw sizes 1/2" to 2", battery, battery charger, hard case

Model 2980.7

for d	Wt [lb]	Quantity	Part No	DG
1/2-2	56.684	1	56023	16



New

Viega ProPress XL-C ring kit

- For Ridgid standard tools, Viega ProPress connections 2 1/2" to 4"

- Phosphated steel

Components

V2 actuator, ProPress XL-C rings sizes 2 1/2" to 4", hard case

Model 2999.4XL

for d	Wt [lb]	Quantity	Part No	DG
2 1/2-4	40.239	1	57076¹	16

¹) Available soon!

Accessories



Flange bolt set

- For adapter flange
- Galvanized carbon steel

Components

Bolt, nut, washer

Model 2959.7

L [in]	W [in]	Bolts	Flange	Wt [lb]	Quantity	Part No	DG
2 1/2	1/2	4	1/2, 3/4, 1, 1 1/4, 1 1/2	0.871	1	19748¹	8
2 3/4	5/8	4	2, 2 1/2, 3	1.572	1	19758²	8
2 3/4	5/8	8	4	3.141	1	19763³	8

¹) Suitable for Viega MegaPress flange Part No 25760, 25765, 25770, 25775, 25780, 90440, 90445, 90450, 90455, 95440, 95445, 95450, 95455, Viega MegaPressG flange Part No 25761, 25766, 25771, 25776, 25781, Viega ProPress adapter flange Part No 81035, 81040, 81045, 81050, 81055, 86082, 86087, 86092, 86097, 86102, Viega ProPress adapter flange, 2 - pc Part No 79680, 79685, 79690

²) Suitable for Viega MegaPress flange Part No 25785, 90460, 95460, Viega MegaPressG flange Part No 25786, Viega ProPress adapter flange Part No 81060, 81065, 81070, 86067, 86072, 86107, Viega ProPress adapter flange, 2 - pc Part No 20853, 20858, 79695

³) Suitable for Viega ProPress adapter flange Part No 81075, 86077, Viega ProPress adapter flange, 2 - pc Part No 20863



New

Replacement handle

- Use with Viega MegaPress 3-piece ball valve Model 4175.8, Viega ProPress 3-piece ball valve Model 4370.8, Viega MegaPress 3-piece ball valve Model 4875.8, 5175.8, 5975.8
- 316 stainless steel

Model 4875.80

Valve Size (CTS)	Valve Size (IPS)	Wt [lb]	Quantity	Part No	DG
3/4	1/2		1	86625	14
1	3/4		1	86600	14
1 1/4	1		1	86605	14
1 1/2, 2	1 1/4, 1 1/2, 2		1	86630	14



Viega ProPress valve repair kit

- Use with Viega ProPress 3-piece ball valve Model 4370.8
- PTFE

Components

PTFE stem seals, PTFE ball seats

Model 4370.91

d	Wt [lb]	Quantity	Part No	DG
1/2		1	85146 ¹	9
3/4		1	85147 ¹	9
1		1	85148 ¹	9
1 1/4		1	85149 ¹	9
1 1/2		1	85150 ¹	9
2		1	85151 ¹	9

¹⁾ Available soon!

ProPress 316



1.3



ProPress 316

Viega ProPress 316 is engineered for commercial and industrial environments, such as breweries and other facilities. With applications ranging from industrial gases to caustic chemicals, Viega ProPress 316 is a complete solution with pipe, valves and fittings. Viega ProPress fittings offer Smart Connect, a technology that helps installers easily identify an unpressed fitting, providing them with added confidence in their connections.

FEATURES AND BENEFITS

- More than 200 different engineered fitting configurations for stainless 316
- Available in sizes ½" to 4"
- Approved for more than 450 different applications

CODES AND STANDARDS

- ASME B31: Code for Pressure Piping
- ASME B31.1: Power Piping
- ASME B31.3: Process Piping
- ASME B31.9: Building Services Piping
- ASTM A312: Standard Specification for Seamless, Welded and Heavily Cold Worked Austenitic Stainless Steel Pipes
- ASTM A403: Standard Specification for Wrought Austenitic Stainless Steel Pipe Fittings
- ASTM A554: Standard Specification for Welded Stainless Steel Mechanical Tubing
- IACS UR P2: Rules for piping design, construction and testing
- IAPMO: Uniform Mechanical Code (UMC)
- IAPMO: Uniform Plumbing Code (UPC)
- ICC: International Mechanical Code (IMC)
- ICC: International Plumbing Code (IPC)
- ICC: International Residential Code (IRC)
- National Building Code of Canada (NBCC)
- National Plumbing Code of Canada (NPCC)
- National Standard Plumbing Code (NSPC)
- NFPA 13: Standard for the Installation of Sprinkler Systems
- NFPA 13D: Standard for the Installation of Sprinkler Systems in One- and Two-Family Dwellings and Manufactured Homes
- NFPA 13R: Standard for the Installation of Sprinkler Systems in Low-Rise Residential Occupancies

LISTINGS AND CERTIFICATIONS

- ABS: American Bureau of Shipping Type Approval
- Canadian Registration Number (CRN): 13492.5 A/B/C
- IAPMO PS-117: Press and Nail Connections
- ICC-ES LC1002: Press-Connection Fittings for Potable Water Tube and Radiant Heating Systems
- LR: Lloyd's Register Type Approval
- NSF/ANSI 61: (for fittings only)
- UL/ANSI 213: Standard for Rubber Gasketed Fittings for Fire-Protection Service
- UL/ANSI 852: Standard for Metallic Sprinkler Pipe for Fire-Protection Services
- ULC/ANSI ORD-C213: Canadian Standard for Rubber Gasketed Fittings for Fire-Protection Services
- United States Coast Guard Acceptance Letter 2019-3650

ZERO LEAD

References to Zero Lead throughout this publication mean products meet the requirements of both NSF/ANSI 372 (0.25% or less percent maximum weighted average lead content) and NSF/ANSI 61.

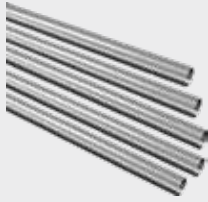
NOTE

A green dot on a Viega ProPress 316 fitting indicates Smart Connect technology with an EPDM sealing element.

Index

Pipe	54
Elbows	54
Tees	55
Adapters	56
Flanges	57
Caps	58
Unions	58
Couplings	58
Reducers	59
Valves	60
Sealing Elements and Gaskets	60
Tools	61
Accessories	61

Pipe



Viega ProPress pipe

- For use with Viega ProPress stainless fittings
- 316 stainless steel

Note

All Viega ProPress stainless pipe is copper tube size (CTS).

ASTM A312

Model 4003

d	L [ft]	Wt [lb]	Quantity	Part No	DG
1/2	20	7.480	1	82000	9
3/4	20	10.800	1	82005	9
1	20	14.120	1	82010	9
1 1/4	20	17.460	1	82015	9
1 1/2	20	20.740	1	82020	9
2	20	27.380	1	82025	9



Viega ProPress pipe

- For use with Viega ProPress stainless fittings
- 316 stainless steel

Note

All Viega ProPress stainless pipe is copper tube size (CTS).

ASTM A312

Model 4007XL

d	L [ft]	Wt [lb]	Quantity	Part No	DG
2 1/2	20	43.580	1	82042	9
3	20	52.120	1	82050	9
4	20	69.240	1	82055	9

Elbows



Viega ProPress 90° elbow

Smart Connect technology

- For use with Viega ProPress stainless pipe
- 316 stainless steel
- Press connection

Components

EPDM sealing elements

Model 4016

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.114	10	80400	9
3/4	3/4	0.233	10	80405	9
1	1	0.304	5	80410	9
1 1/4	1 1/4	0.390	1	80415	9
1 1/2	1 1/2	0.694	1	80420	9
2	2	0.972	1	80425	9



Viega ProPress 90° elbow

Smart Connect technology

- For use with Viega ProPress stainless pipe
- 316 stainless steel
- Press connection

Components

EPDM sealing elements

Note

Must be installed with Viega ProPress XL-C rings and V2 actuator.

Model 4016XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.847	1	80430	9
3	3	2.535	1	80435	9
4	4	4.099	1	80440	9



Viega ProPress 90° street elbow

Smart Connect technology

- For use with Viega ProPress stainless pipe
- 316 stainless steel
- Press connection, street

Components

EPDM sealing element

Model 4016.1

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.104	10	80490	9
3/4	3/4	0.215	10	80495	9
1	1	0.317	5	80500	9
1 1/4	1 1/4	0.485	1	80505	9
1 1/2	1 1/2	0.648	1	80510	9
2	2	0.950	1	80515	9



Viega ProPress 90° street elbow

Smart Connect technology

- For use with Viega ProPress stainless pipe
- 316 stainless steel
- Press connection, street

Components

EPDM sealing element

Note

Must be installed with Viega ProPress XL-C rings and V2 actuator.

Model 4016.1XL

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.732	1	80520	9
3	3	2.383	1	80525	9
4	4	3.974	1	80530	9



Viega ProPress 45° elbow
Smart Connect technology
 - For use with Viega ProPress stainless pipe
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing elements
Model 4026

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.091	10	80445	9
3/4	3/4	0.190	10	80450	9
1	1	0.234	5	80455	9
1 1/4	1 1/4	0.353	1	80460	9
1 1/2	1 1/2	0.527	1	80465	9
2	2	0.738	1	80470	9



Viega ProPress 45° elbow
Smart Connect technology
 - For use with Viega ProPress stainless pipe
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing elements
Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.
Model 4026XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.428	1	80475	9
3	3	1.917	1	80480	9
4	4	3.090	1	80485	9



Viega ProPress 45° street elbow
Smart Connect technology
 - For use with Viega ProPress stainless pipe
 - 316 stainless steel
 - Press connection, street
Components
 EPDM sealing element
Model 4026.1

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.092	10	80535	9
3/4	3/4	0.185	10	80540	9
1	1	0.237	5	80545	9
1 1/4	1 1/4	0.353	1	80550	9
1 1/2	1 1/2	0.478	1	80555	9
2	2	0.926	1	80560	9



Viega ProPress 45° street elbow
Smart Connect technology
 - For use with Viega ProPress stainless pipe
 - 316 stainless steel
 - Press connection, street
Components
 EPDM sealing element
Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.
Model 4026.1XL

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.333	1	80565	9
3	3	1.816	1	80570	9
4	4	2.837	1	80575	9

Tees



Viega ProPress tee
Smart Connect technology
 - For use with Viega ProPress stainless pipe
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing elements
Model 4018

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
1/2	1/2	1/2	0.143	10	80580	9
3/4	3/4	1/2	0.241	10	80630	9
3/4	3/4	3/4	0.298	10	80585	9
1	1	1/2	0.305	5	80640	9
1	1	3/4	0.340	5	80650	9
1	1	1	0.354	5	80590	9
1 1/4	1 1/4	1/2	0.351	1	80660	9
1 1/4	1 1/4	3/4	0.395	1	80670	9
1 1/4	1 1/4	1	0.483	1	80680	9
1 1/4	1 1/4	1 1/4	0.441	1	80595	9
1 1/2	1 1/2	1/2	0.687	1	80690	9
1 1/2	1 1/2	3/4	0.705	1	80700	9
1 1/2	1 1/2	1	0.721	1	80710	9
1 1/2	1 1/2	1 1/2	0.822	1	80600	9
2	2	1/2	0.957	1	80720	9
2	2	3/4	0.725	1	80730	9
2	2	1	0.785	1	80740	9
2	2	1 1/2	0.948	1	80750	9
2	2	2	1.124	1	80605	9



Viega ProPress tee

Smart Connect technology

- For use with Viega ProPress stainless pipe
- 316 stainless steel
- Press connection

Components

EPDM sealing elements

Note

Must be installed with Viega ProPress XL-C rings and V2 actuator.

Model 4018XL

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
2½	2	1½	1.554	1	80753	9
2½	2	2	1.737	1	80752	9
2½	2½	1½	1.573	1	80751	9
2½	2½	2	1.739	1	80760	9
2½	2½	2½	2.056	1	80610	9
3	3	1¼	1.836	1	80782	9
3	3	1½	1.955	1	80781	9
3	3	2	2.151	1	80770	9
3	3	2½	2.471	1	80780	9
3	3	3	2.722	1	80615	9
4	4	1½	2.733	1	80791	9
4	4	2	3.019	1	80790	9
4	4	2½	3.366	1	80800	9
4	4	3	3.659	1	80810	9
4	4	4	4.212	1	80620	9



Viega ProPress reducing tee

Smart Connect technology

- For use with Viega ProPress stainless pipe
- 316 stainless steel
- Press connection, female pipe thread

Components

EPDM sealing elements

Model 4017.2

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
¾	¾	½	0.287	5	80820	9
¾	¾	¾	0.342	5	80830	9
1	1	½	0.351	5	80840	9
1	1	¾	0.392	5	80850	9
1¼	1¼	½	0.384	1	80860	9
1¼	1¼	¾	0.451	1	80870	9
1¼	1¼	1	0.564	1	80880	9
1½	1½	½	0.708	1	80890	9
1½	1½	¾	0.757	1	80900	9
1½	1½	1	0.840	1	80910	9
2	2	½	0.745	1	80920	9
2	2	¾	0.782	1	80930	9
2	2	1	1.126	1	80940	9



Viega ProPress reducing tee

Smart Connect technology

- For use with Viega ProPress stainless pipe
- 316 stainless steel
- Press connection, female pipe thread

Components

EPDM sealing elements

Note

Must be installed with Viega ProPress XL-C rings and V2 actuator.

Model 4017.2XL

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
2½	2½	¾	1.408	1	80950	9
2½	2½	1	1.494	1	80960	9
3	3	¾	1.803	1	80970	9
3	3	1	1.873	1	80980	9
4	4	¾	2.552	1	80990	9
4	4	1	2.667	1	81000	9

Adapters



Viega ProPress adapter

Smart Connect technology

- For use with Viega ProPress stainless pipe
- 316 stainless steel
- Press connection, male pipe thread

Components

EPDM sealing element

Model 4011

P	MPT	Wt [lb]	Quantity	Part No	DG
½	½	0.117	10	80010	9
½	¾	0.170	10	80015	9
¾	½	0.152	10	80020	9
¾	¾	0.185	10	80025	9
¾	1	0.441	5	80030	9
1	¾	0.200	5	80035	9
1	1	0.317	5	80040	9
1¼	1¼	0.588	1	80045	9
1½	1½	0.723	1	80050	9
2	2	0.990	1	80055	9



Viega ProPress adapter
Smart Connect technology
 - For use with Viega ProPress stainless pipe
 - 316 stainless steel
 - Press connection, male pipe thread

Components

EPDM sealing element

Note

Must be installed with Viega ProPress XL-C rings and V2 actuator.

Model 4011XL

P	MPT	Wt [lb]	Quantity	Part No	DG
2½	2½	2.050	1	80060	9
3	3	2.859	1	80065	9
4	4	3.967	1	80070	9



Viega ProPress adapter
Smart Connect technology
 - For use with Viega ProPress stainless pipe
 - 316 stainless steel
 - Press connection, female pipe thread

Components

EPDM sealing element

Model 4012

P	FPT	Wt [lb]	Quantity	Part No	DG
½	½	0.110	10	80080	9
¾	½	0.155	10	80085	9
¾	¾	0.198	10	80090	9
1	½	0.247	5	80092	9
1	¾	0.207	5	80095	9
1	1	0.307	5	80100	9
1¼	1¼	0.419	1	80105	9
1½	1¼	0.507	1	80110	9
1½	1½	0.688	1	80115	9
2	1	1.047	1	80075	9
2	1½	0.758	1	80120	9
2	2	0.802	1	80125	9



Viega ProPress instrumentation adapter
 - For use with Viega ProPress stainless fittings
 - 316 stainless steel
 - Street, female pipe thread

Model 4012.5

FTG (CTS)	FPT	Wt [lb]	Quantity	Part No	DG
½	½	0.191	1	80126	9
¾	¾	0.317	1	80127	9



Viega ProPress adapter
 - For transitioning between IPS and CTS systems
 - 316 stainless steel
 - Butt weld - iron pipe size, street

Model 4013.1XL

FTG (IPS)	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
2½	2½	1.051	1	80081	9
3	3	1.311	1	80082	9
4	4	1.940	1	80083	9



Viega ProPress adapter
Smart Connect technology
 - For transitioning between IPS and CTS systems
 - 316 stainless steel
 - Groove - iron pipe size, press connection
 - Transition - groove

Components

EPDM sealing element

Note

Must be installed with Viega ProPress XL-C rings and V2 actuator.

Model 4013.2XL

G (IPS)	P	Wt [lb]	Quantity	Part No	DG
2½	2½	1.521	1	80064	9
3	3	1.913	1	80061	9
4	4	2.680	1	80063	9

Flanges



Viega ProPress adapter flange
Smart Connect technology
 - For use with Viega ProPress stainless pipe
 - 316 stainless steel
 - Press connection

Components

EPDM sealing element

Model 4059

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
½	4	2¾	1.086	1	81035	9
¾	4	2¾	1.555	1	81040	9
1	4	3⅞	1.893	1	81045	9
1¼	4	3⅞	2.535	1	81050	9
1½	4	3½	2.899	1	81055	9
2	4	4¾	5.119	1	81060	9

BP = bolt pattern
 BPd = bolt pattern diameter



Viega ProPress adapter flange
Smart Connect technology

- For use with Viega ProPress stainless pipe
- 316 stainless steel
- Press connection

Components

EPDM sealing element

Note

Must be installed with Viega ProPress XL-C rings and V2 actuator.

Model 4059XL

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
2½	4	5½	9.014	1	81065	9
3	4	6	7.754	1	81070	9
4	8	7½	10.581	1	81075	9

BP = bolt pattern
BPd = bolt pattern diameter

Caps



Viega ProPress cap
Smart Connect technology

- For use with Viega ProPress stainless pipe
- 316 stainless steel
- Press connection

Components

EPDM sealing element

Model 4056

P	Wt [lb]	Quantity	Part No	DG
½	0.040	10	80355	9
¾	0.077	10	80360	9
1	0.108	5	80365	9
1¼	0.152	1	80370	9
1½	0.258	1	80375	9
2	0.361	1	80380	9



Viega ProPress cap
Smart Connect technology

- For use with Viega ProPress stainless pipe
- 316 stainless steel
- Press connection

Components

EPDM sealing element

Note

Must be installed with Viega ProPress XL-C rings and V2 actuator.

Model 4056.1XL

P	Wt [lb]	Quantity	Part No	DG
2½	0.780	1	80385	9
3	1.025	1	80390	9
4	1.527	1	80395	9

Unions



Viega ProPress union
Smart Connect technology

- For use with Viega ProPress stainless pipe
- 316 stainless steel
- Press connection
- Ground joint

Components

EPDM sealing elements

Model 4060

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.319	5	81005	9
¾	¾	0.487	5	81010	9
1	1	0.793	5	81015	9
1¼	1¼	1.014	1	81020	9
1½	1½	1.913	1	81025	9
2	2	3.000	1	81030	9



Viega ProPress di-electric union
Smart Connect technology

- For use with Viega ProPress stainless pipe
- 316 stainless steel
- Press connection, female pipe thread

Components

EPDM sealing element, EPDM flat gasket

Model 4067

P	FPT	Wt [lb]	Quantity	Part No	DG
½	½	0.793	1	80071*	9
¾	¾	1.159	1	80078*	9
1	1	1.049	1	80073*	9
1¼	1¼	1.635	1	80074*	9
1½	1½	1.847	1	80076*	9
2	2	3.196	1	80077*	9

* = Available while supplies last

Couplings



Viega ProPress coupling
With stop
Smart Connect technology

- For use with Viega ProPress stainless pipe
- 316 stainless steel
- Press connection

Components

EPDM sealing elements

Model 4015

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.081	10	80265	9
¾	¾	0.131	10	80270	9
1	1	0.165	5	80275	9
1¼	1¼	0.253	1	80280	9
1½	1½	0.414	1	80285	9
2	2	0.564	1	80290	9



Viega ProPress coupling
With stop
Smart Connect technology
 - For use with Viega ProPress stainless pipe
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing elements
Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.
Model 4015XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	1.084	1	80295	9
3	3	1.430	1	80300	9
4	4	2.122	1	80305	9



Viega ProPress coupling
No stop
Smart Connect technology
 - For use with Viega ProPress stainless pipe
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing elements
Model 4015.5

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.070	10	80310	9
¾	¾	0.133	10	80315	9
1	1	0.156	5	80320	9
1¼	1¼	0.245	1	80325	9
1½	1½	0.410	1	80330	9
2	2	0.580	1	80335	9



Viega ProPress coupling
No stop
Smart Connect technology
 - For use with Viega ProPress stainless pipe
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing elements
Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.
Model 4015.5XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	1.084	1	80340	9
3	3	1.430	1	80345	9
4	4	2.136	1	80350	9

Reducers



Viega ProPress reducer
Smart Connect technology
 - For use with Viega ProPress stainless pipe
 - 316 stainless steel
 - Street, press connection
Components
 EPDM sealing element
Model 4015.1

FTG (CTS)	P	Wt [lb]	Quantity	Part No	DG
¾	½	0.086	10	80160	9
1	½	0.121	10	80165	9
1	¾	0.135	10	80170	9
1¼	½	0.193	1	80175	9
1¼	¾	0.196	1	80180	9
1¼	1	0.216	1	80185	9
1½	½	0.282	1	80190	9
1½	¾	0.299	1	80195	9
1½	1	0.273	1	80200	9
1½	1¼	0.291	1	80205	9
2	½	0.409	1	80210	9
2	¾	0.410	1	80215	9
2	1	0.386	1	80220	9
2	1¼	0.397	1	80225	9
2	1½	0.514	1	80230	9



Viega ProPress reducer
Smart Connect technology
 - For use with Viega ProPress stainless pipe
 - 316 stainless steel
 - Street, press connection
Components
 EPDM sealing element
Note
 Must be installed with Viega ProPress XL-C rings and V2 actuator.
Model 4015.1XL

FTG (CTS)	P	Wt [lb]	Quantity	Part No	DG
2½	2	0.780	1	80235	9
3	2	0.981	1	80240	9
3	2½	1.159	1	80245	9
4	2	1.455	1	80250	9
4	2½	1.609	1	80255	9
4	3	1.719	1	80260	9

Valves



Viega ProPress ball valve
Smart Connect technology
 - For use with Viega ProPress stainless pipe
 - 316 stainless steel
 - Press connection
Components
 Lockable metal handle, stainless steel ball and stem, EPDM sealing elements
Model 4070

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.714	1	81080	9
3/4	3/4	0.943	1	81085	9
1	1	1.322	1	81090	9
1 1/4	1 1/4	2.244	1	81095	9
1 1/2	1 1/2	3.496	1	81100	9
2	2	5.400	1	81105	9

Sealing Elements and Gaskets



Viega ProPress sealing element
EPDM
 - For Viega ProPress CTS size fitting
Model 2989

d	Version	Wt [lb]	Quantity	Part No	DG
1/2	shiny black	0.001	10	78242	8
3/4	shiny black	0.002	10	78247	8
1	shiny black	0.005	10	78252	8
1 1/4	shiny black	0.003	10	78257	8
1 1/2	shiny black	0.005	10	78262	8
2	shiny black	0.007	10	78267	8



Viega ProPress sealing element
FKM
 - For Viega ProPress CTS size fitting
Model 2986

d	Version	Wt [lb]	Quantity	Part No	DG
1/2	dull black	0.004	5	17768	8
3/4	dull black	0.005	5	17778	8
1	dull black	0.006	5	17788	8
1 1/4	dull black	0.001	5	17803	8
1 1/2	dull black	0.010	5	17818	8
2	dull black	0.010	5	17823	8



Viega ProPress sealing element
FKM
 - For Viega ProPress CTS size fitting
Model 0186XL

d	Version	Wt [lb]	Quantity	Part No	DG
2 1/2	dull black	0.017	5	85995	9
3	dull black	0.021	5	85996	9
4	dull black	0.027	5	85997	9



Viega ProPress sealing element
HNBR
 - For Viega ProPress CTS size fitting
Note
 HNBR sealing elements may NOT be installed in ProPress systems that require ANSI/CSA LC-4 approval for natural gas or propane gas applications.
Model 0687

d	Version	Wt [lb]	Quantity	Part No	DG
1/2	yellow	0.002	10	21023	8
3/4	yellow	0.004	10	21028	8
1	yellow	0.103	10	21033	8
1 1/4	yellow	0.005	10	21038	8
1 1/2	yellow	0.106	10	21043	8
2	yellow	0.010	10	21048	8



Viega ProPress flat gasket
 - For Viega ProPress di-electric unions
 - EPDM
Model 2963.9

d	Wt [lb]	Quantity	Part No	DG
1/2	0.004	10	15559	8
3/4, 1	0.003	10	15569	8
1 1/4	0.005	10	15549	8
1 1/2	0.005	10	15544	8
2	0.009	10	15564	8

Tools



Ridgid RP 241 press tool kit
ProPress, PureFlow
Compact

- For Viega ProPress connections 1/2" to 1", Viega PureFlow Press connections 1/2" to 1"

Components

Ridgid RP 241, ProPress jaw sizes 1/2" to 1" OR PureFlow jaw sizes 1/2" to 1", battery, battery charger, branded soft-sided case

Model 2880.7US

Press Jaws	for d	Wt [lb]	Quantity	Part No	DG
Viega ProPress	1/2, 3/4, 1	19.195	1	56021	16



Ridgid RP 340 press tool
Standard

- For Viega PureFlow Press connections 1/2" to 2", Viega ProPress connections 1/2" to 4", Viega MegaPress connections 1/2" to 4"

Components

Ridgid 340 tool, battery, battery charger, hard case

Model 2980.71

for d	Wt [lb]	Quantity	Part No	DG
Jaws not included	22.854	1	56024	16



Ridgid RP 340 press tool kit
ProPress
Standard

- For Viega PureFlow Press connections 1/2" to 2", Viega ProPress connections 1/2" to 4", Viega MegaPress connections 1/2" to 4"

Components

Ridgid 340 tool, ProPress jaw sizes 1/2" to 2", battery, battery charger, hard case

Model 2980.7

for d	Wt [lb]	Quantity	Part No	DG
1/2-2	56.684	1	56023	16



New

Viega ProPress XL-C ring kit

- For Ridgid standard tools, Viega ProPress connections 2 1/2" to 4"

- Phosphated steel

Components

V2 actuator, ProPress XL-C rings sizes 2 1/2" to 4", hard case

Model 2999.4XL

for d	Wt [lb]	Quantity	Part No	DG
2 1/2-4	40.239	1	57076¹	16

¹ Available soon!

Accessories



Viega ProPress replacement handle

- For Viega ProPress ball valves

- Galvanized carbon steel

Model 2970.80

Valve Size	Wt [lb]	Quantity	Part No	DG
1/2, 3/4, 1	0.194	1	22143¹	8
1 1/4, 1 1/2, 2	0.216	1	22163²	8

¹ Suitable for Viega ProPress ball valve Part No 81080, 81085, 81090

² Suitable for Viega ProPress ball valve Part No 79115, 81095, 81100, 81105



Viega ProPress stem extension

- For Viega ProPress ball valves

- Bronze

Model 2970.96

Valve Size	Wt [lb]	Quantity	Part No	DG
1/2, 3/4, 1	0.247	1	23442¹	8
1 1/4, 1 1/2, 2	0.313	1	23444²	8

¹ Suitable for Viega ProPress ball valve Part No 81080, 81085, 81090

² Suitable for Viega ProPress ball valve Part No 79115, 81095, 81100, 81105



Flange bolt set

- For adapter flange
- Galvanized carbon steel

Components

Bolt, nut, washer

Model 2959.7

L [in]	W [in]	Bolts	Flange	Wt [lb]	Quantity	Part No	DG
2½	½	4	½, ¾, 1, 1¼, 1½	0.871	1	19748 ¹	8
2¾	⅝	4	2, 2½, 3	1.572	1	19758 ²	8
2¾	⅝	8	4	3.141	1	19763 ³	8

¹ Suitable for Viega MegaPress flange Part No 25760, 25765, 25770, 25775, 25780, 90440, 90445, 90450, 90455, 95440, 95445, 95450, 95455, Viega MegaPressG flange Part No 25761, 25766, 25771, 25776, 25781, Viega ProPress adapter flange Part No 81035, 81040, 81045, 81050, 81055, 86082, 86087, 86092, 86097, 86102, Viega ProPress adapter flange, 2 - pc Part No 79680, 79685, 79690

² Suitable for Viega MegaPress flange Part No 25785, 90460, 95460, Viega MegaPressG flange Part No 25786, Viega ProPress adapter flange Part No 81060, 81065, 81070, 86067, 86072, 86107, Viega ProPress adapter flange, 2 - pc Part No 20853, 20858, 79695

³ Suitable for Viega ProPress adapter flange Part No 81075, 86077, Viega ProPress adapter flange, 2 - pc Part No 20863

SeaPress



1.4



SeaPress

Viega LLC offers the Viega SeaPress system for marine and industrial pipe joining applications. The Viega SeaPress system, in metric sizes, can be used in a variety of applications from potable water to fuel to fire sprinkler.

The Viega SeaPress system is a 90/10 copper nickel alloy that is specifically designed to stand up to the harsh environments of the sea. It is the only metric copper nickel press fitting with a double-sided press connection, making it the strongest press connection on the market.

FEATURES AND BENEFITS

- No fire watches, hot work permits or gas freeing
- Only Viega offers press rings for working in tight areas
- Makes secure press connections from 15mm to 108mm in seven seconds or less
- Installations are completed with a handheld press tool
- Copper nickel alloy (CuNi 90/10), well-suited for marine environments and systems
- Complies with DIN 86019 and with a factory standard governing the accuracy of dimensions and surface quality
- Compatible with existing press tools
- Backed by limited written warranty
- SeaPress product stocked in North America and ready to ship

TYPE APPROVALS

- ABS: American Bureau of Shipping
- ASTM F3226: Standard Specification for Metallic Press-Connect Fittings for Piping and Tubing Systems
- LR: Lloyd's Register
- BV: Bureau of Veritas
- DNV GL: Det Norske Veritas Germanischer Lloyd
- NK: Class NK
- RINA: Registro Italiano Navale
- United States Coast Guard Acceptance Letter 2019-3650

Index

Elbows	66
Tees	67
Adapters	68
Flanges	68
Unions	69
Couplings	69
Reducers	70
Tools	70
Sealing Elements and Gaskets	72

Elbows



SeaPress 90° elbow
 - CuNiFe 90/10
 - Press connections
Components
 EPDM sealing elements
Model 0316

P1	P2	Wt [lb]	Quantity	Part No	DG
15	15	0.099	10	453 169	7
22	22	0.193	10	453 176	7
28	28	0.273	4	453 183	7
35	35	0.421	4	453 190	7
42	42	0.809	2	453 206	7
54	54	1.098	2	453 213	7



SeaPress XL 90° elbow
 - Use with Z2 actuator press ring set
 (3) Model 2497.3XL
 - CuNiFe 90/10
 - Press connections
Components
 EPDM sealing elements
Model 0316XL

P1	P2	Wt [lb]	Quantity	Part No	DG
76.1	76.1	2.854	1	556 570	7
88.9	88.9	3.615	1	556 563	7
108.0	108.0	6.281	1	556 556	7



SeaPress 90° elbow
 - CuNiFe 90/10
 - Press connection, street
Components
 EPDM sealing element
Model 0316.1

P	FTG	Wt [lb]	Quantity	Part No	DG
15	15	0.099	10	453 220	7
22	22	0.184	10	453 237	7
28	28	0.262	4	453 244	7
35	35	0.406	4	453 657	7
42	42	0.778	2	453 664	7
54	54	1.080	2	453 671	7



SeaPress XL 90° elbow
 - Use with Z2 actuator press ring set
 (3) Model 2497.3XL
 - CuNiFe 90/10
 - Press connection, street
Components
 EPDM sealing element
Model 0316.1XL

P	FTG	Wt [lb]	Quantity	Part No	DG
76.1	76.1	2.634	1	556 525	7
88.9	88.9	3.423	1	556 532	7
108.0	108.0	5.841	1	556 549	7



SeaPress 45° elbow
 - CuNiFe 90/10
 - Press connections
Components
 EPDM sealing elements
Model 0326

P1	P2	Wt [lb]	Quantity	Part No	DG
15	15	0.083	10	453 886	7
22	22	0.156	10	453 893	7
28	28	0.213	4	453 909	7
35	35	0.315	4	453 916	7
42	42	0.622	2	453 923	7
54	54	0.841	2	453 930	7



SeaPress XL 45° elbow
 - Use with Z2 actuator press ring set
 (3) Model 2497.3XL
 - CuNiFe 90/10
 - Press connections
Components
 EPDM sealing elements
Model 0326XL

P1	P2	Wt [lb]	Quantity	Part No	DG
76.1	76.1	2.049	1	556 617	7
88.9	88.9	2.480	1	556 624	7
108.0	108.0	4.249	1	556 631	7



SeaPress 45° elbow
 - CuNiFe 90/10
 - Press connection, street
Components
 EPDM sealing element
Model 0326.1

P	FTG	Wt [lb]	Quantity	Part No	DG
15	15	0.084	10	453 947	7
22	22	0.145	10	453 954	7
28	28	0.203	4	453 961	7
35	35	0.307	4	453 978	7
42	42	0.593	2	453 985	7
54	54	0.800	2	453 992	7



SeaPress XL 45° elbow
 - Use with Z2 actuator press ring set
 (3) Model 2497.3XL
 - CuNiFe 90/10
 - Press connection, street
Components
 EPDM sealing element
Model 0326.1XL

P	FTG	Wt [lb]	Quantity	Part No	DG
76.1	76.1	1.962	1	556 587	7
88.9	88.9	2.124	1	556 594	7
108.0	108.0	4.011	1	556 600	7

Tees



SeaPress tee
 - CuNiFe 90/10
 - Press connections
Components
 EPDM sealing elements
Model 0318

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
15	15	15	0.178	10	453 473	7
22	22	22	0.357	10	453 480	7
28	28	28	0.422	4	453 497	7
35	35	35	0.611	4	453 503	7
42	35	42	0.904	2	453 534	7
42	42	42	1.136	2	453 510	7
54	35	54	1.206	2	453 541	7
54	42	54	1.385	2	453 558	7
54	54	54	1.537	2	453 527	7



SeaPress XL tee
 - Use with Z2 actuator press ring set (3) Model 2497.3XL
 - CuNiFe 90/10
 - Press connections
Components
 EPDM sealing elements
Model 0318XL

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
76.1	35	76.1	1.935	1	453 794	7
76.1	54	76.1	2.314	1	453 800	7
76.1	76.1	76.1	2.859	1	556 228	7
88.9	35	88.9	2.228	1	453 824	7
88.9	54	88.9	2.618	1	453 831	7
88.9	76.1	88.9	3.185	1	453 848	7
88.9	88.9	88.9	3.545	1	556 235	7
108.0	54	108.0	3.930	1	453 862	7
108.0	76.1	108.0	4.606	1	453 879	7
108.0	108.0	108.0	5.741	1	556 242	7



SeaPress tee
 - CuNiFe 90/10
 - Press connections, Rp-thread
Components
 EPDM sealing elements
Model 0317.2

P1	Rp	P2	Wt [lb]	Quantity	Part No	DG
35	¾	35	0.544	1	453 749	7
42	¾	42	0.820	1	453 756	7
54	¾	54	1.124	1	453 763	7



SeaPress XL tee
 - Use with Z2 actuator press ring set (3) Model 2497.3XL
 - CuNiFe 90/10
 - Press connections, Rp-thread
Components
 EPDM sealing elements
Model 0317.2XL

P1	Rp	P2	Wt [lb]	Quantity	Part No	DG
76.1	¾	76.1	1.865	1	453 770	7



SeaPress tee
 - CuNiFe 90/10
 - Press connections, female pipe thread
Components
 EPDM sealing elements
Model 0317.5

P1	NPT	P2	Wt [lb]	Quantity	Part No	DG
35	¾	35	0.553	1	461 072	7
42	¾	42	0.847	1	461 089	7
54	¾	54	1.144	1	461 096	7

Adapters



SeaPress adapter
 - CuNiFe 90/10
 - Press connection, R-thread
Components
 EPDM sealing element
Model 0311

P	R	Wt [lb]	Quantity	Part No	DG
15	1/2	0.112	4	452 971	7
22	3/4	0.204	4	452 995	7
28	1	0.284	4	452 988	7
35	1 1/4	0.436	2	453 008	7
42	1 1/2	0.644	2	453 015	7
54	2	1.067	2	453 022	7



SeaPress adapter
 - CuNiFe 90/10
 - Press connection, male pipe thread
Components
 EPDM sealing element
Model 0311.5

P	NPT	Wt [lb]	Quantity	Part No	DG
15	1/2	0.120	4	460 792	7
22	3/4	0.208	4	460 815	7
28	1	0.296	4	460 822	7
35	1 1/4	0.445	4	461 157	7
42	1 1/2	0.645	2	461 164	7
54	2	1.080	2	461 171	7



SeaPress adapter
 - CuNiFe 90/10
 - Press connection, Rp-thread
Components
 EPDM sealing element
Model 0312

P	Rp	Wt [lb]	Quantity	Part No	DG
15	1/2	0.138	4	453 039	7
22	3/4	0.184	4	453 046	7
28	1	0.267	4	453 053	7
35	1 1/4	0.390	2	453 060	7
42	1 1/2	0.666	2	453 084	7
54	2	1.252	2	453 091	7



SeaPress adapter
 - CuNiFe 90/10
 - Press connection, female pipe thread
Components
 EPDM sealing element
Model 0312.5

P	NPT	Wt [lb]	Quantity	Part No	DG
15	1/2	0.141	4	461 188	7
22	3/4	0.176	4	461 195	7
28	1	0.278	4	461 201	7
35	1 1/4	0.338	4	461 218	7
42	1 1/2	0.637	2	461 225	7
54	2	0.994	2	461 249	7

Flanges



SeaPress flange
 - CuNiFe 90/10
 - Stub end
Model 0359.3

FTG	Wt [lb]	Quantity	Part No	DG
22	0.456	1	454 067	7
28	0.580	1	454 074	7
35	0.849	1	454 081	7
42	1.199	1	454 098	7
54	1.631	1	454 104	7



SeaPress XL flange
 - CuNiFe 90/10
 - Stub end
Model 0359.3XL

FTG	Wt [lb]	Quantity	Part No	DG
76.1	1.946	1	454 111	7
88.9	2.554	1	454 128	7
108.0	3.535	1	454 135	7



SeaPress flange
 - Bronze
 - Press connection
 - ANSI 150lb drilled flange x metric press
Components
 EPDM sealing element
Model 2259.5U

P	Wt [lb]	Quantity	Part No	DG
28	3.086	1	592 011	7
35	3.548	1	592 028	7
42	4.249	1	592 035	7
54	6.127	1	592 042	7



SeaPress XL flange
 - Use with P2 actuator press jaw set
 Model 2297.3XL
 - Bronze
 - Press connection
 - ANSI 150lb drilled flange x metric press
Components
 EPDM sealing element
Model 2259.5XU

P	Wt [lb]	Quantity	Part No	DG
76.1	8.463	1	592 059	7
88.9	10.207	1	592 066	7
108.0	14.147	1	592 073	7

Unions



SeaPress union
 - CuNiFe 90/10
 - Press connection, R-thread
Components
 EPDM flat gasket, EPDM sealing element
Model 0365

P	R	Wt [lb]	Quantity	Part No	DG
15	½	0.293	1	477 172	7
22	½	0.430	1	477 189	7
22	¾	0.453	1	477 196	7
28	1	0.716	1	477 202	7
35	1¼	0.930	1	477 219	7
42	1½	1.359	1	534 684	7



SeaPress union
 - CuNiFe 90/10
 - Press connection, male pipe thread
Components
 EPDM flat gasket, EPDM sealing element
Model 0365.5

P	NPT	Wt [lb]	Quantity	Part No	DG
15	½	0.295	1	477 226	7
22	½	0.430	1	477 233	7
22	¾	0.458	1	477 240	7
28	1	0.723	1	477 264	7
35	1¼	0.926	1	477 257	7
42	1½	1.379	1	534 691	7

Couplings



SeaPress coupling
With stop
 - CuNiFe 90/10
 - Press connections
Components
 EPDM sealing elements
Model 0315

P1	P2	Wt [lb]	Quantity	Part No	DG
15	15	0.075	10	453 107	7
22	22	0.128	10	453 114	7
28	28	0.165	10	453 121	7
35	35	0.218	4	453 138	7
42	42	0.505	2	453 145	7
54	54	0.628	2	453 152	7



SeaPress XL coupling
With stop
 - Use with Z2 actuator press ring set
 (3) Model 2497.3XL
 - CuNiFe 90/10
 - Press connections
Components
 EPDM sealing elements
Model 0315XL

P1	P2	Wt [lb]	Quantity	Part No	DG
76.1	76.1	1.543	1	556 495	7
88.9	88.9	1.722	1	556 501	7
108.0	108.0	2.799	1	556 518	7



SeaPress coupling
No stop
 - CuNiFe 90/10
 - Press connections
Components
 EPDM sealing elements
Model 0315.3

P1	P2	Wt [lb]	Quantity	Part No	DG
15	15	0.075	10	453 299	7
22	22	0.128	10	453 305	7
28	28	0.165	10	453 312	7
35	35	0.218	4	453 329	7
42	42	0.489	2	453 336	7
54	54	0.628	2	453 343	7



SeaPress XL coupling

No stop

- Use with Z2 actuator press ring set (3) Model 2497.3XL
- CuNiFe 90/10
- Press connections

Components

EPDM sealing elements

Model 0315.5XL

P1	P2	Wt [lb]	Quantity	Part No	DG
76.1	76.1	1.508	1	453 411	7
88.9	88.9	1.740	1	453 428	7
108.0	108.0	2.806	1	453 435	7

Reducers



SeaPress reducer

- CuNiFe 90/10
- Street, press connection

Components

EPDM sealing element

Model 0315.1

FTG	P	Wt [lb]	Quantity	Part No	DG
22	15	0.087	10	452 810	7
28	22	0.134	10	452 827	7
35	22	0.175	4	452 834	7
35	28	0.185	4	452 841	7
42	28	0.287	2	453 251	7
42	35	0.301	2	453 268	7
54	35	0.392	2	453 275	7
54	42	0.563	2	453 282	7



SeaPress XL reducer

- Use with Z2 actuator press ring set (3) Model 2497.3XL
- CuNiFe 90/10
- Street, press connection

Components

EPDM sealing element

Model 0315.1XL

FTG	P	Wt [lb]	Quantity	Part No	DG
76.1	42	1.007	1	453 350	7
76.1	54	1.098	1	556 648	7
88.9	54	1.260	1	453 374	7
88.9	76.1	1.633	1	556 198	7
108.0	76.1	2.290	1	556 204	7
108.0	88.9	2.215	1	556 211	7

Tools



Ridgid RP 340 press tool

Standard

- For Viega PureFlow Press connections ½" to 2", Viega ProPress connections ½" to 4", Viega MegaPress connections ½" to 4"

Components

Ridgid 340 tool, battery, battery charger, hard case

Model 2980.71

for d	Wt [lb]	Quantity	Part No	DG
Jaws not included	22.854	1	56024	16



P1 actuator press ring set

- Phosphated steel
- Metric size

Components

P1 actuator, (6) press rings sizes 12 mm to 35 mm, case

Model 2496.3

for d	Wt [lb]	Quantity	Part No	DG
12-35	10.138	1	622 664	7



Z1 actuator press ring set

- Not suitable for compact tool (24 kN)
- Phosphated steel
- Metric size

Components

Z1 actuator, (6) press rings sizes 12 mm to 35 mm, case

Model 2496.5

	for d	Wt [lb]	Quantity	Part No	DG
	12–35	11.794	1	639 495	8



Z2 actuator press ring set (2)

- Not suitable for compact tool (24 kN)
- Phosphated steel
- Metric size

Components

Z2 actuator, (2) press rings 42 mm and 54 mm, case

Model 2296.4

	for d	Wt [lb]	Quantity	Part No	DG
	42–54	17.090	1	472 764	7



P2 actuator press jaw set

- For Ridgid press tools RP 320, RP 330, RP 340
- Phosphated steel
- Metric size

Components

P2 actuator, (3) press chains sizes 76.1 mm to 108 mm, case

Model 2297.3XL

	for d	Wt [lb]	Quantity	Part No	DG
	76.1–108	44.300	1	362 959	7



Z2 actuator press ring set (3)

- Phosphated steel
- Metric size

Components

Z2 actuator, (3) press rings, case

Note

Use with Ridgid press tools RP 320, RP 330, RP 340

Model 2497.3XL

	for d	Wt [lb]	Quantity	Part No	DG
	76.1–108	38.283	1	562 854*	7

* = Available while supplies last

Sealing Elements and Gaskets



**Sealing element
EPDM**

- For drinking water installation, heating installation
- Temperature stability up to 250° F

Model 2289

VdS	for d	i.d.	s	Wt [lb]	Quantity	Part No	DG
	12	12.1	2.35	0.001	10	288 600	7
	14	14.1	2.5	0.001	10	448 370	7
	15	15.1	2.6	0.001	10	183 400	7
	16	16	2.6	0.001	10	448 387	7
	18	18.2	2.6	0.001	10	281 595	7
✓	22	22.2	3.1	0.002	10	183 523	7
✓	28	28.3	3.1	0.002	10	184 452	7
✓	35	35.4	3.25	0.003	10	181 208	7
✓	42	42.4	4.13	0.005	10	184 940	7
✓	54	54.4	4.13	0.007	10	191 153	7

VdS = VdS certification
i.d. = internal-Ø
s = thickness



**Sealing element
EPDM**

- For Sanpress XL, drinking water installation, heating installation
- Temperature stability up to 250° F

Model 2289XL

for d	i.d.	s	Wt [lb]	Quantity	Part No	DG
76.1	77	5	0.014	10	364 816	7
88.9	90	5	0.016	10	364 823	7
108.0	109	5	0.019	10	364 830	7

i.d. = internal-Ø
s = thickness



**Profipress G sealing element
HNBR**

- For fuel gas, heating oil, diesel applications
- Temperature stability up to 180° F

Model 2687

for d	s	Wt [lb]	Quantity	Part No	DG
12	2.35	0.007	5	348 571	7
15	2.6	0.007	5	348 588	7
18	2.6	0.007	5	348 595	7
22	3.1	0.010	5	348 601	7
28	3.1	0.011	5	348 618	7
35	3.25	0.011	5	348 625	7
42	4.13	0.014	5	348 632	7
54	4.13	0.014	5	348 649	7

s = thickness

MegaPress



2.1

MegaPress

Viega MegaPress is the first clean, secure and efficient choice for joining carbon steel pipe. It is suitable for renovations, repairs or installation of new carbon steel pipe systems. Viega MegaPress can even be installed on noncombustible/flammable lines that are not completely shut down, eliminating the need to fully drain a system, and shortening repair and installation time. It is approved for use in hydronic heating, compressed air, fire protection, cooling water, marine applications and many more. Not approved for use with potable water or in gas applications.

FEATURES AND BENEFITS

- Approved for more applications than any other carbon steel pipe press fitting system
- Suitable for use with ASTM Schedule 5 to Schedule 40 carbon steel pipe (can be used on higher schedule pipe but limited to maximum pressure listed)
- Corrosion-resistant zinc nickel coating
- More than 150 engineered fitting configurations from ½" to 4"
- Approved for underground applications, in accordance with code and local AHJ
- Viega Smart Connect technology provides installers added confidence in their ability to ensure the integrity of connections
- UL and FM listed for fire-protection applications

CODES AND STANDARDS

- ASME B31: Code for Pressure Piping
- ASME B31.1: Power Piping
- ASME B31.3: Process Piping
- ASME B31.9: Building Service Piping
- ASTM F3226: Standard Specification for Metallic Press-Connect Fittings for Piping and Tubing Systems
- CSA B214: Installation Code for Hydronic Heating Systems
- IACS UR P2: Rules for piping design, construction and testing
- IAPMO: Uniform Mechanical Code (UMC)
- IAPMO: Uniform Solar, Hydronics and Geothermal Code (USHGC)
- ICC: International Mechanical Code (IMC)
- ICC: International Residential Code (IRC)
- National Building Code of Canada (NBCC)
- National Plumbing Code of Canada (NPCC)
- NFPA 13: Standard for the Installation of Sprinkler Systems
- NFPA 13D: Standard for the Installation of Sprinkler Systems in One- and Two-Family Dwellings and Manufactured Homes
- NFPA 13R: Standard for the Installation of Sprinkler Systems in Low-Rise Residential Occupancies

LISTINGS AND CERTIFICATIONS

- ABS: American Bureau of Shipping Type Approval
- BV: Bureau Veritas Type Approval
- Canadian Registration Number (CRN): 14541.5 A/B/C
- DNV GL: Det Norske Veritas Germanischer Lloyd Type Approval
- FM Class 1920: Pipe Couplings and Fittings for aboveground Fire Protection Systems
- IAPMO PS-117: Press and Nail Connections
- ICC-ES LC1002: Press-Connection Fittings for Potable Water Tube and Radiant Heating Systems
- LR: Lloyd's Register Type Approval
- RINA: Registro Italiano Navale
- UL /ANSI 213: Standard for Rubber Gasketed Fittings for Fire-Protection Service

- ULC / ANSI ORD-C213: Canadian Standard for Rubber Gasketed Fittings for Fire-Protection Service
- United States Coast Guard Acceptance Letter 2018-3613

NOTE

A green dot on a Viega MegaPress fitting indicates Smart Connect technology with an EPDM sealing element.

Index

Elbows	76
Tees	76
Adapters	77
Flanges	77
Caps	78
Unions	78
Couplings	78
Reducers	79
Valves	79
Tools	79
Accessories	80

Elbows



Viega MegaPress 90° elbow
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 EPDM sealing elements
Model 4816

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.370	10	25200	12
3/4	3/4	0.503	10	25205	12
1	1	0.829	5	25210	12
1 1/4	1 1/4	1.281	1	25215	12
1 1/2	1 1/2	1.730	1	25220	12
2	2	2.546	1	25225	12



Viega MegaPress 90° street elbow
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection, street
Components
 EPDM sealing element
Model 4816.1

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.379	10	26050	12
3/4	3/4	0.531	10	26055	12
1	1	0.838	5	26060	12
1 1/4	1 1/4	1.300	1	26065	12
1 1/2	1 1/2	1.790	1	26070	12
2	2	2.596	1	26075	12



Viega MegaPress 45° elbow
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 EPDM sealing elements
Model 4826

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.304	10	25230	12
3/4	3/4	0.410	10	25235	12
1	1	0.661	5	25240	12
1 1/4	1 1/4	1.051	1	25245	12
1 1/2	1 1/2	1.389	1	25250	12
2	2	1.951	1	25255	12



Viega MegaPress 45° street elbow
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection, street
Components
 EPDM sealing element
Model 4826.1

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.312	10	26100	12
3/4	3/4	0.428	10	26105	12
1	1	0.677	5	26110	12
1 1/4	1 1/4	1.058	1	26115	12
1 1/2	1 1/2	1.435	1	26120	12
2	2	2.094	1	26125	12

Tees



Viega MegaPress tee
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 EPDM sealing elements
Model 4818

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
1/2	1/2	1/2	0.507	5	25300	12
3/4	3/4	1/2	0.639	5	25330	12
3/4	3/4	3/4	0.679	5	25305	12
1	1	1/2	0.904	5	25335	12
1	1	3/4	0.957	5	25340	12
1	1	1	1.036	5	25310	12
1 1/4	1 1/4	1/2	1.348	1	25510	12
1 1/4	1 1/4	3/4	1.393	1	25515	12
1 1/4	1 1/4	1	1.477	1	25350	12
1 1/4	1 1/4	1 1/4	1.620	1	25315	12
1 1/2	1 1/2	1/2	1.873	1	25360	12
1 1/2	1 1/2	3/4	1.799	1	25365	12
1 1/2	1 1/2	1	1.873	1	25370	12
1 1/2	1 1/2	1 1/4	2.036	1	25375	12
1 1/2	1 1/2	1 1/2	2.160	1	25320	12
2	2	1/2	2.539	1	25380	12
2	2	3/4	2.424	1	25385	12
2	2	1	2.513	1	25390	12
2	2	1 1/4	2.678	1	25395	12
2	2	1 1/2	2.777	1	25400	12
2	2	2	2.909	1	25325	12



Viega MegaPress tee
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection, female pipe thread
Components
 EPDM sealing elements
Model 4817.2

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
¾	¾	½	0.611	5	25405	12
¾	¾	¾	0.639	5	25480	12
1	1	½	0.884	5	25410	12
1	1	¾	0.915	5	25415	12
1¼	1¼	½	1.344	1	25485	12
1¼	1¼	¾	1.349	1	25505	12
1¼	1¼	1	1.492	1	25500	12
1½	1½	½	1.715	1	25435	12
1½	1½	¾	1.741	1	25440	12
1½	1½	1	1.929	1	25445	12
1½	1½	1¼	1.829	1	25450	12
2	2	½	2.358	1	25455	12
2	2	¾	2.400	1	25460	12
2	2	1	2.535	1	25465	12
2	2	1¼	2.446	1	25470	12
2	2	1½	2.601	1	25475	12

Adapters



Viega MegaPress adapter
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection, male pipe thread
Components
 EPDM sealing element
Model 4811

P	MPT	Wt [lb]	Quantity	Part No	DG
½	½	0.226	10	25100	12
¾	¾	0.309	10	25105	12
1	1	0.483	5	25110	12
1¼	1¼	0.771	5	25115	12
1½	1½	1.065	1	25120	12
2	2	1.411	1	25125	12



Viega MegaPress adapter
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection, female pipe thread
Components
 EPDM sealing element
Model 4812

P	FPT	Wt [lb]	Quantity	Part No	DG
½	½	0.242	10	25130	12
¾	½	0.293	10	25575	12
¾	¾	0.313	10	25135	12
1	½	0.441	10	25580	12
1	¾	0.430	5	25585	12
1	1	0.538	5	25140	12
1¼	½	0.688	1	25590	12
1¼	¾	0.670	1	25595	12
1¼	1	0.745	1	25600	12
1¼	1¼	0.655	5	25145	12
1½	½	0.831	1	25605	12
1½	¾	0.860	1	25610	12
1½	1	0.959	1	25615	12
1½	1¼	0.838	1	25620	12
1½	1½	0.948	1	25150	12
2	½	1.102	1	25625	12
2	¾	1.124	1	25630	12
2	1	1.212	1	25635	12
2	1¼	1.157	1	25640	12
2	1½	1.190	1	25645	12
2	2	1.322	1	25155	12

Flanges



Viega MegaPress flange
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 EPDM sealing element
Model 4859.5

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
½	4	2¾	1.080	1	25760	12
¾	4	2¾	1.265	1	25765	12
1	4	3⅛	2.070	1	25770	12
1¼	4	3½	2.740	1	25775	12
1½	4	3⅞	3.594	1	25780	12
2	4	4¾	5.400	1	25785	12

BP = bolt pattern
 BPd = bolt pattern diameter

2-1

Caps



Viega MegaPress cap
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 EPDM sealing element
Model 4856

P	Wt [lb]	Quantity	Part No	DG
1/2	0.203	10	25730	12
3/4	0.264	10	25735	12
1	0.397	5	25740	12
1 1/4	0.617	1	25745	12
1 1/2	0.804	1	25750	12
2	1.080	1	25755	12

Unions



Viega MegaPress union
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 EPDM flat gasket, EPDM sealing elements
Model 4860

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.760	5	25700	12
3/4	3/4	1.197	5	25705	12
1	1	1.406	5	25710	12
1 1/4	1 1/4	2.391	1	25715	12
1 1/2	1 1/2	2.689	1	25720	12
2	2	4.188	1	25725	12



Viega MegaPress union
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection, female pipe thread
Components
 EPDM flat gasket, EPDM sealing element
Model 4862

P	FPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.621	5	25650	12
3/4	3/4	1.028	5	25655	12
1	1	1.192	5	25660	12
1 1/4	1 1/4	2.065	1	25665	12
1 1/2	1 1/2	2.012	1	25670	12
2	2	3.324	1	25675	12

Couplings



Viega MegaPress coupling
With stop
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 EPDM sealing elements
Model 4815

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.264	10	25000	12
3/4	3/4	0.342	10	22005	12
1	1	0.505	5	25010	12
1 1/4	1 1/4	0.860	1	25015	12
1 1/2	1 1/2	1.124	1	25020	12
2	2	1.435	1	25025	12



Viega MegaPress coupling
No stop
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 EPDM sealing elements
Model 4815.5

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.264	10	25030	12
3/4	3/4	0.337	10	25035	12
1	1	0.509	5	25040	12
1 1/4	1 1/4	0.860	1	25045	12
1 1/2	1 1/2	1.124	1	25050	12
2	2	1.411	1	25055	12



Viega MegaPress extended coupling
No stop
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 EPDM sealing elements
Model 4815.3

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.348	10	25070	12
3/4	3/4	0.443	10	25075	12
1	1	0.672	5	25080	12
1 1/4	1 1/4	1.001	1	25085	12
1 1/2	1 1/2	1.278	1	25090	12
2	2	1.693	1	25095	12

Reducers



Viega MegaPress reducer
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Street, press connection
Components
 EPDM sealing element
Model 4815.1

FTG (IPS)	P	Wt [lb]	Quantity	Part No	DG
3/4	1/2	0.276	5	26000	12
1	1/2	0.364	5	26005	12
1	3/4	0.397	5	26010	12
1 1/4	1	0.661	1	26015	12
1 1/2	3/4	0.710	1	26020	12
1 1/2	1	0.793	1	26025	12
1 1/2	1 1/4	0.926	1	26030	12
2	1	1.047	1	26035	12
2	1 1/4	1.168	1	26040	12
2	1 1/2	1.289	1	26045	12



Viega MegaPress reducer
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 EPDM sealing elements
Model 4815.2

P1	P2	Wt [lb]	Quantity	Part No	DG
3/4	1/2	0.362	5	25930	12
1	1/2	0.486	5	25935	12
1	3/4	0.518	5	25940	12
1 1/4	3/4	0.734	1	25945	12
1 1/4	1	0.804	1	25950	12
1 1/2	1 1/4	1.080	1	25955	12
2	1 1/4	1.366	1	25960	12
2	1 1/2	1.489	1	25965	12

Valves



Viega MegaPress 3-piece ball valve
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - 316 stainless steel valve/Carbon steel press ends
 - Press connection
Components
 EPDM sealing elements
Model 4875.8

New

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	1.772	1	28500	12
3/4	3/4	2.416	1	28501	12
1	1	3.747	1	28502	12
1 1/4	1 1/4	7.066	1	28503	12
1 1/2	1 1/2	9.698	1	28504	12
2	2	8.763	1	28505	12

Tools



Ridgid RP 340 press tool kit
MegaPress Standard
 - For Viega PureFlow Press connections 1/2" to 2", Viega ProPress connections 1/2" to 4", Viega MegaPress connections 1/2" to 4"
Components
 Ridgid 340 tool, MegaPress jaw sizes 1/2" to 1", battery, battery charger, branded soft-sided case
Model 2880.7

for d	Wt [lb]	Quantity	Part No	DG
1/2, 3/4, 1	28.992	1	56012	16



V2 Actuator press jaw set

- For Ridgid standard tools, Viega MegaPress connections 1/2" to 2"

Components

V2 actuator, MegaPress jaw sizes 1/2" to 1", MegaPress rings sizes 1 1/4" to 2", branded soft-sided case

Model 2880.71

for d	Wt [lb]	Quantity	Part No	DG
1/2-2	48.986	1	56013	16



Ridgid RP 340 press tool Standard

- For Viega PureFlow Press connections 1/2" to 2", Viega ProPress connections 1/2" to 4", Viega MegaPress connections 1/2" to 4"

Components

Ridgid 340 tool, battery, battery charger, hard case

Model 2980.71

for d	Wt [lb]	Quantity	Part No	DG
Jaws not included	22.854	1	56024	16

Accessories



Flange bolt set

- For adapter flange
- Galvanized carbon steel

Components

Bolt, nut, washer

Model 2959.7

L [in]	W [in]	Bolts	Flange	Wt [lb]	Quantity	Part No	DG
2 1/2	1/2	4	1/2, 3/4, 1, 1 1/4, 1 1/2	0.871	1	19748¹	8
2 3/4	5/8	4	2, 2 1/2, 3	1.572	1	19758²	8
2 3/4	5/8	8	4	3.141	1	19763³	8

¹ Suitable for Viega MegaPress flange Part No 25760, 25765, 25770, 25775, 25780, 90440, 90445, 90450, 90455, 95440, 95445, 95450, 95455, Viega MegaPressG flange Part No 25761, 25766, 25771, 25776, 25781, Viega ProPress adapter flange Part No 81035, 81040, 81045, 81050, 81055, 86082, 86087, 86092, 86097, 86102, Viega ProPress adapter flange, 2 - pc Part No 79680, 79685, 79690

² Suitable for Viega MegaPress flange Part No 25785, 90460, 95460, Viega MegaPressG flange Part No 25786, Viega ProPress adapter flange Part No 81060, 81065, 81070, 86067, 86072, 86107, Viega ProPress adapter flange, 2 - pc Part No 20853, 20858, 79695

³ Suitable for Viega ProPress adapter flange Part No 81075, 86077, Viega ProPress adapter flange, 2 - pc Part No 20863



New

Viega MegaPress valve repair kit

- Not suitable for Viega ProPress 3-piece ball valves

- Use with Viega MegaPress 3-piece ball valve Model 4175.8, 4875.8, 5175.8, 5975.8

- PTFE

Components

PTFE stem seals, PTFE ball seats

Model 4875.91

d	Wt [lb]	Quantity	Part No	DG
1/2		1	86560	14
3/4		1	86565	14
1		1	86570	14
1 1/4		1	86575	14
1 1/2, 2		1	86580	14



New

Replacement handle

- Use with Viega MegaPress 3-piece ball valve Model 4175.8, Viega ProPress 3-piece ball valve Model 4370.8, Viega MegaPress 3-piece ball valve Model 4875.8, 5175.8, 5975.8

- 316 stainless steel

Model 4875.80

Valve Size (CTS)	Valve Size (IPS)	Wt [lb]	Quantity	Part No	DG
3/4	1/2		1	86625	14
1	3/4		1	86600	14
1 1/4	1		1	86605	14
1 1/2, 2	1 1/4, 1 1/2, 2		1	86630	14

MegaPressG



2.2



MegaPressG

Viega MegaPressG with an HNBR sealing element is the first press fitting system for carbon steel pipe approved for use in gas and fuel oil applications. Viega MegaPressG is ideal for industrial, commercial and residential applications and performs well in both new installations and retrofit projects. Tested to the strictest standards in North America, Viega MegaPressG joins carbon steel pipe reliably through the engineered design of the fittings and a battery-powered press tool. Not approved for use with potable water.

FEATURES AND BENEFITS

- Engineered with a 420 stainless steel grip ring plus a 304 stainless steel separator ring for sizes ½" to 2" and a graphite separator ring for sizes 2½" to 4"
- Approved for more applications than any other carbon steel pipe press fitting system
- Suitable for use with ASTM Schedule 5 to Schedule 40 carbon steel pipe in accordance with AHJ requirements
- Corrosion-resistant zinc nickel coating
- More than 200 engineered fitting configurations from ½" to 4"
- Approved for underground applications in accordance with code and local AHJ
- The same hanger and support requirements as threaded systems
- Smart Connect technology helps installers easily identify unpressed connections, providing increased confidence in the integrity of connections

CODES AND STANDARDS

- ASME B31: Code for Pressure Piping
- ASME B31.1: Power Piping
- ASME B31.3: Process Piping
- ASME B31.9: Building Service Piping
- ASTM F3226: Standard Specification for Metallic Press-Connect Fittings for Piping and Tubing Systems
- CAN/CSA-B149.1: Natural Gas and Propane Installation Code
- CPC: California Plumbing Code
- IACS UR P2: Rules for piping design, construction and testing
- IAPMO Uniform Mechanical Code (UMC)
- IAPMO Uniform Plumbing Code (UPC)
- ICC International Fuel Gas Code (IFGC)
- ICC International Mechanical Code (IMC)
- ICC International Residential Code (IRC)
- National Building Code of Canada (NBCC)
- NFPA 30: Flammable and Combustible Liquids Code
- NFPA 54/Z223: National Fuel Gas Code
- NFPA 58: Liquefied Petroleum Gas Code

LISTINGS AND CERTIFICATIONS

- ABS: American Bureau of Shipping Type Approval
- BV: Bureau Veritas Type Approval
- Canadian Registration Number (CRN): 14541.5 A/B/C
- CSA: ANSI LC 4a/CSA 6.32a: Press-Connect Metallic Fittings for Use in Fuel Gas Distribution Systems
- DNV GL: Det Norske Veritas Germanischer Lloyd Type Approval
- IAPMO: ANSI LC 4a/CSA 6.32a: Press-Connect Metallic Fittings for Use in Fuel Gas Distribution Systems
- ICC-ES: ANSI LC 4a/CSA 6.32a: Press-Connect Metallic Fittings for Use in Fuel Gas Distribution Systems
- LR: Lloyd's Register Type Approval

- RINA: Registro Italiano Navale
- United States Coast Guard Acceptance Letter 2018-3613

NOTE

A yellow dot on a Viega MegaPressG fitting indicates Smart Connect technology with an HNBR sealing element.

Index

Elbows	84
Tees	85
Adapters	86
Flanges	87
Caps	88
Unions	88
Couplings	89
Reducers	90
Tools	90
Accessories	91

Elbows



**Viega MegaPressG 90° elbow
Smart Connect technology**

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection

Components

HNBR sealing elements

Model 6616

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.370	10	25201	12
3/4	3/4	0.503	10	25206	12
1	1	0.811	5	25211	12
1 1/4	1 1/4	1.278	1	25216	12
1 1/2	1 1/2	1.708	1	25221	12
2	2	2.541	1	25226	12



New

**Viega MegaPressG 90° elbow
Smart Connect technology**

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection

Components

HNBR sealing elements

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 6616XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	3.306	1	28600	12
3	3	4.668	1	28605	12
4	4	7.597	1	28610	12



**Viega MegaPressG 90° street elbow
Smart Connect technology**

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection, street

Components

HNBR sealing element

Model 6616.1

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.379	10	26051	12
3/4	3/4	0.531	10	26056	12
1	1	0.838	5	26061	12
1 1/4	1 1/4	1.300	1	26066	12
1 1/2	1 1/2	1.790	1	26071	12
2	2	2.596	1	26076	12



New

**Viega MegaPressG 90° street elbow
Smart Connect technology**

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection, street

Components

HNBR sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 6616.1XL

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	3.242	1	28615	12
3	3	4.421	1	28620	12
4	4	7.178	1	28625	12



**Viega MegaPressG 45° elbow
Smart Connect technology**

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection

Components

HNBR sealing elements

Model 6626

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.309	10	25231	12
3/4	3/4	0.410	10	25236	12
1	1	0.655	5	25241	12
1 1/4	1 1/4	1.047	1	25246	12
1 1/2	1 1/2	1.389	1	25251	12
2	2	1.951	1	25256	12



New

**Viega MegaPressG 45° elbow
Smart Connect technology**

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection

Components

HNBR sealing elements

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 6626XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	2.482	1	28630	12
3	3	3.471	1	28635	12
4	4	5.686	1	28640	12



**Viega MegaPressG 45° street elbow
Smart Connect technology**

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection, street

Components

HNBR sealing element

Model 6626.1

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
½	½	0.312	10	26101	12
¾	¾	0.428	10	26106	12
1	1	0.677	5	26111	12
1¼	1¼	1.058	1	26116	12
1½	1½	1.435	1	26121	12
2	2	2.094	1	26126	12



New

**Viega MegaPressG 45° street elbow
Smart Connect technology**

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection, street

Components

HNBR sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 6626.1XL

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
2½	2½	2.380	1	28645	12
3	3	3.258	1	28650	12
4	4	5.356	1	28655	12

Tees



**Viega MegaPressG tee
Smart Connect technology**

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection

Components

HNBR sealing elements

Model 6618

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
½	½	½	0.507	5	25301	12
¾	¾	½	0.639	5	25331	12
¾	¾	¾	0.679	5	25306	12
1	1	½	0.917	5	25336	12
1	1	¾	0.957	5	25341	12
1	1	1	1.031	5	25311	12
1¼	1¼	½	1.355	1	25491	12
1¼	1¼	¾	1.406	1	25496	12
1¼	1¼	1	1.477	1	25351	12
1¼	1¼	1¼	1.644	1	25316	12
1½	1½	½	1.752	1	25361	12
1½	1½	¾	1.790	1	25366	12
1½	1½	1	1.878	1	25371	12
1½	1½	1¼	2.028	1	25376	12
1½	1½	1½	2.138	1	25321	12
2	2	½	2.526	1	25381	12
2	2	¾	2.444	1	25386	12
2	2	1	2.513	1	25391	12
2	2	1¼	2.645	1	25396	12
2	2	1½	2.755	1	25401	12
2	2	2	2.898	1	25326	12



New

Viega MegaPressG tee
Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection

Components
HNBR sealing elements

Note
Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 6618XL

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
2½	2½	1	2.358	1	28910	12
2½	2½	1¼	2.729	1	28905	12
2½	2½	1½	2.821	1	28675	12
2½	2½	2	3.246	1	28680	12
2½	2½	2½	3.369	1	28660	12
3	3	1¼	3.577	1	28695	12
3	3	1½	3.753	1	28690	12
3	3	2	4.077	1	28685	12
3	3	2½	4.256	1	28700	12
3	3	3	4.796	1	28665	12
4	4	1½	5.539	1	28705	12
4	4	2	5.953	1	28710	12
4	4	2½	6.325	1	28715	12
4	4	3	6.727	1	28720	12
4	4	4	7.994	1	28670	12



Viega MegaPressG tee
Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection, female pipe thread

Components
HNBR sealing elements

Model 6617.2

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
¾	¾	½	0.613	5	25406	12
¾	¾	¾	0.639	5	25481	12
1	1	½	0.886	5	25411	12
1	1	¾	0.915	5	25416	12
1¼	1¼	½	1.344	1	25486	12
1¼	1¼	¾	1.349	1	25506	12
1¼	1¼	1	1.444	1	25501	12
1½	1½	½	1.706	1	25436	12
1½	1½	¾	1.741	1	25441	12
1½	1½	1	1.929	1	25446	12
1½	1½	1¼	1.829	1	25451	12
2	2	½	2.358	1	25456	12
2	2	¾	2.391	1	25461	12
2	2	1	2.535	1	25466	12
2	2	1¼	2.446	1	25471	12
2	2	1½	2.601	1	25476	12



New

Viega MegaPressG tee
Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection, female pipe thread

Components
HNBR sealing elements

Note
Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 6617.2XL

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
2½	2½	¾	2.244	1	28725	12
3	3	¾	3.097	1	28730	12
4	4	¾	9.202	1	28735	12

Adapters



Viega MegaPressG adapter
Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection, male pipe thread

Components
HNBR sealing element

Model 6611

P	MPT	Wt [lb]	Quantity	Part No	DG
½	½	0.227	10	25101	12
¾	¾	0.313	10	25106	12
1	1	0.474	5	25111	12
1¼	1¼	0.767	5	25116	12
1½	1½	1.069	1	25121	12
2	2	1.433	1	25126	12



New

**Viega MegaPressG adapter
Smart Connect technology**

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection, male pipe thread

Components

HNBR sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 6611XL

P	MPT	Wt [lb]	Quantity	Part No	DG
2½	2½	1.719	1	28740	12
3	3	2.338	1	28745	12
4	4	4.119	1	28750	12



**Viega MegaPressG adapter
Smart Connect technology**

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection, female pipe thread

Components

HNBR sealing element

Model 6612

P	FPT	Wt [lb]	Quantity	Part No	DG
½	½	0.246	10	25131	12
¾	½	0.291	10	25576	12
¾	¾	0.315	10	25136	12
1	½	0.441	10	25581	12
1	¾	0.441	5	25586	12
1	1	0.538	5	25141	12
1¼	½	0.660	1	25591	12
1¼	¾	0.670	1	25596	12
1¼	1	0.749	1	25601	12
1¼	1¼	0.662	5	25146	12
1½	½	0.827	1	25606	12
1½	¾	0.860	1	25611	12
1½	1	0.959	1	25616	12
1½	1¼	0.849	1	25621	12
1½	1½	0.948	1	25151	12
2	½	1.098	1	25626	12
2	¾	1.124	1	25631	12
2	1	1.225	1	25636	12
2	1¼	1.157	1	25641	12
2	1½	1.190	1	25646	12
2	2	1.333	1	25156	12



New

**Viega MegaPressG adapter
Smart Connect technology**

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection, female pipe thread

Components

HNBR sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 6612XL

P	FPT	Wt [lb]	Quantity	Part No	DG
2½	2½	1.827	1	28755	12
3	3	2.354	1	28760	12
4	4	3.436	1	28765	12

Flanges



**Viega MegaPressG flange
Smart Connect technology**

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection

Components

HNBR sealing element

Model 6659.5

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
½	4	2¾	1.393	1	25761	12
¾	4	2¾	1.845	1	25766	12
1	4	3⅞	2.455	1	25771	12
1¼	4	3⅞	2.711	1	25776	12
1½	4	3½	4.011	1	25781	12
2	4	4¾	5.400	1	25786	12

BP = bolt pattern
BPd = bolt pattern diameter



New

Viega MegaPressG flange
Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection

Components

HNBR sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 6659.5XL

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
2½	4	5½	8.426	1	28875	12
3	4	6	9.881	1	28880	12
4	8	7½	13.874	1	28885	12

BP = bolt pattern
BPd = bolt pattern diameter

Caps



Viega MegaPressG cap
Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection

Components

HNBR sealing element

Model 6656

P	Wt [lb]	Quantity	Part No	DG
½	0.203	10	25731	12
¾	0.264	10	25736	12
1	0.397	5	25741	12
1¼	0.617	1	25746	12
1½	0.804	1	25751	12
2	1.080	1	25756	12



New

Viega MegaPressG cap
Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection

Components

HNBR sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 6656XL

P	Wt [lb]	Quantity	Part No	DG
2½	1.309	1	28860	12
3	1.708	1	28865	12
4	2.746	1	28870	12

Unions



Viega MegaPressG union
Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection
- Ground joint

Components

HNBR sealing elements

Model 6660

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.758	5	25701	12
¾	¾	1.212	5	25706	12
1	1	1.441	5	25711	12
1¼	1¼	2.424	1	25716	12
1½	1½	2.689	1	25721	12
2	2	4.188	1	25726	12



Viega MegaPressG union
Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection, female pipe thread
- Ground joint

Components

HNBR sealing element

Model 6662

P	FPT	Wt [lb]	Quantity	Part No	DG
½	½	0.675	5	25651	12
¾	¾	1.107	5	25656	12
1	1	1.358	5	25661	12
1¼	1¼	2.343	1	25666	12
1½	1½	2.226	1	25671	12
2	2	3.295	1	25676	12

Couplings



Viega MegaPressG coupling
With stop
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 HNBR sealing elements
Model 6615

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.260	10	25001	12
3/4	3/4	0.353	10	22009	12
1	1	0.514	5	25011	12
1 1/4	1 1/4	0.860	1	25016	12
1 1/2	1 1/2	1.124	1	25021	12
2	2	1.433	1	25026	12



New

Viega MegaPressG coupling
With stop
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 HNBR sealing elements
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator
Model 6615XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.728	1	28770	12
3	3	2.435	1	28775	12
4	4	3.965	1	28780	12



Viega MegaPressG coupling
No stop
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 HNBR sealing elements
Model 6615.5

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.264	10	25031	12
3/4	3/4	0.339	10	25036	12
1	1	0.511	5	25041	12
1 1/4	1 1/4	0.860	1	25046	12
1 1/2	1 1/2	1.124	1	25051	12
2	2	1.411	1	25056	12



New

Viega MegaPressG coupling
No stop
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 HNBR sealing elements
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator
Model 6615.5XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.728	1	28785	12
3	3	2.413	1	28790	12
4	4	4.009	1	28795	12



Viega MegaPressG extended coupling
No stop
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 HNBR sealing elements
Model 6615.3

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.348	10	25071	12
3/4	3/4	0.447	10	25076	12
1	1	0.674	5	25081	12
1 1/4	1 1/4	1.031	1	25086	12
1 1/2	1 1/2	1.350	1	25091	12
2	2	1.693	1	25096	12

2.2

Reducers



Viega MegaPressG reducer
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Street, press connection
Components
 HNBR sealing element
Model 6615.1

FTG (IPS)	P	Wt [lb]	Quantity	Part No	DG
3/4	1/2	0.276	5	26001	12
1	1/2	0.364	5	26006	12
1	3/4	0.397	5	26011	12
1 1/4	1	0.688	1	26016	12
1 1/2	3/4	0.710	1	26021	12
1 1/2	1	0.793	1	26031	12
1 1/2	1 1/4	0.926	1	26026	12
2	1	1.047	1	26036	12
2	1 1/4	1.168	1	26041	12
2	1 1/2	1.289	1	26046	12



New

Viega MegaPressG reducer
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Street, press connection
Components
 HNBR sealing element
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator
Model 6615.1XL

FTG (IPS)	P	Wt [lb]	Quantity	Part No	DG
2 1/2	1	1.210	1	28800	12
2 1/2	1 1/4	1.351	1	28805	12
2 1/2	1 1/2	1.457	1	28810	12
2 1/2	2	1.534	1	28815	12
3	1 1/4	1.809	1	28820	12
3	1 1/2	1.924	1	28825	12
3	2	1.995	1	28830	12
3	2 1/2	2.010	1	28835	12
4	1 1/2	2.980	1	28840	12
4	2	3.130	1	28845	12
4	2 1/2	3.086	1	28850	12
4	3	3.526	1	28855	12



Viega MegaPressG reducer
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 HNBR sealing elements
Model 6615.2

P1	P2	Wt [lb]	Quantity	Part No	DG
3/4	1/2	0.360	5	25931	12
1	1/2	0.485	5	25936	12
1	3/4	0.511	5	25941	12
1 1/4	3/4	0.743	1	25946	12
1 1/4	1	0.804	1	25951	12
1 1/2	1 1/4	1.080	1	25956	12
2	1 1/4	1.459	1	25961	12
2	1 1/2	1.492	1	25966	12

Tools



Ridgid RP 340 press tool kit
MegaPress Standard
 - For Viega PureFlow Press connections 1/2" to 2", Viega ProPress connections 1/2" to 4", Viega MegaPress connections 1/2" to 4"
Components
 Ridgid 340 tool, MegaPress jaw sizes 1/2" to 1", battery, battery charger, branded soft-sided case
Model 2880.7

for d	Wt [lb]	Quantity	Part No	DG
1/2, 3/4, 1	28.992	1	56012	16



V2 Actuator press jaw set
 - For Ridgid standard tools, Viega MegaPress connections 1/2" to 2"
Components
 V2 actuator, MegaPress jaw sizes 1/2" to 1", MegaPress rings sizes 1 1/4" to 2", branded soft-sided case
Model 2880.71

for d	Wt [lb]	Quantity	Part No	DG
1/2-2	48.986	1	56013	16



Ridgid RP 340 press tool Standard

- For Viega PureFlow Press connections ½" to 2", Viega ProPress connections ½" to 4", Viega MegaPress connections ½" to 4"

Components

Ridgid 340 tool, battery, battery charger, hard case

Model 2980.71

for d	Wt [lb]	Quantity	Part No	DG
Jaws not included	22.854	1	56024	16



Viega MegaPress XL PressBooster

- For Viega MegaPress connections 2½", 3", 4"

Components

XL PressBooster, 2½" press ring, shoulder strap, hard case

Note

Capable of pressing 3" and 4" connections with the purchase of additional press rings

Model 4896.2XL

for d	Wt [lb]	Quantity	Part No	DG
2½-4	37.027	1	26200	16



Viega MegaPress press ring set 3" and 4"

- For use with MegaPress XL PressBooster and Viega MegaPress Z3 Actuator

Components

3" and 4" MegaPress rings, hard case

Model 4896.5XL

for d	Wt [lb]	Quantity	Part No	DG
3-4	21.599	1	26201	16

Accessories



Flange bolt set

- For adapter flange
- Galvanized carbon steel

Components

Bolt, nut, washer

Model 2959.7

L [in]	W [in]	Bolts	Flange	Wt [lb]	Quantity	Part No	DG
2½	½	4	½, ¾, 1, 1¼, 1½	0.871	1	19748¹	8
2¾	⅝	4	2, 2½, 3	1.572	1	19758²	8
2¾	⅝	8	4	3.141	1	19763³	8

¹⁾ Suitable for Viega MegaPress flange Part No 25760, 25765, 25770, 25775, 25780, 90440, 90445, 90450, 90455, 95440, 95445, 95450, 95455, Viega MegaPressG flange Part No 25761, 25766, 25771, 25776, 25781, Viega ProPress adapter flange Part No 81035, 81040, 81045, 81050, 81055, 86082, 86087, 86092, 86097, 86102, Viega ProPress adapter flange, 2 - pc Part No 79680, 79685, 79690

²⁾ Suitable for Viega MegaPress flange Part No 25785, 90460, 95460, Viega MegaPressG flange Part No 25786, Viega ProPress adapter flange Part No 81060, 81065, 81070, 86067, 86072, 86107, Viega ProPress adapter flange, 2 - pc Part No 20853, 20858, 79695

³⁾ Suitable for Viega ProPress adapter flange Part No 81075, 86077, Viega ProPress adapter flange, 2 - pc Part No 20863

MegaPress FKM



2.3



MegaPress FKM

Viega MegaPress FKM is the first and only clean, secure and efficient choice for joining ½" to 4" carbon steel pipe with an FKM sealing element (formerly known as MegaPress XL for sizes 2½" to 4"). Meticulously engineered, it is suitable for renovations, repairs or installation of new carbon steel pipe systems. Viega MegaPress FKM can even be installed on noncombustible/flammable lines that are not completely shut down, eliminating the need to fully drain a system, and shortening repair and installation time. It is approved for use in hydronic heating, compressed air, fire protection, cooling water, marine applications and many more. Not approved for use with potable water.

FEATURES AND BENEFITS

- Engineered with a 420 stainless steel grip ring plus a 304 stainless steel separator ring for sizes ½" to 2" and a PBT separator ring for sizes 2½" to 4"
- Approved for more applications than any other carbon steel pipe press fitting system
- Suitable for use with ASTM Schedule 5 to Schedule 40 carbon steel pipe (can be used on higher schedule pipe, but limited to maximum pressure listed)
- Corrosion-resistant zinc nickel coating
- Over 180 engineered fitting configurations from ½" to 4"
- Approved for underground applications, in accordance with code and local AHJ
- The same hanger and support requirements as threaded systems
- Viega Smart Connect technology provides installers added confidence in their ability to ensure the integrity of connections
- UL and FM listed for fire-protection applications
- Not approved for use with schedule 10 ½" to 1" pipe where UMC codes apply

CODES AND STANDARDS

- ASME B31: Code for Pressure Piping
- ASME B31.1: Power Piping
- ASME B31.3: Process Piping
- ASME B31.9: Building Service Piping
- IACS UR P2: Rules for piping design, construction and testing
- IAPMO: Uniform Mechanical Code (UMC)
- IAPMO: Uniform Solar, Hydronics and Geothermal Code (USHGC)
- ICC: International Mechanical Code (IMC)
- ICC: International Residential Code (IRC)
- NFPA 13: Standard for the Installation of Sprinkler Systems
- NFPA 13D: Standard for the Installation of Sprinkler Systems in One- and Two-Family Dwellings and Manufactured Homes
- NFPA 13R: Standard for the Installation of Sprinkler Systems in Low-Rise Residential Occupancies

LISTINGS AND CERTIFICATIONS

- ABS: American Bureau of Shipping Type Approval
- BV: Bureau Veritas Type Approval
- Canadian Registration Number (CRN): 14541.5 A/B/C
- DNV GL: Det Norske Veritas Germanischer Lloyd Type Approval
- FM Class 1920: Pipe Couplings and Fittings for aboveground Fire Protection Systems
- IAPMO PS-117: Press and Nail Connections
- ICC-ES LC1002: Press-Connection Fittings for Potable Water Tube and Radiant Heating Systems
- LR: Lloyd's Register Type Approval

- RINA: Registro Italiano Navale
- UL /ANSI 213: Standard for Rubber Gasketed Fittings for Fire-Protection Service
- ULC/ANSI ORD-C213: Canadian Standard for Rubber Gasketed Fittings for Fire-Protection Service
- United States Coast Guard Acceptance Letter 2019-3650

NOTE

A white dot on a Viega MegaPress fitting indicates Smart Connect technology with an FKM sealing element.

Index

Elbows	96
Tees	97
Adapters	98
Flanges	99
Caps	100
Unions	100
Couplings	100
Reducers	101
Valves	101
Tools	102
Accessories	103

Elbows



New

**Viega MegaPress 90° elbow
Smart Connect technology**

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection

Components

FKM sealing elements

Model 5916

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.381	10	84305	12
3/4	3/4	0.520	10	84310	12
1	1	0.829	5	84315	12
1 1/4	1 1/4	1.303	1	84320	12
1 1/2	1 1/2	1.772	1	84325	12
2	2	2.557	1	84330	12



**Viega MegaPress 90° elbow
Smart Connect technology**

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection

Components

FKM sealing elements

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 4816XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	3.670	1	26500	12
3	3	4.576	1	26505	12
4	4	7.227	1	26510	12



New

**Viega MegaPress 90° street elbow
Smart Connect technology**

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection, street

Components

FKM sealing element

Model 5916.1

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.395	10	84875	12
3/4	3/4	0.522	10	84880	12
1	1	0.831	5	84885	12
1 1/4	1 1/4	1.322	1	84890	12
1 1/2	1 1/2	1.798	1	84895	12
2	2	2.596	1	84900	12



**Viega MegaPress 90° street elbow
Smart Connect technology**

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection, street

Components

FKM sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 4816.1XL

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	3.570	1	26515	12
3	3	4.214	1	26520	12
4	4	7.189	1	26525	12



New

**Viega MegaPress 45° elbow
Smart Connect technology**

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection

Components

FKM sealing elements

Model 5926

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.315	10	84335	12
3/4	3/4	0.423	10	84340	12
1	1	0.661	5	84345	12
1 1/4	1 1/4	1.069	1	84350	12
1 1/2	1 1/2	1.431	1	84355	12
2	2	1.975	1	84360	12



**Viega MegaPress 45° elbow
Smart Connect technology**

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection

Components

FKM sealing elements

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 4826XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	2.830	1	26530	12
3	3	3.418	1	26535	12
4	4	5.338	1	26540	12



New

**Viega MegaPress 45° street elbow
Smart Connect technology**

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection, street

Components

FKM sealing element

Model 5926.1

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
½	½	0.320	10	84905	12
¾	¾	0.423	10	84910	12
1	1	0.683	5	84915	12
1¼	1¼	1.071	1	84920	12
1½	1½	1.437	1	84925	12
2	2	2.138	1	84930	12



**Viega MegaPress 45° street elbow
Smart Connect technology**

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection, street

Components

FKM sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 4826.1XL

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
2½	2½	2.707	1	26545	12
3	3	3.165	1	26550	12
4	4	5.259	1	26555	12

Tees



New

**Viega MegaPress tee
Smart Connect technology**

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection

Components

FKM sealing elements

Model 5918

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
½	½	½	0.527	5	84365	12
¾	¾	½	0.650	5	84410	12
¾	¾	¾	0.701	5	84370	12
1	1	½	0.923	5	84415	12
1	1	¾	0.970	5	84420	12
1	1	1	1.045	5	84375	12
1¼	1¼	½	1.380	1	84380	12
1¼	1¼	¾	1.426	1	84385	12
1¼	1¼	1	1.499	1	84390	12
1¼	1¼	1¼	1.657	1	84395	12
1½	1½	½	1.794	1	84425	12
1½	1½	¾	1.843	1	84430	12
1½	1½	1	1.915	1	84435	12
1½	1½	1¼	2.070	1	84440	12
1½	1½	1½	2.191	1	84400	12
2	2	½	2.451	1	84445	12
2	2	¾	2.488	1	84450	12
2	2	1	2.565	1	84455	12
2	2	1¼	2.729	1	84460	12
2	2	1½	2.843	1	84465	12
2	2	2	2.993	1	84405	12



Viega MegaPress tee

Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection

Components

FKM sealing elements

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 4818XL

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
2½	2½	1½	2.755	1	26575	12
2½	2½	2	3.570	1	26580	12
2½	2½	2½	3.672	1	26560	12
3	3	1¼	3.498	1	26595	12
3	3	1½	3.747	1	26590	12
3	3	2	4.576	1	26585	12
3	3	2½	4.247	1	26600	12
3	3	3	4.739	1	26565	12
4	4	1½	5.413	1	26605	12
4	4	2	5.453	1	26610	12
4	4	2½	5.640	1	26615	12
4	4	3	6.198	1	26620	12
4	4	4	7.818	1	26570	12



New

Viega MegaPress tee

Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection, female pipe thread

Components

FKM sealing elements

Model 5917.2

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
¾	¾	½	0.628	5	84545	12
¾	¾	¾	0.655	5	84550	12
1	1	½	0.901	5	84555	12
1	1	¾	0.915	5	84560	12
1¼	1¼	½	1.349	1	84575	12
1¼	1¼	¾	1.351	1	84570	12
1¼	1¼	1	1.499	1	84565	12
1½	1½	½	1.776	1	84580	12
1½	1½	¾	1.787	1	84585	12
1½	1½	1	1.979	1	84590	12
2	2	½	2.430	1	84595	12
2	2	¾	2.451	1	84600	12
2	2	1	2.623	1	84605	12



Viega MegaPress tee

Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection, female pipe thread

Components

FKM sealing elements

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 4817.2XL

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
2½	2½	¾	2.440	1	26625	12
3	3	¾	3.015	1	26630	12
4	4	¾	4.434	1	26635	12

Adapters



New

Viega MegaPress adapter

Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection, male pipe thread

Components

FKM sealing element

Model 5911

P	MPT	Wt [lb]	Quantity	Part No	DG
½	½	0.236	10	84245	12
¾	¾	0.324	10	84250	12
1	1	0.496	5	84255	12
1¼	1¼	0.818	1	84260	12
1½	1½	1.093	1	84265	12
2	2	1.439	1	84270	12



Viega MegaPress adapter

Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection, male pipe thread

Components

FKM sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 4811XL

P	MPT	Wt [lb]	Quantity	Part No	DG
2½	2½	1.895	1	26640	12
3	3	2.314	1	26645	12
4	4	4.020	1	26650	12



New

**Viega MegaPress adapter
Smart Connect technology**

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection, female pipe thread

Components

FKM sealing element

Model 5912

P	FPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.251	10	84275	12
3/4	1/2	0.306	10	84750	12
3/4	3/4	0.322	10	84280	12
1	1/2	0.450	5	84755	12
1	3/4	0.441	5	84760	12
1	1	0.541	5	84285	12
1 1/4	1/2	0.679	1	84765	12
1 1/4	3/4	0.703	1	84770	12
1 1/4	1	0.789	1	84775	12
1 1/4	1 1/4	0.705	1	84290	12
1 1/2	1/2	0.864	1	84780	12
1 1/2	3/4	0.882	1	84785	12
1 1/2	1	0.976	1	84790	12
1 1/2	1 1/4	0.886	1	84795	12
1 1/2	1 1/2	0.967	1	84295	12
2	3/4	1.168	1	84800	12
2	1	1.254	1	84805	12
2	1 1/2	1.217	1	84810	12
2	2	1.358	1	84300	12



**Viega MegaPress adapter
Smart Connect technology**

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection, female pipe thread

Components

FKM sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 4812XL

P	FPT	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	2.036	1	26655	12
3	3	2.623	1	26660	12
4	4	3.557	1	26665	12

Flanges



New

**Viega MegaPress flange
Smart Connect technology**

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection

Components

FKM sealing element

Model 5959.5

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
1/2	4	2 3/8	1.400	1	84845	12
3/4	4	2 3/4	1.849	1	84850	12
1	4	3 1/8	2.473	1	84855	12
1 1/4	4	3 7/8	3.006	1	84860	12
1 1/2	4	3 1/2	4.022	1	84865	12
2	4	4 3/4	5.907	1	84870	12

BP = bolt pattern
BPd = bolt pattern diameter



**Viega MegaPress flange
Smart Connect technology**

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection

Components

FKM sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 4859.5XL

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
2 1/2	4	5 1/2	8.157	1	26775	12
3	4	6	9.933	1	26780	12
4	8	7 1/2	13.198	1	26785	12

BP = bolt pattern
BPd = bolt pattern diameter

Caps



New

Viega MegaPress cap
Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection

Components

FKM sealing element

Model 5956

P	Wt [lb]	Quantity	Part No	DG
1/2	0.207	10	84100	12
3/4	0.271	10	84105	12
1	0.406	5	84110	12
1 1/4	0.635	1	84115	12
1 1/2	0.838	1	84120	12
2	1.113	1	84125	12



Viega MegaPress cap
Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection

Components

FKM sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 4856.1XL

P	Wt [lb]	Quantity	Part No	DG
2 1/2	1.494	1	26760	12
3	1.697	1	26765	12
4	2.707	1	26770	12

Unions



New

Viega MegaPress union
Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection

Components

FKM flat gasket, FKM sealing elements

Model 5960

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.771	5	84815	12
3/4	3/4	1.217	5	84820	12
1	1	1.415	5	84825	12
1 1/4	1 1/4	2.468	1	84830	12
1 1/2	1 1/2	2.722	1	84835	12
2	2	4.331	1	84840	12

Couplings



New

Viega MegaPress coupling
With stop

Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection

Components

FKM sealing elements

Model 5915

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.264	10	84215	12
3/4	3/4	0.350	10	84220	12
1	1	0.529	5	84225	12
1 1/4	1 1/4	0.875	1	84230	12
1 1/2	1 1/2	1.164	1	84235	12
2	2	1.472	1	84240	12



Viega MegaPress coupling
With stop

Smart Connect technology

- For use with Sch.5 to Sch.40 carbon steel pipe
- Carbon steel
- Press connection

Components

FKM sealing elements

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 4815XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.880	1	26670	12
3	3	2.367	1	26675	12
4	4	3.928	1	26680	12



New

Viega MegaPress coupling
No stop
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 FKM sealing elements
Model 5915.5

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.261	10	84130	12
¾	¾	0.344	10	84135	12
1	1	0.533	5	84140	12
1¼	1¼	0.873	1	84145	12
1½	1½	1.155	1	84150	12
2	2	1.471	1	84155	12



Viega MegaPress coupling
No stop
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Press connection
Components
 FKM sealing elements
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator
Model 4815.5XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	1.904	1	26685	12
3	3	2.374	1	26690	12
4	4	3.945	1	26695	12

Reducers



New

Viega MegaPress reducer
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Street, press connection
Components
 FKM sealing element
Model 5915.1

FTG (IPS)	P	Wt [lb]	Quantity	Part No	DG
¾	½	0.273	5	84160	12
1	½	0.370	5	84165	12
1	¾	0.403	5	84170	12
1¼	¾	0.641	1	84175	12
1¼	1	0.699	1	84180	12
1½	¾	0.741	1	84185	12
1½	1	0.815	1	84190	12
1½	1¼	0.946	1	84195	12
2	1	1.016	1	84200	12
2	1¼	1.206	1	84205	12
2	1½	1.311	1	84210	12



Viega MegaPress reducer
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - Carbon steel
 - Street, press connection
Components
 FKM sealing element
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator
Model 4815.1XL

FTG (IPS)	P	Wt [lb]	Quantity	Part No	DG
2½	1	1.181	1	26700	12
2½	1¼	1.305	1	26705	12
2½	1½	1.411	1	26710	12
2½	2	1.492	1	26715	12
3	1¼	1.770	1	26720	12
3	1½	1.880	1	26725	12
3	2	1.959	1	26730	12
3	2½	1.955	1	26735	12
4	1½	3.075	1	26740	12
4	2	3.110	1	26745	12
4	2½	3.037	1	26750	12
4	3	3.262	1	26755	12

Valves



New

Viega MegaPress 3-piece ball valve
Smart Connect technology
 - For use with Sch.5 to Sch.40 carbon steel pipe
 - 316 stainless steel valve/Carbon steel press ends
 - Press connection
Components
 FKM sealing elements
Model 5975.8

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	2.085	1	86400	12
¾	¾	3.570	1	86405	12
1	1	4.919	1	86410	12
1¼	1¼	5.715	1	86415	12
1½	1½	8.441	1	86420	12
2	2	8.739	1	86425	12

Tools



**Ridgid RP 340 press tool kit
MegaPress
Standard**

- For Viega PureFlow Press connections 1/2" to 2", Viega ProPress connections 1/2" to 4", Viega MegaPress connections 1/2" to 4"

Components

Ridgid 340 tool, MegaPress jaw sizes 1/2" to 1", battery, battery charger, branded soft-sided case

Model 2880.7

for d	Wt [lb]	Quantity	Part No	DG
1/2, 3/4, 1	28.992	1	56012	16



V2 Actuator press jaw set

- For Ridgid standard tools, Viega MegaPress connections 1/2" to 2"

Components

V2 actuator, MegaPress jaw sizes 1/2" to 1", MegaPress rings sizes 1 1/4" to 2", branded soft-sided case

Model 2880.71

for d	Wt [lb]	Quantity	Part No	DG
1/2-2	48.986	1	56013	16



Ridgid RP 340 press tool

Standard

- For Viega PureFlow Press connections 1/2" to 2", Viega ProPress connections 1/2" to 4", Viega MegaPress connections 1/2" to 4"

Components

Ridgid 340 tool, battery, battery charger, hard case

Model 2980.71

for d	Wt [lb]	Quantity	Part No	DG
Jaws not included	22.854	1	56024	16



Viega MegaPress XL PressBooster

- For Viega MegaPress connections 2 1/2", 3", 4"

Components

XL PressBooster, 2 1/2" press ring, shoulder strap, hard case

Note

Capable of pressing 3" and 4" connections with the purchase of additional press rings

Model 4896.2XL

for d	Wt [lb]	Quantity	Part No	DG
2 1/2-4	37.027	1	26200	16



**Viega MegaPress press ring set
3" and 4"**

- For use with MegaPress XL PressBooster and Viega MegaPress Z3 Actuator

Components

3" and 4" MegaPress rings, hard case

Model 4896.5XL

for d	Wt [lb]	Quantity	Part No	DG
3-4	21.599	1	26201	16

Accessories



Flange bolt set

- For adapter flange
- Galvanized carbon steel

Components

Bolt, nut, washer

Model 2959.7

L [in]	W [in]	Bolts	Flange	Wt [lb]	Quantity	Part No	DG
2½	½	4	½, ¾, 1, 1¼, 1½	0.871	1	19748 ¹	8
2¾	⅝	4	2, 2½, 3	1.572	1	19758 ²	8
2¾	⅝	8	4	3.141	1	19763 ³	8

¹⁾ Suitable for Viega MegaPress flange Part No 25760, 25765, 25770, 25775, 25780, 90440, 90445, 90450, 90455, 95440, 95445, 95450, 95455, Viega MegaPressG flange Part No 25761, 25766, 25771, 25776, 25781, Viega ProPress adapter flange Part No 81035, 81040, 81045, 81050, 81055, 86082, 86087, 86092, 86097, 86102, Viega ProPress adapter flange, 2 - pc Part No 79680, 79685, 79690

²⁾ Suitable for Viega MegaPress flange Part No 25785, 90460, 95460, Viega MegaPressG flange Part No 25786, Viega ProPress adapter flange Part No 81060, 81065, 81070, 86067, 86072, 86107, Viega ProPress adapter flange, 2 - pc Part No 20853, 20858, 79695

³⁾ Suitable for Viega ProPress adapter flange Part No 81075, 86077, Viega ProPress adapter flange, 2 - pc Part No 20863



New

Viega MegaPress valve repair kit

- Not suitable for Viega ProPress 3-piece ball valves
- Use with Viega MegaPress 3-piece ball valve Model 4175.8, 4875.8, 5175.8, 5975.8
- PTFE

Components

PTFE stem seals, PTFE ball seats

Model 4875.91

d	Wt [lb]	Quantity	Part No	DG
½		1	86560	14
¾		1	86565	14
1		1	86570	14
1¼		1	86575	14
1½, 2		1	86580	14



New

Replacement handle

- Use with Viega MegaPress 3-piece ball valve Model 4175.8, Viega ProPress 3-piece ball valve Model 4370.8, Viega MegaPress 3-piece ball valve Model 4875.8, 5175.8, 5975.8
- 316 stainless steel

Model 4875.80

Valve Size (CTS)	Valve Size (IPS)	Wt [lb]	Quantity	Part No	DG
¾	½		1	86625	14
1	¾		1	86600	14
1¼	1		1	86605	14
1½, 2	1¼, 1½, 2		1	86630	14

MegaPress 304 FKM



2.4



MegaPress 304 FKM

Viega MegaPress 304 FKM fittings are the industry's first stainless fittings for Schedule 5 to 40 piping systems. Save labor cost and system downtime with press fittings in a wide variety of configurations, available in sizes ½" to 4". MegaPress 304 with an FKM sealing element is suitable for chemical and higher temperature applications.

FEATURES AND BENEFITS

- Engineered with a 420 stainless steel grip ring plus a 304 stainless steel separator ring for sizes ½" to 2" and a PBT separator ring for sizes 2½" to 4"
- FKM sealing element
- Wide range of fitting configurations
- Eliminates threading and welding
- No fire watches, hot work permits or gas freeing
- Makes secure press connections from ½" to 4" in seconds
- Compatible with existing press tools
- Backed by limited written warranty
- Can be used on higher schedule pipe, but limited to maximum pressure listed

CODES AND STANDARDS

- ASME B31: Code for Pressure Piping
- ASME B31.1: Power Piping
- ASME B31.3: Process Piping
- ASME B31.9: Building Services Piping
- ASTM A312: Standard Specification for Seamless, Welded and Heavily Cold Worked Austenitic Stainless Steel Pipes
- ASTM F3226: Standard Specification for Metallic Press-Connect Fittings for Piping and Tubing Systems
- IACS UR P2: Rules for piping design, construction and testing
- IAPMO Uniform Mechanical Code (UMC)
- ICC International Mechanical Code (IMC)
- ICC International Residential Code (IRC)
- National Building Code of Canada (NBCC)
- NFPA 13: Standard for the Installation of Sprinkler Systems
- NFPA 13D: Standard for the Installation of Sprinkler Systems in One- and Two-Family Dwellings and Manufactured Homes
- NFPA 13R: Standard for the Installation of Sprinkler Systems in Low-Rise Residential Occupancies

LISTINGS AND CERTIFICATIONS

- ABS: American Bureau of Shipping Type Approval
- BV: Bureau Veritas Type Approval
- Canadian Registration Number (CRN): 14541.5 A/B/C
- DNV GL: Det Norske Veritas Germanischer Lloyd Type Approval
- FM Class 1920: Pipe Couplings and Fittings for aboveground Fire Protection Systems
- IAPMO PS-117: Press and Nail Connections
- ICC-ES LC1002: Press-Connection Fittings for Potable Water Tube and Radiant Heating Systems
- LR: Lloyd's Register Type Approval
- RINA: Registro Italiano Navale
- UL /ANSI 213: Standard for Rubber Gasketed Fittings for Fire-Protection Service
- ULC/ANSI ORD-C213: Canadian Standard for Rubber Gasketed Fittings for Fire-Protection Service
- United States Coast Guard Acceptance Letter 2019-3660

NOTE

A white dot on a Viega MegaPress 304 fitting indicates Smart Connect technology with an FKM sealing element.

Index

Elbows	108
Tees	109
Adapters	110
Flanges	111
Caps	111
Unions	111
Couplings	112
Reducers	112
Valves	113
Tools	113
Accessories	114

Elbows



Viega MegaPress 90° elbow
Smart Connect technology
 - 304 stainless steel
 - Press connection
Components
 FKM sealing elements
Model 4116

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.324	10	95005	14
3/4	3/4	0.423	10	95010	14
1	1	0.789	5	95015	14
1 1/4	1 1/4	1.258	1	95785	14
1 1/2	1 1/2	1.510	1	95020	14
2	2	2.032	1	95025	14



Viega MegaPress 90° elbow
Smart Connect technology
 - 304 stainless steel
 - Press connection
Components
 FKM sealing element
Note
 Must be installed with MegaPress XL rings
 and PressBooster/Z3 actuator
Model 4116XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	3.317	1	95500	12
3	3	4.763	1	95505	12
4	4	7.904	1	95510	12



Viega MegaPress 90° street elbow
Smart Connect technology
 - 304 stainless steel
 - Press connection, street
Components
 FKM sealing element
Model 4116.1

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.320	10	95030	14
3/4	3/4	0.417	10	95035	14
1	1	0.782	5	95040	14
1 1/4	1 1/4	1.219	1	95845	14
1 1/2	1 1/2	1.483	1	95045	14
2	2	2.063	1	95050	14



Viega MegaPress 90° street elbow
Smart Connect technology
 - 304 stainless steel
 - Press connection, street
Components
 FKM sealing element
Note
 Must be installed with MegaPress XL rings
 and PressBooster/Z3 actuator
Model 4116.1XL

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	3.304	1	95515	14
3	3	5.052	1	95520	14
4	4	7.489	1	95525	14



Viega MegaPress 45° elbow
Smart Connect technology
 - 304 stainless steel
 - Press connection
Components
 FKM sealing elements
Model 4126

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.264	10	95055	14
3/4	3/4	0.346	10	95060	14
1	1	0.641	5	95065	14
1 1/4	1 1/4	1.038	1	95790	14
1 1/2	1 1/2	1.228	1	95070	14
2	2	1.620	1	95075	14



Viega MegaPress 45° elbow
Smart Connect technology
 - 304 stainless steel
 - Press connection
Note
 Must be installed with MegaPress XL rings
 and PressBooster/Z3 actuator
Model 4126XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	2.480	1	95530	14
3	3	3.579	1	95535	14
4	4	5.938	1	95540	14



Viega MegaPress 45° street elbow
Smart Connect technology

- 304 stainless steel
- Press connection, street

Components

- FKM sealing element

Model 4126.1

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
½	½	0.276	10	95080	14
¾	¾	0.355	10	95085	14
1	1	0.648	5	95090	14
1¼	1¼	1.003	1	95850	14
1½	1½	1.188	1	95095	14
2	2	1.679	1	95100	14



Viega MegaPress 45° street elbow
Smart Connect technology

- 304 stainless steel
- Press connection, street

Components

- FKM sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 4126.1XL

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
2½	2½	2.409	1	95545	14
3	3	3.306	1	95550	14
4	4	5.492	1	95555	14

Tees



Viega MegaPress tee
Smart Connect technology

- 304 stainless steel
- Press connection

Components

- FKM sealing elements

Model 4118

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
½	½	½	0.443	5	95105	14
¾	¾	¾	0.536	5	95130	14
¾	¾	¾	0.582	5	95110	14
1	1	½	0.882	5	95135	14
1	1	¾	0.899	5	95140	14
1	1	1	1.005	5	95115	14
1¼	1¼	½	1.300	1	95855	14
1¼	1¼	¾	1.338	1	95860	14
1¼	1¼	1	1.430	1	95865	14
1¼	1¼	1¼	1.578	1	95795	14
1½	1½	½	1.532	1	95145	14
1½	1½	¾	1.525	1	95150	14
1½	1½	1	1.631	1	95155	14
1½	1½	1½	1.832	1	95120	14
2	2	½	2.082	1	95160	14
2	2	¾	2.094	1	95165	14
2	2	1	2.195	1	95170	14
2	2	1½	2.373	1	95175	14
2	2	2	2.493	1	95125	14



Viega MegaPress tee
Smart Connect technology

- 304 stainless steel
- Press connection

Components

- FKM sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 4118XL

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
2½	2½	1½	3.033	1	95575	14
2½	2½	2	3.174	1	95580	14
2½	2½	2½	3.346	1	95560	14
3	3	1½	3.696	1	95590	14
3	3	2	4.547	1	95585	14
3	3	2½	4.351	1	95595	14
3	3	3	4.862	1	95565	12
4	4	1½	5.627	1	95600	14
4	4	2	5.990	1	95605	14
4	4	2½	6.358	1	95610	14
4	4	3	6.949	1	95615	14
4	4	4	8.232	1	95570	14



Viega MegaPress tee
Smart Connect technology

- 304 stainless steel
- Press connection, female pipe thread

Components

- FKM sealing elements

Model 4117.2

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
¾	¾	½	0.525	5	95180	14
¾	¾	¾	0.551	5	95185	14
1	1	½	0.862	5	95190	14
1	1	¾	0.886	5	95195	14
1½	1½	½	1.483	1	95200	14
1½	1½	¾	1.563	1	95205	14
1½	1½	1	1.675	1	95210	14
2	2	½	2.059	1	95215	14
2	2	¾	2.081	1	95220	14
2	2	1	2.244	1	95225	14



Viega MegaPress tee
Smart Connect technology
 - 304 stainless steel
 - Press connection, female pipe thread

Components

FKM sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 4117.2XL

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
2½	2½	¾	2.484	1	95620	12
3	3	¾	3.090	1	95625	12
4	4	¾	5.036	1	95630	12

Adapters



Viega MegaPress adapter
Smart Connect technology
 - 304 stainless steel
 - Press connection, male pipe thread

Components

FKM sealing element

Model 4111

P	MPT	Wt [lb]	Quantity	Part No	DG
½	½	0.209	10	95230	14
¾	½	0.269	10	95235	14
¾	¾	0.284	10	95240	14
1	1	0.483	5	95245	14
1¼	1¼	0.798	1	95830	14
1½	1½	0.985	1	95250	14
2	2	1.283	1	95255	14



Viega MegaPress adapter
Smart Connect technology
 - 304 stainless steel
 - Press connection, male pipe thread

Components

FKM sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 4111XL

P	MPT	Wt [lb]	Quantity	Part No	DG
2½	2½	1.675	1	95635	14
3	3	2.349	1	95640	14
4	4	4.157	1	95735	14



Viega MegaPress adapter
Smart Connect technology
 - 304 stainless steel
 - Press connection, female pipe thread

Components

FKM sealing element

Model 4112

P	FPT	Wt [lb]	Quantity	Part No	DG
½	½	0.232	10	95260	14
¾	¾	0.289	10	95265	14
1	1	0.538	5	95270	14
1¼	1¼	0.683	1	95835	14
1½	1½	0.884	1	95275	14
2	2	1.228	1	95280	14



Viega MegaPress adapter
Smart Connect technology
 - 304 stainless steel
 - Press connections, female pipe thread, male pipe thread

Components

FKM sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 4112XL

P	FPT	Wt [lb]	Quantity	Part No	DG
2½	2½	1.814	1	95770	14
3	3	2.607	1	95775	14
4	4	3.469	1	95780	14



Viega ProPress transition coupling
 - For transitioning between IPS and CTS systems
 - 304 stainless steel
 - Butt weld - iron pipe size, street

Model 0113.3

FTG (IPS)	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
½	½	0.115	10	86003	9
¾	¾	0.177	5	86008	9
1	1	0.269	5	86013	9
1½	1½	0.611	1	86023	9
2	2	0.774	1	86028	9



Viega ProPress transition coupling
 - For transitioning between IPS and CTS systems
 - 304 stainless steel
 - Butt weld - iron pipe size, street
Model 0113.1XL

FTG (IPS)	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
2½	2½	1.031	1	85135	9
3	3	1.300	1	85145	9
4	4	1.887	1	85155	9

Flanges



Viega MegaPress flange
Smart Connect technology
 - 304 stainless steel
 - Press connection
Components
 FKM sealing element
Model 4159

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
½	4	2¾	1.051	1	95440	14
¾	4	2¾	1.488	1	95445	14
1	4	3⅙	2.133	1	95450	14
1¼	4	3⅞	2.658	1	95870	14
1½	4	3½	3.650	1	95455	14
2	4	4¾	5.030	1	95460	14

BP = bolt pattern
 BPd = bolt pattern diameter



Viega MegaPress flange
Smart Connect technology
 - 304 stainless steel
 - Press connection
Components
 FKM sealing element
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator
Model 4159XL

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
2½	4	5½	8.276	1	95720	14
3	4	6	9.881	1	95725	14
4	8	7½	13.630	1	95730	14

BP = bolt pattern
 BPd = bolt pattern diameter

Caps



Viega MegaPress cap
Smart Connect technology
 - 304 stainless steel
 - Press connection
Components
 FKM sealing element
Model 4156

P	Wt [lb]	Quantity	Part No	DG
½	0.172	10	95390	14
¾	0.223	10	95395	14
1	0.387	5	95400	14
1¼	0.599	1	95825	14
1½	0.701	1	95405	14
2	0.939	1	95410	14



Viega MegaPress cap
Smart Connect technology
 - 304 stainless steel
 - Press connection
Components
 FKM sealing element
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator
Model 4156.1XL

P	Wt [lb]	Quantity	Part No	DG
2½	1.247	1	95705	14
3	1.975	1	95710	14
4	2.817	1	95715	14

Unions



Viega MegaPress union
Smart Connect technology
 - 304 stainless steel
 - Press connection
Components
 FKM flat gasket, FKM sealing elements
Model 4160

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.608	5	95415	14
¾	¾	1.020	5	95420	14
1	1	1.333	1	95425	14
1¼	1¼	2.409	1	95875	14
1½	1½	2.494	1	95430	14
2	2	4.047	1	95435	14

Couplings



Viega MegaPress coupling
With stop
Smart Connect technology
 - 304 stainless steel
 - Press connection
Components
 FKM sealing elements
Model 4115

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.227	10	95285	14
3/4	3/4	0.289	10	95290	14
1	1	0.505	5	95295	14
1 1/4	1 1/4	0.849	1	95800	14
1 1/2	1 1/2	1.069	1	95300	14
2	2	1.252	1	95305	14



Viega MegaPress coupling
With stop
Smart Connect technology
 - 304 stainless steel
 - Press connection
Components
 FKM sealing element
Note
 Must be installed with MegaPress XL rings
 and PressBooster/Z3 actuator
Model 4115XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.686	1	95645	14
3	3	2.438	1	95650	14
4	4	4.174	1	95655	14



Viega MegaPress coupling
No stop
Smart Connect technology
 - 304 stainless steel
 - Press connection
Components
 FKM sealing elements
Model 4115.5

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.229	10	95310	14
3/4	3/4	0.287	10	95315	14
1	1	0.500	5	95320	14
1 1/4	1 1/4	0.849	1	95805	14
1 1/2	1 1/2	0.985	1	95325	14
2	2	1.225	1	95330	14



Viega MegaPress coupling
No stop
Smart Connect technology
 - 304 stainless steel
 - Press connection
Components
 FKM sealing element
Note
 Must be installed with MegaPress XL rings
 and PressBooster/Z3 actuator
Model 4115.5XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	1.677	1	95660	14
3	3	2.446	1	95665	14
4	4	4.141	1	95670	14

Reducers



Viega MegaPress reducer
Smart Connect technology
 - 304 stainless steel
 - Street, press connection
Components
 FKM sealing element
Model 4115.1

FTG (IPS)	P	Wt [lb]	Quantity	Part No	DG
3/4	1/2	0.242	5	95355	14
1	1/2	0.347	5	95360	14
1	3/4	0.366	5	95365	14
1 1/4	1	0.685	1	95810	14
1 1/2	3/4	0.633	1	95370	14
1 1/2	1	0.723	1	95375	14
1 1/2	1 1/4	0.926	1	95815	14
2	1	0.932	1	95380	14
2	1 1/2	1.104	1	95385	14



Viega MegaPress reducer
Smart Connect technology
 - 304 stainless steel
 - Street, press connection
Components
 FKM sealing element
Note
 Must be installed with MegaPress XL rings
 and PressBooster/Z3 actuator
Model 4115.1XL

FTG (IPS)	P	Wt [lb]	Quantity	Part No	DG
2 1/2	2	1.408	1	95675	14
3	2	1.845	1	95680	14
3	2 1/2	1.962	1	95685	14
4	2	2.905	1	95690	14
4	2 1/2	3.031	1	95695	14
4	3	3.306	1	95700	14



**Viega MegaPress reducer
Smart Connect technology**

- 304 stainless steel
- Press connection

Components

- FKM sealing elements

Model 4115.2

P1	P2	Wt [lb]	Quantity	Part No	DG
¾	½	0.320	5	95335	14
1	¾	0.480	5	95340	14
1¼	1	0.787	1	95820	14
1½	1	0.849	1	95345	14
2	1½	1.265	1	95350	14

Valves



**Viega MegaPress 3-piece ball valve
Smart Connect technology**

- 316 stainless steel valve/304 stainless steel press ends
- Press connection

Components

- FKM sealing elements

Model 4175.8

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	2.711	1	86500	14
¾	¾	3.557	1	86505	14
1	1	3.857	1	86510	14
1¼	1¼	7.159	1	86515	14
1½	1½	9.698	1	86520	14
2	2	10.019	1	86525	14

New

Tools



**Ridgid RP 340 press tool kit
MegaPress
Standard**

- For Viega PureFlow Press connections ½" to 2", Viega ProPress connections ½" to 4", Viega MegaPress connections ½" to 4"

Components

- Ridgid 340 tool, MegaPress jaw sizes ½" to 1", battery, battery charger, branded soft-sided case

Model 2880.7

for d	Wt [lb]	Quantity	Part No	DG
½, ¾, 1	28.992	1	56012	16



V2 Actuator press jaw set

- For Ridgid standard tools, Viega MegaPress connections ½" to 2"

Components

- V2 actuator, MegaPress jaw sizes ½" to 1", MegaPress rings sizes 1 ¼" to 2", branded soft-sided case

Model 2880.71

for d	Wt [lb]	Quantity	Part No	DG
½-2	48.986	1	56013	16



**Ridgid RP 340 press tool
Standard**

- For Viega PureFlow Press connections ½" to 2", Viega ProPress connections ½" to 4", Viega MegaPress connections ½" to 4"

Components

- Ridgid 340 tool, battery, battery charger, hard case

Model 2980.71

for d	Wt [lb]	Quantity	Part No	DG
Jaws not included	22.854	1	56024	16



Viega MegaPress XL PressBooster

- For Viega MegaPress connections 2½", 3", 4"

Components

- XL PressBooster, 2½" press ring, shoulder strap, hard case

Note

- Capable of pressing 3" and 4" connections with the purchase of additional press rings

Model 4896.2XL

for d	Wt [lb]	Quantity	Part No	DG
2½-4	37.027	1	26200	16



**Viega MegaPress press ring set
3" and 4"**

- For use with MegaPress XL PressBooster and Viega MegaPress Z3 Actuator

Components

3" and 4" MegaPress rings, hard case
Model 4896.5XL

for d	Wt [lb]	Quantity	Part No	DG
3-4	21.599	1	26201	16

Accessories



Flange bolt set

- For adapter flange
- Galvanized carbon steel

Components

Bolt, nut, washer

Model 2959.7

L [in]	W [in]	Bolts	Flange	Wt [lb]	Quantity	Part No	DG
2½	½	4	½, ¾, 1, 1¼, 1½	0.871	1	19748 ¹	8
2¾	⅝	4	2, 2½, 3	1.572	1	19758 ²	8
2¾	⅝	8	4	3.141	1	19763 ³	8

¹ Suitable for Viega MegaPress flange Part No 25760, 25765, 25770, 25775, 25780, 90440, 90445, 90450, 90455, 95440, 95445, 95450, 95455, Viega MegaPressG flange Part No 25761, 25766, 25771, 25776, 25781, Viega ProPress adapter flange Part No 81035, 81040, 81045, 81050, 81055, 86082, 86087, 86092, 86097, 86102, Viega ProPress adapter flange, 2 - pc Part No 79680, 79685, 79690

² Suitable for Viega MegaPress flange Part No 25785, 90460, 95460, Viega MegaPressG flange Part No 25786, Viega ProPress adapter flange Part No 81060, 81065, 81070, 86067, 86072, 86107, Viega ProPress adapter flange, 2 - pc Part No 20853, 20858, 79695

³ Suitable for Viega ProPress adapter flange Part No 81075, 86077, Viega ProPress adapter flange, 2 - pc Part No 20863



Viega MegaPress valve repair kit

- Not suitable for Viega ProPress 3-piece ball valves

- Use with Viega MegaPress 3-piece ball valve Model 4175.8, 4875.8, 5175.8, 5975.8

- PTFE

Components

PTFE stem seals, PTFE ball seats

Model 4875.91

d	Wt [lb]	Quantity	Part No	DG
½		1	86560	14
¾		1	86565	14
1		1	86570	14
1¼		1	86575	14
1½, 2		1	86580	14

New

Replacement handle

- Use with Viega MegaPress 3-piece ball valve Model 4175.8, Viega ProPress 3-piece ball valve Model 4370.8, Viega MegaPress 3-piece ball valve Model 4875.8, 5175.8, 5975.8

- 316 stainless steel

Model 4875.80



New

Valve Size (CTS)	Valve Size (IPS)	Wt [lb]	Quantity	Part No	DG
¾	½		1	86625	14
1	¾		1	86600	14
1¼	1		1	86605	14
1½, 2	1¼, 1½, 2		1	86630	14

MegaPress 316



MegaPress 316

MegaPress press fittings in 316 stainless steel are the industry's first press fittings for Schedule 5 to 40 piping systems. Save labor cost and system downtime with press fittings in a wide variety of configurations, available in sizes ½" to 4".

Viega MegaPress 316 with an EPDM sealing element is suitable for use with chilled water, compressed air, potable water, marine applications and more. Not for use with gas applications.

FEATURES AND BENEFITS

- Engineered with a 420 stainless steel grip ring plus a 304 stainless steel separator ring for sizes ½" to 2" and a PBT separator ring for sizes 2½" to 4"
- 316 stainless carries an NSF-61 potable water rating
- Wide range of fitting configurations
- Eliminates threading and welding
- No fire watches, hot work permits or gas freeing
- Makes secure press connections from ½" to 4" in seconds
- Compatible with existing press tools
- Backed by limited written warranty
- Can be used on higher schedule pipe but limited to maximum pressure listed

CODES AND STANDARDS

- ASME B31: Code for Pressure Piping
- ASME B31.1: Power Piping
- ASME B31.3: Process Piping
- ASME B31.9: Building Services Piping
- ASTM A312: Standard Specification for Seamless, Welded and Heavily Cold Worked Austenitic Stainless Steel Pipes
- ASTM F3226: Standard Specification for Metallic Press-Connect Fittings for Piping and Tubing Systems
- IACS UR P2: Rules for piping design, construction and testing
- IAPMO: California Mechanical Code (CMC)
- IAPMO: California Plumbing Code (CPC)
- IAPMO: National Standard Plumbing Code (NSPC)
- IAPMO: Uniform Mechanical Code (UMC)
- IAPMO: Uniform Plumbing Code (UPC)
- ICC: International Mechanical Code (IMC)
- ICC: International Plumbing Code (IPC)
- ICC: International Residential Code (IRC)
- National Building Code of Canada (NBCC)
- National Plumbing Code of Canada (NPCC)
- NFPA 13: Standard for the Installation of Sprinkler Systems
- NFPA 13D: Standard for the Installation of Sprinkler Systems in One- and Two-Family Dwellings and Manufactured Homes
- NFPA 13R: Standard for the Installation of Sprinkler Systems in Low-Rise Residential Occupancies

LISTINGS AND CERTIFICATIONS

- ABS: American Bureau of Shipping Type Approval
- BV: Bureau Veritas Type Approval
- Canadian Registration Number (CRN): 14541.5 A/B/C
- DNV GL: Det Norske Veritas Germanischer Lloyd Type Approval
- FM Class 1920: Pipe Couplings and Fittings for aboveground Fire Protection Systems
- IAPMO PS-117: Press and Nail Connections
- ICC-ES LC1002: Press-Connection Fittings for Potable Water Tube and Radiant Heating Systems

- LR: Lloyd's Register Type Approval
- NSF/ANSI 61: Drinking Water System Components – Health Effects
- NSF/ANSI 372: Drinking Water System Components – Lead Content
- RINA: Registro Italiano Navale
- UL /ANSI 213: Standard for Rubber Gasketed Fittings for Fire-Protection Service
- ULC/ANSI ORD-C213: Canadian Standard for Rubber Gasketed Fittings for Fire-Protection Service
- Unites States Coast Guard Acceptance Letter 2019-3660

NOTE

A green dot on a Viega MegaPress 316 fitting indicates Smart Connect technology with an EPDM sealing element.

Index

Elbows	118
Tees	119
Adapters	120
Flanges	120
Caps	121
Unions	121
Couplings	121
Reducers	122
Valves	122
Tools	123
Accessories	124

Elbows



Viega MegaPress 90° elbow
Smart Connect technology
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing elements
Model 5116

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.315	10	90005	14
3/4	3/4	0.422	10	90010	14
1	1	0.785	5	90015	14
1 1/4	1 1/4	1.247	1	90835	14
1 1/2	1 1/2	1.527	1	90020	14
2	2	2.081	1	90025	14



Viega MegaPress 90° elbow
Smart Connect technology
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing element
Note
 Must be installed with MegaPress XL rings
 and PressBooster/Z3 actuator
Model 5116XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	3.163	1	90500	14
3	3	5.263	1	90505	14
4	4	7.807	1	90510	14



Viega MegaPress 90° street elbow
Smart Connect technology
 - 316 stainless steel
 - Press connection, street
Components
 EPDM sealing element
Model 5116.1

P1	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.313	10	90030	14
3/4	3/4	0.413	10	90035	14
1	1	0.800	5	90040	14
1 1/4	1 1/4	1.225	1	90895	14
1 1/2	1 1/2	1.510	1	90045	14
2	2	2.122	1	90050	14



Viega MegaPress 90° street elbow
Smart Connect technology
 - 316 stainless steel
 - Press connection, street
Components
 EPDM sealing element
Note
 Must be installed with MegaPress XL rings
 and PressBooster/Z3 actuator
Model 5116.1XL

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	3.253	1	90515	14
3	3	4.459	1	90520	14
4	4	7.469	1	90525	14



Viega MegaPress 45° elbow
Smart Connect technology
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing elements
Model 5126

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.266	10	90055	14
3/4	3/4	0.339	10	90060	14
1	1	0.639	5	90065	14
1 1/4	1 1/4	1.042	1	90840	14
1 1/2	1 1/2	1.228	1	90070	14
2	2	1.622	1	90075	14



Viega MegaPress 45° elbow
Smart Connect technology
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing elements
Model 5126XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	2.900	1	90530	14
3	3	3.542	1	90535	14
4	4	5.916	42	90540	14



Viega MegaPress 45° street elbow
Smart Connect technology

- 316 stainless steel
- Press connection, street

Components

EPDM sealing element

Model 5126.1

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
½	½	0.271	10	90080	14
¾	¾	0.353	10	90085	14
1	1	0.648	5	90090	14
1¼	1¼	1.007	1	90900	14
1½	1½	1.232	1	90095	14
2	2	1.671	1	90100	14



Viega MegaPress 45° street elbow
Smart Connect technology

- 316 stainless steel
- Press connection, street

Components

EPDM sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 5126.1XL

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
2½	2½	2.290	1	90545	14
3	3	3.284	1	90550	14
4	4	5.455	1	90555	14

Tees



Viega MegaPress tee
Smart Connect technology

- 316 stainless steel
- Press connection

Components

EPDM sealing elements

Model 5118

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
½	½	½	0.432	5	90105	14
¾	¾	¾	0.534	5	90130	14
¾	¾	¾	0.569	5	90110	14
1	1	½	0.866	5	90135	14
1	1	¾	0.891	5	90140	14
1	1	1	0.996	5	90115	14
1¼	1¼	½	1.311	1	90905	14
1¼	1¼	¾	1.342	1	90910	14
1¼	1¼	1	1.441	1	90915	14
1¼	1¼	1¼	1.600	1	90845	14
1½	1½	½	1.549	1	90145	14
1½	1½	¾	1.536	1	90150	14
1½	1½	1	1.655	1	90155	14
1½	1½	1½	1.887	1	90120	14
2	2	½	2.074	1	90160	14
2	2	¾	2.100	1	90165	14
2	2	1	2.191	1	90170	14
2	2	1½	2.407	1	90175	14
2	2	2	2.515	1	90125	14



Viega MegaPress tee
Smart Connect technology

- 316 stainless steel
- Press connection

Components

EPDM sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 5118XL

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
2½	2½	1½	3.035	1	90575	14
2½	2½	2	3.163	1	90580	14
2½	2½	2½	3.762	1	90560	14
3	3	1½	3.672	1	90590	14
3	3	2	3.963	1	90585	14
3	3	2½	4.312	1	90595	14
3	3	3	4.820	1	90565	14
4	4	1½	5.614	1	90600	14
4	4	2	5.979	1	90605	14
4	4	2½	6.387	1	90610	14
4	4	3	6.921	1	90615	14
4	4	4	8.221	1	90570	14



Viega MegaPress tee
Smart Connect technology

- 316 stainless steel
- Press connection, female pipe thread

Components

EPDM sealing elements

Model 5117.2

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
¾	¾	½	0.525	5	90180	14
¾	¾	¾	0.551	5	90185	14
1	1	½	0.844	5	90190	14
1	1	¾	0.879	5	90195	14
1½	1½	½	1.519	1	90200	14
1½	1½	¾	1.574	1	90205	14
1½	1½	1	1.719	1	90210	14
2	2	½	2.072	1	90215	14
2	2	¾	2.081	1	90220	14
2	2	1	2.222	1	90225	14



Viega MegaPress tee
Smart Connect technology
 - 316 stainless steel
 - Press connection, female pipe thread

Components

EPDM sealing element

Note

Must be installed with MegaPress XL rings
 and PressBooster/Z3 actuator

Model 5117.2XL

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
2½	2½	¾	2.477	1	90620	14
3	3	¾	3.066	1	90625	14
4	4	¾	4.595	1	90630	14

Adapters



Viega MegaPress adapter
Smart Connect technology
 - 316 stainless steel
 - Press connection, male pipe thread

Components

EPDM sealing element

Model 5111

P	MPT	Wt [lb]	Quantity	Part No	DG
½	½	0.207	10	90230	14
¾	½	0.270	10	90235	14
¾	¾	0.282	10	90240	14
1	1	0.465	5	90245	14
1¼	1¼	0.807	1	90880	14
1½	1½	0.983	1	90250	14
2	2	1.320	1	90255	14



Viega MegaPress adapter
Smart Connect technology
 - 316 stainless steel
 - Press connection, male pipe thread

Components

EPDM sealing element

Note

Must be installed with MegaPress XL rings
 and PressBooster/Z3 actuator

Model 5111XL

P	MPT	Wt [lb]	Quantity	Part No	DG
2½	2½	1.686	1	90635	14
3	3	2.341	1	90640	14
4	4	4.170	1	90735	14



Viega MegaPress adapter
Smart Connect technology
 - 316 stainless steel
 - Press connection, female pipe thread

Components

EPDM sealing element

Model 5112

P	FPT	Wt [lb]	Quantity	Part No	DG
½	½	0.229	10	90260	14
¾	¾	0.291	10	90265	14
1	1	0.538	5	90270	14
1¼	1¼	0.688	1	90885	14
1½	1½	0.893	1	90275	14
2	2	1.261	1	90280	14



Viega MegaPress adapter
Smart Connect technology
 - 316 stainless steel
 - Press connections, female pipe thread

Components

EPDM sealing element

Note

Must be installed with MegaPress XL rings
 and PressBooster/Z3 actuator

Model 5112XL

P	FPT	Wt [lb]	Quantity	Part No	DG
2½	2½	1.829	1	90740	14
3	3	2.356	1	90745	14
4	4	3.478	1	90750	14

Flanges



Viega MegaPress flange
Smart Connect technology
 - 316 stainless steel
 - Press connection

Components

EPDM sealing element

Model 5159

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
½	4	2¾	1.326	1	90440	14
¾	4	2¾	1.512	1	90445	14
1	4	3⅞	2.089	1	90450	14
1¼	4	3⅞	2.953	1	90920	14
1½	4	3½	3.725	1	90455	14
2	4	4¾	5.049	1	90460	14

BP = bolt pattern
 BPd = bolt pattern diameter



Viega MegaPress flange
Smart Connect technology

- 316 stainless steel
- Press connection

Components

EPDM sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 5159XL

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
2½	4	5½	8.342	1	90720	14
3	4	6	9.709	1	90725	14
4	8	7½	13.881	1	90730	14

BP = bolt pattern
BPd = bolt pattern diameter

Caps



Viega MegaPress cap
Smart Connect technology

- 316 stainless steel
- Press connection

Components

EPDM sealing element

Model 5156

P	Wt [lb]	Quantity	Part No	DG
½	0.172	10	90390	14
¾	0.218	10	90395	14
1	0.379	5	90400	14
1½	0.703	1	90405	14
1¼	0.604	1	90875	14
2	0.926	1	90410	14



Viega MegaPress cap
Smart Connect technology

- 316 stainless steel
- Press connection

Components

EPDM sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 5156.1XL

P	Wt [lb]	Quantity	Part No	DG
2½	1.466	1	90705	14
3	1.695	1	90710	14
4	2.790	1	90715	14

Unions



Viega MegaPress union
Smart Connect technology

- 316 stainless steel
- Press connection

Components

EPDM flat gasket, EPDM sealing elements

Model 5160

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.624	5	90415	14
¾	¾	1.036	5	90420	14
1	1	1.342	1	90425	14
1¼	1¼	2.420	1	90925	14
1½	1½	2.468	1	90430	14
2	2	3.956	1	90435	14

Couplings



Viega MegaPress coupling
With stop
Smart Connect technology

- 316 stainless steel
- Press connection

Components

EPDM sealing elements

Model 5115

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.227	10	90285	14
¾	¾	0.290	10	90290	14
1	1	0.505	5	90295	14
1¼	1¼	0.849	1	90850	14
1½	1½	1.018	1	90300	14
2	2	1.267	1	90305	14



Viega MegaPress coupling
With stop
Smart Connect technology

- 316 stainless steel
- Press connection

Components

EPDM sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 5115XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	1.688	1	90645	14
3	3	2.645	1	90650	14
4	4	4.130	1	90655	14



Viega MegaPress coupling
No stop
Smart Connect technology
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing elements
Model 5115.5

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.224	10	90310	14
¾	¾	0.291	10	90315	14
1	1	0.502	5	90320	14
1¼	1¼	0.846	1	90855	14
1½	1½	1.001	1	90325	14
2	2	1.179	1	90330	14



Viega MegaPress coupling
No stop
Smart Connect technology
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing element
Note
 Must be installed with MegaPress XL rings
 and PressBooster/Z3 actuator
Model 5115.5XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	1.995	1	90660	14
3	3	2.634	1	90665	14
4	4	4.135	1	90670	14

Reducers



Viega MegaPress reducer
Smart Connect technology
 - 316 stainless steel
 - Street, press connection
Components
 EPDM sealing element
Model 5115.1

FTG (IPS)	P	Wt [lb]	Quantity	Part No	DG
¾	½	0.238	5	90355	14
1	½	0.339	5	90360	14
1	¾	0.368	5	90365	14
1¼	1	0.694	1	90860	14
1½	¾	0.644	1	90370	14
1½	1	0.703	1	90375	14
1½	1¼	0.926	1	90865	14
2	1	0.915	1	90380	14
2	1½	1.126	1	90385	14



Viega MegaPress reducer
Smart Connect technology
 - 316 stainless steel
 - Street, press connection
Components
 EPDM sealing element
Note
 Must be installed with MegaPress XL rings
 and PressBooster/Z3 actuator
Model 5115.1XL

FTG (IPS)	P	Wt [lb]	Quantity	Part No	DG
2½	2	1.446	1	90675	14
3	2	1.843	1	90680	14
3	2½	1.962	1	90685	14
4	2	2.911	1	90690	14
4	2½	3.004	1	90695	14
4	3	3.280	1	90700	14



Viega MegaPress reducer
Smart Connect technology
 - 316 stainless steel
 - Press connection
Components
 EPDM sealing elements
Model 5115.2

P1	P2	Wt [lb]	Quantity	Part No	DG
¾	½	0.306	5	90335	14
1	¾	0.478	5	90340	14
1¼	1	0.789	1	90870	14
1½	1	0.855	1	90345	14
2	1½	1.281	1	90350	14

Valves



Viega MegaPress 3-piece ball valve
Smart Connect technology
 - 316 stainless steel
 - Press connections
Components
 EPDM sealing elements
Model 5175.8

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	1.717	1	86530	14
¾	¾	2.336	1	86535	14
1	1	3.714	1	86540	14
1¼	1¼	7.172	1	86545	14
1½	1½	8.265	1	86550	14
2	2	8.772	1	86555	14

New

Tools



**Ridgid RP 340 press tool kit
MegaPress
Standard**
- For Viega PureFlow Press connections 1/2" to 2", Viega ProPress connections 1/2" to 4", Viega MegaPress connections 1/2" to 4"
Components
Ridgid 340 tool, MegaPress jaw sizes 1/2" to 1", battery, battery charger, branded soft-sided case
Model 2880.7

for d	Wt [lb]	Quantity	Part No	DG
1/2, 3/4, 1	28.992	1	56012	16



V2 Actuator press jaw set
- For Ridgid standard tools, Viega MegaPress connections 1/2" to 2"
Components
V2 actuator, MegaPress jaw sizes 1/2" to 1", MegaPress rings sizes 1 1/4" to 2", branded soft-sided case
Model 2880.71

for d	Wt [lb]	Quantity	Part No	DG
1/2-2	48.986	1	56013	16



**Ridgid RP 340 press tool
Standard**
- For Viega PureFlow Press connections 1/2" to 2", Viega ProPress connections 1/2" to 4", Viega MegaPress connections 1/2" to 4"
Components
Ridgid 340 tool, battery, battery charger, hard case
Model 2980.71

for d	Wt [lb]	Quantity	Part No	DG
Jaws not included	22.854	1	56024	16



Viega MegaPress XL PressBooster
- For Viega MegaPress connections 2 1/2", 3", 4"
Components
XL PressBooster, 2 1/2" press ring, shoulder strap, hard case
Note
Capable of pressing 3" and 4" connections with the purchase of additional press rings
Model 4896.2XL

for d	Wt [lb]	Quantity	Part No	DG
2 1/2-4	37.027	1	26200	16



**Viega MegaPress press ring set
3" and 4"**
- For use with MegaPress XL PressBooster and Viega MegaPress Z3 Actuator
Components
3" and 4" MegaPress rings, hard case
Model 4896.5XL

for d	Wt [lb]	Quantity	Part No	DG
3-4	21.599	1	26201	16

Accessories



Flange bolt set
 - For adapter flange
 - Galvanized carbon steel
Components
 Bolt, nut, washer
Model 2959.7

L [in]	W [in]	Bolts	Flange	Wt [lb]	Quantity	Part No	DG
2½	½	4	½, ¾, 1, 1¼, 1½	0.871	1	19748 ¹	8
2¾	⅝	4	2, 2½, 3	1.572	1	19758 ²	8
2¾	⅝	8	4	3.141	1	19763 ³	8

¹) Suitable for Viega MegaPress flange Part No 25760, 25765, 25770, 25775, 25780, 90440, 90445, 90450, 90455, 95440, 95445, 95450, 95455, Viega MegaPressG flange Part No 25761, 25766, 25771, 25776, 25781, Viega ProPress adapter flange Part No 81035, 81040, 81045, 81050, 81055, 86082, 86087, 86092, 86097, 86102, Viega ProPress adapter flange, 2 - pc Part No 79680, 79685, 79690
²) Suitable for Viega MegaPress flange Part No 25785, 90460, 95460, Viega MegaPressG flange Part No 25786, Viega ProPress adapter flange Part No 81060, 81065, 81070, 86067, 86072, 86107, Viega ProPress adapter flange, 2 - pc Part No 20853, 20858, 79695
³) Suitable for Viega ProPress adapter flange Part No 81075, 86077, Viega ProPress adapter flange, 2 - pc Part No 20863



New

Viega MegaPress valve repair kit
 - Not suitable for Viega ProPress 3-piece ball valves
 - Use with Viega MegaPress 3-piece ball valve Model 4175.8, 4875.8, 5175.8, 5975.8
 - PTFE
Components
 PTFE stem seals, PTFE ball seats
Model 4875.91

d	Wt [lb]	Quantity	Part No	DG
½		1	86560	14
¾		1	86565	14
1		1	86570	14
1¼		1	86575	14
1½, 2		1	86580	14



New

Replacement handle
 - Use with Viega MegaPress 3-piece ball valve Model 4175.8, Viega ProPress 3-piece ball valve Model 4370.8, Viega MegaPress 3-piece ball valve Model 4875.8, 5175.8, 5975.8
 - 316 stainless steel
Model 4875.80

Valve Size (CTS)	Valve Size (IPS)	Wt [lb]	Quantity	Part No	DG
¾	½		1	86625	14
1	¾		1	86600	14
1¼	1		1	86605	14
1½, 2	1¼, 1½, 2		1	86630	14

MegaPress 316 FKM



MegaPress 316 FKM

Viega MegaPress 316 FKM fittings are the industry's first stainless fittings for Schedule 5 to 40 piping systems. Save on labor cost and system downtime with press fittings in a wide variety of configurations, available in sizes ½" to 4". Viega MegaPress 316 with an FKM sealing element is suitable for use with hydronic applications, compressed air, industrial gases, marine applications and more.

- ULC/ANSI ORD-C213: Canadian Standard for Rubber Gasketed Fittings for Fire-Protection Service
- United States Coast Guard Acceptance Letter 2019-3660

NOTE

A white dot on a Viega MegaPress 316 fitting indicates Smart Connect technology with an FKM sealing element.

FEATURES AND BENEFITS

- Engineered with a 420 stainless steel grip ring plus a 304 stainless steel separator ring for sizes ½" to 2" and a PBT separator ring for sizes 2½" to 4"
- Wide range of fitting configurations
- Eliminates threading and welding
- No fire watches, hot work permits or gas freeing
- Makes secure press connections from ½" to 4" in seconds
- Compatible with existing press tools
- Backed by limited written warranty
- Can be used on higher schedule pipe, but limited to maximum pressure listed

CODES AND STANDARDS

- ASME B31: Code for Pressure Piping
- ASME B31.1: Power Piping
- ASME B31.3: Process Piping
- ASME B31.9: Building Services Piping
- ASTM A312: Standard Specification for Seamless, Welded and Heavily Cold Worked Austenitic Stainless Steel Pipes
- ASTM F3226: Standard Specification for Metallic Press-Connect Fittings for Piping and Tubing Systems
- IACS UR P2: Rules for piping design, construction and testing
- IAPMO: California Mechanical Code (CMC)
- IAPMO: California Plumbing Code (CPC)
- IAPMO: Uniform Mechanical Code (UMC)
- IAPMO: Uniform Plumbing Code (UPC)
- ICC: International Mechanical Code (IMC)
- ICC: International Plumbing Code (IPC)
- ICC: International Residential Code (IRC)
- National Building Code of Canada (NBCC)
- NFPA 13: Standard for the Installation of Sprinkler Systems
- NFPA 13D: Standard for the Installation of Sprinkler Systems in One- and Two-Family Dwellings and Manufactured Homes
- NFPA 13R: Standard for the Installation of Sprinkler Systems in Low-Rise Residential Occupancies

LISTINGS AND CERTIFICATIONS

- ABS: American Bureau of Shipping Type Approval
- BV: Bureau Veritas Type Approval
- Canadian Registration Number (CRN): 114541.5 A/B/C
- DNV GL: Det Norske Veritas Germanischer Lloyd Type Approval
- FM Class 1920: Pipe Couplings and Fittings for aboveground Fire Protection Systems
- IAPMO PS-117: Press and Nail Connections
- ICC-ES LC1002: Press-Connection Fittings for Potable Water Tube and Radiant Heating Systems
- LR: Lloyd's Register Type Approval
- RINA: Registro Italiano Navale
- UL /ANSI 213: Standard for Rubber Gasketed Fittings for Fire-Protection Service

Index

Elbows	128
Tees	129
Adapters	130
Flanges	131
Caps	131
Unions	132
Couplings	132
Reducers	133
Tools	133

Elbows



New

ViEGA MegaPress 90° elbow
Smart Connect technology

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components

FKM sealing elements

Model 6816

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.326	10	91695	14
3/4	3/4	0.430	10	91700	14
1	1	0.809	5	91705	14
1 1/4	1 1/4	1.263	1	91710	14
1 1/2	1 1/2	1.488	1	91715	14
2	2	2.116	1	91720	14



New

ViEGA MegaPress 90° elbow
Smart Connect technology

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components

FKM sealing elements

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 6816XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	3.438	1	98405	18
3	3	4.833	1	98410	18
4	4	8.036	1	98415	18



New

ViEGA MegaPress 90° street elbow
Smart Connect technology

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection, street

Components

FKM sealing element

Model 6816.1

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.313	10	91725	14
3/4	3/4	0.417	10	91730	14
1	1	0.807	5	91735	14
1 1/4	1 1/4	1.241	1	91740	14
1 1/2	1 1/2	1.466	1	91745	14
2	2	2.122	1	91750	14



New

ViEGA MegaPress 90° street elbow
Smart Connect technology

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection, street

Components

FKM sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 6816.1XL

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	3.407	1	98390	18
3	3	4.479	1	98395	18
4	4	7.593	1	98400	18



New

ViEGA MegaPress 45° elbow
Smart Connect technology

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components

FKM sealing elements

Model 6826

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.271	10	91755	14
3/4	3/4	0.357	10	91760	14
1	1	0.646	5	91765	14
1 1/4	1 1/4	1.047	1	91770	14
1 1/2	1 1/2	1.236	1	91775	14
2	2	1.622	1	91780	14



New

Viega MegaPress 45° elbow
Smart Connect technology
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connection
Components
 FKM sealing elements
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator
Model 6826XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	2.535	1	98510	18
3	3	3.537	1	98515	18
4	4	6.028	1	98520	18



New

Viega MegaPress 45° street elbow
Smart Connect technology
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connection, street
Components
 FKM sealing element
Model 6826.1

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
½	½	0.267	10	91785	14
¾	¾	0.353	10	91790	14
1	1	0.648	5	91795	14
1¼	1¼	1.009	1	91800	14
1½	1½	1.188	1	91805	14
2	2	1.671	1	91810	14



New

Viega MegaPress 45° street elbow
Smart Connect technology
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connection, street
Components
 FKM sealing element
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator
Model 6826.1XL

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
2½	2½	2.468	1	98495	18
3	3	3.262	1	98500	18
4	4	5.525	1	98505	18

Tees



New

Viega MegaPress tee
Smart Connect technology
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connection
Components
 FKM sealing elements
Model 6818

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
½	½	½	0.436	5	91600	14
¾	¾	½	0.544	5	91625	14
¾	¾	¾	0.580	5	91605	14
1	1	½	0.871	5	91630	14
1	1	¾	0.906	5	91635	14
1	1	1	1.014	5	91610	14
1¼	1¼	½	1.311	1	91645	14
1¼	1¼	¾	1.351	1	91650	14
1¼	1¼	1	1.448	1	91655	18
1¼	1¼	1¼	1.602	1	91640	14
1½	1½	½	1.536	1	91660	14
1½	1½	¾	0.893	1	91665	14
1½	1½	1	1.651	1	91670	14
1½	1½	1¼	1.849	1	91910	14
1½	1½	1½	1.882	1	91615	14
2	2	½	2.045	1	91675	14
2	2	¾	2.078	1	91680	14
2	2	1	2.195	1	91685	14
2	2	1¼	2.343	1	91915	14
2	2	1½	2.398	1	91690	14
2	2	2	2.526	1	91620	14



New

Viega MegaPress tee

Smart Connect technology

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components

FKM sealing elements

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 6818XL

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
2½	2½	1½	2.874	1	98450	18
2½	2½	2	3.246	1	98455	18
2½	2½	2½	3.449	1	98435	18
3	3	1½	3.769	1	98465	18
3	3	2	4.088	1	98460	18
3	3	2½	4.450	1	98470	18
3	3	3	4.977	1	98440	18
4	4	1½	5.719	1	98475	18
4	4	2	6.105	1	98480	18
4	4	2½	6.482	1	98485	18
4	4	3	7.037	1	98490	18
4	4	4	8.355	1	98445	18



New

Viega MegaPress tee

Smart Connect technology

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection, female pipe thread

Components

FKM sealing elements

Model 6817.2

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
¾	¾	½	0.536	5	91845	14
¾	¾	¾	0.553	5	91850	14
1	1	½	0.860	5	91855	14
1	1	¾	0.882	5	91860	14
1¼	1¼	½	1.296	1	91865	14
1¼	1¼	¾	1.322	1	91870	14
1¼	1¼	1	1.497	1	91875	14
1½	1½	½	1.528	1	91880	14
1½	1½	¾	1.549	1	91885	14
1½	1½	1	1.706	1	91890	14
2	2	½	2.039	1	91895	14
2	2	¾	2.072	1	91900	14
2	2	1	2.241	1	91905	14



New

Viega MegaPress tee

Smart Connect technology

- 316 stainless steel
- Press connection, female pipe thread

Components

FKM sealing elements

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 6817.2XL

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
2½	2½	¾	2.314	1	98420	18
3	3	¾	3.116	1	98425	18
4	4	¾	5.133	1	98430	18

Adapters



New

Viega MegaPress adapter

Smart Connect technology

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection, male pipe thread

Components

FKM sealing element

Model 6811

P	MPT	Wt [lb]	Quantity	Part No	DG
½	½	0.214	10	91205	14
¾	½	0.273	10	91210	14
¾	¾	0.287	10	91215	14
1	1	0.485	5	91220	14
1¼	1¼	0.802	1	91225	14
1½	1½	0.994	1	91230	14
2	2	1.311	1	91235	14



New

Viega MegaPress adapter

Smart Connect technology

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection, male pipe thread

Components

FKM sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 6811XL

P	MPT	Wt [lb]	Quantity	Part No	DG
2½	2½	1.666	1	98300	18
3	3	2.385	1	98305	18
4	4	4.243	1	98310	18



New

Viega MegaPress adapter
Smart Connect technology
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connection, female pipe thread
Components
 FKM sealing element
Model 6812

P	FPT	Wt [lb]	Quantity	Part No	DG
½	½	0.234	10	91240	14
¾	¾	0.293	10	91245	14
1	1	0.540	5	91250	14
1¼	1¼	0.688	1	91255	14
1½	1½	0.890	1	91260	14
2	2	1.258	1	91265	14



New

Viega MegaPress adapter
Smart Connect technology
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connection, female pipe thread
Components
 FKM sealing element
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator
Model 6812XL

P	FPT	Wt [lb]	Quantity	Part No	DG
2½	2½	1.840	1	98315	18
3	3	2.398	1	98320	18
4	4	3.548	1	98325	18

Flanges



New

Viega MegaPress flange
Smart Connect technology
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connection
Components
 FKM sealing element
Model 6859

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
½	4	2¾	1.340	1	91175	14
¾	4	2¾	1.790	1	91180	14
1	4	3⅛	2.409	1	91185	14
1¼	4	3⅞	2.962	1	91190	14
1½	4	3½	3.696	1	91195	14
2	4	4¾	5.444	1	91200	14

BP = bolt pattern
 BPd = bolt pattern diameter



New

Viega MegaPress flange
Smart Connect technology
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connection
Components
 FKM sealing element
Note
 Must be installed with MegaPress XL rings and PressBooster/Z3 actuator
Model 6859XL

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
2½	4	5½	8.003	1	98525	18
3	4	6	10.383	1	98530	18
4	8	7½	14.044	1	98535	18

BP = bolt pattern
 BPd = bolt pattern diameter

Caps



New

Viega MegaPress cap
Smart Connect technology
 - For use with Sch. 5 to Sch. 40 stainless steel pipe
 - 316 stainless steel
 - Press connection
Components
 FKM sealing element
Model 6856

P	Wt [lb]	Quantity	Part No	DG
½	0.175	10	91815	14
¾	0.227	10	91820	14
1	0.386	5	91825	14
1¼	0.606	1	91830	14
1½	0.719	1	91835	14
2	0.921	1	91840	14



New

Viega MegaPress cap

Smart Connect technology

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components

FKM sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 6856.1XL

P	Wt [lb]	Quantity	Part No	DG
2½	1.206	1	98540	18
3	1.790	1	98545	18
4	2.852	1	98550	18

Unions



New

Viega MegaPress union

Smart Connect technology

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components

FKM flat gasket, FKM sealing elements

Model 6860

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.636	5	91925	14
¾	¾	1.045	5	91930	14
1	1	1.358	1	91935	14
1¼	1¼	2.402	1	91940	14
1½	1½	2.518	1	91945	14
2	2	4.357	1	91950	14

Couplings



New

Viega MegaPress coupling

With stop

Smart Connect technology

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components

FKM sealing elements

Model 6815

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.234	10	91100	14
¾	¾	0.302	10	91105	14
1	1	0.507	5	91110	14
1¼	1¼	0.844	1	91115	14
1½	1½	1.014	1	91120	14
2	2	1.276	1	91125	14



New

Viega MegaPress coupling

With stop

Smart Connect technology

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components

FKM sealing elements

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 6815XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	1.757	1	98375	18
3	3	2.502	1	98380	18
4	4	4.238	1	98385	18



New

Viega MegaPress coupling

No stop

Smart Connect technology

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components

FKM sealing elements

Model 6815.5

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.225	10	91290	14
¾	¾	0.298	10	91295	14
1	1	0.505	5	91300	14
1¼	1¼	0.852	1	91305	14
1½	1½	1.003	1	91310	14
2	2	1.256	1	91315	14



New

Viega MegaPress coupling
No stop

Smart Connect technology

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components

FKM sealing elements

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 6815.5XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	1.741	1	98360	18
3	3	2.457	1	98365	18
4	4	3.705	1	98370	18

Reducers



New

Viega MegaPress reducer
Smart Connect technology

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Street, press connection

Components

FKM sealing element

Model 6815.1

FTG (IPS)	P	Wt [lb]	Quantity	Part No	DG
¾	½	0.245	5	91130	14
1	½	0.346	5	91135	14
1	¾	0.371	5	91140	14
1¼	¾	0.601	1	91320	14
1¼	1	0.685	1	91145	14
1½	¾	0.657	1	91155	14
1½	1	0.730	1	91160	14
1½	1¼	0.928	1	91150	14
2	1	0.939	1	91165	14
2	1¼	1.031	1	91325	14
2	1½	1.119	1	91170	14



New

Viega MegaPress reducer
Smart Connect technology

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- Street, press connection

Components

FKM sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 6815.1XL

FTG (IPS)	P	Wt [lb]	Quantity	Part No	DG
2½	2	1.433	1	98330	18
3	2	1.891	1	98335	18
3	2½	2.048	1	98340	18
4	2	2.964	1	98345	18
4	2½	3.086	1	98350	18
4	3	3.381	1	98355	18



New

Viega MegaPress reducer
Smart Connect technology

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connection

Components

FKM sealing elements

Model 6815.2

P1	P2	Wt [lb]	Quantity	Part No	DG
¾	½	0.322	5	91270	14
1	¾	0.485	5	91275	14
1¼	1	0.791	1	91280	14
1½	1¼	1.038	1	91920	14
2	1½	1.300	1	91285	14

Tools



Ridgid RP 340 press tool kit
MegaPress Standard

- For Viega PureFlow Press connections ½" to 2", Viega ProPress connections ½" to 4", Viega MegaPress connections ½" to 4"

Components

Ridgid 340 tool, MegaPress jaw sizes ½" to 1", battery, battery charger, branded soft-sided case

Model 2880.7

for d	Wt [lb]	Quantity	Part No	DG
½, ¾, 1	28.992	1	56012	16



V2 Actuator press jaw set

- For Ridgid standard tools, Viega MegaPress connections ½" to 2"

Components

V2 actuator, MegaPress jaw sizes ½" to 1", MegaPress rings sizes 1 ¼" to 2", branded soft-sided case

Model 2880.71

for d	Wt [lb]	Quantity	Part No	DG
½-2	48.986	1	56013	16



Ridgid RP 340 press tool Standard

- For Viega PureFlow Press connections ½" to 2", Viega ProPress connections ½" to 4", Viega MegaPress connections ½" to 4"

Components

Ridgid 340 tool, battery, battery charger, hard case

Model 2980.71

for d	Wt [lb]	Quantity	Part No	DG
Jaws not included	22.854	1	56024	16



Viega MegaPress XL PressBooster

- For Viega MegaPress connections 2½", 3", 4"

Components

XL PressBooster, 2½" press ring, shoulder strap, hard case

Note

Capable of pressing 3" and 4" connections with the purchase of additional press rings

Model 4896.2XL

for d	Wt [lb]	Quantity	Part No	DG
2½-4	37.027	1	26200	16



Viega MegaPress press ring set 3" and 4"

- For use with MegaPress XL PressBooster and Viega MegaPress Z3 Actuator

Components

3" and 4" MegaPress rings, hard case

Model 4896.5XL

for d	Wt [lb]	Quantity	Part No	DG
3-4	21.599	1	26201	16

MegaPress CuNi



MegaPress CuNi

Viega offers the Viega MegaPress CuNi 90/10 IPS system for marine and industrial pipe joining applications. The Viega MegaPress CuNi system is approved for installation in a variety of applications from cooling water to fuel to fire sprinkler. It is a 90/10 copper nickel alloy that is specifically designed to stand up to the harsh environments of the sea.

FEATURES AND BENEFITS

- No fire watches, hot work permits or gas freeing
- Makes secure press connections from ½" to 4" in seconds
- Installations are completed with a battery-operated press tool
- Copper nickel alloy (CuNi 90/10) well-suited for marine environments and systems
- Complies with DIN 86019 and with a factory standard governing the accuracy of dimensions and surface quality
- Can be used on Schedule 40 and Class 200 90/10 copper nickel pipe
- Complies with DIN 86019 and UNS C70600 compositionally, as well as ASTM B466 and Mil-T-16420K dimensionally
- Compatible with existing MegaPress jaws and rings
- Backed by limited written warranty
- MegaPress CuNi product stocked in North America and ready to ship

TYPE APPROVALS

- ABS: American Bureau of Shipping Type Approval
- ASME: B31.1 Power Piping
- ASME: B31.3 Process Piping
- ASME: B31.9 Building Services Piping
- ASTM: F3226 Standard Specification for Metallic Press-Connect Fittings for Piping and Tubing Systems
- BV: Bureau Veritas Type Approval
- DNV GL: Det Norske Veritas Germanischer Lloyd Type Approval
- LR: Lloyd's Register Type Approval
- RINA: Registro Italiano Navale
- USCG: U.S. Coast Guard Acceptance Letter

LISTINGS AND CERTIFICATIONS

- CRN: 19839.5 A/B
- United States Coast Guard Acceptance Letter 2019-3660

NOTE

A white dot on a Viega MegaPress CuNi fitting indicates Smart Connect technology with an FKM sealing element.

Index

Elbows	138
Tees	139
Adapters	140
Flanges	140
Unions	141
Couplings	141
Reducers	142
Tools	143

Elbows



**Viega MegaPress 90° elbow
Smart Connect technology**

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection

Components

FKM sealing elements

Model 0516

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.357	10	88000	17
3/4	3/4	0.469	10	88005	17
1	1	0.890	5	88010	17
1 1/4	1 1/4	1.400	1	88015	17
1 1/2	1 1/2	1.653	1	88020	17
2	2	2.341	1	88025	17



**Viega MegaPress 90° elbow
Smart Connect technology**

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection

Components

FKM sealing elements

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 0516XL

New

P1	P2	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	3.707	1	88030	17
3	3	5.338	1	88035	17
4	4	8.734	1	88040	17



**Viega MegaPress 90° street elbow
Smart Connect technology**

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection, street

Components

FKM sealing element

Model 0516.1

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
1/2	1 1/2	0.346	10	88045	17
3/4	3/4	0.463	10	88050	17
1	1	0.901	5	88055	17
1 1/4	1 1/4	1.375	1	88060	17
1 1/2	1 1/2	1.624	1	88065	17
2	2	2.391	1	88070	17



**Viega MegaPress 90° street elbow
Smart Connect technology**

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection, street

Components

FKM sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 0516.1XL

New

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
2 1/2	2 1/2	3.665	1	88075	17
3	3	5.071	1	88080	17
4	4	8.402	1	88085	17



**Viega MegaPress 45° elbow
Smart Connect technology**

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection

Components

FKM sealing elements

Model 0526

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.300	10	88090	17
3/4	3/4	0.390	10	88095	17
1	1	0.716	5	88100	17
1 1/4	1 1/4	1.144	1	88105	17
1 1/2	1 1/2	1.349	1	88110	17
2	2	1.858	1	88115	17



New

**Viega MegaPress 45° elbow
Smart Connect technology**

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection

Components

FKM sealing elements

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 0526XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	2.768	1	88120	17
3	3	3.985	1	88125	17
4	4	6.475	1	88130	17



**Viega MegaPress 45° street elbow
Smart Connect technology**

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection, street

Components

FKM sealing element

Model 0526.1

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
½	½	0.298	10	88135	17
¾	¾	0.381	10	88140	17
1	1	0.738	5	88145	17
1¼	1¼	1.135	1	88150	17
1½	1½	1.289	1	88155	17
2	2	1.867	1	88160	17



New

**Viega MegaPress 45° street elbow
Smart Connect technology**

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection, street

Components

FKM sealing element

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 0526.1XL

P	FTG (IPS)	Wt [lb]	Quantity	Part No	DG
2½	2½	2.673	1	88165	17
3	3	3.701	1	88170	17
4	4	6.143	1	88175	17

Tees



**Viega MegaPress tee
Smart Connect technology**

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection

Components

FKM sealing elements

Model 0518

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
½	½	½	0.489	5	88180	17
¾	¾	¾	0.650	5	88185	17
1	1	½	0.487	5	88225	17
1	1	¾	1.001	5	88230	17
1	1	1	1.115	5	88190	17
1¼	1¼	1¼	1.750	1	88195	17
1½	1½	1½	2.043	1	88200	17
2	2	½	2.281	1	88235	17
2	2	¾	2.316	1	88240	17
2	2	1	2.409	1	88245	17
2	2	2	2.781	1	88205	17



New

**Viega MegaPress tee
Smart Connect technology**

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection

Components

FKM sealing elements

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 0518XL

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
2½	2½	2½	3.709	1	88210	17
3	3	2	4.481	1	88250	17
3	3	2½	4.866	1	88255	17
3	3	3	5.431	1	88215	17
4	4	2	6.592	1	88260	17
4	4	2½	7.007	1	88265	17
4	4	3	7.621	1	88270	17
4	4	4	9.017	1	88220	17



Viega MegaPress tee
Smart Connect technology

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection, female pipe thread

Components

FKM sealing elements

Model 0517.2

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
½	½	½	0.480	5	88275	17
1	1	½	0.965	5	88280	17
1	1	¾	0.987	5	88285	17
2	2	½	2.255	1	88290	17
2	2	¾	2.283	1	88295	17



New

Viega MegaPress tee
Smart Connect technology

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection, female pipe thread

Components

FKM sealing elements

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 0517.2XL

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
3	3	½	3.462	1	88300	17
3	3	¾	3.489	1	88305	17
4	4	½	5.320	1	88310	17
4	4	¾	5.466	1	88315	17

Adapters



Viega MegaPress adapter
Smart Connect technology

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection, male pipe thread

Components

FKM sealing element

Model 0511

P	MPT	Wt [lb]	Quantity	Part No	DG
½	½	0.234	10	88320	17
¾	¾	0.318	10	88325	17
1	1	0.529	5	88330	17
1¼	1¼	0.890	1	88335	17
1½	1½	1.091	1	88340	17
2	2	1.461	1	88345	17



Viega MegaPress adapter
Smart Connect technology

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection, female pipe thread

Components

FKM sealing element

Model 0512

P	FPT	Wt [lb]	Quantity	Part No	DG
½	½	0.258	10	88350	17
¾	¾	0.328	10	88355	17
1	1	0.599	5	88360	17
1¼	1¼	0.767	1	88365	17
1½	1½	0.974	1	88370	17
2	2	1.384	1	88375	17

Flanges



Viega MegaPress flange
Smart Connect technology

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection
- ANSI 150lb drilled flange x press

Components

FKM sealing element

Model 0559

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
1	4	3⅞	2.537	1	88680	17
1¼	4	3⅞	2.953	1	88685	17
1½	4	3½	3.795	1	88690	17
2	4	4¾	6.098	1	88695	17

BP = bolt pattern
BPd = bolt pattern diameter



Viega MegaPress flange
Smart Connect technology
 - For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
 - CuNiFe 90/10
 - Press connection
 - ANSI 150lb drilled flange x press

Components

FKM sealing elements

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 0559.3XL

P	BP	BPd	Wt [lb]	Quantity	Part No	DG
2½	4	5½	9.393	1	88700	17
3	4	6	10.804	1	88705	17
4	8	7½	15.177	1	88710	17

BP = bolt pattern
 BPd = bolt pattern diameter

Unions



Viega MegaPress union
Smart Connect technology
 - For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
 - CuNiFe 90/10
 - Press connection

Components

FKM flat gasket, FKM sealing elements

Model 0560

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.701	5	88620	17
¾	¾	1.150	5	88625	17
1	1	1.479	5	88630	17
1¼	1¼	2.665	1	88635	17
1½	1½	2.737	1	88640	17
2	2	4.390	1	88645	17



Viega MegaPress union
Smart Connect technology
 - For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
 - CuNiFe 90/10
 - Press connection, male pipe thread

Components

FKM flat gasket, FKM sealing element

Model 0565

P	MPT	Wt [lb]	Quantity	Part No	DG
½	½	0.602	5	88650	17
¾	¾	1.025	5	88655	17
1	1	1.263	5	88660	17
1¼	1¼	2.394	1	88665	17
1½	1½	2.387	1	88670	17
2	2	3.967	1	88675	17

Couplings



Viega MegaPress coupling
With stop
Smart Connect technology
 - For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
 - CuNiFe 90/10
 - Press connection

Components

FKM sealing elements

Model 0515

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.256	10	88380	17
¾	¾	0.335	10	88385	17
1	1	0.555	5	88390	17
1¼	1¼	0.939	1	88395	17
1½	1½	1.109	1	88400	17
2	2	1.395	1	88405	17



New

Viega MegaPress coupling
With stop
Smart Connect technology
 - For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
 - CuNiFe 90/10
 - Press connection

Components

FKM sealing elements

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 0515XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	1.871	1	88410	17
3	3	2.709	1	88415	17
4	4	4.487	1	88420	17



ViEga MegaPress coupling

No stop

Smart Connect technology

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection

Components

FKM sealing elements

Model 0515.5

P1	P2	Wt [lb]	Quantity	Part No	DG
½	½	0.251	10	88425	17
¾	¾	0.335	10	88430	17
1	1	0.553	5	88435	17
1¼	1¼	0.948	1	88440	17
1½	1½	1.106	1	88445	17
2	2	1.389	1	88450	17



New

ViEga MegaPress coupling

No stop

Smart Connect technology

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection

Components

FKM sealing elements

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 0515.5XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	2½	1.884	1	88455	17
3	3	2.729	1	88460	17
4	4	4.474	1	88465	17

Reducers



ViEga MegaPress reducer

Smart Connect technology

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Street, press connection

Components

FKM sealing element

Model 0515.1

FTG (IPS)	P	Wt [lb]	Quantity	Part No	DG
¾	½	0.267	5	88545	17
1	½	0.395	5	88550	17
1	¾	0.419	5	88555	17
1¼	¾	0.644	1	88560	17
1¼	1	0.754	1	88565	17
1½	1	0.807	1	88570	17
1½	1¼	0.981	1	88575	17
2	1¼	1.214	1	88580	17
2	1½	1.241	1	88585	17



New

ViEga MegaPress reducer

Smart Connect technology

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Street, press connection

Components

FKM sealing elements

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 0515.1XL

FTG (IPS)	P	Wt [lb]	Quantity	Part No	DG
2½	1½	1.457	1	88590	17
2½	2	1.574	1	88595	17
3	2	2.052	1	88600	17
3	2½	2.206	1	88605	17
4	2½	3.394	1	88610	17
4	3	3.665	1	88615	17



ViEga MegaPress reducer

Smart Connect technology

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection

Components

FKM sealing elements

Model 0515.2

P1	P2	Wt [lb]	Quantity	Part No	DG
¾	½	0.355	5	88470	17
1	½	0.514	5	88475	17
1	¾	0.529	5	88480	17
1¼	¾	0.743	1	88485	17
1¼	1	0.871	1	88490	17
1½	1	0.972	1	88495	17
1½	1¼	1.115	1	88500	17
2	1¼	1.358	1	88505	17
2	1½	1.413	1	88510	17



New

**Viega MegaPress reducer
Smart Connect technology**

- For use in installations of Class 200 or Schedule 40 IPS copper nickel pipe
- CuNiFe 90/10
- Press connection

Components

FKM sealing elements

Note

Must be installed with MegaPress XL rings and PressBooster/Z3 actuator

Model 0515.2XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	1½	1.812	1	88515	17
2½	2	1.873	1	88520	17
3	2	2.442	1	88525	17
3	2½	2.616	1	88530	17
4	2½	3.773	1	88535	17
4	3	4.084	1	88540	17

Tools



**Ridgid RP 340 press tool kit
MegaPress
Standard**

- For Viega PureFlow Press connections ½" to 2", Viega ProPress connections ½" to 4", Viega MegaPress connections ½" to 4"

Components

Ridgid 340 tool, MegaPress jaw sizes ½" to 1", battery, battery charger, branded soft-sided case

Model 2880.7

for d	Wt [lb]	Quantity	Part No	DG
½, ¾, 1	28.992	1	56012	16



V2 Actuator press jaw set

- For Ridgid standard tools, Viega MegaPress connections ½" to 2"

Components

V2 actuator, MegaPress jaw sizes ½" to 1", MegaPress rings sizes 1 ¼" to 2", branded soft-sided case

Model 2880.71

for d	Wt [lb]	Quantity	Part No	DG
½-2	48.986	1	56013	16



**Ridgid RP 340 press tool
Standard**

- For Viega PureFlow Press connections ½" to 2", Viega ProPress connections ½" to 4", Viega MegaPress connections ½" to 4"

Components

Ridgid 340 tool, battery, battery charger, hard case

Model 2980.71

for d	Wt [lb]	Quantity	Part No	DG
Jaws not included	22.854	1	56024	16



Viega MegaPress XL PressBooster

- For Viega MegaPress connections 2½", 3", 4"

Components

XL PressBooster, 2½" press ring, shoulder strap, hard case

Note

Capable of pressing 3" and 4" connections with the purchase of additional press rings

Model 4896.2XL

for d	Wt [lb]	Quantity	Part No	DG
2½-4	37.027	1	26200	16



**Viega MegaPress press ring set
3" and 4"**

- For use with MegaPress XL PressBooster and Viega MegaPress Z3 Actuator

Components

3" and 4" MegaPress rings, hard case

Model 4896.5XL

for d	Wt [lb]	Quantity	Part No	DG
3-4	21.599	1	26201	16

MegaPress Press-In Branch Connector



2.8



MegaPress Press-In Branch Connector

The MegaPress Press-In Branch Connector is an innovative way to create branches from main runs or install instrumentation onto existing piping. The branch connector installs onto carbon steel pipe in sizes 1½" through 4", as well as 6", and has a ¾" FPT outlet. As with other MegaPress products, it can be installed on partially drained systems, further reducing downtime during installation.

The MegaPress Press-In Branch Connector is approved for use in hydronic heating, cooling water applications, compressed gases and many more, thanks to a variety of sealing elements. Not approved for use with potable water.

FEATURES AND BENEFITS

- Suitable for use with ASTM Schedule 10 or Schedule 40 carbon steel pipe
- Corrosion-resistant zinc nickel coating
- Available with EPDM or FKM sealing elements
- ¾" FPT outlet allows for easy instrumentation installation
- Installs within minutes – up to 80% faster than conventional methods
- Tool kit contains all the accessories needed to drill the correct hole, as well as the pressing tools in all sizes to press in the connector (drill not included)
- No flame, fire watch or hot work permits required

CODES AND STANDARDS

- ASME B31.1: Power Piping
- ASME B31.3: Process Piping
- ASME B31.9: Building Service Piping
- IAPMO: IGC-353 Branch Connectors
- NFPA 13: Standard for the Installation of Sprinkler Systems
- NFPA 13D: Standard for the Installation of Sprinkler Systems in One- and Two-Family Dwellings and Manufactured Homes
- NFPA 13R: Standard for the Installation of Sprinkler Systems in Low-Rise Residential Occupancies

LISTINGS AND CERTIFICATIONS

- ABS: American Bureau of Shipping Type Approval
- Canadian Registration Number (CRN): 14541.5 A/B/C
- DNV GL: Det Norske Veritas Germanischer Lloyd Type Approval
- IAPMO: IGC-353

NOTE

A green dot indicates Smart Connect technology with an EPDM sealing element. A white dot indicates Smart Connect technology with an FKM sealing element.

Index

Branch connectors	148
Tools	148

Branch connectors



Viega MegaPress Press-In Branch Connector
 - For use with Sch.10 carbon steel pipe only
 - Carbon steel
 - Press connection, female pipe thread
Components
 FKM sealing element
Model 4812.2

for d	FPT	Wt [lb]	Quantity	Part No	DG
1½	¾	0.454	1	26800	12
2	¾	0.452	1	26805	12
2½	¾	0.458	1	26810	12
3	¾	0.452	1	26815	12
4	¾	0.445	1	26820	12
6	¾	0.441	1	26825	12



New

Viega MegaPress Press-In Branch Connector
 - For use with Sch. 40 carbon steel pipe only
 - Carbon steel
 - Press connection, female pipe thread
Components
 FKM sealing element
Model 4812.25

for d	FPT	Wt [lb]	Quantity	Part No	DG
1½	¾	0.432	1	26830	12
2	¾	0.441	1	26835	12
2½	¾	0.441	1	26840	12
3	¾	0.410	1	26845	12
4	¾	0.410	1	26850	12
6	¾	0.388	1	26855	12



Viega MegaPress Press-In Branch Connector
 - For use with Sch.10 carbon steel pipe only
 - Carbon steel
 - Press connection, female pipe thread
Components
 EPDM sealing element
Model 4812.3

for d	FPT	Wt [lb]	Quantity	Part No	DG
1½	¾	0.454	1	26860	12
2	¾	0.452	1	26865	12
2½	¾	0.458	1	26870	12
3	¾	0.452	1	26875	12
4	¾	0.445	1	26880	12
6	¾	0.441	1	26885	12



New

Viega MegaPress Press-In Branch Connector
 - For use with Sch. 40 carbon steel pipe only
 - Carbon steel
 - Press connection, female pipe thread
Components
 EPDM sealing element
Model 4812.35

for d	FPT	Wt [lb]	Quantity	Part No	DG
1½	¾	0.432	1	26890	12
2	¾	0.439	1	26895	12
2½	¾	0.436	1	26900	12
3	¾	0.408	1	26905	12
4	¾	0.408	1	26910	12
6	¾	0.386	1	26915	12

Tools



Press-In Branch Connector tool kit
 - For use with 1½" to 4", 6" pipe
Components
 Hole saw, adapter, pilot bit, positioning guide, press-in installer swage, press-in tool insert, hard case
Note
 Press tool and drill not included, not for use with compact tool
Model 4878.5

for d	Wt [lb]	Quantity	Part No	DG
1½ - 4, 6	18.293	1	26920	16



Press-In Branch Connector pilot bit
 - Spare part for Press-In Branch Connector tool kit Model 4878.5
 - Steel
Model 4879

Wt [lb]	Quantity	Part No	DG
	1	26965	16



**Press-In Branch Connector adapter
HEX**

- For use with drill chuck without SDS-plus handle
- Spare part for Press-In Branch Connector tool kit Model 4878.5
- Steel

Components

Hex chuck

Model 4812.28

	Wt [lb]	Quantity	Part No	DG
	0.149	1	26837	12



**Press-In Branch Connector positioning
guide**

- Spare part for Press-In Branch Connector tool kit Model 4878.5
- Use with Viega MegaPress Press-In Branch Connector Model 4812.2
- Stainless steel

Model 4278.6

for d	Wt [lb]	Quantity	Part No	DG
1½	0.333	1	746 353	16
2	0.476	1	746 025	16
2½	0.555	1	746 032	16
3	0.721	1	746 049	16
4	0.961	1	746 452	16
6	1.397	1	746 476	16



**Press-In Branch Connector adapter
SDS-plus drive**

- Spare part for Press-In Branch Connector tool kit Model 4878.5
- Steel

Model 4878.91

	Wt [lb]	Quantity	Part No	DG
	0.134	1	26955	16



Press-In Branch Connector tool

- For installing Viega MegaPress press-in branch connectors
- Spare part for Press-In Branch Connector tool kit Model 4878.5
- Steel

Model 4878.9

	Wt [lb]	Quantity	Part No	DG
	1.245	1	26925	16



Press-In Branch Connector bolt

- Spare part for Press-In Branch Connector tool kit Model 4878.5
- Use with Press-In Branch Connector tool Model 4878.9
- Steel

Model 4878.92

	Wt [lb]	Quantity	Part No	DG
	0.256	1	26960	7

PureFlow Press



3.1



PureFlow Press

Known for forward-thinking system solutions, Viega offers complete plumbing systems for potable water. By combining the highest-rated PEX tubing on the market (according to industry standards), the revolutionary Viega ManaBloc and Viega PureFlow Press manifolds in high-performance polymer, Viega PureFlow System works together to save time, labor and cost. The first press system for the PEX market, Viega PureFlow Press fittings have factory-attached sleeves that improve consistency and reduce installation errors.

Available in high-performance polymer and Viega Zero Lead bronze, Viega PureFlow Press fittings are ideal for residential and commercial jobs. Viega also offers fittings for easy copper-to-PEX transitions, and system-matched tools and jaws make installation easy and consistent. Viega PureFlow also includes the versatile Viega FostaPEX multilayered tubing for plumbing and radiant heating applications, designed to be both rigid and highly flexible while holding its shape for plumbing and radiant heating applications.

FEATURES AND BENEFITS

- The original press fitting for PEX tubing
- Factory-assembled fittings with attached stainless steel sleeves reduce installation errors
- Available in sizes from 3/8" to 2"
- The only PEX fittings with Viega Smart Connect technology
- 25-year limited warranty

CODES AND STANDARDS

- CSA B214: Installation Code for Hydronic Heating Systems
- IAPMO: California Plumbing Code (CPC)
- IAPMO: National Standard Plumbing Code (NSPC)
- IAPMO: Uniform Mechanical Code (UMC)
- IAPMO: Uniform Plumbing Code (UPC)
- IAPMO: Uniform Solar, Hydronics and Geothermal Code (USHGC)
- ICC: International Mechanical Code (IMC)
- ICC: International Plumbing Code (IPC)
- ICC: International Residential Code (IRC)
- National Building Code of Canada (NBCC)
- National Plumbing Code of Canada (NPCC)

LISTINGS AND CERTIFICATIONS

- ASTM E84: Standard Test Method for Surface Burning Characteristics of Building Materials
- ASTM F3347: Standard Specification for Metal Press Insert Fittings with Factory Assembled Stainless Steel Press Sleeve for SDR9 Cross-linked Polyethylene (PEX) Tubing
- ASTM F3348: Standard Specification for Plastic Press Insert Fittings with Factory Assembled Stainless Steel Press Sleeve for SDR9 Cross-linked Polyethylene (PEX) Tubing
- ASTM F876: Standard Specification for Cross-linked Polyethylene (PEX) Tubing
- ASTM F877: Standard Specification for Cross-linked Polyethylene (PEX) Water Distribution System
- ASTM F2023: Standard Test Method for Evaluating the Oxidative Resistance of Cross-linked Polyethylene PEX Tubing and Systems to Hot Chlorinated Water
- AWWA C904: Cross-linked Polyethylene (PEX) Pressure Pipe for Water Service
- CAN/ULC S101: Standard Method of Test for Surface Burning Characteristics

- CAN/ULC S102.2: Standard Method of Test for Surface Burning Characteristics of Flooring, Floor Coverings, and Miscellaneous Materials and Assemblies
- CSA B137.5: Standard Specification for PEX Tubing Systems in Pressure Applications
- HUD MR1276: Housing and Urban Development Materials Release
- NFPA 13D: Standard for the Installation of Sprinkler Systems in One- and Two-Family Dwellings and Manufactured Homes
- NSF/ANSI 14: Plastics Piping System Components and Related Materials
- NSF/ANSI 61: Drinking Water Systems Components – Health Effects
- NSF/ANSI 359: Valves for Cross-linked Polyethylene (PEX) Water Distribution Tubing Systems
- NSF/ANSI 372: Drinking Water Systems Components – Lead Content
- UL /ANSI 1821: Thermoplastic Sprinkler Pipe and Fittings for Fire Protection Service
- UL /ANSI 263: Fire Tests of Building Construction and Materials
- UL 1821: Thermoplastic Sprinkler Pipe and Fittings for Fire Protection Service under Listings and Certifications
- UL2846: Fire Test of Plastic Water Distribution Plumbing Pipe for Visible Flame and Smoke Characteristics

ZERO LEAD

References to Zero Lead throughout this publication mean products meet the requirements of both NSF/ANSI Standard 372 (0.25% or less percent maximum weighted average lead content) and NSF/ANSI 61.

NOTE

A green dot on a Viega PureFlow Press polymer fittings indicates Smart Connect technology.

Index

Tubing	154
Elbows	157
Tees	158
Adapters	159
Couplings	161
Fire sprinkler	162
Valves	162
Viega ManaBlocs	163
Manifolds	166
Stub-Outs	167
Lav adapters	167
Closet adapters	167
Outlet boxes	168
Tools	169
Accessories	171

Tubing



Viega PureFlow PEX tubing
 - PEX
 - Coil
Technical Data
 PEX designation code 5306
 UV resistance 6 months
ASTM F876, ASTM F877
Model V5001

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
3/8	100	red	5.000	1	32101 ¹	1
3/8	500	red	21.000	1	32105 ¹	1
1/2	100	red	5.800	1	32121 ¹	1
1/2	300	red	17.100	1	32123 ¹	1
1/2	500	red	28.000	1	32125 ¹	1
1/2	1000	red	58.000	1	32120 ¹	1
3/4	100	red	11.000	1	32141 ¹	1
3/4	300	red	32.100	1	32143 ¹	1
3/4	500	red	53.000	1	32145 ¹	1
1	100	red	16.900	1	33323 ¹	1
1	300	red	50.700	1	32163 ¹	1
1	500	red	88.000	1	32165	1

¹⁾ center pull coil



Viega PureFlow PEX tubing
 - PEX
 - Straight length
Technical Data
 PEX designation code 5306
 UV resistance 6 months
ASTM F876, ASTM F877
Model V5001.5

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
1/2	10	red	0.540	50	33272	1
1/2	20	red	1.060	50	33120	1
3/4	10	red	1.020	25	33275	1
3/4	20	red	2.040	25	33145	1
1	20	red	3.420	15	33270	1



Viega PureFlow PEX tubing
 - PEX
 - Coil
Technical Data
 PEX designation code 5306
 UV resistance 6 months
ASTM F876, ASTM F877
Model V5002

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
3/8	100	blue	5.000	1	32201 ¹	1
3/8	500	blue	21.000	1	32205 ¹	1
1/2	100	blue	5.300	1	32221 ¹	1
1/2	300	blue	17.100	1	32223 ¹	1
1/2	500	blue	26.500	1	32225 ¹	1
1/2	1000	blue	55.000	1	32220 ¹	1
3/4	100	blue	11.000	1	32241 ¹	1
3/4	300	blue	32.100	1	32243 ¹	1
3/4	500	blue	53.000	1	32245 ¹	1
1	100	blue	17.000	1	32266 ¹	1
1	300	blue	50.700	1	32263 ¹	1
1	500	blue	88.000	1	32265	1

¹⁾ center pull coil



Viega PureFlow PEX tubing
 - PEX
 - Straight length
Technical Data
 PEX designation code 5306
 UV resistance 6 months
ASTM F876, ASTM F877
Model V5002.5

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
1/2	10	blue	0.540	50	33274	1
1/2	20	blue	1.060	50	33240	1
3/4	10	blue	1.020	25	33277	1
3/4	20	blue	2.040	25	33265	1
1	20	blue	3.420	15	33271	1



Viega PureFlow PEX tubing
 - For installation between studs
 - PEX
 - ManaPac
Components
 Recycled plastic reels
Technical Data
 PEX designation code 5306
 UV resistance 6 months
ASTM F876, ASTM F877
Model V5004

d	L [ft]	Reel(s)	Version	Wt [lb]	Quantity	Part No	DG
3/8	500	1	blue	28.000	1	32905	1
3/8	500	1	red	28.000	1	32805	1
1/2	300	1	blue	23.100	1	32923	1
1/2	300	1	red	23.100	1	32823	1



ViEGA PureFlow PEX tubing
 - PEX
 - Coil
Technical Data
 PEX designation code 5306
 UV resistance 6 months
ASTM F876, ASTM F877
Model V5003

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
¼	100	white	3.200	1	32011	1
¼	500	white	14.000	1	32015	1
¾	100	white	5.000	1	32001¹	1
¾	500	white	21.000	1	32005¹	1
¾	1000	white	42.000	1	32000	1
½	100	white	6.000	1	32021¹	1
½	300	white	17.100	1	32023¹	1
½	500	white	28.000	1	32025¹	1
½	1000	white	55.000	1	32020¹	1
¾	100	white	11.000	1	32041¹	1
¾	300	white	32.100	1	32043¹	1
¾	500	white	53.000	1	32045¹	1
1	100	white	17.000	1	32061¹	1
1	300	white	51.900	1	32063¹	1
1	500	white	88.000	1	32065	1

¹⁾ center pull coil



ViEGA PureFlow PEX tubing
 - PEX
 - Straight length
Technical Data
 PEX designation code 5306
 UV resistance 6 months
ASTM F876, ASTM F877
Model V5003.5

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
½	10	white	0.540	50	33273	1
½	20	white	1.080	50	33020	1
¾	10	white	1.020	25	33276	1
¾	20	white	2.060	25	33045	1
1	20	white	3.420	15	33061	1



ViEGA PureFlow PEX tubing
 - PEX
 - Coil
Technical Data
 PEX designation code 5306
 UV resistance 6 months
ASTM F876, ASTM F877
Model V5009

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
½	100	black	5.500	1	32721	1
½	300	black	16.500	1	32723	1
½	500	black	29.000	1	32725	1



ViEGA PureFlow PEX tubing
 - PEX
 - Coil
Technical Data
 PEX designation code 5306
 UV resistance 6 months
ASTM F876, ASTM F877
Model V5009.1

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
¾	100	black	10.500	1	34741	1
¾	300	black	31.500	1	34743	1
¾	500	black	52.500	1	34745	1
1	100	black	17.400	1	34761	1
1	500	black	87.000	1	34765	1
1¼	100	black	25.500	1	34771	1
1¼	300	black	76.500	1	34773	1
1½	100	black	35.400	1	34781	1
2	100	black	63.000	1	32791	1



ViEGA PureFlow PEX tubing
 - PEX
 - Straight length
Technical Data
 PEX designation code 5306
 UV resistance 6 months
ASTM F876, ASTM F877
Model V5009.5

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
½	20	black	1.100	50	33720	1



ViEGA PureFlow PEX tubing
 - PEX
 - Straight length
Technical Data
 PEX designation code 5306
 UV resistance 6 months
ASTM F876, ASTM F877
Model V5009.51

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
¾	20	black	2.100	25	35745	1
1	20	black	1.160	15	35761	1
1¼	20	black	5.100	10	35771	1
1½	20	black	7.060	5	35781	1
2	20	black	12.280	5	33791	1



- Viega PureFlow PEX tubing**
- For reclaimed water
 - Not suitable for potable water applications
 - PEX
 - Coil

Technical Data

PEX designation code 5006
 ASTM F876, ASTM F877
Model V5009.7

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
1/2	300	purple	17.100	1	32911¹	1
3/4	300	purple	32.100	1	32912¹	1
1	300	purple	51.000	1	32913¹	1

¹⁾ center pull coil



- Viega FostaPEX tubing**
- Only for Viega PureFlow Press fittings
 - PEX/AL/PE
 - Coil
 - Form stable

Technical Data

PEX designation code 5306
 UV resistance 12 months
 ASTM F876, ASTM F877
Model 2805US

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
1/2	150	silver	15.000	1	35020¹	6
1/2	300	silver	30.000	1	35019¹	6
1/2	400	silver	38.000	1	35021¹	6
3/4	150	silver	24.000	1	35040¹	6
1	150	silver	39.000	1	35060	6

¹⁾ center pull coil



- Viega FostaPEX tubing**
- Only for Viega PureFlow Press fittings
 - PEX/AL/PE
 - Straight length
 - Form stable

Technical Data

PEX designation code 5306
 UV resistance 12 months
 ASTM F876, ASTM F877
Model 2806US

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
1/2	20	silver	2.000	25	35520	6
3/4	20	silver	3.200	25	35540	6
1	20	silver	5.200	10	35560	6



- Viega FostaPEX tubing**
- Only for Viega PureFlow Press fittings
 - PEX/AL/PE
 - Coil
 - Form stable

Technical Data

PEX designation code 5306
 UV resistance 12 months
 ASTM F876, ASTM F877
Model 2808US

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
1/2	150	red	15.000	1	35120¹	6
3/4	150	red	24.000	1	35140¹	6
1	150	red	39.000	1	35160^{1,2}	6

¹⁾ center pull coil

²⁾ Available while supplies last



- Viega PureFlow PEX tubing
 Sleeved**
- PEX
 - Coil

Note

HDPE sleeve
 ASTM F876, ASTM F877
Model V5001.2

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
1/2	100	white	12.000	1	33830	1
3/4	100	white	19.000	1	33831	1
1	100	white	32.000	1	33832	1



- Viega PureFlow PEX tubing
 Corrugated sleeving**
- PEX
 - Coil

Note

Polypropylene sleeve
 ASTM F876, ASTM F877
Model V5009.8

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
1/2	300	blue	33.900	1	32813	1
1/2	300	red	33.900	1	32812	1
3/4	300	blue	54.900	1	32811	1
3/4	300	red	54.900	1	32810	1

Elbows



**Viega PureFlow Press 90° elbow
Zero Lead**
- Bronze
- Press connection
Model 2816ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.086	10	93520	6
3/4	3/4	0.156	10	93540	6
1	1	0.212	10	93560	6
1 1/4	1 1/4	0.359	5	93570	6
1 1/2	1 1/2	0.450	5	93580	6
2	2	1.594	1	93590	6



**Viega PureFlow Press 90° elbow
Smart Connect technology**
- Polymer
- Press connection
Model V5616

P1	P2	Wt [lb]	Quantity	Part No	DG
3/8	3/8	0.023	25	49210	6
1/2	1/2	0.029	25	49220	6
3/4	3/4	0.047	25	49240	6
1	1	0.080	10	49260	6
1 1/4	1 1/4	0.171	5	49270	6
1 1/2	1 1/2	0.220	5	49280	6
2	2	0.377	1	49290	6



**PureFlow Press 45° elbow
Smart Connect technology**
- Polymer
- Press connection
Model V5626

P1	P2	Wt [lb]	Quantity	Part No	DG
1 1/2	1 1/2	0.235	1	49285	6
2	2	0.300	1	49286	6



**Viega PureFlow Press 90° elbow
Zero Lead**
- Bronze
- Press connection, male pipe thread
Model 2814ZL

P	MPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.202	10	92520	6
1/2	3/4	0.315	10	92525	6
3/4	3/4	0.313	10	92540	6
3/4	1	0.748	10	92545	6
3/4	1 1/4	1.210	2	92565	6
1	1	0.743	10	92560	6
1	1 1/4	1.201	2	92570	6
1 1/4	1 1/4	1.270	2	92757	6
1 1/2	1 1/2	1.415	2	92580	6
2	2	2.870	2	92590	6



**Viega PureFlow Press 90° elbow
Zero Lead**
- Bronze
- Press connection, female copper tube size
Model 2814.5ZL

P	C	Wt [lb]	Quantity	Part No	DG
1/2	3/4	0.333	10	99308	6
3/4	3/4	0.322	10	99309	6



**Viega PureFlow Press 90° elbow
Zero Lead**
- Bronze
- Press connection, street
Model 2814.6ZL

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.178	10	99310	6



**Viega PureFlow Press 90° elbow
Zero Lead**
- Bronze
- Press connection, street, female copper tube size

P	FTG (CTS)	C	Wt [lb]	Quantity	Part No	DG
1/2	3/4	1/2	0.329	10	99307	6
3/4	3/4	1/2	0.319	10	99311	6

Note
Copper connection can be used as either male or female connection.

Model 2814.7ZL

3.1



Viega PureFlow Press 90° flare elbow
Zero Lead
 - Bronze
 - Press connection, flare connection
Model 2896ZL

P	Flare	Wt [lb]	Quantity	Part No	DG
¾	¾	0.543	10	97150	6
1	1	1.002	10	97155	6



Viega PureFlow Press 90° tailpiece
Zero Lead
 - Bronze
 - Press connection, female union BSP
Model 2897ZL

P	F BSP	Wt [lb]	Quantity	Part No	DG
1½	1½	0.189	1	96170	6
2	2	3.417	1	96172	6



Viega PureFlow Press 90° drop ear elbow
Zero Lead
 - Bronze
 - Press connection, female pipe thread
Model 2825.5ZL

P	FPT	Wt [lb]	Quantity	Part No	DG
¾	½	0.234	10	94505	6
½	½	0.203	10	94520	6
¾	½	0.226	10	94535	6
¾	¾	0.287	10	94540	6



Viega PureFlow Press 90° adapter elbow
Drop ear
Zero Lead
 - Bronze
 - Press connections, female pipe thread
Model 2825.4ZL

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
¾	¾	½	0.309	1	94646	6

Tees



Viega PureFlow Press tee
Zero Lead
 - Bronze
 - Press connection
Model 2818ZL

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
½	½	½	0.107	10	94020	6
½	½	¾	0.194	10	94022	6
¾	½	½	0.177	10	94032	6
¾	½	¾	0.177	10	94034	6
¾	¾	½	0.185	10	94036	6
¾	¾	¾	0.182	10	94040	6
1	½	½	0.282	10	94037	6
1	½	1	0.233	10	94039	6
1	¾	½	0.287	10	94038	6
1	¾	¾	0.220	10	94052	6
1	¾	1	0.242	10	94053	6
1	1	½	0.216	10	94050	6
1	1	¾	0.262	10	94056	6
1	1	1	0.296	10	94060	6
1¼	1	¾	0.529	5	94071	6
1¼	1	1	0.581	5	94073	6
1¼	1¼	¾	0.547	5	94072	6
1¼	1¼	1	0.588	5	94074	6
1¼	1¼	1¼	0.716	5	94070	6
1½	1	¾	0.627	5	94081	6
1½	1	1	0.740	5	94082	6
1½	1½	¾	0.681	5	94083	6
1½	1½	1	0.767	5	94084	6
1½	1½	1¼	0.860	5	94085	6
1½	1½	1½	0.957	5	94080	6
2	2	2	1.772	1	94090	6



Viega PureFlow Press tee
Smart Connect technology
 - Polymer
 - Press connection
Model V5618

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
3/8	3/8	3/8	0.035	25	49200	6
1/2	3/8	3/8	0.036	25	49322	6
1/2	1/2	3/8	0.039	25	49332	6
1/2	1/2	1/2	0.042	25	49520	6
1/2	1/2	3/4	0.052	25	49334	6
3/4	1/2	1/2	0.052	25	49433	6
3/4	1/2	3/4	0.061	25	49434	6
3/4	3/4	1/2	0.059	25	49443	6
3/4	3/4	3/4	0.068	25	49540	6
1	1/2	1/2	0.068	10	49533	6
1	1/2	1	0.097	10	49535	6
1	3/4	1/2	0.074	10	49543	6
1	3/4	3/4	0.084	10	49544	6
1	3/4	1	0.104	10	49545	6
1	1	1/2	0.088	10	49553	6
1	1	3/4	0.102	10	49554	6
1	1	1	0.115	10	49560	6
1 1/4	1	3/4	0.150	5	49754	6
1 1/4	1	1	0.166	5	49755	6
1 1/4	1 1/4	3/4	0.182	5	49774	6
1 1/4	1 1/4	1	0.206	5	49775	6
1 1/4	1 1/4	1 1/4	0.250	5	49570	6
1 1/2	1	3/4	0.170	5	49854	6
1 1/2	1	1	0.195	5	49855	6
1 1/2	1 1/4	3/4	0.205	5	49874	6
1 1/2	1 1/4	1	0.225	5	49875	6
1 1/2	1 1/4	1 1/4	0.275	5	49877	6
1 1/2	1 1/2	1/2	0.220	5	49883	6
1 1/2	1 1/2	3/4	0.233	5	49884	6
1 1/2	1 1/2	1	0.245	5	49885	6
1 1/2	1 1/2	1 1/4	0.290	5	49887	6
1 1/2	1 1/2	1 1/2	0.326	5	49580	6
2	1 1/2	3/4	0.001	1	49984	6
2	1 1/2	1	0.315	1	49985	6
2	1 1/2	1 1/4	0.365	1	49987	6
2	1 1/2	1 1/2	0.390	1	49988	6
2	2	1/2	0.001	1	49993	6
2	2	3/4	0.355	1	49994	6
2	2	1	0.373	1	49995	6
2	2	1 1/4	0.405	1	49997	6
2	2	1 1/2	0.435	1	49998	6
2	2	2	0.500	1	49590	6



PureFlow Press tee arrestor
Zero Lead
 - Brass
Components
 Water hammer arrestor
Model 2894ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.297	10	97114	6

Adapters



Viega PureFlow Press adapter
Zero Lead
 - Bronze
 - Press connection, male pipe thread
Model 2811ZL

P	MPT	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.101	10	90506	6
1/2	1/2	0.098	10	90521	6
1/2	3/4	0.152	10	90526	6
3/4	1/2	0.113	10	90542	6
3/4	3/4	0.160	10	90541	6
3/4	1	0.283	10	90546	6
3/4	1 1/4	0.507	2	90562	6
1	3/4	0.182	10	90556	6
1	1	0.284	10	90561	6
1	1 1/4	0.524	2	90566	6
1 1/4	1 1/4	0.564	2	90571	6
1 1/2	1 1/2	0.683	2	90581	6
2	2	1.104	5	90591	6



**Viega PureFlow Press adapter
Zero Lead**
- Bronze
- Press connection, female pipe thread
Model 2812ZL

P	FPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.101	10	91520	6
1/2	3/4	0.135	10	91525	6
3/4	1/2	0.110	10	91541	6
3/4	3/4	0.141	10	91540	6
1	3/4	0.166	10	91545	6
1	1	0.239	10	91560	6
1 1/4	1 1/4	0.436	5	91570	6
1 1/2	1 1/2	0.511	5	91580	6
2	2	0.818	5	91590	6



**Viega PureFlow Press adapter
Smart Connect technology, Zero Lead**
- For transitioning between Viega PureFlow
Press and Viega ProPress
- Bronze
- Press connection
Components
EPDM sealing elements
Note
ProPress and PureFlow tool and jaws
required
Model 2813PZL

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.076	10	99620	6
1/2	3/4	0.115	10	99626	6
3/4	1/2	0.078	10	99630	6
3/4	3/4	0.115	10	99640	6
1	3/4	0.136	10	99645	6
1	1	0.184	10	99660	6
1 1/4	1	0.236	5	99665	6
1 1/4	1 1/4	0.287	5	99670	6
1 1/2	1	0.276	5	99675	6
1 1/2	1 1/2	0.447	5	99680	6
2	1	0.459	5	99685	6
2	2	0.723	5	99690	6



**Viega PureFlow Press adapter
Zero Lead**
- Bronze
- Press connection, female copper tube size
Model 2813.5ZL

P	C	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.062	10	92006	6
1/2	1/2	0.063	10	92021	6
1/2	3/4	0.099	10	92026	6
3/4	1/2	0.067	10	92036	6
3/4	3/4	0.113	10	92041	6
3/4	1	0.176	10	92045	6
1	1	0.186	10	92060	6
1 1/4	1 1/4	0.323	5	92070	6
1 1/2	1 1/2	0.436	5	92080	6
2	2	0.655	5	92090	6



**Viega PureFlow Press adapter
Zero Lead**
- Bronze
- Press connection, street
Note
ProPress tool and jaw required
Model 2813.1ZL

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.064	10	97520	6
1/2	3/4	0.094	10	97525	6
3/4	1/2	0.079	10	97535	6
3/4	3/4	0.101	10	97540	6
3/4	1	0.154	10	97545	6
1	1	0.175	10	97560	6
1 1/4	1 1/4	0.305	5	97570	6
1 1/2	1 1/2	0.436	5	97580	6
2	2	0.696	5	97590 ¹	6

¹⁾ for use with solder fittings only.



**Viega PureFlow Press adapter
Zero Lead**
- Bronze
- Press connection
Note
2" ProPress tool and jaw required
Model 2813.3ZL

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
2	2	0.748	5	97690 ¹	6

¹⁾ for use with Viega ProPress fittings only.



**Viega PureFlow Press adapter
Zero Lead**
- Bronze
- Press connection, polybutylene (PB)
connection
Note
Ring not included
Model 2813.2ZL

P	PB	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.049	10	97820	6
3/4	3/4	0.072	10	97840	6



**Viega PureFlow Press adapter
Zero Lead**
- Bronze
- Press connection, flare connection
Model 2892ZL

P	Flare	Wt [lb]	Quantity	Part No	DG
3/4	3/4	0.275	10	97140	6
1	3/4	0.327	10	97160	6
1	1	0.414	10	97165	6



**Viega PureFlow Press tailpiece
Zero Lead**
- Bronze
- Press connection, female union BSP
Model 2893ZL

P	F BSP	Wt [lb]	Quantity	Part No	DG
3/4	1	0.195	10	96140	6
1	1	0.240	10	96160	6
1	1 1/4	0.343	10	96165	6

Couplings



**Viega PureFlow Press coupling
Zero Lead**
- Bronze
- Press connection
Model 2815ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
3/8	3/8	0.041	10	93000	6
1/2	3/8	0.048	10	93005	6
1/2	1/2	0.052	10	93020	6
3/4	1/2	0.070	10	93050	6
3/4	3/4	0.073	10	93040	6
1	3/4	0.113	10	93055	6
1	1	0.131	10	93060	6
1 1/4	3/4	0.187	5	93071	6
1 1/4	1	0.210	5	93065	6
1 1/4	1 1/4	0.260	5	93070	6
1 1/2	3/4	0.238	5	93072	6
1 1/2	1	0.246	5	93073	6
1 1/2	1 1/4	0.289	5	93075	6
1 1/2	1 1/2	0.317	5	93080	6
2	1 1/2	0.491	5	93091	6
2	2	0.573	5	93090	6



**Viega PureFlow Press coupling
Smart Connect technology**
- Polymer
- Press connection
Model V5615

P1	P2	Wt [lb]	Quantity	Part No	DG
3/8	3/8	0.022	25	49402	6
1/2	3/8	0.024	25	49342	6
1/2	1/2	0.027	25	49403	6
3/4	1/2	0.034	25	49343	6
3/4	3/4	0.040	25	49404	6
1	3/4	0.055	10	49354	6
1	1	0.068	10	49405	6
1 1/4	3/4	0.101	5	49347	6
1 1/4	1	0.112	5	49357	6
1 1/4	1 1/4	0.151	5	49407	6
1 1/2	3/4	0.118	5	49348	6
1 1/2	1	0.133	5	49358	6
1 1/2	1 1/4	0.165	5	49378	6
1 1/2	1 1/2	0.190	5	49408	6
2	1 1/2	0.270	1	49398	6
2	2	0.305	1	49409	6



**Viega PureFlow Press test plug
Smart Connect technology**
- Polymer
- Press connection
Model V5656

P	Wt [lb]	Quantity	Part No	DG
3/8	0.011	25	49722	6
1/2	0.015	25	49723	6
3/4	0.022	25	49744	6
1	0.038	10	49765	6
1 1/4	0.082	5	49770	6
1 1/2	0.095	5	49780	6
2	0.154	1	49790	6

Fire sprinkler



Viega PureFlow Press 90° elbow
Smart Connect technology, Zero Lead

- For fire sprinkler systems
- Polymer
- Press connection, female pipe thread

Components

Mounting bracket

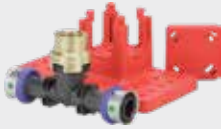
Note

For use with black Viega PureFlow PEX only.

UL listed for NFPA 13D systems

Model V5645ZL

P	FPT	Wt [lb]	Quantity	Part No	DG
3/4	1/2	0.386	5	49135	6
1	1/2	0.408	5	49145	5



Viega PureFlow Press tee
Smart Connect technology, Zero Lead

- For fire sprinkler systems
- Polymer
- Press connection, female pipe thread

Components

Mounting bracket

Note

For use with black Viega PureFlow PEX only.

UL listed for NFPA 13D systems

Model V5642ZL

P1	P2	FPT	Wt [lb]	Quantity	Part No	DG
3/4	3/4	1/2	0.502	5	49120	6
1	3/4	1/2	0.447	5	49130	6
1	1	1/2	0.528	5	49140	6



Viega PureFlow Press wall tee
Smart Connect technology, Zero Lead

- For fire sprinkler systems
- Polymer
- Female pipe thread, press connection

Note

For use with black Viega PureFlow PEX only.

UL listed for NFPA 13D systems

Model V5641ZL

FPT1	FPT2	P	Wt [lb]	Quantity	Part No	DG
1/2	1/2	3/4	0.309	5	49100	6
1/2	1/2	1	0.309	5	49110	6



Viega PureFlow Press adapter
Smart Connect technology, Zero Lead

- For fire sprinkler systems
- Polymer
- Press connection, female pipe thread

Components

Mounting bracket

Note

For use with black Viega PureFlow PEX only.

UL listed for NFPA 13D systems

Model V5644ZL

P	FPT	Wt [lb]	Quantity	Part No	DG
3/4	1/2	0.386	5	49132	6
1	1/2	0.386	5	49144	6



Viega PureFlow Press replacement bracket

- For fire sprinkler systems
- Use with Viega PureFlow Press tee Model V5642ZL, Viega PureFlow Press adapter Model V5644ZL, Viega PureFlow Press 90° elbow Model V5645ZL
- Plastic

Model V5643ZL

	Wt [lb]	Quantity	Part No	DG
	0.238	5	49150	6

Valves



Viega PureFlow Press stop valve
Straight
Zero Lead

- Chrome-plated brass
- Press connection, compression
- 1/4 turn

Model 2842.3ZL

P	CTS	Wt [lb]	Quantity	Part No	DG
3/8	1/4	0.281	10	94023	6
1/2	1/4	0.274	10	94031	6



Viega PureFlow Press stop valve Angled Zero Lead
 - Chrome-plated brass
 - Press connection, compression
 - ¼ turn
Model 2842.4ZL

P	CTS	Wt [lb]	Quantity	Part No	DG
¾	¼	0.284	10	93515	6
½	¼	0.278	10	93511	6



Viega PureFlow Press ball valve Zero Lead
 - Bronze
 - Press connection
Model 2870ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
1	1	0.462	5	98200	6
1¼	1¼	0.840	5	98201	6
1½	1½	1.091	5	98202	6
2	2	1.807	5	98203	6



Viega PureFlow Press ball valve Zero Lead
 - Brass
 - Press connection
Model 2842.2ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
¾	¾	0.280	10	94500	6
½	½	0.195	10	94521	6
¾	¾	0.393	10	94541	6



Viega PureFlow Press valve Zero Lead
 - For copper manifolds, transitioning between Viega PureFlow Press and Viega ProPress
 - Brass
 - Press connection, street
Note
 ½" ProPress tool and jaw required
Model 2842.1ZL

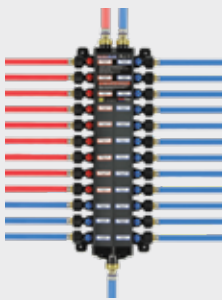
P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
½	½	0.288	10	95002	6



Viega PureFlow Press wall hydrant Zero Lead
 - Chrome-plated brass
 - Press connection
Note
 Frost proof
Model 2888.0ZL

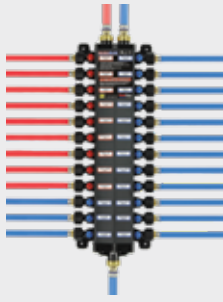
P	L [in]	Wt [lb]	Quantity	Part No	DG
½	10	1.222	5	97120	6
¾	10	1.201	5	97121	6

Viega ManaBlocs



Viega ManaBloc distribution manifold Smart Connect technology
 - Press connection
 - Color coded ports for hot and cold water
Components
 ¼ turn valves, T-handle valve key
Note
 Does not include supply connections
Model V5630

Adapter	Port(s)	d	hot	cold	Wt [lb]	Quantity	Part No	DG
polymer	14	¾	6	8	5.121	1	49142	2
polymer	14	½	6	8	5.195	1	49143	2
polymer	18	½	8	10	6.128	1	49183	2
polymer	24	½	9	15	8.218	1	49243	2
polymer	30	½	12	18	9.832	1	49303	2
polymer	36	½	14	22	11.277	1	49363	2



Viega ManaBloc distribution manifold

Smart Connect technology

- Press connection
- Combination port sizes, color coded ports for hot and cold water

Components

¼ turn valves, T-handle valve key

Note

Does not include supply connections

Model V5640

Adapter	Port(s)	d1	d1 hot	d1 cold	d2	d2 hot	d2 cold	Wt [lb]	Quantity	Part No	DG
polymer	18	¾	6	7	½	2	3	6.758	1	49186	2
polymer	24	¾	7	11	½	2	4	8.173	1	49246	2
polymer	30	¾	10	12	½	2	6	10.147	1	49306	2
polymer	36	¾	11	15	½	3	7	11.807	1	49366	2



Viega MiniBloc zoning manifold

Smart Connect technology

- For combination systems
- Press connection
- Blue color coded ports for cold water

Components

¼ turn valves, T-handle valve key, optional red valve caps

Note

Does not include supply connections

Model V5650

Adapter	Port(s)	d	Wt [lb]	Quantity	Part No	DG
polymer	3	½	1.804	1	49033	2
polymer	4	½	2.007	1	49043	2
polymer	6	½	2.456	1	49063	2
polymer	8	½	3.337	1	49083	2



Viega MiniBloc zoning manifold

Smart Connect technology

- For combination systems
- Press connection
- Color coded ports for hot and cold water

Components

¼ turn valves, T-handle valve key

Note

Does not include supply connections

Model V5660

Adapter	Port(s)	d	hot	cold	Wt [lb]	Quantity	Part No	DG
polymer	5	½	2	3	2.189	1	49453	2
polymer	7	½	3	4	3.130	1	49473	2
polymer	10	½	4	6	3.801	1	49410	2



Viega PureFlow Press port adapter

Smart Connect technology

- For connecting distribution lines to Viega ManaBloc and Viega MiniBloc
- Polymer
- Press connection, Viega ManaBloc connection

Model V5613.1

P	Port	Wt [lb]	Quantity	Part No	DG
¾	½	0.047	6	49224	2
½	½	0.050	6	49234	2



Viega PureFlow Press port adapter

Zero Lead

- For connecting distribution lines to Viega ManaBloc and Viega MiniBloc
- Bronze
- Press connection, Viega ManaBloc connection

Model 2877.3ZL

P	Port	Wt [lb]	Quantity	Part No	DG
¾	½	0.095	6	96101	2
½	½	0.102	6	96120	2



**Viega PureFlow Press supply adapter
Smart Connect technology**

- For connecting PEX supply lines to Viega ManaBloc and Viega MiniBloc
 - Polymer
 - Press connection, Viega ManaBloc supply connection
- Model V5613.2**

P	Supply	Wt [lb]	Quantity	Part No	DG
3/4	1	0.098	5	49414	2
1	1	0.118	5	49416	2
1 1/4	1		1	49418¹	2

¹⁾ Available soon!



**Viega PureFlow Press supply adapter
Zero Lead**

- For connecting PEX supply lines to Viega ManaBloc and Viega MiniBloc
 - Bronze
 - Press connection, Viega ManaBloc supply connection
- Model 2877.8ZL**

P	Supply	Wt [lb]	Quantity	Part No	DG
3/4	1	0.214	5	96141	2
1	1	0.236	5	96161	2



**Viega ManaBloc supply adapter
Zero Lead**

- For connecting CTS-sized supply lines to Viega ManaBloc or Viega MiniBloc
 - Equipped with insert stiffener Model V5086
 - Brass
 - Compression, Viega ManaBloc supply connection
- Model V5032ZL**

CTS	Supply	Wt [lb]	Quantity	Part No	DG
3/4	1	0.395	5	46346	2



**Viega ManaBloc supply adapter
Zero Lead**

- For connecting FPT supply lines to Viega ManaBloc and Viega MiniBloc
 - Brass
 - Male pipe thread, Viega ManaBloc supply connection
- Model V5033ZL**

MPT	Supply	Wt [lb]	Quantity	Part No	DG
3/4	1	0.329	5	46646	2
1	1	0.399	5	46656	2



- Port cap**
- For Viega ManaBloc, Viega MiniBloc
 - Plastic
- Model V5087**

d	Wt [lb]	Quantity	Part No	DG
3/8	0.020	6	36204	2
1/2	0.037	6	36205	2



- Supply cap**
- For Viega ManaBloc, Viega MiniBloc
 - Brass
- Model V5036.10**

d	Wt [lb]	Quantity	Part No	DG
1	0.082	5	53601	2



- Viega ManaBloc mounting set**
- For mounting Viega ManaBloc between studs
 - Steel
 - Pre-drilled to mount on 16" center studs
- Components**
(2) mounting straps, (4) screws
- Model V5038**

Wt [lb]	Quantity	Part No	DG
0.720	1	45716	2



Replacement kit

- For Viega ManaBloc and Viega MiniBloc valve stems, ports 1/2" or 3/8"
- 1/4 turn

Components

- Red valve, blue valve, valve removal tool, T-handle valve key

Model 2870.91

	Wt [lb]	Quantity	Part No	DG
	0.150	1	51602	2



T-handle valve key

- For Viega ManaBloc, Viega MiniBloc

Model V5039.7

	Wt [lb]	Quantity	Part No	DG
	0.037	1	50601	2



Viega ManaBloc access panel

- Plastic

Note

- Can be mounted to open vertically or horizontally

Model V5099

W [in]	L [in]	max. Ports	Wt [lb]	Quantity	Part No	DG
14	18	14	1.350	1	50718	2
14	26	16	0.050	1	50726	2
14	30	24	2.434	1	50730	2
14	39	36	3.249	1	50739	2



Viega ManaBloc access panel

- Metal
- 90 minute fire rating

Components

- (2) knurled knobs, (2) keys

Note

- Can be mounted to open vertically or horizontally

UL listed

Model V5099.1

W [in]	L [in]	max. Ports	Wt [lb]	Quantity	Part No	DG
14	40	30	26.258	1	50740	2

Manifolds



**Viega PureFlow Press manifold
Smart Connect technology**

- Only use with lock clip Part No 58075
- Polymer
- Press connection
- Flow through

Note

- Does not include mounting hardware

Model V5636

Outlet(s)	P1	P2	P3	Wt [lb]	Quantity	Part No	DG
2	3/4	3/4	1/2	0.202	10	49152	6
3	3/4	3/4	1/2	0.255	10	49153	6
4	3/4	3/4	1/2	0.318	10	49054	6
4	1	3/4	1/2	0.330	10	49254	6
6	1	1	1/2	0.455	10	49256	6
8	1	1	1/2	0.576	5	49258	6



**Viega PureFlow Press manifold
Smart Connect technology**

- Only use with lock clip Part No 58075
- Polymer
- Press connection
- Closed

Note

- Does not include mounting hardware

Model V5636.1

Outlet(s)	P1	P2	P3	Wt [lb]	Quantity	Part No	DG
4	closed	3/4	1/2	0.300	10	49004	6
6	closed	1	1/2	0.428	10	49206	6
8	closed	1	1/2	0.576	5	49208	6

Stub-Outs



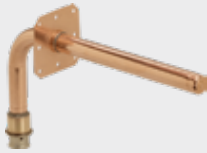
Viega PureFlow Press 90° tub elbow
 - Brazed copper
 - Press connection, street
Model 2820.0ZL

P	FTG (CTS)	L1 [in]	L2 [in]	Wt [lb]	Quantity	Part No	DG
1/2	1/2	3	6	0.249	25	92221	6



Viega PureFlow Press 90° stub-out
 - Brazed copper
 - Press connection, street
Model 2820.1ZL

P	FTG (CTS)	L1 [in]	L2 [in]	Wt [lb]	Quantity	Part No	DG
3/8	1/2	3 1/2	8	0.306	25	92406	6
1/2	1/2	3 1/2	8	0.332	25	92421	6
3/4	3/4	3 1/2	8	0.534	25	92441	6



Viega PureFlow Press 90° stub-out
 - Brazed copper
 - Press connection, street
Components
 Wall plate
Model 2820.4ZL

P	FTG (CTS)	L1 [in]	L2 [in]	Wt [lb]	Quantity	Part No	DG
3/8	1/2	3 1/2	8	0.377	25	92305	6
1/2	1/2	3 1/2	8	0.325	25	92321	6



Viega PureFlow Press stub-out
 - Brazed copper
 - Press connection, street
Model 2820.2ZL

P	FTG (CTS)	L [in]	Wt [lb]	Quantity	Part No	DG
1/2	1/2	8	0.240	25	92609	6
1/2	1/2	15	0.422	25	92616	6

Lav adapters



Viega PureFlow Press lav adapter Smart Connect technology
 - Polymer
 - Press connection, lav connection
Model V5613.3

P	Lav	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.050	10	49324	6
1/2	1/2	0.055	10	49333	6
3/4	3/4	0.080	5	49344	6



Viega PureFlow Press adapter Zero Lead
 - Equipped with ferrule Part No 53005
 - Bronze
 - Press connection, compression
Components
 Brass ferrule
Model 2895ZL

P	CTS	Wt [lb]	Quantity	Part No	DG
3/8	1/4	0.111	1	97112	6
1/2	1/4	0.125	1	97113	6



Cone seal
 - Spare part for Viega PureFlow Crimp stop valve straight Model V5036.30, Viega PureFlow Crimp lav adapter Model V5075ZL, Viega PureFlow Crimp 90° lav elbow Model V5255, Viega PureFlow Crimp lav adapter Model V5263, Viega PureFlow Press lav adapter Model V5613.3
Model V5084.1

d	Wt [lb]	Quantity	Part No	DG
1/2	0.002	100	43721	2
3/4	0.003	100	43740	2

Closet adapters



Viega PureFlow Press closet adapter Smart Connect technology
 - Polymer
 - Press connection, closet connection
Model V5613.4

P	Closet	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.060	5	49223	6
1/2	1/2	0.062	5	49233	6

3.1



Cone seal
 - Spare part for Viega PureFlow Crimp closet adapter Model V5072ZL, V5257, Viega PureFlow Press closet adapter Model V5613.4
Model V5084

d	Wt [lb]	Quantity	Part No	DG
½	0.004	100	43820	2

Outlet boxes



Viega PureFlow Press outlet box Zero Lead
 - For washing machine
 - Color coded handles
Components
 (2) ¼ turn brass valves, water hammer arrestors
Model 2872.6ZL

P	Wt [lb]	Quantity	Part No	DG
½	1.799	1	97212	6



Viega PureFlow Press fire-rated outlet box Zero Lead
 - For washing machine
 - Color coded handles
Components
 (2) ¼ turn brass valves, water hammer arrestors
Model 2872.2

	Wt [lb]	Quantity	Part No	DG
	3.999	1	97008	6



Viega PureFlow Press outlet box Zero Lead
 - For ice maker
Components
 ¼ turn brass valve, water hammer arrestor
Model 2872.7ZL

P	Wt [lb]	Quantity	Part No	DG
½	0.980	1	97220	6



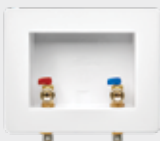
Viega PureFlow Press fire-rated outlet box Zero Lead
 - For ice maker
Components
 ¼ turn brass valve, water hammer arrestor
Model 2872.3

P	Wt [lb]	Quantity	Part No	DG
½	1.550	1	97007	6



Viega PureFlow Press outlet box Zero Lead
 - For washing machine
 - Color coded handles
Components
 (2) ¼ turn brass valves
Model 2872.1US

P	Wt [lb]	Quantity	Part No	DG
½	1.549	1	97001	6



Viega PureFlow Press fire-rated outlet box Zero Lead
 - For washing machine
 - Color coded handles
Components
 (2) ¼ turn brass valves
Model 2872.6

P	Wt [lb]	Quantity	Part No	DG
½	3.779	1	97006	6



Viega PureFlow Press outlet box Zero Lead
 - For ice maker
Components
 ¼ turn brass valve
Model 2872.0ZL

P	Wt [lb]	Quantity	Part No	DG
½	0.870	1	98000	6



Viega PureFlow Press fire-rated outlet box Zero Lead
 - For ice maker
Components
 ¼ turn brass valve
Model 2872.5

P	Wt [lb]	Quantity	Part No	DG
½	1.450	1	98001	6



Tubing
 - Only for cold water applications
 - For ice maker
 - High density polyethylene (HDPE)
Model V5052

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
½	100	white	1.200	1	43100	1



Box frame
 - For washing machine
 - Plastic
Model 2885.0ZL

	Wt [lb]	Quantity	Part No	DG
	0.160	1	97103	6



Box frame
 - For ice maker
 - Plastic
Model 2873.7ZL

	Wt [lb]	Quantity	Part No	DG
	0.150	1	97102	6

Tools



Viega PureFlow Press hand tool
 - Ratcheting design, color coded handles
Model 2882US

d	Version	Wt [lb]	Quantity	Part No	DG
⅝	green	3.446	1	50000	6
½	yellow	3.409	1	50020	6
¾	blue	3.344	1	50040	6
1	orange	4.549	1	50060	6



Viega PureFlow Press starter tool set
 - Color coded handles
Components
 Viega Pureflow Press hand tool sizes ½" and ¾", tubing cutter
Model 2880.2

for d	Wt [lb]	Quantity	Part No	DG
½, ¾	14.716	1	56000	6



Viega PureFlow Press complete plumbing tool set

- Color coded handles
 - Components
 - Viega Pureflow Press hand tool sizes 3/8" to 1", tubing cutter
- Model 2880.6US**

for d	Wt [lb]	Quantity	Part No	DG
3/8, 1/2, 3/4, 1	25.993	1	56010	6



Prep tool

- For removing PE and aluminum layer from Viega FostaPEX tubing
- Model 2858**

for d	Wt [lb]	Quantity	Part No	DG
1/2, 3/4	1.049	1	54030	6
3/8, 1	1.510	1	54050	6



Blade

- Spare part for prep tool Model 2858
 - Steel
- Model 2858.1**

	Wt [lb]	Quantity	Part No	DG
	0.015	2	54075	6



**Ridgid RP 241 press tool kit
ProPress, PureFlow
Compact**

- For Viega ProPress connections 1/2" to 1", Viega PureFlow Press connections 1/2" to 1"

Components

Ridgid RP 241, ProPress jaw sizes 1/2" to 1" OR PureFlow jaw sizes 1/2" to 1", battery, battery charger, branded soft-sided case

Model 2880.7US

Press Jaws	for d	Wt [lb]	Quantity	Part No	DG
Viega PureFlow Press	1/2, 3/4, 1	19.744	1	56022	16



**Ridgid RP 240 press tool kit
PureFlow
Compact**

- For Viega PureFlow Press connections 1/2" to 1", Viega ProPress connections 1/2" to 1"
- Not suitable for 2" Viega PureFlow Press connections

Components

Ridgid 240 tool, PureFlow press jaw sizes 1/2", 3/4", 1", battery, battery charger, hard case

Model 2999.6

for d	Wt [lb]	Quantity	Part No	DG
1/2, 3/4, 1	22.069	1	57063	16



**Ridgid RP 240 press tool
Compact**

- For Viega PureFlow Press connections 1/2" to 1", Viega ProPress connections 1/2" to 1"
- Not suitable for 2" Viega PureFlow Press connections

Components

Ridgid 240 tool, battery, battery charger, hard case

Model 2999.7

for d	Wt [lb]	Quantity	Part No	DG
Jaws not included	14.671	1	57064	16



**Ridgid RP 340 press tool
Standard**


- For Viega PureFlow Press connections 1/2" to 2", Viega ProPress connections 1/2" to 4", Viega MegaPress connections 1/2" to 4"

Components

Ridgid 340 tool, battery, battery charger, hard case


Model 2980.71

for d	Wt [lb]	Quantity	Part No	DG
Jaws not included	22.854	1	56024	16




PureFlow press jaw Compact
 - For Viega Pressgun Picco 6, Ridgid compact tools, PEX tubing
 - Steel
Model 2884.7US

Press Jaws	Wt [lb]	Quantity	Part No	DG
3/8	2.434	1	56052	16
1/2	2.359	1	56053	16
3/4	2.359	1	56055	16
1	1.600	1	56056	16
1 1/4	2.664	1	56060	16
1 1/2	2.579	1	56061	16




Viega PureFlow Press jaw Standard
Standard
 - For Viega Pressgun 6, Ridgid standard tools, PEX tubing
 - Steel
Model 2899.7US

Press Jaws	Wt [lb]	Quantity	Part No	DG
1/2	4.049	1	56073	16
3/4	3.884	1	56075	16
1	3.929	1	56076	16
1 1/4	3.379	1	56080	16
1 1/2	3.549	1	56081	16
2	9.266	1	56082	16




Tubing cutter
 - For use with Viega FostaPEX tubing up to 2"
 - Steel
 - Ratcheting design
Model 2840

max d	Wt [lb]	Quantity	Part No	DG
2	1.580	1	53561	5




Viega PureFlow PEX tubing cutter
 - For use with Viega FostaPEX tubing up to 1"
 - Plastic
Model 2889.2US

max d	Wt [lb]	Quantity	Part No	DG
1	0.351	1	21304	5



Viega PureFlow PEX tubing cutter
 - For use with Viega FostaPEX tubing up to 1 1/2"
 - Plastic
Model V5055


max d	Wt [lb]	Quantity	Part No	DG
1 1/2	0.401	1	21307	5



Blade
 - Suitable for Viega PureFlow PEX tubing cutter Model V5055
 - Steel
Model V5055.1


	Wt [lb]	Quantity	Part No	DG
	0.075	1	21317	5

Accessories



Viega PureFlow Press sleeve
 - Only for Viega PureFlow Press polymer fittings
 - Stainless steel
Model V5615.3

d	Wt [lb]	Quantity	Part No	DG
3/8	0.009	10	49901	6
1/2	0.012	10	49902	6
3/4	0.015	10	49903	6
1	0.025	10	49904	6
1 1/4	0.053	10	49905	6
1 1/2	0.065	10	49906	6
2	0.085	10	49607	6



Lav riser
 - Does not include lav nut Model V5089
 - Equipped with ferrule Model V5085
 - PEX
Model V5080

CTS	O.D.	L [in]	Wt [lb]	Quantity	Part No	DG
1/4	3/8	20	0.046	100	58120	2
1/4	3/8	30	0.068	100	58130	2
1/4	3/8	36	0.085	100	58136	2



Closet riser
 - Does not include ballcock nut Model V5089.1
 - Equipped with ferrule Model V5085
 - PEX
Model V5081

CTS	O.D.	L [in]	Wt [lb]	Quantity	Part No	DG
1/4	3/8	12	0.031	100	57112	2
1/4	3/8	20	0.050	100	57120	2



Lav nut
 - Suitable for lav riser Model V5080
Model V5089

FPT	Wt [lb]	Quantity	Part No	DG
1/2	0.017	100	33705	2



Ballcock nut
 - Suitable for closet riser Model V5081
 - Plastic
Model V5089.1

FPT	Wt [lb]	Quantity	Part No	DG
3/4	0.023	100	53017	2



Ferrule
 - For Viega ManaBloc compression connections, risers, valves
 - Plastic
Model V5085

CTS	O.D.	Wt [lb]	Quantity	Part No	DG
1/8	1/4	0.001	100	53000	2
1/4	3/8	0.001	100	53005	2
3/8	1/2	0.001	50	53015	2
1/2	5/8	0.001	100	53020	2



Insert stiffener
 - For Viega ManaBloc compression connections, risers
 - Stainless steel
Model V5086

CTS	O.D.	Wt [lb]	Quantity	Part No	DG
1/4	3/8	0.003	100	56100	2
3/8	1/2	0.003	50	56110	2
1/2	5/8	0.005	50	56120	2
3/4	7/8	0.010	50	56140	2



Escutcheon Single
 - Not suitable for Viega FostaPEX
 - Plastic
Model V5088

d	Version	Wt [lb]	Quantity	Part No	DG
3/8	white	0.012	50	53115	2
1/2	white	0.012	50	53120	2



Escutcheon Double
 - Not suitable for Viega FostaPEX
 - Plastic
Model V5088.1

d	Version	Wt [lb]	Quantity	Part No	DG
3/8	white	0.017	25	53116	2
1/2	white	0.016	25	53121	2



Sleeve
 - Not suitable for use with Viega FostaPEX
 - Chrome-plated brass
 - Finishing
Model 2800.5US

d	L [in]	Wt [lb]	Quantity	Part No	DG
3/8	3 1/2	0.041	10	52500	2
1/2	3 1/2	0.058	10	52520	2



Tubing support Dual ceiling
 - Use with tubing insulator Model V5041.1
 - Steel
Model V5041.0

max d	Wt [lb]	Quantity	Part No	DG
1	0.200	25	45750	2



Tubing insulator
 - Use with tubing support dual ceiling
 Model V5041.0
 - Plastic
Model V5041.1

for d	Wt [lb]	Quantity	Part No	DG
½	0.020	100	45760	2



Bracket Telescoping
 - Suitable for Viega PureFlow Press 90° drop ear elbow Model 2825.5ZL
 - Steel
Model V5041.4

L [in]	Wt [lb]	Quantity	Part No	DG
14.5-24		50	45790	2



Bracket
 - For mounting on 16" center studs
 - Use with bend support snap in Model 2850.3US, tubing clamp stub-out Model V5041.2
 - Steel
 - Mounting holes on 2" centers
Model 2850.4US

d	L [in]	Wt [lb]	Quantity	Part No	DG
½	18	0.560	50	51022	2



Tubing clamp Stub-out
 - Use with bracket Model 2850.4US
 - Plastic
Model V5041.2

for d	Wt [lb]	Quantity	Part No	DG
½	0.060	50	45770	2



Bend support Snap in
 - Not suitable for Viega FostaPEX
 - Suitable for bracket Model 2850.4US
 - Plastic
Model 2850.3US

for d	Wt [lb]	Quantity	Part No	DG
½	0.559	100	51021	2



Bend support Drop ear
 - Not suitable for Viega FostaPEX
 - Plastic-coated steel
Model 2850.1US

for d	Wt [lb]	Quantity	Part No	DG
¾, ½	0.198	25	50520	2



Bend support
 - Not suitable for Viega FostaPEX
 - Plastic
Model 2850.2US

for d	Wt [lb]	Quantity	Part No	DG
¾	0.062	25	51000	2
½	0.083	25	51020	2
¾, ¾	0.154	25	51040	2
1	0.280	25	51060	2

3.1



Bend support

- For in slab applications
 - Not suitable for ViEGA FostaPEX
 - Plastic
- Model 2851US**

for d	Wt [lb]	Quantity	Part No	DG
3/8	0.075	10	15106	4
1/2	0.127	10	15107	4
5/8, 3/4	0.190	10	15108	4
1	0.730	1	15111	4



Tubing clamp

Turn out

- For 3/8" tubing and 1/2" tubing with standard or stub-out elbows
 - Not suitable for ViEGA FostaPEX
 - Plastic
 - Trim tapered tip to use with 1/2" tubing
- Model V5071**

max d	Wt [lb]	Quantity	Part No	DG
1/2	0.076	25	52130	2



J-clamp tubing fasteners

- Plastic
- Components
Nail
- Model 2860US**

for d	Wt [lb]	Quantity	Part No	DG
3/8	0.006	100	52000	2
1/2	0.008	100	52020	2
3/4	0.013	100	52040	2
1	0.021	100	52060	2



Economy PEX tubing clamp

- Not suitable for ViEGA FostaPEX
 - Plastic
- Model V5095**

for d	Wt [lb]	Quantity	Part No	DG
3/8	0.002	100	52110	2
1/2	0.003	100	52120	2
3/4	0.004	50	52140	2



Lock clip

- Plastic
- Model 2863US**

for d	Wt [lb]	Quantity	Part No	DG
3/8	0.014	100	58071	2
1/2	0.016	100	58072¹⁾	2
3/4	0.019	50	58073	2
1	0.024	50	58074	2
1 1/4	0.030	50	58075	2
1 1/2	0.035	25	58076	2
2	0.050	15	58077	2

¹⁾ Suitable for ViEGA Barrier PEX tubing Part No 11445, 11450



Multi-clip

- Plastic
- Components
Mounting screw
- Model 2867US**


max d	Wt [lb]	Quantity	Part No	DG
1	0.029	100	52006	2
2	0.090	50	52007	2



Multi-clip


- Plastic
- Components
Strut clamp
- Model 2867.1US**

max d	Wt [lb]	Quantity	Part No	DG
2	0.090	1	52017	2




U-channel fastener
 - Plastic
 - Pre-drilled holes
Model 2864US

W [in]	L [ft]	Wt [lb]	Quantity	Part No	DG
1/2	6 1/2	1.029	16	15310	4




Suspension clip tubing fasteners
 - Plastic
Model 2861US

for d	Wt [lb]	Quantity	Part No	DG
1/2	0.010	50	55020	2
3/4	0.012	50	55040	2
1	0.016	50	55060	2
1 1/4	0.022	50	55070	2
1 1/2	0.031	25	55080	2
2	0.036	25	55090	2




Tubing clamp
 - Plastic
Model 2868US

for d	Wt [lb]	Quantity	Part No	DG
2	0.044	25	56090	2




Tubing insulator
 - Plastic
 - Fits 1 3/8" hole
Model V5094

for d	Wt [lb]	Quantity	Part No	DG
3/8	0.018	50	55100	2
1/2	0.019	50	55120	2
3/4	0.014	50	55140	2
1	0.013	50	55160	2




Zip tie
 - Plastic
Model V5097

L [in]	Wt [lb]	Quantity	Part No	DG
14	0.013	100	43714	2



Pipe support
 - Not suitable for Viega FostaPEX
 - Steel
Model V5083

d	L [ft]	Wt [lb]	Quantity	Part No	DG
1/2	10	1.300	5	68434	2
3/4	10	1.999	5	68435	2
1	10	1.869	5	68430	2
1 1/4	10	1.825	5	68431	2
1 1/2	10	2.542	5	68432	2
2	10	3.132	5	68433	2



Decoiler
 - Not suitable for use with center pull coils, 1" tubing or larger
Model V5061

Wt [lb]	Quantity	Part No	DG
70.980	1	53509	5

Components
 Movable metal frame, (2) coil hubs, tube guide

Note
 Max. coil size for 3/8" and 1/2" tubing is 1000 ft.
 Max. coil size for 3/4" tubing is 500 ft.

PureFlow Crimp



3.2



PureFlow Crimp

With the reliability and quality required for potable water, Viega PureFlow Crimp fittings are part of Viega's complete plumbing solution. Matched with the revolutionary Viega ManaBloc water distribution system and the highest-rated PEX tubing in the industry (according to industry standards), Viega PureFlow Crimp fittings are a time-tested method for joining PEX.

FEATURES AND BENEFITS

- EcoBrass fittings provide better corrosion resistance than other brass fittings
- High-performance PolyAlloy fittings are made in the USA
- Peace of mind from durable materials and quality manufacturing
- Available in sizes 3/8" to 1"
- 25-year limited warranty

CODES AND STANDARDS

- CSA B214: Installation Code for Hydronic Heating Systems
- IAPMO: California Plumbing Code (CPC)
- IAPMO: National Standard Plumbing Code (NSPC)
- IAPMO: Uniform Mechanical Code (UMC)
- IAPMO: Uniform Plumbing Code (UPC)
- IAPMO: Uniform Solar, Hydronics and Geothermal Code (USHGC)
- ICC: International Mechanical Code (IMC)
- ICC: International Plumbing Code (IPC)
- ICC: International Residential Code (IRC)
- National Building Code of Canada (NBCC)
- National Plumbing Code of Canada (NPCC)

LISTINGS AND CERTIFICATIONS

- ASTM E84: Standard Test Method for Surface Burning Characteristics of Building Materials
- ASTM F876: Standard Specification for Cross-linked Polyethylene (PEX) Tubing
- ASTM F877: Standard Specification for Cross-linked Polyethylene (PEX) Water Distribution System
- ASTM F1807/F2159: Standard Specification for Cross-linked Polyethylene (PEX) Insert Fittings
- ASTM F2023: Standard Test Method for Evaluating the Oxidative Resistance of Cross-linked Polyethylene PEX Tubing and Systems to Hot Chlorinated Water
- AWWA C904: Cross-linked Polyethylene (PEX) Pressure Pipe for Water Service
- CAN/ULC S101: Standard Method of Test for Surface Burning Characteristics
- CAN/ULC S102.2: Standard Method of Test for Surface Burning Characteristics of Flooring, Floor Coverings, and Miscellaneous Materials and Assemblies
- CSA B137.5: Standard Specification for PEX Tubing Systems in Pressure Applications
- HUD MR1276: Housing and Urban Development Materials Release
- NSF/ANSI 14: Plastics Piping System Components and Related Materials
- NSF/ANSI 61: Drinking Water Systems Components – Health Effects
- NSF/ANSI 372: Drinking Water Systems Components – Lead Content
- UL 1821: Thermoplastic Sprinkler Pipe and Fittings for Fire Protection Service

- UL2846: Fire Test of Plastic Water Distribution Plumbing Pipe for Visible Flame and Smoke Characteristics

ZERO LEAD

References to Zero Lead throughout this publication mean products meet the requirements of both NSF/ANSI Standard 372 (0.25% or less percent maximum weighted average lead content) and NSF/ANSI 61.

Index

Tubing	180
Elbows	182
Tees	183
Adapters	183
Couplings	184
Valves	185
Viega ManaBlocs	186
Manifolds	189
Stub-Outs	189
Lav adapters	190
Closet adapters	190
Outlet boxes	191
Tools	192
Accessories	192

Tubing



Viega PureFlow PEX tubing
 - PEX
 - Coil
Technical Data
 PEX designation code 5306
 UV resistance 6 months
ASTM F876, ASTM F877
Model V5001

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
3/8	100	red	5.000	1	32101 ¹	1
3/8	500	red	21.000	1	32105 ¹	1
1/2	100	red	5.800	1	32121 ¹	1
1/2	300	red	17.100	1	32123 ¹	1
1/2	500	red	28.000	1	32125 ¹	1
1/2	1000	red	58.000	1	32120 ¹	1
3/4	100	red	11.000	1	32141 ¹	1
3/4	300	red	32.100	1	32143 ¹	1
3/4	500	red	53.000	1	32145 ¹	1
1	100	red	16.900	1	33323 ¹	1
1	300	red	50.700	1	32163 ¹	1
1	500	red	88.000	1	32165	1

¹⁾ center pull coil



Viega PureFlow PEX tubing
 - PEX
 - Straight length
Technical Data
 PEX designation code 5306
 UV resistance 6 months
ASTM F876, ASTM F877
Model V5001.5

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
1/2	10	red	0.540	50	33272	1
1/2	20	red	1.060	50	33120	1
3/4	10	red	1.020	25	33275	1
3/4	20	red	2.040	25	33145	1
1	20	red	3.420	15	33270	1

3.2



Viega PureFlow PEX tubing
 - PEX
 - Coil
Technical Data
 PEX designation code 5306
 UV resistance 6 months
ASTM F876, ASTM F877
Model V5002

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
3/8	100	blue	5.000	1	32201 ¹	1
3/8	500	blue	21.000	1	32205 ¹	1
1/2	100	blue	5.300	1	32221 ¹	1
1/2	300	blue	17.100	1	32223 ¹	1
1/2	500	blue	26.500	1	32225 ¹	1
1/2	1000	blue	55.000	1	32220 ¹	1
3/4	100	blue	11.000	1	32241 ¹	1
3/4	300	blue	32.100	1	32243 ¹	1
3/4	500	blue	53.000	1	32245 ¹	1
1	100	blue	17.000	1	32266 ¹	1
1	300	blue	50.700	1	32263 ¹	1
1	500	blue	88.000	1	32265	1

¹⁾ center pull coil



Viega PureFlow PEX tubing
 - PEX
 - Straight length
Technical Data
 PEX designation code 5306
 UV resistance 6 months
ASTM F876, ASTM F877
Model V5002.5

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
1/2	10	blue	0.540	50	33274	1
1/2	20	blue	1.060	50	33240	1
3/4	10	blue	1.020	25	33277	1
3/4	20	blue	2.040	25	33265	1
1	20	blue	3.420	15	33271	1



Viega PureFlow PEX tubing
 - For installation between studs
 - PEX
 - ManaPac
Components
 Recycled plastic reels
Technical Data
 PEX designation code 5306
 UV resistance 6 months
ASTM F876, ASTM F877
Model V5004

d	L [ft]	Reel(s)	Version	Wt [lb]	Quantity	Part No	DG
3/8	500	1	blue	28.000	1	32905	1
3/8	500	1	red	28.000	1	32805	1
1/2	300	1	blue	23.100	1	32923	1
1/2	300	1	red	23.100	1	32823	1



ViEGA PureFlow PEX tubing
 - PEX
 - Coil
Technical Data
 PEX designation code 5306
 UV resistance 6 months
ASTM F876, ASTM F877
Model V5003

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
¼	100	white	3.200	1	32011	1
¼	500	white	14.000	1	32015	1
¾	100	white	5.000	1	32001¹⁾	1
¾	500	white	21.000	1	32005¹⁾	1
¾	1000	white	42.000	1	32000	1
½	100	white	6.000	1	32021¹⁾	1
½	300	white	17.100	1	32023¹⁾	1
½	500	white	28.000	1	32025¹⁾	1
½	1000	white	55.000	1	32020¹⁾	1
¾	100	white	11.000	1	32041¹⁾	1
¾	300	white	32.100	1	32043¹⁾	1
¾	500	white	53.000	1	32045¹⁾	1
1	100	white	17.000	1	32061¹⁾	1
1	300	white	51.900	1	32063¹⁾	1
1	500	white	88.000	1	32065	1

¹⁾ center pull coil



ViEGA PureFlow PEX tubing
 - PEX
 - Straight length
Technical Data
 PEX designation code 5306
 UV resistance 6 months
ASTM F876, ASTM F877
Model V5003.5

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
½	10	white	0.540	50	33273	1
½	20	white	1.080	50	33020	1
¾	10	white	1.020	25	33276	1
¾	20	white	2.060	25	33045	1
1	20	white	3.420	15	33061	1



ViEGA PureFlow PEX tubing
 - PEX
 - Coil
Technical Data
 PEX designation code 5306
 UV resistance 6 months
ASTM F876, ASTM F877
Model V5009

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
½	100	black	5.500	1	32721	1
½	300	black	16.500	1	32723	1
½	500	black	29.000	1	32725	1



ViEGA PureFlow PEX tubing
 - PEX
 - Coil
Technical Data
 PEX designation code 5306
 UV resistance 6 months
ASTM F876, ASTM F877
Model V5009.1

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
¾	100	black	10.500	1	34741	1
¾	300	black	31.500	1	34743	1
¾	500	black	52.500	1	34745	1
1	100	black	17.400	1	34761	1
1	500	black	87.000	1	34765	1



ViEGA PureFlow PEX tubing
 - PEX
 - Straight length
Technical Data
 PEX designation code 5306
 UV resistance 6 months
ASTM F876, ASTM F877
Model V5009.5

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
½	20	black	1.100	50	33720	1



ViEGA PureFlow PEX tubing
 - PEX
 - Straight length
Technical Data
 PEX designation code 5306
 UV resistance 6 months
ASTM F876, ASTM F877
Model V5009.51

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
¾	20	black	2.100	25	35745	1
1	20	black	1.160	15	35761	1

3.2



Viega PureFlow PEX tubing
 - For reclaimed water
 - Not suitable for potable water applications
 - PEX
 - Coil

Technical Data

PEX designation code 5006
ASTM F876, ASTM F877
Model V5009.7

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
1/2	300	purple	17.100	1	32911¹	1
3/4	300	purple	32.100	1	32912¹	1
1	300	purple	51.000	1	32913¹	1

¹⁾ center pull coil



Viega PureFlow PEX tubing Sleeved

- PEX

- Coil

Note

HDPE sleeve
ASTM F876, ASTM F877
Model V5001.2

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
1/2	100	white	12.000	1	33830	1
3/4	100	white	19.000	1	33831	1
1	100	white	32.000	1	33832	1



Viega PureFlow PEX tubing Corrugated sleeving

- PEX

- Coil

Note

Polypropylene sleeve
ASTM F876, ASTM F877
Model V5009.8

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
1/2	300	blue	33.900	1	32813	1
1/2	300	red	33.900	1	32812	1
3/4	300	blue	54.900	1	32811	1
3/4	300	red	54.900	1	32810	1

Elbows



Viega PureFlow Crimp 90° elbow Zero Lead

- Brass

- Crimp connection

Model V5016ZL

Crimp1	Crimp2	Wt [lb]	Quantity	Part No	DG
3/8	3/8	0.047	50	46922	2
1/2	1/2	0.045	50	46933	2
3/4	1/2	0.080	25	46243	2
3/4	3/4	0.080	25	46944	2
1	1	0.147	10	46955	2



Viega PureFlow Crimp 90° elbow

- PolyAlloy

- Crimp connection

Model V5216

Crimp1	Crimp2	Wt [lb]	Quantity	Part No	DG
3/8	3/8	0.007	50	43210	3
1/2	1/2	0.010	50	43220	3
3/4	1/2	0.016	25	43242	3
3/4	3/4	0.021	25	43240	3
1	1	0.046	10	43260	3



Viega PureFlow Crimp 90° elbow Zero Lead

- Brass

- Crimp connection, male pipe thread

Model V5014ZL

Crimp	MPT	Wt [lb]	Quantity	Part No	DG
1/2	3/8	0.140	10	46232	2
1/2	1/2	0.207	10	46821	2



Viega PureFlow Crimp 90° elbow Drop ear Zero Lead

- Brass

- Crimp connection, female pipe thread

Model V5027ZL

Crimp	FPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.182	10	46233	2
3/4	3/4	0.288	10	46244	2



Viega PureFlow Crimp 90° elbow
 - Copper
 - Crimp connection, female copper tube size
Model V5021

Crimp	C	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.048	50	44325	2
3/4	3/4	0.111	25	44345	2



Viega PureFlow Crimp 90° elbow
 - Copper
 - Crimp connection, street
Model V5020

Crimp	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.045	50	44320	2
3/4	3/4	0.094	25	44340	2

Tees



Viega PureFlow Crimp tee Zero Lead
 - Brass
 - Crimp connection
Model V5018ZL

Crimp1	Crimp2	Crimp3	Wt [lb]	Quantity	Part No	DG
3/8	3/8	3/8	0.062	50	46500	2
1/2	1/2	1/2	0.057	50	46520	2
1/2	1/2	3/4	0.103	25	46524	2
3/4	1/2	1/2	0.103	25	46433	2
3/4	1/2	3/4	0.101	25	46435	2
3/4	3/4	1/2	0.102	25	46443	2
3/4	3/4	3/4	0.100	25	46540	2
3/4	3/4	1	0.196	10	46445	2
1	3/4	3/4	0.179	10	46544	2
1	3/4	1	0.164	10	46545	2
1	1	1/2	0.161	10	46553	2
1	1	3/4	0.161	10	46554	2
1	1	1	0.174	10	46560	2



Viega PureFlow Crimp tee
 - PolyAlloy
 - Crimp connection
Model V5218

Crimp1	Crimp2	Crimp3	Wt [lb]	Quantity	Part No	DG
3/8	3/8	3/8	0.010	50	43500	3
1/2	1/2	1/2	0.014	50	43520	3
1/2	1/2	3/4	0.019	25	43334	3
3/4	1/2	1/2	0.021	25	43433	3
3/4	1/2	3/4	0.026	25	43434	3
3/4	3/4	1/2	0.023	25	43443	3
3/4	3/4	3/4	0.029	25	43540	3
3/4	3/4	1	0.038	10	43445	3
1	3/4	3/4	0.047	10	43544	3
1	3/4	1	0.054	10	43545	3
1	1	1/2	0.043	10	43553	3
1	1	3/4	0.046	10	43554	3
1	1	1	0.050	10	43560	3

Adapters



Viega PureFlow Crimp adapter Zero Lead
 - Brass
 - Crimp connection, male pipe thread
Model V5011ZL

Crimp	MPT	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.102	50	46302	2
1/2	1/2	0.101	50	46321	2
1/2	3/4	0.141	25	46324	2
3/4	1/2	0.096	25	46342	2
3/4	3/4	0.147	25	46340	2
3/4	1	0.216	10	46446	2
1	3/4	0.155	10	46361	2
1	1	0.236	10	46366	2



Viega PureFlow Crimp adapter Zero Lead
 - Brass
 - Crimp connection, female pipe thread
Model V5012ZL

Crimp	FPT	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.094	25	46323	2
1/2	1/2	0.090	25	46333	2
1/2	3/4	0.143	25	46334	2
3/4	3/4	0.147	25	46344	2
3/4	1	1.585	10	46345	2
1	1	0.234	10	46355	2

3.2



**Viega PureFlow Crimp adapter
Zero Lead**
- Brass
- Crimp connection, polybutylene (PB)
connection

Note

Use Viega PureFlow Crimp ring
model V5019.9 for PB connection
Ring not included

Model V5017ZL

Crimp	PB	Wt [lb]	Quantity	Part No	DG
3/8	3/8	0.023	100	46620	2
1/2	1/2	0.031	100	46630	2
3/4	3/4	0.056	50	46641	2
1	1	0.083	10	46650	2



**Viega PureFlow Crimp adapter
Zero Lead**
- Brass
- Crimp connection, polyethylene (PE)
connection

Note

Use standard stainless steel hose clamp for
PE connection (not included)

Model V5047ZL

Crimp	PE	Wt [lb]	Quantity	Part No	DG
3/4	3/4	0.111	25	46145	2
1	1	0.166	10	46156	2



**Viega PureFlow Crimp adapter
Zero Lead**
- Brass
- Crimp connection, female copper tube size

Model V5045ZL

Crimp	C	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.035	50	46635	2
3/4	3/4	0.082	25	46645	2
1	1	0.108	10	40655¹⁾	2

¹⁾ copper



**Viega PureFlow Crimp adapter
Zero Lead**
- Brass
- Crimp connection, street

Model V5046ZL

Crimp	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.038	50	46633	2
3/4	3/4	0.067	25	46644	2
1	1	0.103	10	60651¹⁾	2

¹⁾ copper



**Viega PureFlow Crimp adapter
Zero Lead**
- Brass
- Crimp connection, female copper tube size,
street

Note

Copper connection can be used as either
male or female connection.

Model V5024ZL

Crimp	C	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
3/8	3/8	1/2	0.036	50	46622	2
1	3/4	1	0.184	10	46654	2

Couplings



**Viega PureFlow Crimp coupling
Zero Lead**
- Brass
- Crimp connection

Model V5015ZL

Crimp1	Crimp2	Wt [lb]	Quantity	Part No	DG
3/8	3/8	0.020	100	46422	2
1/2	3/8	0.025	100	46432	2
1/2	1/2	0.026	100	46434	2
3/4	1/2	0.044	50	46441	2
3/4	3/4	0.047	50	46444	2
1	3/4	0.074	10	46454	2
1	1	0.082	10	46455	2



Viega PureFlow Crimp coupling
 - PolyAlloy
 - Crimp connection
Model V5215

Crimp1	Crimp2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.006	800	43033	3
3/4	3/4	0.012	500	43044	3
3/4	1/2	0.010	500	43043	3
3/8	3/8	0.004	50	43402	3
1/2	1/2	0.006	100	43403	3
1/2	3/8	0.006	50	43332	3
3/4	1/2	0.010	50	43343	3
3/4	3/4	0.012	50	43404	3
1	1/2	0.019	10	43353	3
1	3/4	0.021	10	43354	3
1	1	0.024	10	43355	3



Viega PureFlow Crimp test plug
 - PLS
 - Crimp connection
Model V5058

Crimp	Wt [lb]	Quantity	Part No	DG
3/8	0.003	100	43702	3
1/2	0.004	100	43723	3
3/4	0.007	50	43744	3
1	0.015	50	43765	3

Valves



Viega PureFlow Crimp ball valve Zero Lead
 - Brass
 - Crimp connection
 - 1/4 turn, full port
Model V5037ZL

Crimp1	Crimp2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.257	10	46031	2
3/4	3/4	0.395	10	46044	2
1	1	0.643	10	46060	2



Viega PureFlow Crimp ball valve Zero Lead
 - Chrome-plated brass
 - Crimp connection
 - 1/4 turn, full port
Model V5023ZL

Crimp1	Crimp2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.258	10	46021	2



Viega PureFlow Crimp valve
 - PolyAlloy
 - Crimp connection
 - 1/4 turn
Model V5236

Crimp1	Crimp2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.066	10	43030	3
3/4	3/4	0.080	10	43040	3



Viega PureFlow Crimp stop valve Straight Zero Lead
 - Chrome-plated brass
 - Crimp connection
 - 1/4 turn
Model V5026ZL

Crimp	CTS	Wt [lb]	Quantity	Part No	DG
3/8	1/4	0.320	1	46001	2
1/2	1/4	0.290	1	46022	2



Viega PureFlow Crimp stop valve Angled Zero Lead
 - Equipped with ferrule Part No 53005, Viega PureFlow Crimp ring Model V5019.9
 - Chrome-plated brass
 - Crimp connection
 - 1/4 turn
Model V5064ZL

Crimp	CTS	Wt [lb]	Quantity	Part No	DG
3/8	1/4	0.315	1	46002	2
1/2	1/4	0.310	1	46025	2

3.2



Viega PureFlow Crimp stop valve Straight

- PolyAlloy
- Crimp connection, lav connection
- ¼ turn

Model V5036.30

Crimp	Lav	Wt [lb]	Quantity	Part No	DG
¾	½	0.090	10	43023	3



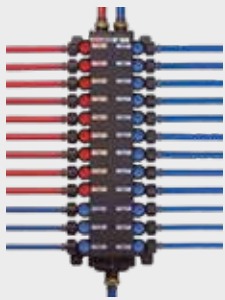
Viega PureFlow Crimp stop valve Straight

- PolyAlloy
- Crimp connection, closet connection
- ¼ turn

Model V5036.31

Crimp	Closet	Wt [lb]	Quantity	Part No	DG
¾	½	0.100	10	43002	3
½	½	0.097	10	43003	3

Viega ManaBlocs



Viega ManaBloc distribution manifold

- Crimp connection
- Color coded ports for hot and cold water

Components

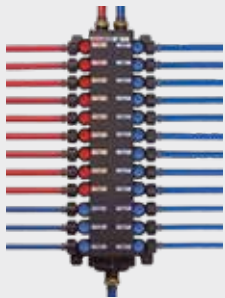
- ¼ turn valves, T-handle valve key

Note

Does not include supply connections

Model V5030.5

Adapter	Port(s)	d	hot	cold	Wt [lb]	Quantity	Part No	DG
PolyAlloy	12	¾	6	6	4.014	1	50244	2
PolyAlloy	14	¾	6	8	4.974	1	50142	2
PolyAlloy	14	½	6	8	5.021	1	50143	2
PolyAlloy	18	¾	8	10	5.938	1	50245	2
PolyAlloy	24	¾	9	15	10.667	1	50247	2
PolyAlloy	24	½	9	15	7.718	1	50243	2
PolyAlloy	30	¾	12	18	9.156	1	50248	2
PolyAlloy	30	½	12	18	9.156	1	50303	2
PolyAlloy	36	¾	14	22	10.302	1	50249	2
PolyAlloy	36	½	14	22	10.675	1	50363	2



Viega ManaBloc distribution manifold

- Crimp connection
- Combination port sizes, color coded ports for hot and cold water

Components

- ¼ turn valves, T-handle valve key

Note

Does not include supply connections

Model V5030.51

Adapter	Port(s)	d1	d1 hot	d1 cold	d2	d2 hot	d2 cold	Wt [lb]	Quantity	Part No	DG
PolyAlloy	18	¾	6	7	½	2	3	6.328	1	51618	2
PolyAlloy	24	¾	7	11	½	2	4	7.527	1	50624	2
PolyAlloy	30	¾	10	12	½	2	6	9.316	1	50630	2
PolyAlloy	36	¾	11	15	½	3	7	10.854	1	50636	2



Viega MiniBloc zoning manifold

- Crimp connection
- Blue color coded ports for cold water

Components

¼ turn valves, T-handle valve key, optional red valve caps

Note

Does not include supply connections

Model V5031.5

Adapter	Port(s)	d	Wt [lb]	Quantity	Part No	DG
PolyAlloy	3	½	1.727	1	50033	2
PolyAlloy	4	¾	1.792	1	50021	2
PolyAlloy	4	½	1.919	1	50043	2
PolyAlloy	6	¾	2.354	1	50022	2
PolyAlloy	6	½	2.434	1	50063	2
PolyAlloy	8	¾	3.069	1	50024	2
PolyAlloy	8	½	3.199	1	50083	2



Viega MiniBloc zoning manifold

- Crimp connection
- Color coded ports for hot and cold water

Components

¼ turn valves, T-handle valve key

Note

Does not include supply connections

Model V5067

Adapter	Port(s)	d	hot	cold	Wt [lb]	Quantity	Part No	DG
PolyAlloy	5	½	2	3	2.159	1	51063	2
PolyAlloy	7	½	3	4	2.869	1	51073	2
PolyAlloy	10	½	4	6	3.638	1	51003	2



Viega PureFlow Crimp port adapter

- For connecting distribution lines to Viega ManaBloc and Viega MiniBloc
- PolyAlloy
- Crimp connection, Viega ManaBloc connection

Model V5039.1

Crimp	Port	Wt [lb]	Quantity	Part No	DG
¾	¾	0.026	6	51133	2
¾	½	0.040	6	50023	2
½	¾	0.026	6	51123	2
½	½	0.040	6	50133	2



Viega PureFlow Crimp supply adapter

- For connecting PEX supply lines to Viega ManaBloc and Viega MiniBloc
- PolyAlloy
- Crimp connection, Viega ManaBloc supply connection

Model V5213

Crimp	Supply	Wt [lb]	Quantity	Part No	DG
¾	1	0.095	5	50141	2
1	1	0.100	5	50151	2



Viega PureFlow Crimp supply adapter Zero Lead

- For connecting PEX supply lines to Viega ManaBloc and Viega MiniBloc
- Brass
- Crimp connection, Viega ManaBloc supply connection

Model V5034ZL

Crimp	Supply	Wt [lb]	Quantity	Part No	DG
¾	1	0.198	5	46414	2
1	1	0.206	5	46416	2



Ferrule

- For Viega ManaBloc compression connections, risers, valves
- Plastic

Model V5085

CTS	O.D.	Wt [lb]	Quantity	Part No	DG
⅛	¼	0.001	100	53000	2
¼	¾	0.001	100	53005	2
¾	½	0.001	50	53015	2
½	¾	0.001	100	53020	2

3.2



Insert stiffener
 - For Viega ManaBloc compression connections, risers
 - Stainless steel
Model V5086

CTS	O.D.	Wt [lb]	Quantity	Part No	DG
¼	¾	0.003	100	56100	2
⅜	1½	0.003	50	56110	2
½	5⁄8	0.005	50	56120	2
¾	7⁄8	0.010	50	56140	2



Viega ManaBloc supply adapter Zero Lead
 - For connecting CTS-sized supply lines to Viega ManaBloc or Viega MiniBloc
 - Equipped with insert stiffener Model V5086
 - Brass
 - Compression, Viega ManaBloc supply connection
Model V5032ZL

CTS	Supply	Wt [lb]	Quantity	Part No	DG
¾	1	0.395	5	46346	2



Viega ManaBloc supply adapter Zero Lead
 - For connecting FPT supply lines to Viega ManaBloc and Viega MiniBloc
 - Brass
 - Male pipe thread, Viega ManaBloc supply connection
Model V5033ZL

MPT	Supply	Wt [lb]	Quantity	Part No	DG
¾	1	0.329	5	46646	2
1	1	0.399	5	46656	2



Port cap
 - For Viega ManaBloc, Viega MiniBloc
 - Plastic
Model V5087

d	Wt [lb]	Quantity	Part No	DG
¾	0.020	6	36204	2
½	0.037	6	36205	2



Supply cap
 - For Viega ManaBloc, Viega MiniBloc
 - Brass
Model V5036.10

d	Wt [lb]	Quantity	Part No	DG
1	0.082	5	53601	2



Viega ManaBloc mounting set
 - For mounting Viega ManaBloc between studs
 - Steel
 - Pre-drilled to mount on 16" center studs
Components
 (2) mounting straps, (4) screws
Model V5038

Wt [lb]	Quantity	Part No	DG
0.720	1	45716	2



Replacement kit
 - For Viega ManaBloc and Viega MiniBloc valve stems, ports ½" or ¾"
 - ¼ turn
Components
 Red valve, blue valve, valve removal tool, T-handle valve key
Model 2870.91

Wt [lb]	Quantity	Part No	DG
0.150	1	51602	2



T-handle valve key
 - For Viega ManaBloc, Viega MiniBloc
Model V5039.7

Wt [lb]	Quantity	Part No	DG
0.037	1	50601	2



Viega ManaBloc access panel
 - Plastic
Note
 Can be mounted to open vertically or horizontally
Model V5099

W [in]	L [in]	max. Ports	Wt [lb]	Quantity	Part No	DG
14	18	14	1.350	1	50718	2
14	26	16	0.050	1	50726	2
14	30	24	2.434	1	50730	2
14	39	36	3.249	1	50739	2



Viega ManaBloc access panel
 - Metal
 - 90 minute fire rating
Components
 (2) knurled knobs, (2) keys
Note
 Can be mounted to open vertically or horizontally
UL listed
Model V5099.1

W [in]	L [in]	max. Ports	Wt [lb]	Quantity	Part No	DG
14	40	30	26.258	1	50740	2

Manifolds



Viega PureFlow Crimp manifold
 - Only use with lock clip Part No 58075
 - PolyAlloy
 - Crimp connection
 - Flow through
Note
 Does not include mounting hardware
Model V5031.2

Outlet(s)	Crimp1	Crimp2	Crimp3	Wt [lb]	Quantity	Part No	DG
2	3/4	3/4	1/2	0.135	10	65152	2
3	3/4	3/4	1/2	0.197	10	65153	2
4	3/4	3/4	1/2	0.249	10	65154	2
4	1	3/4	1/2	0.252	10	65254	2
6	1	1	1/2	0.349	10	65256	2
8	1	1	1/2	0.396	5	65258	2



Viega PureFlow Crimp manifold
 - Only use with lock clip Part No 58075
 - PolyAlloy
 - Crimp connection
 - Closed
Note
 Does not include mounting hardware
Model V5031.22

Outlet(s)	Crimp1	Crimp2	Crimp3	Wt [lb]	Quantity	Part No	DG
4	closed	3/4	1/2	0.246	10	65104	2
6	closed	1	1/2	0.343	10	65206	2

Stub-Outs



Viega PureFlow Crimp 90° stub-out
 - Copper
 - Crimp connection, street
Model V5070

Crimp FTG (CTS)	L1 [in]	L2 [in]	Wt [lb]	Quantity	Part No	DG	
3/8	1/2	3 1/2	8	0.248	50	44208	2
1/2	1/2	3 1/2	6	0.216	50	44226	2
1/2	1/2	3 1/2	8	0.263	50	44228	2
3/4	3/4	3 1/2	8	0.466	50	44240	2



Viega PureFlow Crimp 90° stub-out

- Copper
- Crimp connection, street
- Components
- Wall plate

Model V5070.1

Crimp	FTG (CTS)	L1 [in]	L2 [in]	Wt [lb]	Quantity	Part No	DG
3/8	1/2	3 1/2	8	0.305	25	44209	2
1/2	1/2	3 1/2	6	0.261	25	44227	2
1/2	1/2	3 1/2	8	0.297	25	44229	2

Lav adapters



Viega PureFlow Crimp lav adapter Zero Lead

- Brass
- Crimp connection, lav connection
- Components
- Plastic nut

Model V5075ZL

Crimp	Lav	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.059	5	46023	2
1/2	1/2	0.058	5	46033	2



Viega PureFlow Crimp lav adapter

- Equipped with ferrule Part No 53005, Viega PureFlow Crimp ring Model V5019.9

- Brass
- Crimp connection, compression

Components

Brass ferrule

Model V5077ZL

Crimp	CTS	Wt [lb]	Quantity	Part No	DG
3/8	1/4	0.120	1	46032	2
1/2	1/4	0.115	1	46331	2



Viega PureFlow Crimp lav adapter

- PolyAlloy
- Crimp connection, lav connection

Model V5263

Crimp	Lav	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.025	25	43323	3
1/2	1/2	0.025	25	43333	3
3/4	3/4	0.045	10	43344	3



Viega PureFlow Crimp 90° lav elbow

- PolyAlloy
- Crimp connection, lav connection

Components

Plastic nut

Model V5255

Crimp	Lav	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.027	50	43232	3
1/2	1/2	0.029	50	43233	3
3/4	3/4	0.053	25	43244	3



Cone seal

- Spare part for Viega PureFlow Crimp stop valve straight Model V5036.30, Viega PureFlow Crimp lav adapter Model V5075ZL, Viega PureFlow Crimp 90° lav elbow Model V5255, Viega PureFlow Crimp lav adapter Model V5263, Viega PureFlow Press lav adapter Model V5613.3

Model V5084.1

d	Wt [lb]	Quantity	Part No	DG
1/2	0.002	100	43721	2
3/4	0.003	100	43740	2

Closest adapters



Viega PureFlow Crimp closet adapter Zero Lead

- Brass
- Crimp connection, closet connection
- Components
- Plastic nut

Model V5072ZL

Crimp	Closest	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.085	5	46223	2
1/2	1/2	0.085	5	46234	2



Viega PureFlow Crimp closet adapter

- PolyAlloy
- Crimp connection, closet connection
- Components
- Plastic nut

Model V5257

Crimp	Closest	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.036	5	43300	3
1/2	1/2	0.040	5	43320	3



Cone seal
 - Spare part for Viega PureFlow Crimp closet adapter Model V5072ZL, V5257, Viega PureFlow Press closet adapter Model V5613.4
Model V5084

d	Wt [lb]	Quantity	Part No	DG
½	0.004	100	43820	2



Viega PureFlow Crimp swivel connector
 - For water heater
 - Copper
 - Crimp connection, female pipe thread
Model V5048ZL

Crimp	FPT	L [in]	Wt [lb]	Quantity	Part No	DG
¾	¾	18	0.554	25	46764	2

Outlet boxes



Viega PureFlow Crimp outlet box Zero Lead
 - For ice maker
Components
 ¼ turn brass valve, water hammer arrestor
Model 2872.8ZL

Crimp	Wt [lb]	Quantity	Part No	DG
¾	1.060	1	46710	2
½	0.965	1	46720	2



Viega PureFlow Crimp outlet box Zero Lead
 - For washing machine
 - Color coded handles
Components
 (2) ¼ turn brass valves, water hammer arrestors
Model 2872.9ZL

Crimp	Wt [lb]	Quantity	Part No	DG
½	1.819	1	46730	2



Viega PureFlow Crimp outlet box Zero Lead
 - For ice maker
Components
 ¼ turn brass valve
Model V5073

Crimp	Wt [lb]	Quantity	Part No	DG
¾	0.875	1	43700	2
½	0.880	1	43722	2



Viega PureFlow Crimp outlet box Zero Lead
 - For washing machine
 - Color coded handles
Components
 (2) ¼ turn brass valves
Model V5073.5

Crimp	Wt [lb]	Quantity	Part No	DG
½	1.625	1	43720	2



Tubing
 - Only for cold water applications
 - For ice maker
 - High density polyethylene (HDPE)
Model V5052

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
¾	100	white	1.200	1	43100	1

3.2

Tools



Viega PureFlow Crimp hand tool
Full circle
Full circle
 - Soft touch
Model V5082.5

for d	Wt [lb]	Quantity	Part No	DG
1/2	3.309	1	41720*	5
3/4	3.499	1	41740*	5
1	4.649	1	41760	5

* = Available while supplies last



Viega PureFlow Crimp hand tool
 - Compact angled, color coded handles
Model V5082.4

d	Version	Wt [lb]	Quantity	Part No	DG
3/8	green	2.439	1	41703	5
1/2	yellow	2.459	1	41723	5
3/4	blue	2.559	1	41744	5



Viega PureFlow Crimp caliper
Model V5054

for d	Wt [lb]	Quantity	Part No	DG
3/8, 1/2, 3/4	0.100	1	53507	5
1	0.065	1	53511	5



Tubing cutter
 - For use with Viega FostaPEX tubing up to 2"
 - Steel
 - Ratcheting design
Model 2840

max d	Wt [lb]	Quantity	Part No	DG
2	1.580	1	53561	5



Viega PureFlow PEX tubing cutter
 - For use with Viega FostaPEX tubing up to 1"
 - Plastic
Model 2889.2US

max d	Wt [lb]	Quantity	Part No	DG
1	0.351	1	21304	5



Viega PureFlow PEX tubing cutter
 - For use with Viega FostaPEX tubing up to 1 1/2"
 - Plastic
Model V5055

max d	Wt [lb]	Quantity	Part No	DG
1 1/2	0.401	1	21307	5



Blade
 - Suitable for Viega PureFlow PEX tubing cutter
Model V5055
 - Steel
Model V5055.1










	Wt [lb]	Quantity	Part No	DG
	0.075	1	21317	5

Accessories



Viega PureFlow Crimp ring
 - Only for Viega PureFlow Crimp fittings, Viega PureFlow Crimp tools
 - Copper
Model V5019.9

d	Wt [lb]	Quantity	Part No	DG
3/8	0.011	100	43600	2
1/2	0.013	100	43620	2
3/4	0.018	100	43640	2
1	0.022	50	43660	2

 <p>Lav riser - Does not include lav nut Model V5089 - Equipped with ferrule Model V5085 - PEX Model V5080</p>	CTS	O.D.	L [in]	Wt [lb]	Quantity	Part No	DG
	¼	¾	20	0.046	100	58120	2
	¼	¾	30	0.068	100	58130	2
	¼	¾	36	0.085	100	58136	2
 <p>Closet riser - Does not include ballcock nut Model V5089.1 - Equipped with ferrule Model V5085 - PEX Model V5081</p>	CTS	O.D.	L [in]	Wt [lb]	Quantity	Part No	DG
	¼	¾	12	0.031	100	57112	2
	¼	¾	20	0.050	100	57120	2
 <p>Lav nut - Suitable for lav riser Model V5080 Model V5089</p>	FPT			Wt [lb]	Quantity	Part No	DG
				½	0.017	100	33705
 <p>Ballcock nut - Suitable for closet riser Model V5081 - Plastic Model V5089.1</p>	FPT			Wt [lb]	Quantity	Part No	DG
				¾	0.023	100	53017
 <p>Ferrule - For Viega ManaBloc compression connections, risers, valves - Plastic Model V5085</p>	CTS	O.D.		Wt [lb]	Quantity	Part No	DG
	⅛	¼		0.001	100	53000	2
	¼	¾		0.001	100	53005	2
	¾	½		0.001	50	53015	2
	½	¾		0.001	100	53020	2
 <p>Insert stiffener - For Viega ManaBloc compression connections, risers - Stainless steel Model V5086</p>	CTS	O.D.		Wt [lb]	Quantity	Part No	DG
	¼	¾		0.003	100	56100	2
	¾	½		0.003	50	56110	2
	½	¾		0.005	50	56120	2
	¾	¾		0.010	50	56140	2
 <p>Escutcheon Single - Not suitable for Viega FostaPEX - Plastic Model V5088</p>	d	Version		Wt [lb]	Quantity	Part No	DG
	¾	white		0.012	50	53115	2
	½	white		0.012	50	53120	2
 <p>Escutcheon Double - Not suitable for Viega FostaPEX - Plastic Model V5088.1</p>	d	Version		Wt [lb]	Quantity	Part No	DG
	¾	white		0.017	25	53116	2
	½	white		0.016	25	53121	2
 <p>Sleeve - Not suitable for use with Viega FostaPEX - Chrome-plated brass - Finishing Model 2800.5US</p>	d	L [in]		Wt [lb]	Quantity	Part No	DG
	¾	3½		0.041	10	52500	2
	½	3½		0.058	10	52520	2



Bracket

- For mounting on 16" center studs
 - Use with bend support snap in Model 2850.3US, tubing clamp stub-out Model V5041.2
 - Steel
 - Mounting holes on 2" centers
- Model 2850.4US**

d	L [in]	Wt [lb]	Quantity	Part No	DG
½	18	0.560	50	51022	2



Tubing clamp Stub-out

- Use with bracket Model 2850.4US
 - Plastic
- Model V5041.2**

for d	Wt [lb]	Quantity	Part No	DG
½	0.060	50	45770	2



Bend support Snap in

- Not suitable for Viega FostaPEX
 - Suitable for bracket Model 2850.4US
 - Plastic
- Model 2850.3US**

for d	Wt [lb]	Quantity	Part No	DG
½	0.559	100	51021	2



Bend support Drop ear

- Not suitable for Viega FostaPEX
 - Plastic-coated steel
- Model 2850.1US**

for d	Wt [lb]	Quantity	Part No	DG
¾, ½	0.198	25	50520	2



Bend support

- Not suitable for Viega FostaPEX
 - Plastic
- Model 2850.2US**

for d	Wt [lb]	Quantity	Part No	DG
¾	0.062	25	51000	2
½	0.083	25	51020	2
⅝, ¾	0.154	25	51040	2
1	0.280	25	51060	2



Bend support

- For in slab applications
 - Not suitable for Viega FostaPEX
 - Plastic
- Model 2851US**

for d	Wt [lb]	Quantity	Part No	DG
¾	0.075	10	15106	4
½	0.127	10	15107	4
⅝, ¾	0.190	10	15108	4
1	0.730	1	15111	4



Tubing clamp Turn out

- For ¾" tubing and ½" tubing with standard or stub-out elbows
 - Not suitable for Viega FostaPEX
 - Plastic
 - Trim tapered tip to use with ½" tubing
- Model V5071**

max d	Wt [lb]	Quantity	Part No	DG
½	0.076	25	52130	2



J-clamp tubing fasteners

- Plastic
- Components
- Nail

Model 2860US

for d	Wt [lb]	Quantity	Part No	DG
3/8	0.006	100	52000	2
1/2	0.008	100	52020	2
3/4	0.013	100	52040	2
1	0.021	100	52060	2



Economy PEX tubing clamp

- Not suitable for Viega FostaPEX
- Plastic

Model V5095

for d	Wt [lb]	Quantity	Part No	DG
3/8	0.002	100	52110	2
1/2	0.003	100	52120	2
3/4	0.004	50	52140	2



Lock clip

- Plastic

Model 2863US

for d	Wt [lb]	Quantity	Part No	DG
3/8	0.014	100	58071	2
1/2	0.016	100	58072¹	2
3/4	0.019	50	58073	2
1	0.024	50	58074	2

¹ Suitable for Viega Barrier PEX tubing Part No 11445, 11450



Multi-clip

- Plastic

Components

- Mounting screw

Model 2867US

max d	Wt [lb]	Quantity	Part No	DG
1	0.029	100	52006	2



U-channel fastener

- Plastic
- Pre-drilled holes

Model 2864US

W [in]	L [ft]	Wt [lb]	Quantity	Part No	DG
1/2	6 1/2	1.029	16	15310	4



Suspension clip tubing fasteners

- Plastic

Model 2861US

for d	Wt [lb]	Quantity	Part No	DG
1/2	0.010	50	55020	2
3/4	0.012	50	55040	2
1	0.016	50	55060	2



Tubing insulator

- Plastic
- Fits 1 3/8" hole

Model V5094

for d	Wt [lb]	Quantity	Part No	DG
3/8	0.018	50	55100	2
1/2	0.019	50	55120	2
3/4	0.014	50	55140	2
1	0.013	50	55160	2



Zip tie

- Plastic

Model V5097

L [in]	Wt [lb]	Quantity	Part No	DG
14	0.013	100	43714	2



Decoiler

- Not suitable for use with center pull coils, 1" tubing or larger

Components

Movable metal frame, (2) coil hubs, tube guide

Note

Max. coil size for 3/8" and 1/2" tubing is 1000 ft.

Max. coil size for 3/4" tubing is 500 ft.

Model V5061

	Wt [lb]	Quantity	Part No	DG
	70.980	1	53509	5

Heating and Cooling Solutions



4.1



Heating and Cooling Solutions

Radiant heating systems have been around since 10,000 B.C., but Viega has made them more efficient, reliable and easier to install than ever. Viega offers a full line of prefabricated Climate Mats for wet installs, panels for dry installs, tubing, manifolds, mixing options and controls engineered to work together. Radiant heating and cooling solutions can reduce energy costs by up to 30% for both residential and commercial buildings. Our hands-on design team can provide you with a complete design and bill of materials, so you know you have everything you need for a properly functioning system.

FEATURES AND BENEFITS

- Faster and easier than traditional radiant installation
- Typically reduces energy costs from 10-30%
- Minimizes circulation of dust and allergens
- Proven press technology helps to ensure secure connections
- 30-year warranty on Viega Barrier PEX, FostaPEX and metal press fittings
- Technical support
- Design and layout services

CODES AND STANDARDS

- CSA B214: Installation Code for Hydronic Heating Systems
- IAPMO: California Mechanical Code (CMC)
- IAPMO: Uniform Mechanical Code (UMC)
- IAPMO: Uniform Solar, Hydronics and Geothermal Code (USHGC)
- ICC: International Mechanical Code (IMC)
- ICC: International Residential Code (IRC)
- International Energy Conservation Code (IECC)
- National Building Code of Canada (NBCC)

LISTINGS AND CERTIFICATIONS

- ASTM E84: Standard Test Method for Surface Burning Characteristics of Building Materials
- ASTM F876: Standard Specification for Cross-linked Polyethylene (PEX) Tubing
- ASTM F877: Standard Specification for Cross-linked Polyethylene (PEX) Plastic Hot- and Cold-Water Distribution Systems
- ASTM F3253: Standard Specification for Cross-linked Polyethylene (PEX) Tubing with Oxygen Barrier for Hot- and Cold-Water Hydronic Distribution Systems
- ASTM F3347: Standard Specification for Metal Press Insert Fittings with Factory Assembled Stainless Steel Press Sleeve for SDR9 Cross-linked Polyethylene (PEX) Tubing
- ASTM F3348: Standard Specification for Plastic Press Insert Fittings with Factory Assembled Stainless Steel Press Sleeve for SDR9 Cross-linked Polyethylene (PEX) Tubing
- CAN/ULC S101: Standard Methods for Test for Surface Burning Characteristics
- CAN/ULC S102.2: Standard Methods for Test for Surface Burning Characteristics of Flooring, Floor Coverings, and Miscellaneous Materials and Assemblies
- CSA B137.5: Standard Specification for PEX Tubing in Pressure Applications
- CSA B214: Installation Code for Hydronic Heating Systems
- HUD MR1276: Housing and Urban Development

- ICC-ES LC 1004: PMG Listing Criteria for PP, PEX, PEX-AL-PEX, and PP-AL-PP Piping, Tube and Fittings Used in Radiant Heating and Water Supply Systems
- NSF/ANSI 14: Plastic Piping Systems Components and Related Materials
- UL 263/ANSI: Safety Fire Tests for Building Construction and Materials

NOTE

A green dot on a Viega PureFlow Press fitting indicates Smart Connect technology.

Index

Tubing	200
Elbows	202
Tees	203
Adapters	205
Couplings	206
Manifolds	208
Controls	212
Panels, Plates, Tracks, and Mats	217
Mixing equipment	219
Valves	219
Tools	220
Accessories	223
Spare parts	224

Tubing



Viega Barrier PEX tubing

- PEX
- Coil
- Oxygen diffusion barrier, protective outer layer

Technical Data

PEX designation code 5306
 Chlorine resistance ratings CL5
 UV resistance 6 months
ASTM F876, ASTM F877, ASTM F3253, NSF 61

Model 2802US

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
5/16	250	black with stripe	9.000	1	11400	4
5/16	1000	black with stripe	34.000	1	11405	4
3/8	300	black with stripe	12.900	1	11415	4
3/8	1200	black with stripe	51.600	1	11418	4
1/2	250	black with stripe	10.750	1	11428	4
1/2	300	black with stripe	17.100	1	11425	4
1/2	400	black with stripe	23.200	1	11430	4
1/2	500	black with stripe	29.000	1	11427	4
1/2	1000	black with stripe	58.000	1	11436	4
1/2	1200	black with stripe	68.400	1	11435	4
1/2	2000	black with stripe	112.000	1	11440	4
5/8	500	black with stripe	39.500	1	11445	4
5/8	1500	black with stripe	118.500	1	11450	4
3/4	150	black with stripe	16.050	1	11455	4
3/4	300	black with stripe	32.400	1	11457	4
3/4	500	black with stripe	56.500	1	11458	4
3/4	800	black with stripe	86.400	1	11460	4
3/4	1000	black with stripe	108.000	1	11462	4
1	150	black with stripe	27.000	1	11465	4
1	500	black with stripe	88.000	1	11470	4
1 1/4	100	black with stripe	27.000	1	11475	4
1 1/2	100	black with stripe	36.500	1	11480	4
2	100	black with stripe	60.300	1	11485	4

4.1



Viega Barrier PEX tubing

- PEX
- Straight length
- Oxygen diffusion barrier, protective outer layer

Technical Data

PEX designation code 5306
 Chlorine resistance ratings CL5
 UV resistance 6 months
ASTM F876, ASTM F877, ASTM F3253, NSF 61

Model 2803US

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
3/4	20	black with stripe	2.100	25	11500	4
1	20	black with stripe	3.500	15	11505	4
1 1/4	20	black with stripe	5.280	10	11510	4
1 1/2	20	black with stripe	7.400	5	11515	4
2	20	black with stripe	12.280	5	11520	4



Viega FostaPEX tubing

- Only for Viega PureFlow Press fittings
- PEX/AL/PE
- Coil
- Form stable

Technical Data

PEX designation code 5306
 UV resistance 12 months
ASTM F876, ASTM F877

Model 2805US

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
1/2	150	silver	15.000	1	35020 ¹⁾	6
1/2	300	silver	30.000	1	35019 ¹⁾	6
1/2	400	silver	38.000	1	35021 ¹⁾	6
3/4	150	silver	24.000	1	35040 ¹⁾	6
1	150	silver	39.000	1	35060	6

¹⁾ center pull coil



- Viega FostaPEX tubing**
- Only for Viega PureFlow Press fittings
 - PEX/AL/PE
 - Straight length
 - Form stable

Technical Data
 PEX designation code 5306
 UV resistance 12 months
ASTM F876, ASTM F877
Model 2806US

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
½	20	silver	2.000	25	35520	6
¾	20	silver	3.200	25	35540	6
1	20	silver	5.200	10	35560	6



- Viega FostaPEX tubing**
- Only for Viega PureFlow Press fittings
 - PEX/AL/PE
 - Coil
 - Form stable

Technical Data
 PEX designation code 5306
 UV resistance 12 months
ASTM F876, ASTM F877
Model 2808US

d	L [ft]	Version	Wt [lb]	Quantity	Part No	DG
½	150	red	15.000	1	35120 ¹	6
¾	150	red	24.000	1	35140 ¹	6
1	150	red	39.000	1	35160 ^{1,2}	6

¹ center pull coil
² Available while supplies last



- Zip tie**
- Plastic
- Model 2866US**

L [in]	Version	Wt [lb]	Quantity	Part No	DG
8.7	yellow	0.003	100	15304	4



- U-channel fastener**
- Plastic
 - Pre-drilled holes
- Model 2864US**

W [in]	L [ft]	Wt [lb]	Quantity	Part No	DG
½	6½	1.029	16	15310	4
5/8	6½	1.899	16	15311	4
¾	6½	1.300	16	15314	4



- Bend support**
- For in slab applications
 - Not suitable for Viega FostaPEX
 - Plastic
- Model 2851US**

for d	Wt [lb]	Quantity	Part No	DG
¾	0.075	10	15106	4
½	0.127	10	15107	4
5/8, ¾	0.190	10	15108	4
1	0.730	1	15111	4



- Repair coupling tape**
- For wrapping PureFlow Press fittings in a slab
 - Silicone
- Model 2890.4US**

W [in]	L [ft]	Wt [lb]	Quantity	Part No	DG
1	10	0.120	1	15320	4



- J-clamp tubing fasteners**
- Plastic
- Components
 Nail
- Model 2860US**

for d	Wt [lb]	Quantity	Part No	DG
¾	0.006	100	52000	2
½	0.008	100	52020	2
¾	0.013	100	52040	2
1	0.021	100	52060	2

4.1



Lock clip
- Plastic
Model 2863US

for d	Wt [lb]	Quantity	Part No	DG
5/16	0.004	100	58070	4
3/8	0.014	100	58071	2
1/2	0.016	100	58072 ¹⁾	2
3/4	0.019	50	58073	2
1	0.024	50	58074	2
1 1/4	0.030	50	58075	2
1 1/2	0.035	25	58076	2
2	0.050	15	58077	2

¹⁾ Suitable for Viega Barrier PEX tubing Part No 11445, 11450



Multi-clip
- Plastic
Components
Mounting screw
Model 2867US

max d	Wt [lb]	Quantity	Part No	DG
1	0.029	100	52006	2
2	0.090	50	52007	2



Mat clip
- Suitable for Viega Climate Mat
Model 2809.1US, 2809.2US
- Plastic
Model 2809.3US

d	Wt [lb]	Quantity	Part No	DG
1/2	0.005	50	18165	4
5/8	0.005	50	18166	4



Bend support
Drop ear
- Not suitable for Viega FostaPEX
- Plastic-coated steel
Model 2850.1US

for d	Wt [lb]	Quantity	Part No	DG
3/8, 1/2	0.198	25	50520	2



Bend support
- Not suitable for Viega FostaPEX
- Plastic
Model 2850.2US

for d	Wt [lb]	Quantity	Part No	DG
3/8	0.062	25	51000	2
1/2	0.083	25	51020	2
5/8, 3/4	0.154	25	51040	2
1	0.280	25	51060	2



Clip
- For wire mesh
- Suitable for Viega Barrier PEX tubing
Part No 11425, 11427, 11430, 11435, 11436,
11440, 11445, 11450
- Plastic
Model 2865.1US

for d	Wt [lb]	Quantity	Part No	DG
1/2, 5/8	0.013	100	15301 ¹⁾	4

¹⁾ Available while supplies last

Elbows



Viega PureFlow Press 90° elbow
Zero Lead
- Bronze
- Press connection
Model 2816ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.086	10	93520	6
3/4	3/4	0.156	10	93540	6
1	1	0.212	10	93560	6
1 1/4	1 1/4	0.359	5	93570	6
1 1/2	1 1/2	0.450	5	93580	6
2	2	1.594	1	93590	6



Viega PureFlow Press 90° elbow
 - Bronze
 - Press connection
Model 2816NG

P1	P2	Wt [lb]	Quantity	Part No	DG
5/8	5/8	0.164	5	83530	4



Viega PureFlow Press 90° elbow
Smart Connect technology
 - Polymer
 - Press connection
Model V5616

P1	P2	Wt [lb]	Quantity	Part No	DG
3/8	3/8	0.023	25	49210	6
1/2	1/2	0.029	25	49220	6
3/4	3/4	0.047	25	49240	6
1	1	0.080	10	49260	6
1 1/4	1 1/4	0.171	5	49270	6
1 1/2	1 1/2	0.220	5	49280	6
2	2	0.377	1	49290	6



Viega PureFlow Press 90° elbow
 - Bronze
 - Press connection, female copper tube size
Model 2814.5NG

P	C	Wt [lb]	Quantity	Part No	DG
5/8	3/4	0.344	5	89312	4



Viega PureFlow Press 90° elbow
 - Bronze
 - Press connection, street, female copper tube size
Model 2814.7NG

P	FTG (CTS)	C	Wt [lb]	Quantity	Part No	DG
5/8	3/4	1/2	0.333	5	89313	4



Viega PureFlow Press 90° elbow
Zero Lead
 - Bronze
 - Press connection, male pipe thread
Model 2814ZL

P	MPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.202	10	92520	6
1/2	3/4	0.315	10	92525	6
3/4	3/4	0.313	10	92540	6
3/4	1	0.748	10	92545	6
3/4	1 1/4	1.210	2	92565	6
1	1	0.743	10	92560	6
1	1 1/4	1.201	2	92570	6
1 1/4	1 1/4	1.270	2	92757	6
1 1/2	1 1/2	1.415	2	92580	6
2	2	2.870	2	92590	6

Tees



Viega PureFlow Press tee
 - Bronze
 - Press connection
Model 2818NG

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
5/8	5/8	5/8	0.188	5	84030	4

4.1



**ViEGA PureFlow Press tee
Zero Lead**
- Bronze
- Press connection
Model 2818ZL

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
1/2	1/2	1/2	0.107	10	94020	6
1/2	1/2	3/4	0.194	10	94022	6
3/4	1/2	1/2	0.177	10	94032	6
3/4	1/2	3/4	0.177	10	94034	6
3/4	3/4	1/2	0.185	10	94036	6
3/4	3/4	3/4	0.182	10	94040	6
1	1/2	1/2	0.282	10	94037	6
1	1/2	1	0.233	10	94039	6
1	3/4	1/2	0.287	10	94038	6
1	3/4	3/4	0.220	10	94052	6
1	3/4	1	0.242	10	94053	6
1	1	1/2	0.216	10	94050	6
1	1	3/4	0.262	10	94056	6
1	1	1	0.296	10	94060	6
1 1/4	1	3/4	0.529	5	94071	6
1 1/4	1	1	0.581	5	94073	6
1 1/4	1 1/4	3/4	0.547	5	94072	6
1 1/4	1 1/4	1	0.588	5	94074	6
1 1/4	1 1/4	1 1/4	0.716	5	94070	6
1 1/2	1	3/4	0.627	5	94081	6
1 1/2	1	1	0.740	5	94082	6
1 1/2	1 1/2	3/4	0.681	5	94083	6
1 1/2	1 1/2	1	0.767	5	94084	6
1 1/2	1 1/2	1 1/4	0.860	5	94085	6
1 1/2	1 1/2	1 1/2	0.957	5	94080	6
2	2	2	1.772	1	94090	6



**ViEGA PureFlow Press tee
Smart Connect technology**
- Polymer
- Press connection
Model V5618

P1	P2	P3	Wt [lb]	Quantity	Part No	DG
3/8	3/8	3/8	0.035	25	49200	6
1/2	3/8	3/8	0.036	25	49322	6
1/2	1/2	3/8	0.039	25	49332	6
1/2	1/2	1/2	0.042	25	49520	6
1/2	1/2	3/4	0.052	25	49334	6
3/4	1/2	1/2	0.052	25	49433	6
3/4	1/2	3/4	0.061	25	49434	6
3/4	3/4	1/2	0.059	25	49443	6
3/4	3/4	3/4	0.068	25	49540	6
1	1/2	1/2	0.068	10	49533	6
1	1/2	1	0.097	10	49535	6
1	3/4	1/2	0.074	10	49543	6
1	3/4	3/4	0.084	10	49544	6
1	3/4	1	0.104	10	49545	6
1	1	1/2	0.088	10	49553	6
1	1	3/4	0.102	10	49554	6
1	1	1	0.115	10	49560	6
1 1/4	1	3/4	0.150	5	49754	6
1 1/4	1	1	0.166	5	49755	6
1 1/4	1 1/4	3/4	0.182	5	49774	6
1 1/4	1 1/4	1	0.206	5	49775	6
1 1/4	1 1/4	1 1/4	0.250	5	49570	6
1 1/2	1	3/4	0.170	5	49854	6
1 1/2	1	1	0.195	5	49855	6
1 1/2	1 1/4	3/4	0.205	5	49874	6
1 1/2	1 1/4	1	0.225	5	49875	6
1 1/2	1 1/4	1 1/4	0.275	5	49877	6
1 1/2	1 1/2	1/2	0.220	5	49883	6
1 1/2	1 1/2	3/4	0.233	5	49884	6
1 1/2	1 1/2	1	0.245	5	49885	6
1 1/2	1 1/2	1 1/4	0.290	5	49887	6
1 1/2	1 1/2	1 1/2	0.326	5	49580	6
2	1 1/2	3/4	0.001	1	49984	6
2	1 1/2	1	0.315	1	49985	6
2	1 1/2	1 1/4	0.365	1	49987	6
2	1 1/2	1 1/2	0.390	1	49988	6
2	2	1/2	0.001	1	49993	6
2	2	3/4	0.355	1	49994	6
2	2	1	0.373	1	49995	6
2	2	1 1/4	0.405	1	49997	6
2	2	1 1/2	0.435	1	49998	6
2	2	2	0.500	1	49590	6

Adapters



Viega PureFlow Press adapter
 - Bronze
 - Press connection, male pipe thread
Model 2811NG

P	MPT	Wt [lb]	Quantity	Part No	DG
5/8	1/2	0.119	5	80527	4
5/8	3/4	0.165	5	80531	4



Viega PureFlow Press adapter Zero Lead
 - Bronze
 - Press connection, male pipe thread
Model 2811ZL

P	MPT	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.101	10	90506	6
1/2	1/2	0.098	10	90521	6
1/2	3/4	0.152	10	90526	6
3/4	1/2	0.113	10	90542	6
3/4	3/4	0.160	10	90541	6
3/4	1	0.283	10	90546	6
3/4	1 1/4	0.507	2	90562	6
1	3/4	0.182	10	90556	6
1	1	0.284	10	90561	6
1	1 1/4	0.524	2	90566	6
1 1/4	1 1/4	0.564	2	90571	6
1 1/2	1 1/2	0.683	2	90581	6
2	2	1.104	5	90591	6



Viega PureFlow Press adapter Zero Lead
 - Bronze
 - Press connection, female pipe thread
Model 2812ZL

P	FPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.101	10	91520	6
1/2	3/4	0.135	10	91525	6
3/4	1/2	0.110	10	91541	6
3/4	3/4	0.141	10	91540	6
1	3/4	0.166	10	91545	6
1	1	0.239	10	91560	6
1 1/4	1 1/4	0.436	5	91570	6
1 1/2	1 1/2	0.511	5	91580	6
2	2	0.818	5	91590	6



Viega PureFlow Press adapter Smart Connect technology
 - Bronze
 - Press connection
Components
 EPDM sealing elements
Model 2813PNG

P1	P2	Wt [lb]	Quantity	Part No	DG
5/8	1/2	0.081	5	69627	4
5/8	3/4	0.134	5	69628	4



Viega PureFlow Press adapter Smart Connect technology, Zero Lead
 - For transitioning between Viega PureFlow Press and Viega ProPress
 - Bronze
 - Press connection
Components
 EPDM sealing elements
Note
 ProPress and PureFlow tool and jaws required
Model 2813PZL

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.076	10	99620	6
1/2	3/4	0.115	10	99626	6
3/4	1/2	0.078	10	99630	6
3/4	3/4	0.115	10	99640	6
1	3/4	0.136	10	99645	6
1	1	0.184	10	99660	6
1 1/4	1	0.236	5	99665	6
1 1/4	1 1/4	0.287	5	99670	6
1 1/2	1	0.276	5	99675	6
1 1/2	1 1/2	0.447	5	99680	6
2	1	0.459	5	99685	6
2	2	0.723	5	99690	6



Viega ProPress 90° extended street elbow Smart Connect technology
 - For use with ASTM B88 tubing
 - Copper
 - Press connection, street
Components
 EPDM sealing element
Model 2947

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
3/4	3/4	0.386	5	77353*	8

* = Available while supplies last



Viega ProPress insert stiffener

- For Viega ProPress 90° extended street elbow
 - Suitable for Viega ProPress 90° extended street elbow Model 2947
 - Bronze
- Model 2946**

d	Wt [lb]	Quantity	Part No	DG
3/4	0.046	5	16423	4



Viega PureFlow Press adapter

- Bronze
 - Press connection, female copper tube size
- Model 2813.5NG**

P	C	Wt [lb]	Quantity	Part No	DG
5/8	1/2	0.072	5	82027	4
5/8	3/4	0.108	5	82031	4



Viega PureFlow Press adapter Zero Lead

- Bronze
 - Press connection, female copper tube size
- Model 2813.5ZL**

P	C	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.062	10	92006	6
1/2	1/2	0.063	10	92021	6
1/2	3/4	0.099	10	92026	6
3/4	1/2	0.067	10	92036	6
3/4	3/4	0.113	10	92041	6
3/4	1	0.176	10	92045	6
1	1	0.186	10	92060	6
1 1/4	1 1/4	0.323	5	92070	6
1 1/2	1 1/2	0.436	5	92080	6
2	2	0.655	5	92090	6



Viega PureFlow Press adapter

- Bronze
 - Press connection, street
- Model 2813.1NG**

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
5/8	1/2	0.079	5	87530	4
5/8	3/4	0.119	5	87531	4



Viega PureFlow Press adapter Zero Lead

- Bronze
 - Press connection, street
- Note**
ProPress tool and jaw required
- Model 2813.1ZL**

P	FTG (CTS)	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.064	10	97520	6
1/2	3/4	0.094	10	97525	6
3/4	1/2	0.079	10	97535	6
3/4	3/4	0.101	10	97540	6
3/4	1	0.154	10	97545	6
1	1	0.175	10	97560	6
1 1/4	1 1/4	0.305	5	97570	6
1 1/2	1 1/2	0.436	5	97580	6
2	2	0.696	5	97590 ¹⁾	6

¹⁾ for use with solder fittings only.

Couplings



Viega PureFlow Press coupling

- Bronze
 - Press connection
- Model 2815NG**

P1	P2	Wt [lb]	Quantity	Part No	DG
5/16	5/16	0.032	5	83001	4
5/8	5/8	0.068	5	83030	4



**Viega PureFlow Press coupling
Zero Lead**
- Bronze
- Press connection
Model 2815ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
3/8	3/8	0.041	10	93000	6
1/2	3/8	0.048	10	93005	6
1/2	1/2	0.052	10	93020	6
3/4	1/2	0.070	10	93050	6
3/4	3/4	0.073	10	93040	6
1	3/4	0.113	10	93055	6
1	1	0.131	10	93060	6
1 1/4	3/4	0.187	5	93071	6
1 1/4	1	0.210	5	93065	6
1 1/4	1 1/4	0.260	5	93070	6
1 1/2	3/4	0.238	5	93072	6
1 1/2	1	0.246	5	93073	6
1 1/2	1 1/4	0.289	5	93075	6
1 1/2	1 1/2	0.317	5	93080	6
2	1 1/2	0.491	5	93091	6
2	2	0.573	5	93090	6



**Viega PureFlow Press coupling
Smart Connect technology**
- Polymer
- Press connection
Model V5615

P1	P2	Wt [lb]	Quantity	Part No	DG
3/8	3/8	0.022	25	49402	6
1/2	3/8	0.024	25	49342	6
1/2	1/2	0.027	25	49403	6
3/4	1/2	0.034	25	49343	6
3/4	3/4	0.040	25	49404	6
1	3/4	0.055	10	49354	6
1	1	0.068	10	49405	6
1 1/4	3/4	0.101	5	49347	6
1 1/4	1	0.112	5	49357	6
1 1/4	1 1/4	0.151	5	49407	6
1 1/2	3/4	0.118	5	49348	6
1 1/2	1	0.133	5	49358	6
1 1/2	1 1/4	0.165	5	49378	6
1 1/2	1 1/2	0.190	5	49408	6
2	1 1/2	0.270	1	49398	6
2	2	0.305	1	49409	6



Repair coupling tape
- For wrapping PureFlow Press fittings in a slab
- Silicone
Model 2890.4US

W [in]	L [ft]	Wt [lb]	Quantity	Part No	DG
1	10	0.120	1	15320	4



Coupling
- Brass
- Compression
- Low profile
Model 1030SV

d1	d2	Wt [lb]	Quantity	Part No	DG
5/16	5/16	0.151	10	19013	4



SVC coupling
- Brass
- Compression
Components
SVC coupling, (2) nuts and inserts
Model 1030.1SV

SVC	d1	d2	Wt [lb]	Quantity	Part No	DG
✓	3/8	3/8	0.560	1	19014	4
✓	1/2	1/2	0.556	1	19015	4
✓	5/8	5/8	0.542	1	19016	4
✓	3/4	3/4	0.899	1	19017	4



Viega PureFlow Press test plug
- Bronze
- Press connection
Model 2856NG

P	Wt [lb]	Quantity	Part No	DG
5/8	0.048	5	85131	4

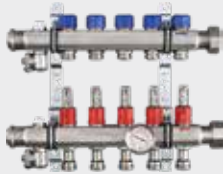


**Viega PureFlow Press test plug
Smart Connect technology**

- Polymer
 - Press connection
- Model V5656**

P	Wt [lb]	Quantity	Part No	DG
3/8	0.011	25	49722	6
1/2	0.015	25	49723	6
3/4	0.022	25	49744	6
1	0.038	10	49765	6
1 1/4	0.082	5	49770	6
1 1/2	0.095	5	49780	6
2	0.154	1	49790	6

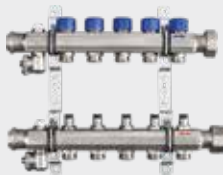
Manifolds



Manifold

- Equipped with air bleeder Model 2878.914, purge valve Model 2878.915, supply flow meter valve Model 2878.920, supply shutoff balancing valve Model 2878.924
 - Stainless steel
 - SVC, union connection, female pipe thread
 - Preassembled
- Model 2804**

Outlet(s)	SVC	Union	FPT	Wt [lb]	Quantity	Part No	DG
2	✓	1/4	1	6.098	1	16030	4
3	✓	1/4	1	6.548	1	16031	4
4	✓	1/4	1	6.428	1	16032	4
5	✓	1/4	1	8.348	1	16033	4
6	✓	1/4	1	9.447	1	16034	4
7	✓	1/4	1	10.397	1	16035	4
8	✓	1/4	1	11.297	1	16036	4
9	✓	1/4	1	12.546	1	16037	4
10	✓	1/4	1	13.496	1	16038	4
11	✓	1/4	1	14.346	1	16039	4
12	✓	1/4	1	15.396	1	16040	4



Manifold

- Equipped with air bleeder Model 2878.914, purge valve Model 2878.915, supply shutoff balancing valve Model 2878.924
 - Stainless steel
 - SVC, union connection, female pipe thread
 - Preassembled
- Model 2879**

Outlet(s)	SVC	Union	FPT	Wt [lb]	Quantity	Part No	DG
2	✓	1/4	1	2.454	1	16400	4
3	✓	1/4	1	6.068	1	16401	4
4	✓	1/4	1	6.948	1	16402	4
5	✓	1/4	1	7.848	1	16403	4
6	✓	1/4	1	7.318	1	16404	4
7	✓	1/4	1	8.748	1	16405	4
8	✓	1/4	1	9.697	1	16406	4
9	✓	1/4	1	11.227	1	16407	4
10	✓	1/4	1	12.142	1	16408	4
11	✓	1/4	1	12.646	1	16409	4
12	✓	1/4	1	13.881	1	16410	4



Manifold ball valve set

- For stainless steel manifold
- Nickel-plated brass
- Union connection, female pipe thread

Note

Includes (1) red-handled and (1) blue-handled ball valve.

Model 2877.2

Union	FPT	Wt [lb]	Quantity	Part No	DG
1/4	1	1.785	1	15056	4



Manifold expansion set

- For stainless steel manifold shutoff / balancing / flow meter
- Suitable for manifold Model 2804, manifold ball valve set Model 2877.2
- Stainless steel
- Union connection, female pipe thread

Components

(2) 1 1/4" MPT x 1" MPT adapter, (2) gaskets, (2) expansion nipples

Model 2877.5

d	Union	FPT	Outlet(s)	Wt [lb]	Quantity	Part No	DG
1/4	1/4	1	1	2.764	1	16430	4



Manifold expansion set

- For stainless steel manifold shutoff / balancing
- Suitable for manifold ball valve set Model 2877.2, manifold Model 2879
- Stainless steel
- Union connection, female pipe thread

Components

(2) 1 1/4" MPT x 1" MPT adapter, (2) gaskets, (2) expansion nipples

Model 2877.4

d	Union	FPT	Outlet(s)	Wt [lb]	Quantity	Part No	DG
1 1/4	1 1/4	1	1	1.665	1	16431	4



Expansion nipple

- For connecting stainless steel manifolds
- Nickel-plated brass
- Male pipe thread

Model 2878.922

MPT1	MPT2	Wt [lb]	Quantity	Part No	DG
1 1/4	1	0.312	2	15186	4



Manifold outlet cap

- For stainless steel manifold
- Nickel-plated brass
- SVC

Components

EPDM gasket

Model 2856.7

SVC	Wt [lb]	Quantity	Part No	DG
✓	0.042	2	15054	4



Reducer

- For stainless steel manifold to mixing station connections
- Bronze
- Male pipe thread, female pipe thread

Model 1003.5SV

MPT	FPT	Wt [lb]	Quantity	Part No	DG
1 1/4	1	0.356	2	15044	4



Manifold end plug

- For stainless steel manifold
- Nickel-plated brass
- Male pipe thread

Components

EPDM gasket

Model 2856.6

MPT	Wt [lb]	Quantity	Part No	DG
1	0.149	2	15053	4



Circuit temperature gauge set

- Chrome-plated steel
- Snaps on individual return circuit

Components

Temperature gauge, clip

Model 2877.6

Temp [°F]	Wt [lb]	Quantity	Part No	DG
32-176	0.115	1	15060 ¹⁾	4

¹⁾ Available while supplies last



System pressurization kit

- For pressure testing
- Suitable for mixing station base unit Model 2801.0US, manifold Model 2804, 2879, mixing station enhanced Model V1203.0

Components

(1) pressure gauge, (2) 1 1/4" MPT x 1" FPT reducer, (2) 1" MPT test plug, (1) male hose thread x SVC adapter

Model 2873.5US

Wt [lb]	Quantity	Part No	DG
1.969	1	21210	4



Adapter

- For Viega PureFlow Press connections with SVC manifold outlets
- Bronze
- Press connection, SVC

Model 2819NG

P	SVC	Wt [lb]	Quantity	Part No	DG
5/16	✓	0.140	5	89407	4
3/8	✓	0.141	5	89408	4
1/2	✓	0.145	5	89409	4
5/8	✓	0.161	5	89413	4
3/4	✓	0.158	5	89410	4



Compression adapter

- Bronze
- Compression, SVC
- Allows Viega PEX compression connections with SVC manifold outlets

Components

Adapter, compression ring, nut

Model 1022SV

P	SVC	Wt [lb]	Quantity	Part No	DG
5/16	✓	0.214	2	19007	4
3/8	✓	0.209	2	19008	4
1/2	✓	0.197	2	19009	4
5/8	✓	0.197	2	19010	4



Compression adapter

- Bronze
- Compression, SVC
- Allows Viega PEX compression connections with SVC manifold outlets

Components

Adapter, compression ring, nut, threaded adapter

Model 1022.1SV

P	SVC	Wt [lb]	Quantity	Part No	DG
3/4	✓	0.371	2	19011	4



SVC compression adapter

- Only for type L copper, type K copper, type M copper
- Brass
- SVC
- Allows compression copper connection with SVC manifold without soldering

Components

Brass nut, plastic insert

Model 9438.5SV

d	SVC	Wt [lb]	Quantity	Part No	DG
1/2	✓	0.087	10	19305	4
3/4	✓	0.321	10	19306	4



SVC adapter

- Bronze
- Male pipe thread, SVC

Model 1022.6SV

MPT	SVC	Wt [lb]	Quantity	Part No	DG
1/2	✓	0.140	5	19109	4
3/4	✓	0.167	5	19110	4



Coupling

- Bronze
- SVC

Model 1022.7SV

SVC1	SVC2	Wt [lb]	Quantity	Part No	DG
✓	✓	0.153	10	19012	4



Strap-on temperature gauge set

- Can be soldered

Components

Gauge, mounting spring, heat transfer paste

Model 2810.3US

d	Temp [°F]	Wt [lb]	Quantity	Part No	DG
2 1/2	32–250	0.260	1	15055	4



- Manifold**
- Equipped with shutoff / balancing valve Model 2834.7US
 - Type L copper
 - Solder inlet connection, PureFlow Press outlet connection

Components

Brass valves

Model 2834.9US

Outlet(s)	d	P	gpm	Wt [lb]	Quantity	Part No	DG
12	1½	⅝	32	14.116	1	17223	4
12	1½	¾	32	13.906	1	17224	4
12	2	⅝	45	16.295	1	17204	4
12	2	¾	45	15.721	1	17205	4



- Manifold**
- Equipped with shutoff valve Model 2834.6US
 - Type L copper
 - Solder inlet connection, PureFlow Press outlet connection

Components

Brass valves

Model 2834.8US

Outlet(s)	d	P	gpm	Wt [lb]	Quantity	Part No	DG
12	1½	⅝	32	10.297	1	17221	4
12	1½	¾	32	10.027	1	17222	4
12	2	⅝	45	12.496	1	17202	4
12	2	¾	45	11.917	1	17203	4



- Manifold Valveless**
- Type L copper
 - Solder
- Model 2835US**

Outlet(s)	d1	d2	gpm	Wt [lb]	Quantity	Part No	DG
2	1	½	13	0.370	2	17140 ¹⁾	4
3	1	½	13	0.500	2	17141 ¹⁾	4
4	1	½	13	0.310	2	17142 ¹⁾	4
12	1	½	13	1.460	2	17143 ¹⁾	4
18	1½	¾	32	6.063	2	17120	4
18	2	¾	45	9.067	2	17100	4

¹⁾ copper female inlet and male outlet header



- Shutoff valve**
- Brass
 - Female copper tube size, press connection
- Model 2834.6US**

C	P	Wt [lb]	Quantity	Part No	DG
½	½	0.252	10	17260	4
¾	⅝	0.439	10	17261	4
¾	¾	0.424	10	17262	4



- Shutoff / balancing valve**
- Brass
 - Female copper tube size, press connection
- Model 2834.7US**

P	C	Wt [lb]	Quantity	Part No	DG
½	½	0.517	10	17263	4
⅝	¾	0.739	10	17264	4
¾	¾	0.725	10	17265	4



- Shutoff valve**
- Brass
 - Female copper tube size, compression
- Model 2834.3US**

C	Comp	Wt [lb]	Quantity	Part No	DG
½	½	0.390	10	17166	4
¾	⅝	0.650	10	17167	4



- Closing cap**
- For use with copper manifolds
 - Type L copper
 - Female copper tube size, female pipe thread
- Note**
- ½" FPT for draw-off (purge valve) and ⅛" FPT for automatic air vent (bottle vent).
- Model 2834.5US**

C	FPT1	FPT2	Wt [lb]	Quantity	Part No	DG
1	½	⅛	0.400	1	17144	4
1½	½	⅛	0.665	1	17125	4
2	½	⅛	0.750	1	17106	4



- Manifold bracket**
- For use with copper manifolds
 - Galvanized steel
- Model 2878.927**

d	Wt [lb]	Quantity	Part No	DG
1	0.348	2	17145	4
1½	0.505	1	17126	4
2	0.545	1	17107	4



Manifold cabinet

- Suitable for manifold Model 2804, 2879
 - Galvanized steel, epoxy powder-coated finish
- Model 2879.6US**

W [in]	H [in]	D [in]	Wt [lb]	Quantity	Part No	DG
21	30	4½	25.993	1	15800	4
27	30	4½	31.991	1	15801	4
45	30	4½	45.987	1	15802	4



Lock assembly

- Suitable for manifold cabinet Model 2879.6US

Components

(2) keys

Note

Part No 15802 requires two locks.

Model 2857.7US

	Wt [lb]	Quantity	Part No	DG
	0.150	1	15217	4

Controls



Basic heating control

- For controlling system water temperature based on outdoor reset
- Modulating mixing valve control, boiler activation

Components

Supply sensor, outdoor sensor

Model 2871.0US

	Wt [lb]	Quantity	Part No	DG
	3.464	1	16015	4



Indoor sensor

- Use with basic heating control Model 2871.0US

Model 2871.2US

	Wt [lb]	Quantity	Part No	DG
	0.295	1	16016	4



Multiple outdoor sensor

- For up to (4) basic heating controls to share a single outdoor sensor
- Use with basic heating control Model 2871.0US

Components

10kΩ thermistor

Model 2871.3US

	Wt [lb]	Quantity	Part No	DG
	0.105	1	16020	4



Zone control

- Suitable for zone valve Model 2837.1US, 2837.2US, 2837.3US, digital thermostat Model 2874.5US, powerhead Model 2877.7, thermostat heat/cool non programmable Model 2878.6, thermostat heat/cool programmable Model 2878.7, thermostat multistage heat/cool programmable Model 2878.8

- Zone wiring and switching center

Components

Circuit board, 24 VAC transformer

Model 2874.7US

Zones	Wt [lb]	Quantity	Part No	DG
4	4.009	1	18060	4
6	5.159	1	18062	4



Pump and boiler relay

Components

120 VAC supply, 24 VAC transformer, control pump and boiler contact outputs with dry or powered input signal

Model 2876.0US

	Wt [lb]	Quantity	Part No	DG
	1.040	1	18033	4



Digital thermostat

- For sensing floor and/or room temperature
- Suitable for zone control Model 2874.7US, powerhead Model 2877.7
- Adjustable setback, controls up to (4) powerheads, high or low limit protection

Model 2874.5US

V	Wt [lb]	Quantity	Part No	DG
24	0.250	1	18050	4



Floor sensor

Digital thermostat

- Suitable for digital thermostat Model 2874.5US
- 10KΩ

Model 2874.6US

L [ft]	Wt [lb]	Quantity	Part No	DG
10	0.200	1	18051	4



Thermostat

Heat/cool non programmable

- For 1 stage heat / 1 stage cool
- Suitable for zone control Model 2874.7US, powerhead Model 2877.7
- Controls up to (4) powerheads, battery or 24V power

Model 2878.6

V	Wt [lb]	Quantity	Part No	DG
24	0.675	1	15116	4



Thermostat

Heat/cool programmable

- For 1 stage heat / 1 stage cool
- Suitable for zone control Model 2874.7US, powerhead Model 2877.7
- Controls up to (4) powerheads, battery or 24V power

Model 2878.7

V	Wt [lb]	Quantity	Part No	DG
24	0.695	1	15117	4



Thermostat

Multistage heat/cool, programmable

- Suitable for zone control Model 2874.7US, powerhead Model 2877.7
- Controls up to (4) powerheads, battery or 24V power

Model 2878.8

V	Wt [lb]	Quantity	Part No	DG
24	0.785	1	15118	4

4.1



Powerhead

- Suitable for manifold Model 2804, digital thermostat Model 2874.5US, zone control Model 2874.7US, thermostat heat/cool non programmable Model 2878.6, thermostat heat/cool programmable Model 2878.7, thermostat multistage heat/cool programmable Model 2878.8, manifold Model 2879

Model 2877.7

Wire	V	Wt [lb]	Quantity	Part No	DG
2	24 VAC	0.300	1	15070	4
4	24 VAC	0.350	1	15069	4



Powerhead

- Suitable for manifold Model 2804, 2879

Model 2877.8

V	Wt [lb]	Quantity	Part No	DG
0-10VDC	0.350	1	15068	4



Zone valve

- Suitable for digital thermostat Model 2874.5US, zone control Model 2874.7US, thermostat heat/cool non programmable Model 2878.6, thermostat heat/cool programmable Model 2878.7, thermostat multistage heat/cool programmable Model 2878.8

- Bronze
- Press connection

Model 2837.2US

V	P1	P2	Wt [lb]	Quantity	Part No	DG
24	¾	¾	1.750	1	17232	4
24	1	1	2.684	1	17233	4



Zone valve

- Suitable for digital thermostat Model 2874.5US, zone control Model 2874.7US, thermostat heat/cool non programmable Model 2878.6, thermostat heat/cool programmable Model 2878.7, thermostat multistage heat/cool programmable Model 2878.8

- Bronze
- Press connection, PureFlow Press outlet connection

Model 2837.3US

V	P1	P2	Wt [lb]	Quantity	Part No	DG
24	¾	¾	1.685	1	17234	4
24	1	1	2.699	1	17235	4



Zone valve

- Suitable for zone control Model 2874.7US, thermostat heat/cool non programmable Model 2878.6, thermostat heat/cool programmable Model 2878.7, thermostat multistage heat/cool programmable Model 2878.8

- Bronze
- Solder, PureFlow Press outlet connection

Model 2837.1US

V	C	P	Wt [lb]	Quantity	Part No	DG
24	¾	¾	1.602	1	17230	4
24	1	1	2.629	1	17231	4



Basic digital setpoint control II

- For heating and cooling temperature control for slab applications

Components

Watertight sensor, (2) isolated SPDT relay contacts

Model 2875.4US

Wt [lb]	Quantity	Part No	DG
1.816	1	17029	4



New

Wi-Fi Snow Melt Control

- For use with snow/ice sensor and snow/ice sensor housing, slab sensor and aerial snow sensor, or slab sensor only
- Mobile app for iOS and Android, automatic storm prediction via weather data, automatic software updates via the cloud, zoning (priority, tracking)

Components

Microcontroller, outdoor sensor, two universal sensors

Model 2872.5US

	Wt [lb]	Quantity	Part No	DG
	4.284	1	17014	4



New

RABS - Control unit

- Use only with Radiant Auto-Balancing System
- Supports up to 8 thermostats and 12 powerheads

Components

Supply sensor, ribbon cable (large)

UL 60730, FCC Part 15

Model 1250US

V	Wt [lb]	Quantity	Part No	DG
120 VAC		1	17040	6



New

RABS - Return sensor port

- Brass
- Use only with Radiant Auto-Balancing System
- Up to 12 per control unit

Note

Required for proper function of RABS

Model 1250.2US

SVC1	SVC2	Wt [lb]	Quantity	Part No	DG
✓	✓		1	17050	6



New

RABS - Circuit hub

- Use only with Radiant Auto-Balancing System
- Up to 12 per control unit

Note

Required for proper function of RABS

Model 1250.3US

V	Wt [lb]	Quantity	Part No	DG
24 VDC		1	17055	6



New

RABS - Powerhead

- Use only with Radiant Auto-Balancing System
- Up to 12 per control unit

Note

Required for proper function of RABS

UL 60730

Model 1250.1US

V	Wt [lb]	Quantity	Part No	DG
24 VDC	0.194	1	17045	6

4.1



New

RABS - Thermostat

- Use only with Radiant Auto-Balancing System
 - Up to 8 per control unit
- Model 1250.5US**

V	Version	Wt [lb]	Quantity	Part No	DG
3 VDC	black		1	17060	6
3 VDC	white		1	17065	6



New

RABS - Stand

- For use with RABS - Thermostat Model 1250.5
 - Plastic
- Model 1251.1US**

	Wt [lb]	Quantity	Part No	DG
	0.175	1	17130	6



New

RABS - Range Extender

- For use with RABS - Thermostat Model 1250.5

Note

Extends range of RABS - Thermostat if required

Model 1250.6US

V	Version	Wt [lb]	Quantity	Part No	DG
3 VDC	black		1	17075	6
3 VDC	white		1	17080	6

4.1



New

RABS - WLAN Module

- Use only with Radiant Auto-Balancing System
- One per control unit

Note

Enables WiFi communication for RABS

Model 1250.4US

	Wt [lb]	Quantity	Part No	DG
		1	17070	6



New

RABS - Power Adapter

- Use only with Radiant Auto-Balancing System

Note

Required for Model 1250.6US, optional for Model 1250.5US

UL 60950

Model 1250.7US

V	Wt [lb]	Quantity	Part No	DG
120 VAC		1	17085	6



Snow/Ice sensor

- Spare part for Wi-Fi Snow Melt Control Model 2872.5US
 - Suitable for Snow/Ice sensor housing Model 2865.3US
- Model 2875.8US**

L [ft]	Wt [lb]	Quantity	Part No	DG
65	4.349	1	17016	4



Snow/Ice sensor housing
 - Spare part for Wi-Fi Snow Melt Control
 Model 2872.5US
Model 2865.3US

L [in]	W [in]	Wt [lb]	Quantity	Part No	DG
		2.069	1	17017	4

Panels, Plates, Tracks, and Mats



Viega Climate Panel
 - For⁵/₁₆" Viega Barrier PEX
 - Suitable for Viega Barrier PEX tubing
 Part No 11400, 11405
 - Plywood with aluminum backing
Model 2810US

L [in]	Spacing [in]	Wt [lb]	Quantity	Part No	DG
48	7	2.794	10	14021	4



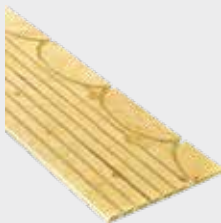
Viega Climate Panel Assembled
 - For⁵/₁₆" Viega Barrier PEX
 - Suitable for Viega Barrier PEX tubing
 Part No 11400, 11405
 - Plywood with aluminum backing
 - (6) hinged panels
Model 2810.2US

L [in]	Spacing [in]	Wt [lb]	Quantity	Part No	DG
48	7	15.995	1	14025	4



U-turn panel
 - For⁵/₁₆" Viega Barrier PEX
 - Suitable for Viega Barrier PEX tubing
 Part No 11400, 11405
 - Plywood with aluminum backing
Model 2810.1US

L [in]	W [in]	Spacing [in]	Wt [lb]	Quantity	Part No	DG
48	7	7	2.799	10	14035	4



Multi-run panel
 - For⁵/₁₆" Viega Barrier PEX, multiple supply
 and return lines
 - Suitable for Viega Barrier PEX tubing
 Part No 11400, 11405
 - Plywood panel
Model 2810.7US

L [in]	W [in]	Spacing [in]	Wt [lb]	Quantity	Part No	DG
48	12	7	4.353	5	14050	4



Multi-run access panel
 - For⁵/₁₆" Viega Barrier PEX, multiple supply
 and return lines
 - Suitable for Viega Barrier PEX tubing
 Part No 11400, 11405
 - Plywood panel
Model 2810.71U

L [in]	W [in]	Wt [lb]	Quantity	Part No	DG
12	7	0.562	6	14055	4



Multi-run ninety panel
 - For⁵/₁₆" Viega Barrier PEX, multiple supply
 and return lines
 - Suitable for Viega Barrier PEX tubing
 Part No 11400, 11405
 - Plywood panel
Model 2810.72U

L [in]	W [in]	Wt [lb]	Quantity	Part No	DG
12	12	1.105	5	14060	4



90° elbow coupling

- For 5/16" Viega Barrier PEX
- Suitable for Viega Barrier PEX tubing
- Part No 11400, 11405

Components

Coupling, plastic clip

Model 2810.8US

d	Wt [lb]	Quantity	Part No	DG
5/16	0.026	2	15104	4



Heat transfer adhesive

- Suitable for u-turn panel Model 2810.1US, Viega Climate Panel assembled
- Model 2810.2US, multi-run access panel
- Model 2810.71U, multi-run ninety panel
- Model 2810.72U, multi-run panel
- Model 2810.7US, Viega Climate Panel
- Model 2810US, heat transfer plate
- Model 2857US
- Heat transfer paste and adhesive

Note

Groove Tube

Model 2810.9US

contents [oz]	Wt [lb]	Quantity	Part No	DG
10.3	0.811	24	14005	4



Viega Rapid Grid

- For 3/8", 1/2", 5/8" Viega Barrier PEX, 1/2" Viega FostaPEX
- Suitable for Viega Barrier PEX tubing
- Part No 11415, 11418, 11425, 11427, 11428, 11430, 11435, 11436, 11440, 11445, 11450, Viega FostaPEX tubing Part No 35020, 35021
- High impact polystyrene
- Grid fastening system

Model 2857.2US

L [ft]	W [ft]	H [in]	Wt [lb]	Quantity	Part No	DG
4	2	2 7/8	2.939	8	15216	4

4.1



Viega Climate Trak

- Suitable for Viega Barrier PEX tubing
- Part No 11415, 11418, 11425, 11427, 11428, 11430, 11435, 11436, 11440
- Extruded heavy gauge aluminum
- Pre-drilled holes

Model 2857.1US

L [ft]	W [in]	d	Wt [lb]	Quantity	Part No	DG
4	3 1/2	3/8	1.150	20	15209	4
8	3 1/2	3/8	1.450	20	15207	4
4	3 1/2	1/2	1.150	20	15210	4
8	3 1/2	1/2	2.399	20	15208	4



Heat transfer plate

- Suitable for Viega Barrier PEX tubing
- Part No 11415, 11418, 11425, 11427, 11428, 11430, 11435, 11436, 11440
- Aluminum

Model 2857US

L [in]	W [in]	d	Wt [lb]	Quantity	Part No	DG
19	5	3/8	0.186	100	15205	4
19	5	1/2	0.180	100	15206	4



Clip

- Plastic

Model 2871.6US

d	Wt [lb]	Quantity	Part No	DG
5/16	0.002	100	15112	4



Viega Climate Mat
 - For in slab applications
 - Pre-engineered
CAN/ULC S101, CAN/ULC S102.2
Model 2809.1US

d	O.C.	Loop	Circuit	W [ft]	Wt [lb]	Quantity	Part No	DG
½	6	6	6	6	0.688	1	18150	4
½	9	4	4	6	0.458	1	18151	4
½	6	6	3	6	0.688	1	18154	4
½	6	6	2	6	0.688	1	18155	4
½	9	4	2	6	0.458	1	18156	4
¾	9	4	2	6	0.635	1	18157	4
¾	9	4	4	6	0.635	1	18160	4
¾	6	6	2	6	0.952	1	18185	4
¾	6	6	4	6	0.952	1	18186	4
¾	6	6	6	6	0.952	1	18187	4



Viega Climate Mat
 - For in slab applications
 - Pre-engineered
CAN/ULC S101, CAN/ULC S102.2
Model 2809.2US

d	O.C.	Loop	Circuit	W [ft]	Wt [lb]	Quantity	Part No	DG
½	9	3	3	5	0.344	1	18158	4
½	12	3	3	5	0.344	1	18152	4
¾	12	3	3	5	0.476	1	18159	4



Mat clip
 - Suitable for Viega Climate Mat
 Model 2809.1US, 2809.2US
 - Plastic
Model 2809.3US

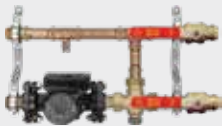
d	Wt [lb]	Quantity	Part No	DG
½	0.005	50	18165	4
¾	0.005	50	18166	4

Mixing equipment



Mixing station Enhanced
 - For supply temperature modulation
 - 7 settings, permanent magnet motor design reduces power consumption by 50%
Components
 Isolation ball valves, mounting bracket, supply temperature sensor well
Model V1203.0

Connections	Wt [lb]	Quantity	Part No	DG
ProPress	21.994	1	12152	4
PureFlow Press copper (male)	21.994	1	12153	4
copper (male)	23.183	1	12151	4



Mixing station Base unit
 - For supply temperature modulation
 - Equipped with circulator Model 2801.1US, 2801.9US
Components
 Isolation ball valves, mounting bracket, supply temperature sensor well, 3-speed circulator
Model 2801.0US

Circulator	Connections	Wt [lb]	Quantity	Part No	DG
high head	ProPress	26.036	1	12121	4
high head	PureFlow Press	27.422	1	12123	4
high head	copper (male)	26.092	1	12125	4



Hydronic mixing block
 - Circulator, control, mixing valve
Components
 3-speed circulator, control, air vent, adapter fittings, bracket and two sensors
Model 2887.3

Wt [lb]	Quantity	Part No	DG
8.488	1	56160	4

Valves



Mixing valve Three way
 - Female pipe thread
 - Regulates supply fluid temperature to the system from the source, manual or electric control
Model 2876.3US

FPT	Wt [lb]	Quantity	Part No	DG
¾	1.095	1	20080	4
1	1.631	1	20081	4
1¼	2.374	1	20082	4
1½	3.884	1	20083	4
2	5.333	1	20084	4



Diverting valve
Three way
 - Female copper tube size
Components
 Solder tailpieces
Model 2873.1US

C	Wt [lb]	Quantity	Part No	DG
3/4	2.199	1	20001	4
1	2.999	1	20002	4
1 1/4	6.098	1	20003	4
1 1/2	6.098	1	20041	4



Viega ProPress tailpiece
Smart Connect technology, Zero Lead
 - For use with ASTM B88 tubing
 - Bronze
 - Press connection, female union BSP
Components
 EPDM sealing element, EPDM flat gasket
Model 2957ZL

P	F BSP	Wt [lb]	Quantity	Part No	DG
1/2	1	0.220	1	79800	8
3/4	1	0.248	1	79805	8
1	1	0.304	1	79810	8
1	1 1/4	0.386	1	79815	8



Actuator
 - Suitable for mixing valve three way
 Model 2876.3US
 - Modulating
Model 2870.7US

V	for d	Wt [lb]	Quantity	Part No	DG
24 VAC	3/4, 1, 1 1/4, 1 1/2, 2	1.080	1	20042	4



Actuator
Three position
 - For diverting valve control
 - Suitable for basic heating control
 Model 2871.0US, diverting valve three way
 Model 2873.1US
 - Floating
Model 2872.7US

V	Wt [lb]	Quantity	Part No	DG
24 VAC	0.385	1	18003	4



Actuator
Proportional
 - For diverting valve control from direct digital control (DDC) system
 - Modulating
Model 2877.81

V	Wt [lb]	Quantity	Part No	DG
0-10VDC	0.565	1	18027	4

Tools



Viega PureFlow Press hand tool
 - Ratcheting design, color coded handles
Model 2882US

d	Version	Wt [lb]	Quantity	Part No	DG
5/16	black	3.394	1	60010	4
3/8	green	3.446	1	50000	6
1/2	yellow	3.409	1	50020	6
5/8	red	3.459	1	50030	4
3/4	blue	3.344	1	50040	6
1	orange	4.549	1	50060	6



Viega PureFlow Press starter tool set
 - Color coded handles
Components
 Viega Pureflow Press hand tool sizes 1/2" and 3/4", tubing cutter
Model 2880.2

for d	Wt [lb]	Quantity	Part No	DG
1/2, 3/4	14.716	1	56000	6



Viega PureFlow Press complete heating tool set

- Color coded handles
 - Components
 - Viega Pureflow Press hand tool sizes 3/8" to 1", prep tool
- Model 2880.5US**

for d	Wt [lb]	Quantity	Part No	DG
3/8, 1/2, 5/8, 3/4, 1	26.992	1	56030	4



Prep tool

- For removing PE and aluminum layer from Viega FostaPEX tubing
- Model 2858**

for d	Wt [lb]	Quantity	Part No	DG
1/2, 3/4	1.049	1	54030	6
5/8, 1	1.510	1	54050	6



Blade

- Spare part for prep tool Model 2858
 - Steel
- Model 2858.1**

	Wt [lb]	Quantity	Part No	DG
	0.015	2	54075	6



Ridgid RP 240 press tool kit PureFlow Compact

- For Viega PureFlow Press connections 1/2" to 1", Viega ProPress connections 1/2" to 1"
 - Not suitable for 2" Viega PureFlow Press connections
 - Components
 - Ridgid 240 tool, PureFlow press jaw sizes 1/2", 3/4", 1", battery, battery charger, hard case
- Model 2999.6**

for d	Wt [lb]	Quantity	Part No	DG
1/2, 3/4, 1	22.069	1	57063	16



Ridgid RP 240 press tool Compact

- For Viega PureFlow Press connections 1/2" to 1", Viega ProPress connections 1/2" to 1"
 - Not suitable for 2" Viega PureFlow Press connections
 - Components
 - Ridgid 240 tool, battery, battery charger, hard case
- Model 2999.7**

for d	Wt [lb]	Quantity	Part No	DG
Jaws not included	14.671	1	57064	16



Ridgid RP 340 press tool Standard

- For Viega PureFlow Press connections 1/2" to 2", Viega ProPress connections 1/2" to 4", Viega MegaPress connections 1/2" to 4"
 - Components
 - Ridgid 340 tool, battery, battery charger, hard case
- Model 2980.71**

for d	Wt [lb]	Quantity	Part No	DG
Jaws not included	22.854	1	56024	16



PureFlow press jaw Compact

- For Viega Pressgun Picco 6, Ridgid compact tools, PEX tubing
 - Steel
- Model 2884.7US**

Press Jaws	Wt [lb]	Quantity	Part No	DG
3/8	2.434	1	56052	16
1/2	2.359	1	56053	16
5/8	2.299	1	56054	16
3/4	2.359	1	56055	16
1	1.600	1	56056	16
1 1/4	2.664	1	56060	16
1 1/2	2.579	1	56061	16

4.1



Viega PureFlow Press jaw

Standard

Standard

- For Viega Pressgun 6, Ridgid standard tools, PEX tubing
- Steel

Model 2899.7US

Press Jaws	Wt [lb]	Quantity	Part No	DG
1/2	4.049	1	56073	16
5/8	3.699	1	56074	16
3/4	3.884	1	56075	16
1	3.929	1	56076	16
1 1/4	3.379	1	56080	16
1 1/2	3.549	1	56081	16
2	9.266	1	56082	16



SVC wrench

- For SVC fitting nuts on manifolds
- Chrome-plated steel

Model 2889.4US

SVC	Wrench [in]	Wrench	Wt [lb]	Quantity	Part No	DG
✓	1 3/16	30	0.310	1	50002	4

Wrench = wrench size (in inch)



Pneumatic staple gun

- For Viega Barrier PEX 5/16" to 5/8"
- Consistently leaves 1/8" above tubing

Model 2889.7US

	Wt [lb]	Quantity	Part No	DG
	8.997	1	21430	4



Staple

- Suitable for pneumatic staple gun
- Model 2889.7US

- Galvanized steel

Note

Smallest sellable quantity is 1 box of 10000.

Model 2889.8US

W [in]	D [in]	Wt [lb]	Quantity	Part No	DG
1	1 1/4	0.003	10000	21431	4



Hammer

Pneumatic

- For installation of PEX tubing
- Suitable for u-turn panel Model 2810.1US, Viega Climate Panel assembled Model 2810.2US, multi-run access panel Model 2810.71U, multi-run ninety panel Model 2810.72U, multi-run panel Model 2810.7US, Viega Climate Panel Model 2810US, Viega Climate Trak Model 2857.1US

Model 2899.8US

	Wt [lb]	Quantity	Part No	DG
	1.999	1	21450	4



Stapler

- For foam board insulation
- Suitable for staple Model 2890.0US, 2890.3US
- Manual

Model 2891.1US

	Wt [lb]	Quantity	Part No	DG
	8.947	1	21432	4



Staple

- Suitable for stapler Model 2891.1US
- Plastic

Note

Smallest sellable quantity is 1 box of 300.

Model 2890.0US

L [in]	Wt [lb]	Quantity	Part No	DG
2 1/2	0.006	300	15312	4



Staple
 - Suitable for stapler Model 2891.1US
 - Plastic
Note
 Smallest sellable quantity is 1 box of 300.
Model 2890.3US

L [in]	Wt [lb]	Quantity	Part No	DG
1½	0.005	300	15313	4



Decoiler Drum and base
 - For use with Viega Barrier PEX tubing sizes ½" to ¾" and lengths 800' to 2000'
Note
 Does not include Viega PureFlow PEX tubing
Model 2875.6US

max d	Wt [lb]	Quantity	Part No	DG
¾	129.963	1	21310	4



Decoiler
 - For use with Viega Barrier PEX tubing sizes ⅝" to ¾" and lengths 250' to 1200'
 - Folds for easy transport
Model 2889.6US

max d	Wt [lb]	Quantity	Part No	DG
¾	31.991	1	21316	4



Tubing cutter
 - For use with Viega FostaPEX tubing up to 2"
 - Steel
 - Ratcheting design
Model 2840

max d	Wt [lb]	Quantity	Part No	DG
2	1.580	1	53561	5



Viega PureFlow PEX tubing cutter
 - For use with Viega FostaPEX tubing up to 1"
 - Plastic
Model 2889.2US

max d	Wt [lb]	Quantity	Part No	DG
1	0.351	1	21304	5



Viega PureFlow PEX tubing cutter
 - For use with Viega FostaPEX tubing up to 1½"
 - Plastic
Model V5055

max d	Wt [lb]	Quantity	Part No	DG
1½	0.401	1	21307	5



Blade
 - Suitable for Viega PureFlow PEX tubing cutter Model V5055
 - Steel
Model V5055.1

Wt [lb]	Quantity	Part No	DG
0.075	1	21317	5

Accessories



Circulator
 - Cast iron
 - 3-speed, direct drive, wet rotor, inline
Model 2801.1US

Circulator	Wt [lb]	Quantity	Part No	DG
low head	7.248	1	12126	4



Circulator
 - Cast iron
 - 3-speed, direct drive, wet rotor, inline
Model 2801.9US

Circulator	Wt [lb]	Quantity	Part No	DG
high head	10.247	1	12127	4



Flange set
Components
 (2) flanges, (2) sealing elements, (4) nuts,
 (4) bolts
Model 2881.9US

d	Wt [lb]	Quantity	Part No	DG
3/4	2.234	1	16207	4
1	2.209	1	16209	4
1 1/4	1.915	1	16211	4
1 1/2	1.915	1	16212	4



Spring check valve
 - For prevention of gravity circulation or backflow
 - Female pipe thread
 - Horizontal or vertical installation, non-ferrous
Model 2873.4US

FPT1	FPT2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.255	1	20201	4
3/4	3/4	0.400	1	20202	4
1	1	0.562	1	20203	4
1 1/4	1 1/4	0.800	1	20204	4
1 1/2	1 1/2	1.100	1	20205	4



Sensor well
 - For housing temperature sensor
 - Suitable for basic heating control
 Model 2871.0US
 - Fits into solder cup or Viega ProPress fitting
Model 2801.4US

CTS	Wt [lb]	Quantity	Part No	DG
1/2	0.090	1	12128	4



Heat exchanger
 - Brazed stainless steel
Model 2859US

W [in]	L [in]	H [in]	Plates	Wt [lb]	Quantity	Part No	DG
5	12	1.8	16	8.343	1	22006	4
5	12	3.6	36	14.856	1	22007	4
5	12	6.7	70	28.992	1	22008	4



Pressure differential valve
 - Brass
 - Female pipe thread
Model 2871.8US

FPT	Wt [lb]	Quantity	Part No	DG
1	2.209	1	20102	4
1 1/4	2.611	1	20103	4

Spare parts



Flow meter cap
 - For stainless steel manifold shutoff / balancing / flow meter
 - Spare part for manifold Model 2804
 - Plastic
Model 2878.910

	Wt [lb]	Quantity	Part No	DG
	0.015	1	15171	4



Return shutoff cap

- For stainless steel manifold shutoff / balancing, stainless steel manifold shutoff / balancing / flow meter
- Spare part for manifold Model 2804, 2879
- Plastic

Model 2878.921

	Wt [lb]	Quantity	Part No	DG
	0.280	1	16432	4



Manifold replacement temperature gauge

- For stainless steel manifold shutoff / balancing / flow meter
- Spare part for manifold Model 2804

Model 2878.913

Temp [°F]	Wt [lb]	Quantity	Part No	DG
32–176	0.090	1	15175	4



Air bleeder

- For stainless steel manifold shutoff / balancing, stainless steel manifold shutoff / balancing / flow meter
- Spare part for manifold Model 2804, 2879
- Nickel-plated brass
- Male pipe thread
- Manual

Model 2878.914

	Wt [lb]	Quantity	Part No	DG
	0.090	1	15176	4



Purge valve

- For stainless steel manifold shutoff / balancing, stainless steel manifold shutoff / balancing / flow meter
- Spare part for manifold Model 2804, 2879
- Nickel-plated brass
- Male pipe thread

Model 2878.915

	Wt [lb]	Quantity	Part No	DG
	0.330	1	15177	4



**Return valve seat
Long**

- For stainless steel manifold shutoff / balancing / flow meter
- Spare part for manifold Model 2804
- Nickel-plated brass
- Male pipe thread, SVC

Model 2878.916

SVC	Wt [lb]	Quantity	Part No	DG
✓	0.200	1	15178	4



**Return valve seat
Short**

- For stainless steel manifold shutoff / balancing
- Spare part for manifold Model 2879
- Nickel-plated brass
- Male pipe thread, SVC

Model 2878.917

SVC	Wt [lb]	Quantity	Part No	DG
✓	0.115	1	15179	4



Supply valve seat

- For stainless steel manifold shutoff / balancing / flow meter
- Spare part for manifold Model 2804
- Nickel-plated brass
- Male pipe thread, SVC

Model 2878.918

SVC	Wt [lb]	Quantity	Part No	DG
✓	0.155	1	15180	4

4.1



Return valve

- For stainless steel manifold shutoff / balancing, stainless steel manifold shutoff / balancing / flow meter
- Spare part for manifold Model 2804, 2879

Model 2878.919

	Wt [lb]	Quantity	Part No	DG
	0.200	1	15181	4



Supply shutoff balancing valve

- For stainless steel manifold shutoff / balancing
- Spare part for manifold Model 2879
- Nickel-plated brass
- Male pipe thread

Model 2878.924

	Wt [lb]	Quantity	Part No	DG
	0.152	1	15182	4



Temperature gauge well

- For stainless steel manifold shutoff / balancing / flow meter
- Spare part for manifold Model 2804
- Nickel-plated brass
- Male pipe thread

Model 2878.925

	Wt [lb]	Quantity	Part No	DG
	0.095	1	15183	4



Supply flow meter valve

- For stainless steel manifold shutoff / balancing / flow meter
- Spare part for manifold Model 2804
- Nickel-plated brass
- Male pipe thread
- Clear plastic sight glass

Model 2878.920

	Wt [lb]	Quantity	Part No	DG
	0.200	1	15184	4



Inlet gasket

- For stainless steel manifold shutoff / balancing, stainless steel manifold shutoff / balancing / flow meter
- Spare part for manifold Model 2804, 2879
- Rubber

Model 2878.923

	Wt [lb]	Quantity	Part No	DG
	0.013	2	15170	4



Bracket

- For stainless steel manifold shutoff / balancing, stainless steel manifold shutoff / balancing / flow meter
- Spare part for manifold Model 2804, 2879
- Galvanized steel

Model 2878.912

	Wt [lb]	Quantity	Part No	DG
	0.395	2	15174	4



Purge valve

- For 1½" and 1" brass manifolds
- Brass
- National Pipe Thread, hose connection

Model 1069SV

NPT	Wt [lb]	Quantity	Part No	DG
½	0.234	1	15032	4



Air vent
 - For 1½" and 1" brass manifolds
 - Brass
Components
 Air vent, air bleeder
Model 1028SV

MPT	Wt [lb]	Quantity	Part No	DG
¾"	0.476	1	15033	4



Outdoor sensor
 - Spare part for basic heating control
 Model 2871.0US, Wi-Fi Snow Melt Control
 Model 2872.5US
 - Plastic
Components
 10kΩ thermistor
Model 2871.4US

Temp [°F]	W [in]	Wt [lb]	Quantity	Part No	DG
-60-140	1½"	0.335	1	16017	4



Universal sensor
 - Suitable for sensor well Model 2801.4US,
 basic heating control Model 2871.0US, Wi-Fi
 Snow Melt Control Model 2872.5US
 - 10KΩ sensor
Model 2870.9US

	Wt [lb]	Quantity	Part No	DG
	0.100	1	16018	4



Setpoint or basic snow sensor cable
 - Suitable for basic digital setpoint control II
 Model 2875.4US
Model 2875.5US

L [ft]	Wt [lb]	Quantity	Part No	DG
6	0.002	1	17031	4



RABS - Supply Sensor
 - Spare part for RABS Control Unit
 Model 125US
Note
 NTC 10kΩ
Model 1250.9US

	Wt [lb]	Quantity	Part No	DG
		1	17110	6

New



RABS - Ribbon Cable (Large)
 - Spare part for RABS Control Unit
 Model 125US
Model 1251.0US

	Wt [lb]	Quantity	Part No	DG
		1	17115	6

New



Compression ring
 - Brass
Model 1022.8SV

d	Wt [lb]	Quantity	Part No	DG
5/16"	0.008	10	19025	4
3/8"	0.010	10	19026	4
1/2"	0.012	10	19027	4
5/8"	0.014	10	19028	4
3/4"	0.016	10	19029	4



SVC adapter
 - For adapting 16mm PEX to SVC connections
 - Brass
Model 2876.4US

	Wt [lb]	Quantity	Part No	DG
	0.196	10	19412	4



Return valve

- For Stadler brass manifolds
- Brass
- Male pipe thread

Model 2876.5US

	Wt [lb]	Quantity	Part No	DG
	0.200	1	13265	4



Viega ProPress bimetallic thermometer Thermometer

- Use with Viega ProPress drain valve and temperature port Model 2934.8ZL

Note

- Only for use with Viega ProPress drain valve and temperature port

Model 2876.6US

New

	Wt [lb]	Quantity	Part No	DG
	0.230	1	13266	4



Valve seat

- For Stadler brass manifold supply and return
- Brass
- Male pipe thread

Model 2876.7US

	Wt [lb]	Quantity	Part No	DG
	0.140	1	13267	4



Supply valve

- For 1" brass manifolds
- Brass
- Male pipe thread

Model 2887.0

	Wt [lb]	Quantity	Part No	DG
	0.160	1	15003	4



Valve seat

- For 1" brass manifold supply and return
- Brass
- Male pipe thread

Model 2887.1

	Wt [lb]	Quantity	Part No	DG
	0.136	1	15004	4



Return valve

- For 1" brass manifolds
- Brass
- Male pipe thread

Model 2887.2

	Wt [lb]	Quantity	Part No	DG
	0.258	1	15005	4



Adapter ring

- For adapting powerhead to 1" brass manifold
- Suitable for powerhead Model 2877.7
- Plastic

Model 2877.9

	Wt [lb]	Quantity	Part No	DG
	0.035	1	15063	4



Adapter ring

- For adapting powerhead to Stadler brass manifold
- Suitable for powerhead Model 2877.7
- Plastic

Model 2879.9US

	Wt [lb]	Quantity	Part No	DG
	0.040	1	15065	4



Adapter ring
 - For stainless steel manifold
 - Suitable for powerhead Model 2877.7
 - Plastic
Model 2899.1

Wt [lb]	Quantity	Part No	DG
0.020	1	15066	4



Hydronic mixing block supply fitting #1
 - For replacement of hydronic mixing block supply fitting #1
 - Spare part for hydronic mixing block Model 2887.3
 - Plastic
Note
 Order gasket and O-ring separately
Model 2887.31

Wt [lb]	Quantity	Part No	DG
0.075	1	56162	4



Hydronic mixing block return fitting #2
 - For replacement of hydronic mixing block return fitting #2
 - Spare part for hydronic mixing block Model 2887.3
 - Plastic
Note
 Order gasket and O-ring separately
Model 2887.32

Wt [lb]	Quantity	Part No	DG
0.085	1	56163	4



Hydronic mixing block delivery fitting #3
 - For replacement of hydronic mixing block delivery fitting #3
 - Spare part for hydronic mixing block Model 2887.3
 - Plastic
Note
 Order gasket and O-ring separately
Model 2887.33

Wt [lb]	Quantity	Part No	DG
0.085	1	56164	4



Hydronic mixing block gasket
 - For fittings 1-3
 - Spare part for hydronic mixing block Model 2887.3, hydronic mixing block supply fitting #1 Model 2887.31, hydronic mixing block return fitting #2 Model 2887.32, hydronic mixing block delivery fitting #3 Model 2887.33
 - Rubber
Model 2887.30

Wt [lb]	Quantity	Part No	DG
0.002	1	56165	4



Hydronic mixing block O-ring
 - For fittings 1-3
 - Spare part for hydronic mixing block Model 2887.3, hydronic mixing block supply fitting #1 Model 2887.31, hydronic mixing block return fitting #2 Model 2887.32, hydronic mixing block delivery fitting #3 Model 2887.33
 - Rubber
Model 2887.37

Wt [lb]	Quantity	Part No	DG
0.005	1	56169	4



Clip
 - For use with hydronic mixing block fittings 1-3
 - Spare part for hydronic mixing block Model 2887.3
 - Aluminum
Model 2887.38

Wt [lb]	Quantity	Part No	DG
0.009	1	56170	4

4.1



Hydronic mixing block T&P sensor
 - Spare part for hydronic mixing block Model 2887.3
Note
 Order T&P sensor O-ring seperately
Model 2887.34

	Wt [lb]	Quantity	Part No	DG
	0.060	1	56166	4



Hydronic mixing block T&P sensor O-ring
 - For T&P sensor
 - Spare part for hydronic mixing block Model 2887.3, hydronic mixing block T&P sensor Model 2887.34
Model 2887.35

	Wt [lb]	Quantity	Part No	DG
	0.005	1	56167	4



Terminal block
 - For use with hydronic mixing block
 - Spare part for hydronic mixing block Model 2887.3
 - Plastic
Model 2887.4

	Wt [lb]	Quantity	Part No	DG
	0.035	1	56173	4



Circulator
 - For use with hydronic mixing block
 - Spare part for hydronic mixing block Model 2887.3
 - Cast iron
Model 2887.41

	Wt [lb]	Quantity	Part No	DG
	2.879	1	56174	4

GeoFusion



4.2

GeoFusion

Viega GeoFusion socket fusion fittings are a reliable, high-quality option for ground-source heat-exchange applications. With 25 years of experience in socket-fusion-fitting production, Viega GeoFusion fittings provide installers with the superior products they need to connect open- and closed-loop geothermal and hydronic distribution piping systems.

FEATURES AND BENEFITS

- Variety of brass-to-HDPE adapters and one-piece molded reducers in sizes $\frac{3}{4}$ " to 2"
- Molded from high-performance PE4710 bimodal resin with superior resistance to Slow Crack Growth (SCG)
- Reduced lead time
- Compliance with ASTM D2683
- Trusted manufacturing quality and superiority through ISO 9001-2008 registration

CODES AND STANDARDS

- ASTM D2683: Standard specification for socket-type polyethylene fittings for outside diameter-controlled polyethylene pipe and tubing
- NSF 358-1: Polyethylene pipe and fittings for water-based ground-source "geothermal" heat-pump systems
- NSF: ANSI/NSF 358-1
- NSF: ASTM D2683

Index

Elbows	234
Tees	234
Adapters	235
Caps	236
Couplings	236
Manifolds	236

Elbows



Viega GeoFusion 90° elbow
 - High density polyethylene (HDPE)
 - Socket fusion
Model V9016

IPS1	IPS2	Wt [lb]	Quantity	Part No	DG
¾	¾	0.075	75	39060	11
1	¾	0.071	50	39061	11
1	1	0.122	50	39062	11
1¼	¾	0.188	100	39063	11
1¼	1	0.185	100	39064	11
1¼	1¼	0.200	75	39065	11
1½	1½	0.240	50	39067	11
2	1¼	0.471	25	39068	11
2	2	0.525	25	39069	11



Viega GeoFusion 90° elbow
 - High density polyethylene (HDPE)
 - Socket fusion, male pipe thread
Model V9016.5

IPS	MPT	Wt [lb]	Quantity	Part No	DG
1	¾	0.330	15	39100	11
1	1	0.550	20	39101	11
1¼	1	0.627	25	39102	11
1¼	1¼	1.010	10	39103	11



Viega GeoFusion 90° elbow
 - High density polyethylene (HDPE)
 - Socket fusion, male nominal thread
Model V9016.4

IPS	MNT	Wt [lb]	Quantity	Part No	DG
¾	1	0.260	20	39090	11
1	1	0.270	15	39091	11



Viega GeoFusion 90° elbow
 - High density polyethylene (HDPE)
 - Socket fusion, stub socket fusion
Model V9016.2

IPS	Stub	Wt [lb]	Quantity	Part No	DG
¾	¾	0.054	100	39070	11
1	1	0.085	100	39071	11
1¼	1¼	0.176	100	39072	11



Viega GeoFusion 90° elbow
 - High density polyethylene (HDPE)
 - Socket fusion, female socket fusion
Model V9016.3

IPS	PFC	Wt [lb]	Quantity	Part No	DG
1¼	1¼	0.182	100	39080	11

PFC = GeoFusion Female Connection

Tees



Viega GeoFusion tee
 - High density polyethylene (HDPE)
 - Socket fusion
Model V9018

IPS1	IPS2	IPS3	Wt [lb]	Quantity	Part No	DG
¾	¾	¾	0.089	75	39110	11
1	1	¾	0.162	50	39111	11
1	1	1	0.170	50	39112	11
1¼	¾	¾	0.198	75	39113	11
1¼	1	1	0.220	75	39114	11
1¼	1¼	¾	0.238	75	39115	11
1¼	1¼	1	0.243	50	39116	11
1¼	1¼	1¼	0.224	75	39117	11
1½	1½	1	0.271	50	39118	11
1½	1½	1½	0.300	50	39119	11
2	1¼	1¼	0.564	25	39120	11
2	2	¾	0.715	25	39121	11
2	2	1	0.712	25	39122	11
2	2	1¼	0.576	25	39123	11
2	2	2	0.611	25	39124	11



Viega GeoFusion header tee
 - High density polyethylene (HDPE)
 - Socket fusion, stub socket fusion
Model V9018.2

IPS1	Stub	IPS2	Wt [lb]	Quantity	Part No	DG
1	1	¾	0.269	25	39140	11
1	1	1	0.263	25	39141	11
1¼	1	¾	0.315	25	39142	11
1¼	1	1	0.309	25	39143	11
1¼	1¼	¾	0.333	25	39144	11
1¼	1¼	1	0.313	50	39145	11



Viega GeoFusion adapter tee
 - High density polyethylene (HDPE)
 - Socket fusion, male nominal thread
Model V9018.8

IPS1	IPS2	MNT	Wt [lb]	Quantity	Part No	DG
1¼	1¼	1	0.450	10	39162	11



Viega GeoFusion adapter tee
 - High density polyethylene (HDPE)
 - Female pipe thread, male nominal thread, socket fusion
Model V9018.5

FPT	MNT	IPS	Wt [lb]	Quantity	Part No	DG
½	1	1	0.470	10	39150	11



Viega GeoFusion adapter tee
 - High density polyethylene (HDPE)
 - Socket fusion, male nominal thread, female pipe thread
Model V9018.6

IPS	MNT	FPT	Wt [lb]	Quantity	Part No	DG
¾	1	½	0.390	10	39155	11
1	1	½	0.430	10	39156	11



Viega GeoFusion adapter tee
 - High density polyethylene (HDPE)
 - Socket fusion, female pipe thread
Model V9018.7

IPS1	IPS2	FPT	Wt [lb]	Quantity	Part No	DG
¾	¾	½	0.209	75	39160	11
1	1	½	0.261	50	39161	11

Adapters



Viega GeoFusion adapter
 - High density polyethylene (HDPE)
 - Socket fusion, male pipe thread
Model V9011

IPS	MPT	Wt [lb]	Quantity	Part No	DG
¾	¾	0.298	25	39001	11
¾	1	0.459	25	39002	11
1	¾	0.310	25	39003	11
1	1	0.520	25	39004	11
1¼	¾	0.431	10	39005	11
1¼	1	0.524	25	39006	11
1¼	1¼	0.780	25	39007	11
1¼	1½	1.010	10	39008	11
1½	1½	1.152	10	39009	11
2	1¼	0.922	5	39010	11
2	1½	1.179	15	39011	11
2	2	1.720	15	39012	11



Viega GeoFusion adapter
 - High density polyethylene (HDPE)
 - Socket fusion, male nominal thread
Model V9015.3

IPS	MNT	Wt [lb]	Quantity	Part No	DG
¾	1	0.260	20	39040	11
1	1	0.260	20	39041	11
1¼	1¼	0.460	25	39044	11



Viega GeoFusion adapter
 - High density polyethylene (HDPE)
 - Socket fusion, female pipe thread
Model V9015.4

IPS	FPT	Wt [lb]	Quantity	Part No	DG
¾	¼	0.208	50	39050	11
¾	½	0.165	50	39051	11
1	¼	0.300	50	39052	11
1	½	0.261	20	39053	11
1	¾	0.320	50	39054	11



Viega GeoFusion swivel adapter
 - High density polyethylene (HDPE)
 - Socket fusion, swivel nut
Model V9049

IPS	Swivel	Wt [lb]	Quantity	Part No	DG
¾	1	0.320	25	39180	11
1	1	0.354	25	39181	11
1¼	1	0.463	25	39182	11



Viega GeoFusion swivel adapter
 - Brass
 - Male pipe thread, swivel nut
Model V9013.1

MPT	Swivel	Wt [lb]	Quantity	Part No	DG
1	¾	0.306	10	50648	11
1	1	0.385	10	50647	11
1	1¼	0.460	50	48420	11

Caps



Viega GeoFusion cap
 - High density polyethylene (HDPE)
 - Socket fusion
Model V9056

IPS	Wt [lb]	Quantity	Part No	DG
¾	0.051	100	39190	11
1	0.038	100	39191	11
1¼	0.049	100	39192	11
1½	0.157	50	39193	11
2	0.213	25	39194	11

Couplings



Viega GeoFusion coupling
 - High density polyethylene (HDPE)
 - Socket fusion
Model V9015

IPS1	IPS2	Wt [lb]	Quantity	Part No	DG
¾	¾	0.038	100	39020	11
1	¾	0.055	100	39021	11
1	1	0.088	75	39022	11
1¼	¾	0.059	50	39023	11
1¼	1	0.081	50	39024	11
1¼	1¼	0.100	50	39025	11
1½	¾	0.117	25	39027	11
1½	1	0.145	25	39028	11
1½	1¼	0.155	25	39029	11
1½	1½	0.147	25	39030	11
2	1	0.209	25	39031	11
2	1¼	0.170	25	39032	11
2	1½	0.160	25	39033	11
2	2	0.150	25	39034	11

Manifolds



Viega GeoFusion header assembly
 - High density polyethylene (HDPE)
 - Socket fusion, IPS branch socket fusion
Model V9040

IPS	IPS Branch	Wt [lb]	Quantity	Part No	DG
1¼	3¼	0.700	10	39170	11
1¼	4¼	1.017	10	39171	11
1¼	5¼	1.144	25	39172	11
1¼	6¼	1.374	25	39173	11

Flushing Systems



5.1



Flushing Systems

Viega extends its excellent reputation for providing high-quality behind-the-wall piping systems with a concealed flushing system. Our products in front of the wall are also of exceptional quality, because Viega stands for tried-and-tested engineering and intelligent, versatile solutions.

Viega has teamed with renowned designers to develop a wide range of flush plates that utilize multiple materials and finishes. Varied options coupled with sophisticated technology will enable you to give the bathroom space a fresh, new look. These highly functional, easy-to-clean systems provide space savings in the bathroom.

FEATURES AND BENEFITS

- Award-winning flush plate design
- Accommodates all leading vitreous-china manufacturers' bowls
- Space saving off-the-floor bowl systems for clean design
- Installation versatility for wood, steel, masonry or concrete
- Internal components are designed for abrasive reclaimed water
- Cost-effective
- Sturdy workmanship, with an 880-pound carrier capacity

CODES AND STANDARDS

- EPA WaterSense® Listed* in-wall flush systems**
- ICC Plumbing Code
- Uniform Plumbing Code
- UPC Listed Flush System and Carriers for the U.S. and Canada

LISTINGS AND CERTIFICATIONS

- ASME A112.6.2/CSA 125.3
- ASSE 1002/ASME A112.1002/CSA B125.12
- ASSE 1037/ASME A112.1037/CSA B125.37
- IAPMO file 10411 Urinal flush valve
- IAPMO file 10412 Fill valves
- IAPMO file 10413 Lav urinal carrier
- IAPMO file 10414 Flush valves
- IAPMO file 10415 EPA WC Carrier
- IAPMO file 10433 Urinal epa
- IAPMO file 10439 Carrier supports
- ICC-ES Report PMG-1431
- PS 50/ASME A112.19.5/CSA B45.15

NOTE

*v1.2 and v1.0

**When used in conjunction with compatible listed bowls

Index

Carriers	240
Viega flush plates	242
Spare parts	248

Carriers



**Viega Eco Plus WC carrier
2 x 6, reduced flush**

- For Visign flush plates, manual or touchless actuation
- Flush actuation from the front, dual flush technology, adjustable ceramic height, barrier-free

Components

Powder-coated steel frame, concealed cistern, 3" PP drain elbow, fernco coupling, mounting hardware for 2 x 6 wood or metal studs, bowl mounting kit, trim guards

Cistern Components

Pre-mounted angle stop with 1/2 NPT supply connection, fill valve set, flush valve kit

Technical Data

- sm. flush vol. factory setting approx. 0.7 gallon
- sm. flush vol. setting approx. 0.7-0.9 gallon
- full flush vol. factory setting approx. 1.2 gallon

Model 8108.4US

	Wt [lb]	Quantity	Part No	DG
	27.109	1	52711	13



**Viega Eco Plus WC carrier
2 x 6**

- For Visign flush plates, manual or touchless actuation
- Flush actuation from the front, dual flush technology, adjustable ceramic height, barrier-free

Components

Powder-coated steel frame, concealed cistern, 3" PP drain elbow, fernco coupling, mounting hardware for 2 x 6 wood or metal studs, bowl mounting kit, trim guards

Cistern Components

Pre-mounted angle stop with 1/2 NPT supply connection, fill valve set, flush valve kit

Technical Data

- sm. flush vol. factory setting approx. 0.8 gallon
- sm. flush vol. setting approx. 0.8-1 gallon
- full flush vol. factory setting approx. 1.6 gallon

Model 8180US

	Wt [lb]	Quantity	Part No	DG
	25.434	1	52700	13



**Viega Eco Plus WC carrier
2 x 4, reduced flush**

- For Visign flush plates, manual or touchless actuation
- Flush actuation from the front, dual flush technology, adjustable ceramic height, barrier-free

Components

Powder-coated steel frame, concealed cistern, 3" PP drain elbow, fernco coupling, mounting hardware for 2 x 4 wood or metal studs, bowl mounting kit, trim guards

Cistern Components

Pre-mounted angle stop with 1/2 NPT supply connection, fill valve set, flush valve kit

Technical Data

- sm. flush vol. factory setting approx. 0.7 gallon
- sm. flush vol. setting approx. 0.7-0.9 gallon
- full flush vol. factory setting approx. 1.2 gallon

Model 8108.5US

	Wt [lb]	Quantity	Part No	DG
	32.289	1	52712	13



Viega Eco Plus WC carrier
2 x 4

- For Visign flush plates, manual or touchless actuation
- Flush actuation from the front, dual flush technology, adjustable ceramic height, barrier-free

Components

Powder-coated steel frame, concealed cistern, 3" PP drain elbow, fernco coupling, mounting hardware for 2 x 4 wood or metal studs, bowl mounting kit, trim guards

Cistern Components

Pre-mounted angle stop with 1/2 NPT supply connection, fill valve set, flush valve kit

Technical Data

- sm. flush vol. factory setting approx. 0.8 gallon
- sm. flush vol. setting approx. 0.8-1 gallon
- full flush vol. factory setting approx. 1.6 gallon

Model 8108.1US

	Wt [lb]	Quantity	Part No	DG
	31.473	1	52710	13



Viega Eco Plus sink carrier

- For wall hung sink with 2 bolt mounting
- Height adjustable

Components

Powder-coated steel frame, mounting hardware for 2 x 4 or 2 x 6 wood or metal studs, adjustable width sink mounting hardware

Note

Drain elbow not included

Model 8164US

	Wt [lb]	Quantity	Part No	DG
	18.293	1	52730	13



Viega Eco Plus urinal carrier

- For connection of the Visign equipment set (manual and touchless flush actuation)

Components

Powder-coated steel frame, sound deadening urinal flushing system installation set, urinal mounting kit, mounting hardware for wood or metal studs, bowl mounting kit, Watts model LF288A 1/2" vaccum breaker

Note

Drain elbow not included

Model 8164.5US

	Wt [lb]	Quantity	Part No	DG
	23.418	1	52750	13



Viega Eco Plus bidet carrier

- For wall-mounted bidet

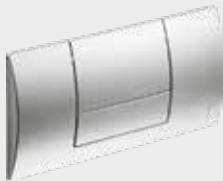
Components

Powder-coated steel frame, height adjustable drain, mounting hardware for wood or metal studs, adjustable bowl height and bowl mounting hardware, adjustable drain elbow holder

Model 8167.6US

	Wt [lb]	Quantity	Part No	DG
	22.073	1	52740	13

Viega flush plates



Flush plate

Standard 1

- Plastic
- Manual flush actuation, dual flush technology

Components

Mounting frame, mounting hardware

Note

Shown in Matte Chrome

Model 8180.1US

cover plate	actuator	Wt [lb]	Quantity	Part No	DG
alpine white plastic	alpine white plastic	0.771	1	54660*	13
matte chrome plastic	matte chrome plastic	0.756	1	54665*	13
chrome-plated plastic	chrome-plated plastic	0.793	1	54670*	13

* = Available while supplies last



Flush plate

Visign for Style 10

- Plastic
- Manual flush actuation from front, dual flush technology

Components

Mounting frame, mounting hardware

Note

Shown in Chrome

Model 8315.1US

cover plate	actuator	Wt [lb]	Quantity	Part No	DG
alpine white plastic	alpine white plastic	0.677	1	54710	13
chrome-plated plastic	chrome-plated plastic	0.701	1	54715	13
matte chrome plastic	matte chrome plastic	0.659	1	54720	13
jet black plastic	jet black plastic	0.705	1	54635	13



**Flush plate touchless
Visign for Style**

- Plastic
- With glow in the dark finish
- Touchless flush actuation from front or top, dual flush technology, with Viega Hygiene+ function

Components

Bowden cable unit, power pack (cable length 41"), mounting frame, mounting hardware

Technical Data

sm. flush vol. factory setting approx. 0.8 gallon
full flush vol. factory setting approx. 1.6 gallon
V 100–240 V AC/50–60 Hz

Model 8315.3US



DESIGN PLUS
powered by ISH



cover plate	Wt [lb]	Quantity	Part No	DG
jet black plastic	2.275	1	54900	13



**Flush plate
Visign for Style 12**

- Plastic, metal, glass
- Manual flush actuation from front, dual flush technology

Components

Bowden cable unit, mounting frame, mounting hardware

Note

Shown in Black Glass

Model 8332.1US



DESIGN PLUS

cover plate	actuator	Wt [lb]	Quantity	Part No	DG
brushed stainless steel	brushed stainless steel	2.314	1	54565	13
light gray glass	light gray glass	2.398	1	54570	13
black glass	black glass	2.444	1	54575	13
light gray glass	alpine white plastic	2.259	1	54640	13
black glass	chrome-plated plastic	2.270	1	54645	13
alpine white plastic	alpine white plastic	1.792	1	54725	13
chrome-plated plastic	chrome-plated plastic	1.818	1	54730	13
matte chrome plastic	matte chrome plastic	1.794	1	54735	13
stainless steel plastic	stainless steel plastic	1.838	1	54740	13



**Flush plate
Visign for Style 13**

- Plastic
- Manual flush actuation from front, dual flush technology

Components

Mounting frame, mounting hardware

Note

Shown in Matte Chrome

Model 8333.1US



reddot design award
winner 2009

cover plate	actuator	Wt [lb]	Quantity	Part No	DG
alpine white plastic	alpine white plastic	0.818	1	54595	13
chrome-plated plastic	chrome-plated plastic	0.835	1	54600	13
matte chrome plastic	matte chrome plastic	0.815	1	54605	13



**Flush plate
Visign for Style 14**

- Plastic
- Manual flush actuation from front, dual flush technology

Components

Mounting frame, mounting hardware

Note

Shown in Matte Chrome

Model 8334.1US



reddot design award
winner 2009

cover plate	actuator	Wt [lb]	Quantity	Part No	DG
alpine white plastic	alpine white plastic	0.807	1	54610	13
chrome-plated plastic	chrome-plated plastic	0.820	1	54615	13
matte chrome plastic	matte chrome plastic	0.789	1	54620	13



Flush plate
Visign for More 104

- Metal
- Manual flush actuation from front, dual flush technology

Components

Bowden cable unit, mounting frame, mounting hardware

Note

Shown in Stainless Steel

Model 8354.1US



cover plate	actuator	Wt [lb]	Quantity	Part No	DG
chrome colored aluminum	chrome colored aluminum	2.314	1	54770	13
aluminum matte chrome	aluminum matte chrome	2.211	1	54775	13
stainless steel colored aluminum	stainless steel colored aluminum	2.237	1	54780	13



Flush plate
Visign for More 105

- Metal, glass
- Manual flush actuation from front, dual flush technology

Components

Bowden cable unit, mounting frame, mounting hardware

Note

Overall depth flush plates made of glass is 1/3" shown in Black Glass

Model 8357.1US



cover plate	actuator	Wt [lb]	Quantity	Part No	DG
white glass	white glass	2.612	1	54860	13
black glass	black glass	2.612	1	54865	13
aluminum matte chrome	aluminum matte chrome	2.021	1	54870	13
chrome colored aluminum	chrome colored aluminum	2.072	1	54875	13



Flush plate
Visign for More 100

- Metal, glass
- Manual flush actuation from front, dual flush technology

Components

Bowden cable unit, mounting frame, mounting hardware

Note

Shown in Black Glass

Model 8352.1US



cover plate	actuator	Wt [lb]	Quantity	Part No	DG
chrome colored aluminum	chrome colored aluminum	3.035	1	54745	13
aluminum matte chrome	aluminum matte chrome	2.975	1	54750	13
stainless steel colored aluminum	stainless steel colored aluminum	2.960	1	54755	13
chrome colored aluminum	light gray glass	2.964	1	54760	13
chrome colored aluminum	black glass	2.984	1	54765	13



Flush plate touchless
Visign for More 100

- Glass
- Touchless infrared front flush actuation

Components

Bowden cable unit, mounting frame, mounting hardware, control electronics, power pack

Technical Data

sm. flush vol. factory setting approx. 0.8 gallon
full flush vol. factory setting approx. 1.6 gallon

Note

Shown in Black Glass

Model 8352.2US



cover plate	Wt [lb]	Quantity	Part No	DG
light gray glass	2.920	1	54705	13
black glass	3.070	1	54700	13



**Flush plate touchless
Visign for More 100**

- Glass
- Touchless flush actuation from front or top, dual flush technology, with Viega Hygiene+ function

Components

Bowden cable unit, mounting frame, mounting hardware, battery compartment, 4 AA batteries

Technical Data

sm. flush vol. factory setting approx. 0.8 gallon
full flush vol. factory setting approx. 1.6 gallon

Note

Shown in Black Glass

Model 8352.3US



	cover plate	Wt [lb]	Quantity	Part No	DG
	black glass	3.161	1	54905	13
	light gray glass	3.174	1	54910	13



**Flush plate touchless
Visign for More 105**

- Glass
- Touchless flush actuation from front or top, dual flush technology, with Viega Hygiene+ function

Components

Bowden cable unit, power pack (cable length 41"), mounting frame, mounting hardware

Technical Data

sm. flush vol. factory setting approx. 0.8 gallon
full flush vol. factory setting approx. 1.6 gallon
V 100–240 V AC/50–60 Hz

Note

Shown in white glass

Model 8357.2US

	cover plate	Wt [lb]	Quantity	Part No	DG
	white glass	3.130	1	54895	13



**Flush plate
Visign for Style 10**

- Use with Viega Eco Plus urinal carrier Model 8164.5US
- Plastic
- Manual flush actuation from front

Components

Flush plate, cartridge valve, mounting frame, mounting hardware

Note

Shown in Chrome

Model 8315.2US

	cover plate	actuator	Wt [lb]	Quantity	Part No	DG
	alpine white plastic	alpine white plastic	0.844	1	54845	13
	chrome-plated plastic	chrome-plated plastic	0.864	1	54850	13



**Flush plate
Visign for Style 12**

- Use with Viega Eco Plus urinal carrier Model 8164.5US
- Plastic
- Manual flush actuation from front

Components

Flush plate, cartridge valve, mounting frame, mounting hardware

Note

Shown in Matte Chrome

Model 8332.2US



	cover plate	actuator	Wt [lb]	Quantity	Part No	DG
	alpine white plastic	alpine white plastic	0.948	1	54785	13
	chrome-plated plastic	chrome-plated plastic	0.957	1	54790	13
	matte chrome plastic	matte chrome plastic	0.934	1	54795	13



Flush plate
Visign for More 100

- Use with Viega Eco Plus urinal carrier Model 8164.5US
- Metal, glass
- Manual flush actuation from front

Components

Flush plate, cartridge valve, mounting frame, mounting hardware

Note

Shown in Black Glass

Model 8351.2US

cover plate	actuator	Wt [lb]	Quantity	Part No	DG
chrome colored aluminum	chrome colored aluminum	2.034	1	54800	13
aluminum matte chrome	aluminum matte chrome	1.990	1	54805	13
chrome colored aluminum	light gray glass	1.929	1	54810	13
chrome colored aluminum	black glass	1.975	1	54815	13



Flush plate
Visign for More 100

- Use with Viega Eco Plus urinal carrier Model 8164.5US
- Metal, glass
- Touchless infrared front flush actuation

Components

Cover panel, control electronics, electronic cartridge valve, power pack, mounting frame, mounting hardware

Note

With hygiene flush after 24 hours without use shown in Black Glass

Model 8351.6US

cover plate	Wt [lb]	Quantity	Part No	DG
alpine white colored aluminum	1.807	1	54915	13
chrome colored aluminum	1.818	1	54920	13
light gray glass	2.006	1	54925	13
black glass	2.006	1	54930	13



Flush plate
Visign for Public 5

- Metal
- With Viega Hygiene+ function, manual flush actuation from front, touchless front infrared flush actuation, single flush technology, can be screwed at 2 sides, vandalism proof

Components

Bowden cable unit, control, power pack (cable length 41"), mounting frame, mounting hardware

Technical Data

full flush vol. factory setting approx. 1.6 gallon
V 100-240 V AC/50-60 Hz

Note

Shown in Stainless Steel

Model 8326.1US

cover plate	actuator	Wt [lb]	Quantity	Part No	DG
brushed stainless steel	brushed stainless steel	3.361	1	54580	13



Remote flush actuation
Visign for Public 1

- Metal
- Single flush technology, can be screwed at 2 sides

Components

Concealed socket, Bowden cable unit 78" (2m) with 68" (1.7m) empty conduit, mounting frame, mounting hardware

Model 8326.2US

cover plate	actuator	Wt [lb]	Quantity	Part No	DG
brushed stainless steel	brushed stainless steel	1.757	1	54590	13



Cover panel

Visign for Public

- Metal
- Can be screwed at 2 sides, vandalism proof, without function

Components

Mounting frame, mounting hardware

Model 8326.9US

	Wt [lb]	Quantity	Part No	DG
cover plate	1.444	1	54585	13
brushed stainless steel				



Installation frame

Visign for More

- For tile-level installation of the urinal flush plate
- Suitable for flush plate Visign for More 100 Model 8352.1US, flush plate Visign for More 104 Model 8354.1US
- Plastic

Note

Tile-level installation frame can only be used in the Viega pre-wall systems for dry construction (Viega Eco Plus)

Model 8350.3US

Version	Wt [lb]	Quantity	Part No	DG
chrome-plated	0.624	1	54945	13



Installation frame

Visign for Style

- Suitable for flush plate Visign for Style 12 Model 8332.2US, flush plate Visign for More 100 Model 8351.6US
- Plastic

Note

Tile-level installation frame can only be used in the Viega pre-wall systems for dry construction (Viega Eco Plus)

Model 8330.3US

Version	Wt [lb]	Quantity	Part No	DG
chrome-plated	0.324	1	54940	13



Installation frame

Visign for Style

- For tile-level installation of the urinal flush plate
- Suitable for flush plate Visign for Style 10 Model 8315.1US, flush plate Visign for Style 12 Model 8332.1US, flush plate Visign for Style 14 Model 8334.1US, flush plate touchless Visign for More 100 Model 8352.2US, 8352.3US
- Plastic
- Tile level installation frame

Note

Tile-level installation frame can only be used in the Viega pre-wall systems for dry construction (Viega Eco Plus)

Model 8330.2US

Version	Wt [lb]	Quantity	Part No	DG
chrome-plated	0.617	1	54935	13



Functional unit

- For tile-level installation of the toilet installation panel, natural stone panel (supplied by others)
- Plastic
- Manual flush actuation from front or top, dual flush technology

Components

Bowden cable unit, tile level installation frame, mounting frame, mounting hardware

Note

Tile-level installation frame can only be used in the Viega pre-wall systems for dry construction (Viega Eco Plus)

Model 8332.3US

	Wt [lb]	Quantity	Part No	DG
	1.955	1	54655	13

Spare parts



Protective plug
 - For drain elbow
 - Plastic
Model 8010.2US

DN	d	Wt [lb]	Quantity	Part No	DG
90	4	0.143	1	54690	13



Protective plug
 - For flushing pipe elbow
 - Plastic
Model 8310.5US

d	Wt [lb]	Quantity	Part No	DG
2	0.073	1	54840	13



Trim guard
 - Plastic
 Components
 Protective cover
Model 8310.6US

W [in]	H [in]	Version	Wt [lb]	Quantity	Part No	DG
9½	4½	yellow	0.326	1	54835*	13

* = Available while supplies last



Fastening set
 - For toilet
 Components
 Threaded rods M12x6, threaded nuts M12,
 collar screws with anchors, floor screws
Model 8310.1US

Wt [lb]	Quantity	Part No	DG
0.813	1	54855	13



Connection set
 - For bowl connection
 Components
 Bowl supply and drain connection extenders with integrated seals, mounting set (cover accessories white)
Model 8010.3US

DN	d1	d2	Wt [lb]	Quantity	Part No	DG
90	2	4	0.827	1	54695	13



Corner valve
 - Suitable for Viega Eco Plus WC carrier 2 x 4 Model 8108.1US, Viega Eco Plus WC carrier 2 x 6 Model 8180US
 - Brass
 - BSP thread
 Components
 Easy mountable plug-in screw fitting with union nut G½, G¾ outlet
Model 8310.4US

Wt [lb]	Quantity	Part No	DG
0.258	1	54825	13



Seal set
 - For Viega flush valves
 - Rubber
 Components
 Flush valve seal, valve seat seal
Model 8308.2US

Wt [lb]	Quantity	Part No	DG
0.031	1	54625	13



Seal set

- For Viega concealed cisterns

Components

O-ring set for drain socket of concealed cistern, o-ring for corner valve, seals for flush valve, seals for flush valve seat, filling valve and flushing pipe elbow

Model 8310.2US

Wt [lb]	Quantity	Part No	DG
0.095	1	54820	13



Fill valve set

- Suitable for Viega Eco Plus WC carrier 2 x 6 reduced flush Model 8108.4US, Viega Eco Plus WC carrier 2 x 6 Model 8180US

- Plastic

Components

Fill valve, flexible hose, fill valve bracket

Model 8310.7US

Wt [lb]	Quantity	Part No	DG
0.635	1	54555	13



Flush valve kit

- Suitable for Viega Eco Plus WC carrier 2 x 6 reduced flush Model 8108.4US, Viega Eco Plus WC carrier 2 x 6 Model 8180US

- Plastic

- Flush actuation from the front, dual flush technology

Components

Flush valve kit, flush valve seat, actuating mechanism, actuating pin set, mounting set

Model 8310.0US

Wt [lb]	Quantity	Part No	DG
1.162	1	54890	13



Fill valve set

- Suitable for Viega Eco Plus WC carrier 2 x 4 Model 8108.1US, Viega Eco Plus WC carrier 2 x 4 reduced flush Model 8108.5US

- Plastic

Components

Fill valve, flexible hose, fill valve bracket

Model 8310.8US

Wt [lb]	Quantity	Part No	DG
0.827	1	54560	13



Flush valve kit

- Suitable for Viega Eco Plus WC carrier 2 x 4 Model 8108.1US, Viega Eco Plus WC carrier 2 x 4 reduced flush Model 8108.5US

- Plastic

- Flush actuation from the front, dual flush technology

Components

Flush valve, flush valve seat

Model 8308.8US

Wt [lb]	Quantity	Part No	DG
0.696	1	54630	13



Mounting set

- Plastic

Model 8250.1US

QS	L [in]	M	Wt [lb]	Quantity	Part No	DG
2	4¼	6	0.042	1	54650	13



Actuating pin set

- For manual flush plates
- Spare part for flush plate Standard 1 Model 8180.1US, flush plate Visign for Style 10 Model 8315.1US, flush plate Visign for Style 13 Model 8333.1US, flush plate Visign for Style 14 Model 8334.1US

Model 8310.3US

M	L [in]	QS	Wt [lb]	Quantity	Part No	DG
8	5	2	0.026	1	54830	13



Power pack

- Spare part for flush plate Visign for Public 5 Model 8326.1US, flush plate touchless Visign for More 100 Model 8352.2US

Technical Data

V 100–240 V AC/50–60 Hz

Model 8350.2US

L [in]	Wt [lb]	Quantity	Part No	DG
43	0.264	1	54885	13



Battery compartment

- Spare part for flush plate Visign for Public 5 Model 8326.1US, flush plate Visign for More 100 Model 8351.6US, flush plate touchless Visign for More 100 Model 8352.2US, 8352.3US

- Plastic

Components

4 AA batteries

Model 8350.1US

Wt [lb]	Quantity	Part No	DG
0.617	1	54880	13



Seal

- For urinal connection from supply side
- Rubber

Model 8019.2US

Wt [lb]	Quantity	Part No	DG
0.042	1	54680	13



Viega Eco Plus fastening set

- For fastening of the Viega Eco Plus carriers in single/line mounting, single mounting direct on the installation body, corner mounting on solid or metal support profiles
- Depth-adjustable 3.0-11.75" (75–200), fastening possibilities for cladding, long holes

Model 8173US

QS	Wt [lb]	Quantity	Part No	DG
2	1.307	1	54685	13



Connection set

- Plastic

Components

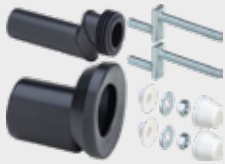
Flush pipe with flush pipe connector 1.75" x 15.75", toilet connection pipe with lip seal, mounting set (cover accessories white)

Note

Flush pipe without flush pipe connector: product group spare parts and inlet accessories (model 3817.5)

Model 3817.8US

DN	L	Wt [lb]	Quantity	Part No	DG
90	400	1.234	1	54530	13



Connection set

- For height adjustment up to 25 mm
- Plastic

Components

Flushing pipe with flush pipe connector, toilet connection supports with lip seal, threaded bolts

Note

Without warranty, can lead to reduced, non-standard flush and drainage performance!

Model 8094US

DN	Wt [lb]	Quantity	Part No	DG
90	1.591	1	54675	13



Flushing Systems 90° connection elbow

Toilet

- PE

Components

EPDM sealing element

Model 3816.1US

DN	Wt [lb]	Quantity	Part No	DG
90	0.622	1	54536	13



Flushing Systems connection pipe

Toilet

- PE

Components

EPDM sealing element

Model 8091US

DN1	DN2	Wt [lb]	Quantity	Part No	DG
90	90	0.744	1	54539	13



Flushing Systems suction moulded piece

Urinal

- PP

Components

EPDM sealing elements

Model 3233.9US

DN	Wt [lb]	Quantity	Part No	DG
50	0.357	1	54538	13



Flushing Systems 45° elbow

Urinal

- PE

Components

EPDM sealing element

Model 8764.3US

DN	Wt [lb]	Quantity	Part No	DG
50	0.128	1	54537	13

Tools



6.1



Tools

Viega offers a variety of press tools and jaws for every fitting size across every system. Save 50 to 90 percent on labor costs and system downtime by using a battery-powered press tool to make connections in seconds. With Viega, you'll get a whole solution from start to finish including fittings, jaws/rings and press tools. Tool kits are available with batteries, chargers and cases. Tools come in standard or compact sizes, depending on usage and needs.

FEATURES AND BENEFITS

- Viega jaws and rings are uniquely engineered specifically for Viega fittings to make a reliable press every time
- The same power tool can be used across Viega systems to make presses on different products
- Make a press at any angle with Viega's patented swivel feature on rings and actuator, an advantage when working in tight spaces as well as in shafts and pre-wall construction
- Press jaws and rings available in sizes ½" to 4" for metals and 3/8" to 2" for PEX
- No fire watches, hot work permits or gas freeing necessary
- Press in wet or dry conditions

Viega Power Tools

New this year, Viega introduces two Viega-branded press connection tools. Choose from the Viega Pressgun 6 (32 kN) or the Viega Pressgun Picco 6 (24 kN). Both tools feature a rotatable press head and are designed to be lightweight to allow for easy handling. The tools are compatible with all the jaws Viega offers. Tools can be purchased individually or packaged in a kit.

MegaPress Press-in Branch Connector Tool Kit

The MegaPress Press-in Branch Connector is an innovative way to create branches from main runs or install instrumentation onto existing piping. The branch connector installs onto carbon steel pipe in sizes 1½" through 4", as well as 6", and has a ¾" FPT outlet. The tool kit contains all the accessories needed to drill the correct hole, as well as the pressing tools in all sizes to press the connector (drill not included). The connector is approved for use in hydronic heating, cooling water applications, compressed gases and many more, thanks to a variety of sealing-element choices.

For complete listings and certifications, check with the specific tool manufacturer.

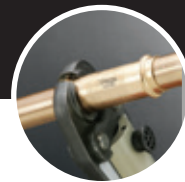
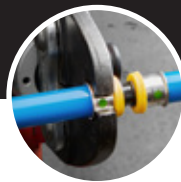
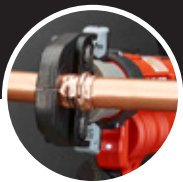
Index

Power Tools	258
Actuator / Jaws / Rings	259
Hand Tools	261
Cutters	262
Coilers	263
Staplers	263
Accessories	264

VIEGA TOOL MATRIX

	Viega Pressgun Picco 6 Ridgid 240/241		Viega Hand Tools	
	Jaws	'C1' Actuator and Rings		
ProPress*	1/2" - 1 1/4"	1/2" - 1 1/4"		
MegaPress*	1/2" - 3/4"			
PureFlow Press	3/8" - 1 1/2"		5/16" - 1"	
		'P1' Actuator and Rings		
SeaPress		12-35 mm		

This chart lists all the tools, jaws, actuators and rings available through Viega LLC that are compatible with Viega products.



viega PRESS TECHNOLOGY.

Viega Pressgun 6				Ridgid 340			Milwaukee M18 Force Logic Long Throw*
Jaws	'V1' Actuator and Rings	'V2' Actuator and Rings	Jaws	'V2' Actuator and Rings	Booster	'Z3' Actuator and Rings	
1/2" - 2"	1/2" - 1 1/4"	1 1/2" - 4"	1/2" - 2"	1 1/2" - 4"			
1/2" - 1"		1 1/4" - 2"	1/2" - 1"	1 1/4" - 2"	2 1/2" - 4"	2 1/2" - 4"	
1/2" - 2"			1/2" - 2"				
	'Z1' Actuator and Rings	'Z2' Actuator and Rings		'Z1' Actuator and Rings	'Z2' Actuator and Rings		
	12-35 mm	42-108 mm		12-35 mm	42-108 mm		

*ProPress includes: ProPress, ProPress 304 FKM, ProPress 316

*MegaPress includes: MegaPress, MegaPress FKM, MegaPress G, MegaPress 304 FKM, MegaPress 316, MegaPress 316 FKM, MegaPress CuNi

*Milwaukee M18 Force Logic Long Throw is not stocked by Viega LLC.



VIEGA.US

When using Viega press technology, the list of needed equipment and supplies is short. All that is required is a press tool plus the appropriately sized jaws, and for some systems you'll need a ring kit. Whether you're pressing ProPress, MegaPress, PureFlow or SeaPress, this reference chart quickly and easily lists what is needed to make a press connection, depending on the tool used.



Power Tools



New

Pressgun 6 press tool kit

- For Viega PureFlow Press connections 1/2" to 2", Viega ProPress connections 1/2" to 4", Viega MegaPress connections 1/2" to 2"
- Not for use with MegaPress XL PressBooster and Viega MegaPress Z3 Actuator

Components

Pressgun 6, battery, battery charger

Model 2995.4

for d	Wt [lb]	Quantity	Part No	DG
Jaws not included	17.434	1	57210 ¹⁾	16

¹⁾ Available soon!



New

Pressgun Picco 6 press tool

- For Viega PureFlow Press connections 1/2" to 1", Viega ProPress connections 1/2" to 1", Viega MegaPress connections 1/2" and 3/4"
- Not for use with MegaPress XL PressBooster and Viega MegaPress Z3 Actuator

Components

Battery charger, Pressgun Picco 6, battery

Model 2989.3

for d	Wt [lb]	Quantity	Part No	DG
Jaws not included	15.097	1	57215 ¹⁾	16

¹⁾ Available soon!



Ridgid RP 340 press tool kit

MegaPress Standard

- For Viega PureFlow Press connections 1/2" to 2", Viega ProPress connections 1/2" to 4", Viega MegaPress connections 1/2" to 4"

Components

Ridgid 340 tool, MegaPress jaw sizes 1/2" to 1", battery, battery charger, branded soft-sided case

Model 2880.7

for d	Wt [lb]	Quantity	Part No	DG
1/2, 3/4, 1	28.992	1	56012	16



Ridgid RP 340 press tool kit

ProPress Standard

- For Viega PureFlow Press connections 1/2" to 2", Viega ProPress connections 1/2" to 4", Viega MegaPress connections 1/2" to 4"

Components

Ridgid 340 tool, ProPress jaw sizes 1/2" to 2", battery, battery charger, hard case

Model 2980.7

for d	Wt [lb]	Quantity	Part No	DG
1/2-2	56.684	1	56023	16



Ridgid RP 340 press tool

Standard

- For Viega PureFlow Press connections 1/2" to 2", Viega ProPress connections 1/2" to 4", Viega MegaPress connections 1/2" to 4"

Components

Ridgid 340 tool, battery, battery charger, hard case

Model 2980.71

for d	Wt [lb]	Quantity	Part No	DG
Jaws not included	22.854	1	56024	16



Ridgid RP 240 press tool kit

PureFlow Compact

- For Viega PureFlow Press connections 1/2" to 1", Viega ProPress connections 1/2" to 1"
- Not suitable for 2" Viega PureFlow Press connections

Components

Ridgid 240 tool, PureFlow press jaw sizes 1/2", 3/4", 1", battery, battery charger, hard case

Model 2999.6

for d	Wt [lb]	Quantity	Part No	DG
1/2, 3/4, 1	22.069	1	57063	16



Ridgid RP 241 press tool kit
ProPress, PureFlow
Compact
 - For Viega ProPress connections 1/2" to 1", Viega PureFlow Press connections 1/2" to 1"

Components
 Ridgid RP 241, ProPress jaw sizes 1/2" to 1" OR PureFlow jaw sizes 1/2" to 1", battery, battery charger, branded soft-sided case
Model 2880.7US

Press Jaws	for d	Wt [lb]	Quantity	Part No	DG
Viega ProPress	1/2, 3/4, 1	19.195	1	56021	16
Viega PureFlow Press	1/2, 3/4, 1	19.744	1	56022	16



Ridgid RP 240 press tool
Compact
 - For Viega PureFlow Press connections 1/2" to 1", Viega ProPress connections 1/2" to 1"
 - Not suitable for 2" Viega PureFlow Press connections

Components
 Ridgid 240 tool, battery, battery charger, hard case
Model 2999.7

for d	Wt [lb]	Quantity	Part No	DG
Jaws not included	14.671	1	57064	16



Viega MegaPress XL PressBooster
 - For Viega MegaPress connections 2 1/2", 3", 4"

Components
 XL PressBooster, 2 1/2" press ring, shoulder strap, hard case
Note
 Capable of pressing 3" and 4" connections with the purchase of additional press rings
Model 4896.2XL

for d	Wt [lb]	Quantity	Part No	DG
2 1/2-4	37.027	1	26200	16



Press-In Branch Connector tool kit
 - For use with 1 1/2" to 4", 6" pipe

Components
 Hole saw, adapter, pilot bit, positioning guide, press-in installer swage, press-in tool insert, hard case
Note
 Press tool and drill not included, not for use with compact tool
Model 4878.5

for d	Wt [lb]	Quantity	Part No	DG
1 1/2 - 4, 6	18.293	1	26920	16

Actuator / Jaws / Rings



New

Viega MegaPress Z3 Actuator, 2 1/2 Ring
 - For Viega MegaPress connections 2 1/2", 3", 4"

Components
 Viega MegaPress Z3 Actuator, 2 1/2 Ring, hard case
Note
 Capable of pressing 3" and 4" connections with the purchase of additional press rings
Model 4898.6XL

for d	Wt [lb]	Quantity	Part No	DG
2 1/2	26.029	1	57081	16



**Viega MegaPress press ring set
3" and 4"**

- For use with MegaPress XL PressBooster and Viega MegaPress Z3 Actuator

Components

3" and 4" MegaPress rings, hard case
Model 4896.5XL

for d	Wt [lb]	Quantity	Part No	DG
3-4	21.599	1	26201	16



V2 Actuator press jaw set

- For Ridgid standard tools, Viega MegaPress connections 1/2" to 2"

Components

V2 actuator, MegaPress jaw sizes 1/2" to 1", MegaPress rings sizes 1 1/4" to 2", branded soft-sided case
Model 2880.71

for d	Wt [lb]	Quantity	Part No	DG
1/2-2	48.986	1	56013	16



New

Viega ProPress XL-C ring kit

- For Ridgid standard tools, Viega ProPress connections 2 1/2" to 4"
- Phosphated steel

Components

V2 actuator, ProPress XL-C rings sizes 2 1/2" to 4", hard case
Model 2999.4XL

for d	Wt [lb]	Quantity	Part No	DG
2 1/2-4	40.239	1	57076¹	16

¹) Available soon!



Viega PureFlow Press jaw

Standard

Standard

- For Viega Pressgun 6, Ridgid standard tools, PEX tubing
- Steel

Model 2899.7US

Press Jaws	Wt [lb]	Quantity	Part No	DG
1/2	4.049	1	56073	16
5/8	3.699	1	56074	16
3/4	3.884	1	56075	16
1	3.929	1	56076	16
1 1/4	3.379	1	56080	16
1 1/2	3.549	1	56081	16
2	9.266	1	56082	16



PureFlow press jaw

Compact

- For Viega Pressgun Picco 6, Ridgid compact tools, PEX tubing
- Steel

Model 2884.7US

Press Jaws	Wt [lb]	Quantity	Part No	DG
3/8	2.434	1	56052	16
1/2	2.359	1	56053	16
5/8	2.299	1	56054	16
3/4	2.359	1	56055	16
1	1.600	1	56056	16
1 1/4	2.664	1	56060	16
1 1/2	2.579	1	56061	16



Z1 actuator press ring set

- Not suitable for compact tool (24 kN)
- Phosphated steel
- Metric size

Components

Z1 actuator, (6) press rings sizes 12 mm to 35 mm, case
Model 2496.5

for d	Wt [lb]	Quantity	Part No	DG
12-35	11.794	1	639 495	8



Z2 actuator press ring set (2)
 - Not suitable for compact tool (24 kN)
 - Phosphated steel
 - Metric size

Components

Z2 actuator, (2) press rings 42 mm and 54 mm, case

Model 2296.4

	for d	Wt [lb]	Quantity	Part No	DG
	42–54	17.090	1	472 764	7



Z2 actuator press ring set (3)
 - Phosphated steel
 - Metric size

Components

Z2 actuator, (3) press rings, case

Note

Use with Ridgid press tools RP 320, RP 330, RP 340

Model 2497.3XL

	for d	Wt [lb]	Quantity	Part No	DG
	76.1–108	38.283	1	562 854*	7

* = Available while supplies last



P1 actuator press ring set
 - Phosphated steel
 - Metric size

Components

P1 actuator, (6) press rings sizes 12 mm to 35 mm, case

Model 2496.3

	for d	Wt [lb]	Quantity	Part No	DG
	12–35	10.138	1	622 664	7



P2 actuator press jaw set
 - For Ridgid press tools RP 320, RP 330, RP 340
 - Phosphated steel
 - Metric size

Components

P2 actuator, (3) press chains sizes 76.1 mm to 108 mm, case

Model 2297.3XL

	for d	Wt [lb]	Quantity	Part No	DG
	76.1–108	44.300	1	362 959	7

Hand Tools



Viega PureFlow Press hand tool
 - Ratcheting design, color coded handles
Model 2882US

d	Version	Wt [lb]	Quantity	Part No	DG
5/16	black	3.394	1	60010	4
3/8	green	3.446	1	50000	6
1/2	yellow	3.409	1	50020	6
5/8	red	3.459	1	50030	4
3/4	blue	3.344	1	50040	6
1	orange	4.549	1	50060	6



Viega PureFlow Crimp hand tool
 - Compact angled, color coded handles
Model V5082.4

d	Version	Wt [lb]	Quantity	Part No	DG
3/8	green	2.439	1	41703	5
1/2	yellow	2.459	1	41723	5
3/4	blue	2.559	1	41744	5



New

Viega PureFlow Crimp hand tool
Full circle
 - Composite
 - Soft touch
Model V5082.7

for d	Wt [lb]	Quantity	Part No	DG
1/2	2.999	1	41750 ¹⁾	5
3/4	3.164	1	41755 ¹⁾	5
1	3.459	1	41765	5
1/2, 3/4	3.449	1	41770	5

¹⁾ Available soon!



Viega PureFlow Press starter tool set
 - Color coded handles
Components
 Viega Pureflow Press hand tool sizes 1/2" and 3/4", tubing cutter
Model 2880.2

for d	Wt [lb]	Quantity	Part No	DG
1/2, 3/4	14.716	1	56000	6



Viega PureFlow Press complete heating tool set
 - Color coded handles
Components
 Viega Pureflow Press hand tool sizes 3/8" to 1", prep tool
Model 2880.5US

for d	Wt [lb]	Quantity	Part No	DG
3/8, 1/2, 5/8, 3/4, 1	26.992	1	56030	4



Viega PureFlow Press complete plumbing tool set
 - Color coded handles
Components
 Viega Pureflow Press hand tool sizes 3/8" to 1", tubing cutter
Model 2880.6US

for d	Wt [lb]	Quantity	Part No	DG
3/8, 1/2, 3/4, 1	25.993	1	56010	6



SVC wrench
 - For SVC fitting nuts on manifolds
 - Chrome-plated steel
Model 2889.4US

SVC	Wrench [in]	Wrench	Wt [lb]	Quantity	Part No	DG
✓	1 3/16	30	0.310	1	50002	4

Wrench = wrench size (in inch)

Cutters



Tubing cutter
 - For use with Viega FostaPEX tubing up to 2"
 - Steel
 - Ratcheting design
Model 2840

max d	Wt [lb]	Quantity	Part No	DG
2	1.580	1	53561	5



Viega PureFlow PEX tubing cutter
 - For use with Viega FostaPEX tubing up to 1"
 - Plastic
Model 2889.2US

max d	Wt [lb]	Quantity	Part No	DG
1	0.351	1	21304	5



Viega PureFlow PEX tubing cutter
 - For use with Viega FostaPEX tubing up to 1½"
 - Plastic
Model V5055

max d	Wt [lb]	Quantity	Part No	DG
1½	0.401	1	21307	5

Coilers



Decoiler Drum and base
 - For use with Viega Barrier PEX tubing sizes ½" to ¾" and lengths 800' to 2000'
Note
 Does not include Viega PureFlow PEX tubing
Model 2875.6US

max d	Wt [lb]	Quantity	Part No	DG
¾	129.963	1	21310	4



Decoiler
 - For use with Viega Barrier PEX tubing sizes ⅝" to ¾" and lengths 250' to 1200'
 - Folds for easy transport
Model 2889.6US

max d	Wt [lb]	Quantity	Part No	DG
¾	31.991	1	21316	4



Decoiler
 - Not suitable for use with center pull coils, 1" tubing or larger
Components
 Movable metal frame, (2) coil hubs, tube guide
Note
 Max. coil size for ⅝" and ½" tubing is 1000 ft.
 Max. coil size for ¾" tubing is 500 ft.
Model V5061

max d	Wt [lb]	Quantity	Part No	DG
	70.980	1	53509	5

Staplers



Pneumatic staple gun
 - For Viega Barrier PEX ⅝" to ⅝"
 - Consistently leaves ⅛" above tubing
Model 2889.7US

max d	Wt [lb]	Quantity	Part No	DG
	8.997	1	21430	4



Hammer Pneumatic
 - For installation of PEX tubing
 - Suitable for u-turn panel Model 2810.1US, Viega Climate Panel assembled Model 2810.2US, multi-run access panel Model 2810.71U, multi-run ninety panel Model 2810.72U, multi-run panel Model 2810.7US, Viega Climate Panel Model 2810US, Viega Climate Trak Model 2857.1US
Model 2899.8US

max d	Wt [lb]	Quantity	Part No	DG
	1.999	1	21450	4



Stapler

- For foam board insulation
- Suitable for staple Model 2890.0US, 2890.3US
- Manual

Model 2891.1US

	Wt [lb]	Quantity	Part No	DG
	8.947	1	21432	4

Accessories



New

Hard case

- For use with MegaPress XL PressBooster and Viega MegaPress Z3 Actuator
- Spare part for Viega MegaPress XL PressBooster Model 4896.2XL
- Foam lined lid

Model 2201US

	Wt [lb]	Quantity	Part No	DG
		1	26935	16



New

**Case inlay
XL PressBooster**

- For use with MegaPress XL PressBooster and Viega MegaPress Z3 Actuator
- Spare part for Viega MegaPress XL PressBooster Model 4896.2XL

Model 4896.8XL

	Wt [lb]	Quantity	Part No	DG
		1	26940	16



New

Hard case

- For use with MegaPress XL rings sizes 3" and 4"
- Spare part for Viega MegaPress press ring set Model 4896.5XL
- Foam lined lid

Model 4895.9XL

	Wt [lb]	Quantity	Part No	DG
		1	26945	16



New

**Case inlay
MegaPress**

- For use with MegaPress XL rings sizes 3" and 4"
- Spare part for Viega MegaPress press ring set Model 4896.5XL

Model 4896.7XL

	Wt [lb]	Quantity	Part No	DG
		1	26950	16



Press-In Branch Connector pilot bit

- Spare part for Press-In Branch Connector tool kit Model 4878.5
- Steel

Model 4879

	Wt [lb]	Quantity	Part No	DG
		1	26965	16



**Press-In Branch Connector adapter
HEX**

- For use with drill chuck without SDS-plus handle
- Spare part for Press-In Branch Connector tool kit Model 4878.5
- Steel

Components

Hex chuck

Model 4812.28

	Wt [lb]	Quantity	Part No	DG
	0.149	1	26837	12



**Press-In Branch Connector positioning
guide**

- Spare part for Press-In Branch Connector tool kit Model 4878.5
- Use with Viega MegaPress Press-In Branch Connector Model 4812.2
- Stainless steel

Model 4278.6

for d	Wt [lb]	Quantity	Part No	DG
1½	0.333	1	746 353	16
2	0.476	1	746 025	16
2½	0.555	1	746 032	16
3	0.721	1	746 049	16
4	0.961	1	746 452	16
6	1.397	1	746 476	16



**Press-In Branch Connector adapter
SDS-plus drive**

- Spare part for Press-In Branch Connector tool kit Model 4878.5
- Steel

Model 4878.91

	Wt [lb]	Quantity	Part No	DG
	0.134	1	26955	16



Press-In Branch Connector tool

- For installing Viega MegaPress press-in branch connectors
- Spare part for Press-In Branch Connector tool kit Model 4878.5
- Steel

Model 4878.9

	Wt [lb]	Quantity	Part No	DG
	1.245	1	26925	16



Press-In Branch Connector bolt

- Spare part for Press-In Branch Connector tool kit Model 4878.5
- Use with Press-In Branch Connector tool Model 4878.9
- Steel

Model 4878.92

	Wt [lb]	Quantity	Part No	DG
	0.256	1	26960	7



Prep tool

- For removing PE and aluminum layer from Viega FostaPEX tubing

Model 2858

for d	Wt [lb]	Quantity	Part No	DG
½, ¾	1.049	1	54030	6
¾, 1	1.510	1	54050	6



Blade

- Spare part for prep tool Model 2858
- Steel

Model 2858.1

	Wt [lb]	Quantity	Part No	DG
	0.015	2	54075	6



**Viega PureFlow Crimp caliper
Model V5054**

for d	Wt [lb]	Quantity	Part No	DG
¾, ½, ¾	0.100	1	53507	5
1	0.065	1	53511	5



Staple

- Suitable for stapler Model 2891.1US
- Plastic

Note

Smallest sellable quantity is 1 box of 300.

Model 2890.0US

L [in]	Wt [lb]	Quantity	Part No	DG
2½	0.006	300	15312	4



Staple

- Suitable for stapler Model 2891.1US
- Plastic

Note

Smallest sellable quantity is 1 box of 300.

Model 2890.3US

L [in]	Wt [lb]	Quantity	Part No	DG
1½	0.005	300	15313	4



Staple

- Suitable for pneumatic staple gun Model 2889.7US
- Galvanized steel

Note

Smallest sellable quantity is 1 box of 10000.

Model 2889.8US

W [in]	D [in]	Wt [lb]	Quantity	Part No	DG
1	1¼	0.003	10000	21431	4

Catalog Index



MODEL NO.

PART NO.

Model No.	Page	Model No.	Page	Model No.	Page	Model No.	Page	Model No.	Page
0103	42	1022.6SV	210	2814ZL	203	2871.0US	212	2880.7	143
0107XL	42	1022.7SV	210	2815NG	206	2871.2US	212	2880.7	258
0108	42	1022.8SV	227	2815ZL	161	2871.3US	212	2880.71	80
0108XL	42	1022SV	210	2815ZL	207	2871.4US	227	2880.71	90
0113.1XL	47	1028SV	227	2816NG	203	2871.6US	218	2880.71	102
0113.1XL	111	1030.1SV	207	2816ZL	157	2871.8US	224	2880.71	113
0113.3	47	1030SV	207	2816ZL	202	2872.0ZL	169	2880.71	123
0113.3	110	1069SV	226	2818NG	203	2872.1US	168	2880.71	134
0186XL	35	1250.1US	215	2818ZL	158	2872.2	168	2880.71	143
0186XL	48	1250.2US	215	2818ZL	204	2872.3	168	2880.71	260
0186XL	60	1250.3US	215	2819NG	210	2872.5	169	2880.7US	36
0311	68	1250.4US	216	2820.0ZL	167	2872.5US	17	2880.7US	48
0311.5	68	1250.5US	216	2820.1ZL	167	2872.5US	215	2880.7US	61
0312	68	1250.6US	216	2820.2ZL	167	2872.6	168	2880.7US	170
0312.5	68	1250.7US	216	2820.4ZL	167	2872.6ZL	168	2880.7US	259
0315	69	1250.9US	227	2825.4ZL	158	2872.7US	220	2881.9US	224
0315.1	70	1250US	215	2825.5ZL	158	2872.7ZL	168	2882US	169
0315.1XL	70	1251.0US	227	2834.3US	211	2872.8ZL	191	2882US	220
0315.3	69	1251.1US	216	2834.5US	211	2872.9ZL	191	2882US	261
0315.5XL	70	2201US	264	2834.6US	211	2873.1US	220	2884.7US	171
0315XL	69	2259.5U	68	2834.7US	211	2873.4US	224	2884.7US	221
0316	66	2259.5XU	69	2834.8US	211	2873.5US	209	2884.7US	260
0316.1	66	2289	72	2834.9US	211	2873.7ZL	169	2885.0ZL	169
0316.1XL	66	2289XL	72	2835US	211	2873.81	34	2887.0	228
0316XL	66	2296.4	71	2837.1US	214	2873.89	37	2887.1	228
0317.2	67	2296.4	261	2837.2US	214	2874.5US	213	2887.2	228
0317.2XL	67	2297.3XL	71	2837.3US	214	2874.6US	213	2887.3	219
0317.5	67	2297.3XL	261	2840	171	2874.7US	212	2887.30	229
0318	67	2496.3	70	2840	192	2875.4US	214	2887.31	229
0318XL	67	2496.3	261	2840	223	2875.5US	227	2887.32	229
0326	66	2496.5	71	2840	262	2875.6US	223	2887.33	229
0326.1	66	2496.5	260	2842.1ZL	163	2875.6US	263	2887.34	230
0326.1XL	67	2497.3XL	71	2842.2ZL	163	2875.8US	216	2887.35	230
0326XL	66	2497.3XL	261	2842.3ZL	162	2876.0US	213	2887.37	229
0359.3	68	2687	72	2842.4ZL	163	2876.3US	219	2887.38	229
0359.3XL	68	2800.5US	172	2850.1US	173	2876.4US	227	2887.4	230
0365	69	2800.5US	193	2850.1US	194	2876.5US	228	2887.41	230
0365.5	69	2801.0US	219	2850.1US	202	2876.6US	228	2888.0ZL	163
0511	140	2801.1US	223	2850.2US	173	2876.7US	228	2889.2US	171
0512	140	2801.4US	224	2850.2US	194	2876.8US	13	2889.2US	192
0515	141	2801.9US	224	2850.2US	202	2876.8US	34	2889.2US	223
0515.1	142	2802US	200	2850.3US	173	2877.2	208	2889.2US	262
0515.1XL	142	2803US	200	2850.3US	194	2877.3ZL	164	2889.4US	222
0515.2	142	2804	208	2850.4US	173	2877.4	209	2889.4US	262
0515.2XL	143	2805US	156	2850.4US	194	2877.5	208	2889.6US	223
0515.5	142	2805US	200	2851US	174	2877.6	209	2889.6US	263
0515.5XL	142	2806US	156	2851US	194	2877.7	214	2889.7US	222
0515XL	16	2806US	201	2851US	201	2877.8	214	2889.7US	263
0515XL	141	2808US	156	2856.6	209	2877.81	220	2889.8US	222
0516	138	2808US	201	2856.7	209	2877.8ZL	165	2889.8US	266
0516.1	138	2809.1US	219	2856NG	207	2877.9	228	2890.0US	222
0516.1XL	138	2809.2US	219	2857.1US	218	2878.6	213	2890.0US	266
0516XL	17	2809.3US	202	2857.2US	218	2878.7	213	2890.3US	223
0516XL	138	2809.3US	219	2857.7US	212	2878.8	213	2890.3US	266
0517.2	140	2810.1US	217	2857US	218	2878.910	224	2890.4US	201
0517.2XL	140	2810.2US	217	2858	170	2878.912	226	2890.4US	207
0518	139	2810.3US	210	2858	221	2878.913	225	2891.1US	222
0518XL	16	2810.71U	217	2858	265	2878.914	225	2891.1US	264
0518XL	139	2810.72U	217	2858.1	170	2878.915	225	2892ZL	161
0526	138	2810.7US	217	2858.1	221	2878.916	225	2893ZL	161
0526.1	139	2810.8US	218	2858.1	265	2878.917	225	2894ZL	159
0526.1XL	139	2810.9US	218	2859US	224	2878.918	225	2895ZL	167
0526XL	139	2810US	217	2860US	174	2878.919	226	2896ZL	158
0559	140	2811NG	205	2860US	195	2878.920	226	2897ZL	158
0559.3XL	141	2811ZL	159	2860US	201	2878.921	225	2899.1	229
0560	141	2811ZL	205	2861US	175	2878.922	209	2899.7US	171
0565	141	2812ZL	160	2861US	195	2878.923	226	2899.7US	222
0687	35	2812ZL	205	2863US	174	2878.924	226	2899.7US	260
0687	48	2813.1NG	206	2863US	195	2878.925	226	2899.8US	222
0687	60	2813.1ZL	160	2863US	202	2878.927	211	2899.8US	263
0911XL	27	2813.1ZL	206	2864US	175	2879	208	2910.50	13
0912XL	28	2813.2ZL	160	2864US	195	2879.6US	212	2910.50	34
0915.1XL	31	2813.3ZL	160	2864US	201	2879.9US	228	2911.1ZL	27
0915.2XL	31	2813.5NG	206	2865.1US	202	2880.2	169	2911.5ZL	32
0915.5XL	30	2813.5ZL	160	2865.3US	217	2880.2	220	2911ZL	27
0915XL	30	2813.5ZL	206	2866US	201	2880.2	262	2912.1ZL	28
0916.1XL	22	2813PNG	205	2867.1US	174	2880.5US	221	2912ZL	27
0916XL	22	2813PZL	28	2867US	174	2880.5US	262	2913.8ZL	12
0917.2XL	26	2813PZL	160	2867US	195	2880.6US	170	2913.8ZL	34
0918XL	26	2813PZL	205	2867US	202	2880.6US	262	2913.9	12
0926.1XL	24	2814.5NG	203	2868US	175	2880.7	79	2913.9	34
0926XL	24	2814.5ZL	157	2870.7US	220	2880.7	90	2914.2ZL	23
0956XL	29	2814.6ZL	157	2870.91	166	2880.7	102	2915	30
0959.5XL	28	2814.7NG	203	2870.91	188	2880.7	113	2915.1	31
1003.5SV	209	2814.7ZL	157	2870.9US	227	2880.7	123	2915.1ZL	31
1022.1SV	210	2814ZL	157	2870ZL	163	2880.7	133	2915.2	31

Model No.	Page	Model No.	Page	Model No.	Page	Model No.	Page	Model No.	Page
2915.3	30	2999.4XL	36	4812.28	149	5116XL	118	6626XL	85
2915.5	30	2999.4XL	49	4812.28	265	5117.2	119	6656	88
2916	22	2999.4XL	61	4812.3	148	5117.2XL	120	6656XL	88
2916.1	22	2999.4XL	260	4812.35	17	5118	119	6659.5	87
2916.3	22	2999.6	170	4812.35	148	5118XL	119	6659.5XL	88
2917.2ZL	26	2999.6	221	4812XL	99	5126	118	6660	88
2917.3ZL	23	2999.6	258	4815	78	5126.1	119	6662	88
2918	25	2999.7	170	4815.1	79	5126.1XL	119	6811	130
2925.2ZL	23	2999.7	221	4815.1XL	101	5126XL	118	6811XL	130
2925.5ZL	23	2999.7	259	4815.2	79	5156	121	6812	131
2926	23	3233.9US	251	4815.3	79	5156.1XL	121	6812XL	131
2926.1	24	3816.1US	251	4815.5	78	5159	120	6815	15
2928	35	3817.8US	250	4815.5XL	101	5159XL	121	6815	132
2928.7ZL	23	4003	54	4815XL	100	5160	121	6815.1	133
2934.8ZL	12	4007XL	54	4816	76	5175.8	15	6815.1XL	133
2934.8ZL	33	4011	56	4816.1	76	5175.8	122	6815.2	133
2946	206	4011XL	57	4816.1XL	96	5911	98	6815.5	132
2947	22	4012	57	4816XL	96	5912	99	6815.5XL	133
2947	205	4012.5	57	4817.2	77	5915	14	6815XL	132
2956	29	4013.1XL	57	4817.2XL	98	5915	100	6816	16
2957ZL	30	4013.2XL	57	4818	76	5915.1	101	6816	128
2957ZL	220	4015	58	4818XL	98	5915.5	101	6816.1	128
2959.5ZL	28	4015.1	59	4826	76	5916	96	6816.1XL	128
2959.7	37	4015.1XL	59	4826.1	76	5916.1	96	6816XL	128
2959.7	49	4015.5	59	4826.1XL	97	5917.2	98	6817.2	130
2959.7	62	4015.5XL	59	4826XL	97	5918	14	6817.2XL	130
2959.7	80	4015XL	59	4856	78	5918	97	6818	16
2959.7	91	4016	54	4856.1XL	100	5926	96	6818	129
2959.7	103	4016.1	54	4859.5	77	5926.1	97	6818XL	130
2959.7	114	4016.1XL	54	4859.5XL	99	5956	100	6826	128
2959.7	124	4016XL	54	4860	78	5959.5	99	6826.1	129
2960ZL	29	4017.2	56	4862	78	5960	100	6826.1XL	129
2962ZL	29	4017.2XL	56	4875.8	13	5975.8	15	6826XL	129
2963.9	35	4018	55	4875.8	79	5975.8	101	6856	131
2963.9	60	4018XL	56	4875.80	49	6011	45	6856.1XL	132
2965ZL	29	4026	55	4875.80	80	6011XL	45	6859	131
2967ZL	29	4026.1	55	4875.80	103	6012	45	6859XL	131
2969	36	4026.1XL	55	4875.80	114	6015	46	6860	132
2970.80	37	4026XL	55	4875.80	124	6015.1	47	8010.2US	248
2970.80	61	4056	58	4875.91	80	6015.1XL	47	8010.3US	248
2970.96	61	4056.1XL	58	4875.91	103	6015.5	47	8019.2US	250
2971.1ZL	32	4059	57	4875.91	114	6015.5XL	47	8091US	251
2971.3ZL	32	4059XL	58	4875.91	124	6015XL	46	8094US	251
2971.4ZL	32	4060	58	4878.5	148	6016	42	8108.1US	241
2971.6ZL	32	4067	58	4878.5	259	6016.1	43	8108.4US	240
2971.8	37	4070	60	4878.9	149	6016.1XL	43	8108.5US	240
2971.96	37	4111	110	4878.9	265	6016XL	42	8164.5US	241
2973	32	4111XL	110	4878.91	149	6017.2	44	8164US	241
2973.1	33	4112	110	4878.91	265	6017.2XL	44	8167.6US	242
2973.3	33	4112XL	110	4878.92	149	6018	44	8173US	250
2973.8	37	4115	112	4878.92	265	6018XL	44	8180.1US	242
2973.96	38	4115.1	112	4879	148	6026	43	8180US	240
2974ZL	33	4115.1XL	112	4879	264	6026.1	43	8250.1US	249
2975.2	35	4115.2	113	4895.9XL	264	6026.1XL	43	8308.2US	248
2976.1ZL	36	4115.5	112	4896.2XL	91	6026XL	43	8308.8US	249
2980.7	36	4115.5XL	112	4896.2XL	102	6056	46	8310.0US	249
2980.7	49	4115XL	112	4896.2XL	113	6056.1XL	46	8310.1US	248
2980.7	61	4116	108	4896.2XL	123	6059	45	8310.2US	249
2980.7	258	4116.1	108	4896.2XL	134	6059XL	45	8310.3US	250
2980.71	36	4116.1XL	108	4896.2XL	143	6060	46	8310.4US	248
2980.71	49	4116XL	108	4896.2XL	259	6611	86	8310.5US	248
2980.71	61	4117.2	109	4896.5XL	91	6611XL	87	8310.6US	248
2980.71	70	4117.2XL	110	4896.5XL	102	6612	87	8310.7US	249
2980.71	80	4118	109	4896.5XL	114	6612XL	87	8310.8US	249
2980.71	91	4118XL	109	4896.5XL	123	6615	89	8315.1US	242
2980.71	102	4126	108	4896.5XL	134	6615.1	90	8315.2US	245
2980.71	113	4126.1	109	4896.5XL	143	6615.1XL	90	8315.3US	243
2980.71	123	4126.1XL	109	4896.5XL	260	6615.2	90	8326.1US	246
2980.71	134	4126XL	108	4896.7XL	264	6615.3	89	8326.2US	246
2980.71	143	4156	111	4896.8XL	264	6615.5	89	8326.9US	247
2980.71	170	4156.1XL	111	4898.6XL	18	6615.5XL	89	8330.2US	247
2980.71	221	4159	111	4898.6XL	259	6615XL	13	8330.3US	247
2980.71	258	4159XL	111	5111	120	6615XL	89	8332.1US	243
2981.3ZL	12	4160	111	5111XL	120	6616	84	8332.2US	245
2981.3ZL	33	4175.8	15	5112	120	6616.1	84	8332.3US	247
2986	35	4175.8	113	5112XL	120	6616.1XL	84	8333.1US	243
2986	48	4278.6	149	5115	121	6616XL	14	8334.1US	243
2986	60	4278.6	265	5115.1	122	6616XL	84	8350.1US	250
2989	35	4370.8	48	5115.1XL	122	6617.2	86	8350.2US	250
2989	48	4370.91	50	5115.2	122	6617.2XL	86	8350.3US	247
2989	60	4811	77	5115.5	122	6618	85	8351.2US	246
2989.3	18	4811XL	98	5115.5XL	122	6618XL	14	8351.6US	246
2989.3	258	4812	77	5115XL	121	6618XL	86	8352.1US	244
2995.4	17	4812.2	148	5116	118	6626	84	8352.2US	244
2995.4	258	4812.25	17	5116.1	118	6626.1	85	8352.3US	245
2999.4XL	18	4812.25	148	5116.1XL	118	6626.1XL	85	8354.1US	244

Model No.	Page	Model No.	Page	Model No.	Page	Model No.	Page	Model No.	Page
8357.1US	244	V5055.1	223	V5656	161				
8357.2US	245	V5058	185	V5656	208				
8764.3US	251	V5061	175	V5660	164				
9438.5SV	210	V5061	196	V9011	235				
V1203.0	219	V5061	263	V9013.1	236				
V5001	154	V5064ZL	185	V9015	236				
V5001	180	V5067	187	V9015.3	235				
V5001.2	156	V5070	189	V9015.4	235				
V5001.2	182	V5070.1	190	V9016	234				
V5001.5	154	V5071	174	V9016.2	234				
V5001.5	180	V5071	194	V9016.3	234				
V5002	154	V5072ZL	190	V9016.4	234				
V5002	180	V5073	191	V9016.5	234				
V5002.5	154	V5073.5	191	V9018	234				
V5002.5	180	V5075ZL	190	V9018.2	235				
V5003	155	V5077ZL	190	V9018.5	235				
V5003	181	V5080	171	V9018.6	235				
V5003.5	155	V5080	193	V9018.7	235				
V5003.5	181	V5081	172	V9018.8	235				
V5004	154	V5081	193	V9040	236				
V5004	180	V5082.4	192	V9049	236				
V5009	155	V5082.4	261	V9056	236				
V5009	181	V5082.5	192						
V5009.1	155	V5082.7	18						
V5009.1	181	V5082.7	262						
V5009.5	155	V5083	175						
V5009.5	181	V5084	168						
V5009.51	155	V5084	191						
V5009.51	181	V5084.1	167						
V5009.7	156	V5084.1	190						
V5009.7	182	V5085	172						
V5009.8	156	V5085	187						
V5009.8	182	V5085	193						
V5011ZL	183	V5086	172						
V5012ZL	183	V5086	188						
V5014ZL	182	V5086	193						
V5015ZL	184	V5087	165						
V5016ZL	182	V5087	188						
V5017ZL	184	V5088	172						
V5018ZL	183	V5088	193						
V5019.9	192	V5088.1	172						
V5020	183	V5088.1	193						
V5021	183	V5089	172						
V5023ZL	185	V5089	193						
V5024ZL	184	V5089.1	172						
V5026ZL	185	V5089.1	193						
V5027ZL	182	V5094	175						
V5030.5	186	V5094	195						
V5030.51	186	V5095	174						
V5031.2	189	V5095	195						
V5031.22	189	V5097	175						
V5031.5	187	V5097	195						
V5032ZL	165	V5099	166						
V5032ZL	188	V5099	189						
V5033ZL	165	V5099.1	166						
V5033ZL	188	V5099.1	189						
V5034ZL	187	V5213	187						
V5036.10	165	V5215	185						
V5036.10	188	V5216	182						
V5036.30	186	V5218	183						
V5036.31	186	V5236	185						
V5037ZL	185	V5255	190						
V5038	165	V5257	190						
V5038	188	V5263	190						
V5039.1	187	V5613.1	164						
V5039.7	166	V5613.2	165						
V5039.7	188	V5613.3	167						
V5041.0	172	V5613.4	167						
V5041.1	173	V5615	161						
V5041.2	173	V5615	207						
V5041.2	194	V5615.3	171						
V5041.4	173	V5616	157						
V5045ZL	184	V5616	203						
V5046ZL	184	V5618	159						
V5047ZL	184	V5618	204						
V5048ZL	191	V5626	157						
V5052	169	V5630	163						
V5052	191	V5636	166						
V5054	192	V5636.1	166						
V5054	265	V5640	164						
V5055	171	V5641ZL	162						
V5055	192	V5642ZL	162						
V5055	223	V5643ZL	162						
V5055	263	V5644ZL	162						
V5055.1	171	V5645ZL	162						
V5055.1	192	V5650	164						

Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page
11400	200	15175	225	16404	208	18051	213	20083	219
11405	200	15176	225	16405	208	18060	212	20084	219
11415	200	15177	225	16406	208	18062	212	20102	224
11418	200	15178	225	16407	208	181 208	72	20103	224
11425	200	15179	225	16408	208	18150	219	20201	224
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15171	224	16402	208	18033	213	20081	219	20819	28
15174	226	16403	208	18050	213	20082	219	20823	27

Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page
20828	27	22288	26	25145	77	25465	77	25765	77
20829	28	22293	26	25146	87	25466	86	25766	87
20833	29	22298	26	25150	77	25470	77	25770	77
20838	27	22303	26	25151	87	25471	86	25771	87
20839	28	22308	26	25155	77	25475	77	25775	77
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20858	28	22333	31	25205	76	25485	77	25785	77
20863	28	23442	61	25206	84	25486	86	25786	87
20868	26	23443	37	25210	76	25491	85	25930	79
20873	26	23444	61	25211	84	25496	85	25931	90
20878	26	23445	37	25215	76	25500	77	25935	79
20883	26	23447	37	25216	84	25501	86	25936	90
20888	26	23449	38	25220	76	25505	77	25940	79
20893	26	23450	13	25221	84	25506	86	25941	90
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22278	26	25140	77	25460	77	25760	77	26500	96
22283	26	25141	87	25461	86	25761	87	26505	96

Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page
26510	96	26900	17	28770	89	32205	180	33791	155
26515	96	26900	148	28775	13	32220	154	33830	156
26520	96	26905	17	28775	89	32220	180	33830	182
26525	96	26905	148	28780	13	32221	154	33831	156
26530	97	26910	17	28780	89	32221	180	33831	182
26535	97	26910	148	28785	89	32223	154	33832	156
26540	97	26915	17	28790	89	32223	180	33832	182
26545	97	26915	148	28795	89	32225	154	34741	155
26550	97	26920	148	288 600	72	32225	180	34741	181
26555	97	26920	259	28800	90	32241	154	34743	155
26560	98	26925	149	28805	90	32241	180	34743	181
26565	98	26925	265	28810	90	32243	154	34745	155
26570	98	26935	264	28815	90	32243	180	34745	181
26575	98	26940	264	28820	90	32245	154	34761	155
26580	98	26945	264	28825	90	32245	180	34761	181
26585	98	26950	264	28830	90	32263	154	34765	155
26590	98	26955	149	28835	90	32263	180	34765	181
26595	98	26955	265	28840	90	32265	154	34771	155
26600	98	26960	149	28845	90	32265	180	34773	155
26605	98	26960	265	28850	90	32266	154	34781	155
26610	98	26965	148	28855	90	32266	180	348 571	72
26615	98	26965	264	28860	88	32721	155	348 588	72
26620	98	281 595	72	28865	88	32721	181	348 595	72
26625	98	28500	13	28870	88	32723	155	348 601	72
26630	98	28500	79	28875	88	32723	181	348 618	72
26635	98	28501	13	28880	88	32725	155	348 625	72
26640	98	28501	79	28885	88	32725	181	348 632	72
26645	98	28502	13	28905	14	32791	155	348 649	72
26650	98	28502	79	28905	86	32805	154	35019	156
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26665	99	28504	13	32000	155	32810	182	35020	200
26670	100	28504	79	32000	181	32811	156	35021	156
26675	100	28505	13	32001	155	32811	182	35021	200
26680	100	28505	79	32001	181	32812	156	35040	156
26685	101	28600	14	32005	155	32812	182	35040	200
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26695	101	28605	14	32011	155	32813	182	35060	200
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26705	101	28610	14	32015	155	32823	180	35120	201
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26715	101	28615	84	32020	155	32905	180	35140	201
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26770	100	28665	14	32043	181	33045	155	35761	155
26775	99	28665	86	32045	155	33045	181	35761	181
26780	99	28670	14	32045	181	33061	155	35771	155
26785	99	28670	86	32061	155	33061	181	35781	155
26800	148	28675	14	32061	181	33120	154	362 959	71
26805	148	28675	86	32063	155	33120	180	362 959	261
26810	148	28680	14	32063	181	33145	154	36204	165
26815	148	28680	86	32065	155	33145	180	36204	188
26820	148	28685	14	32065	181	33240	154	36205	165
26825	148	28685	86	32101	154	33240	180	36205	188
26830	17	28690	14	32101	180	33265	154	364 816	72
26830	148	28690	86	32105	154	33265	180	364 823	72
26835	17	28695	14	32105	180	33270	154	364 830	72
26835	148	28695	86	32120	154	33270	180	39001	235
26837	149	28700	14	32120	180	33271	154	39002	235
26837	265	28700	86	32121	154	33271	180	39003	235
26840	17	28705	14	32121	180	33272	154	39004	235
26840	148	28705	86	32123	154	33272	180	39005	235
26845	17	28710	14	32123	180	33273	155	39006	235
26845	148	28710	86	32125	154	33273	181	39007	235
26850	17	28715	14	32125	180	33274	154	39008	235
26850	148	28715	86	32141	154	33274	180	39009	235
26855	17	28720	14	32141	180	33275	154	39010	235
26855	148	28720	86	32143	154	33275	180	39011	235
26860	148	28725	86	32143	180	33276	155	39012	235
26865	148	28730	86	32145	154	33276	181	39020	236
26870	148	28735	86	32145	180	33277	154	39021	236
26875	148	28740	87	32163	154	33277	180	39022	236
26880	148	28745	87	32163	180	33323	154	39023	236
26885	148	28750	87	32165	154	33323	180	39024	236
26890	17	28755	87	32165	180	33705	172	39025	236
26890	148	28760	87	32201	154	33705	193	39027	236
26895	17	28765	87	32201	180	33720	155	39028	236
26895	148	28770	13	32205	154	33720	181	39029	236

Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page
39030	236	41765	262	453 008	68	45770	173	46650	184
39031	236	41770	18	453 015	68	45770	194	46654	184
39032	236	41770	262	453 022	68	45790	173	46656	165
39033	236	43002	186	453 039	68	460 792	68	46656	188
39034	236	43003	186	453 046	68	460 815	68	46710	191
39040	235	43023	186	453 053	68	460 822	68	46720	191
39041	235	43030	185	453 060	68	46001	185	46730	191
39044	235	43033	185	453 084	68	46002	185	46764	191
39050	235	43040	185	453 091	68	46021	185	46821	182
39051	235	43043	185	453 107	69	46022	185	46922	182
39052	235	43044	185	453 114	69	46023	190	46933	182
39053	235	43100	169	453 121	69	46025	185	46944	182
39054	235	43100	191	453 138	69	46031	185	46955	182
39060	234	43210	182	453 145	69	46032	190	472 764	71
39061	234	43220	182	453 152	69	46033	190	472 764	261
39062	234	43232	190	453 169	66	46044	185	477 172	69
39063	234	43233	190	453 176	66	46060	185	477 189	69
39064	234	43240	182	453 183	66	461 072	67	477 196	69
39065	234	43242	182	453 190	66	461 089	67	477 202	69
39067	234	43244	190	453 206	66	461 096	67	477 219	69
39068	234	43260	182	453 213	66	461 157	68	477 226	69
39069	234	43300	190	453 220	66	461 164	68	477 233	69
39070	234	43320	190	453 237	66	461 171	68	477 240	69
39071	234	43323	190	453 244	66	461 188	68	477 257	69
39072	234	43332	185	453 251	70	461 195	68	477 264	69
39080	234	43333	190	453 268	70	461 201	68	48420	236
39090	234	43334	183	453 275	70	461 218	68	49004	166
39091	234	43343	185	453 282	70	461 225	68	49033	164
39100	234	43344	190	453 299	69	461 249	68	49043	164
39101	234	43353	185	453 305	69	46145	184	49054	166
39102	234	43354	185	453 312	69	46156	184	49063	164
39103	234	43355	185	453 329	69	46223	190	49083	164
39110	234	43402	185	453 336	69	46232	182	49100	162
39111	234	43403	185	453 343	69	46233	182	49110	162
39112	234	43404	185	453 350	70	46234	190	49120	162
39113	234	43433	183	453 374	70	46243	182	49130	162
39114	234	43434	183	453 411	70	46244	182	49132	162
39115	234	43443	183	453 428	70	46302	183	49135	162
39116	234	43445	183	453 435	70	46321	183	49140	162
39117	234	43500	183	453 473	67	46323	183	49142	163
39118	234	43520	183	453 480	67	46324	183	49143	163
39119	234	43540	183	453 497	67	46331	190	49144	162
39120	234	43544	183	453 503	67	46333	183	49145	162
39121	234	43545	183	453 510	67	46334	183	49150	162
39122	234	43553	183	453 527	67	46340	183	49152	166
39123	234	43554	183	453 534	67	46342	183	49153	166
39124	234	43560	183	453 541	67	46344	183	49183	163
39140	235	43600	192	453 558	67	46345	183	49186	164
39141	235	43620	192	453 657	66	46346	165	49200	159
39142	235	43640	192	453 664	66	46346	188	49200	204
39143	235	43660	192	453 671	66	46355	183	49206	166
39144	235	43700	191	453 749	67	46361	183	49208	166
39145	235	43702	185	453 756	67	46366	183	49210	157
39150	235	43714	175	453 763	67	46414	187	49210	203
39155	235	43714	195	453 770	67	46416	187	49220	157
39156	235	43720	191	453 794	67	46422	184	49220	203
39160	235	43721	167	453 800	67	46432	184	49223	167
39161	235	43721	190	453 824	67	46433	183	49224	164
39162	235	43722	191	453 831	67	46434	184	49233	167
39170	236	43723	185	453 848	67	46435	183	49234	164
39171	236	43740	167	453 862	67	46441	184	49240	157
39172	236	43740	190	453 879	67	46443	183	49240	203
39173	236	43744	185	453 886	66	46444	184	49243	163
39180	236	43765	185	453 893	66	46445	183	49246	164
39181	236	43820	168	453 909	66	46446	183	49254	166
39182	236	43820	191	453 916	66	46454	184	49256	166
39190	236	44208	189	453 923	66	46455	184	49258	166
39191	236	44209	190	453 930	66	46500	183	49260	157
39192	236	44226	189	453 947	66	46520	183	49260	203
39193	236	44227	190	453 954	66	46524	183	49270	157
39194	236	44228	189	453 961	66	46540	183	49270	203
40655	184	44229	190	453 978	66	46544	183	49280	157
41703	192	44240	189	453 985	66	46545	183	49280	203
41703	261	44320	183	453 992	66	46553	183	49285	157
41720	192	44325	183	454 067	68	46554	183	49286	157
41723	192	44340	183	454 074	68	46560	183	49290	157
41723	261	44345	183	454 081	68	46620	184	49290	203
41740	192	448 370	72	454 098	68	46622	184	49303	163
41744	192	448 387	72	454 104	68	46630	184	49306	164
41744	261	452 810	70	454 111	68	46633	184	49322	159
41750	18	452 827	70	454 128	68	46635	184	49322	204
41750	262	452 834	70	454 135	68	46641	184	49324	167
41755	18	452 841	70	45716	165	46644	184	49332	159
41755	262	452 971	68	45716	188	46645	184	49332	204
41760	192	452 988	68	45750	172	46646	165	49333	167
41765	18	452 995	68	45760	173	46646	188	49334	159

Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page
49334	204	49765	208	50248	186	53000	187	54735	243
49342	161	49770	161	50249	186	53000	193	54740	243
49342	207	49770	208	50303	186	53005	172	54745	244
49343	161	49774	159	50363	186	53005	187	54750	244
49343	207	49774	204	50520	173	53005	193	54755	244
49344	167	49775	159	50520	194	53015	172	54760	244
49347	161	49775	204	50520	202	53015	187	54765	244
49347	207	49780	161	50601	166	53015	193	54770	244
49348	161	49780	208	50601	188	53017	172	54775	244
49348	207	49790	161	50624	186	53017	193	54780	244
49354	161	49790	208	50630	186	53020	172	54785	245
49354	207	49854	159	50636	186	53020	187	54790	245
49357	161	49854	204	50647	236	53020	193	54795	245
49357	207	49855	159	50648	236	53115	172	54800	246
49358	161	49855	204	50718	166	53115	193	54805	246
49358	207	49874	159	50718	189	53116	172	54810	246
49363	163	49874	204	50726	166	53116	193	54815	246
49366	164	49875	159	50726	189	53120	172	54820	249
49378	161	49875	204	50730	166	53120	193	54825	248
49378	207	49877	159	50730	189	53121	172	54830	250
49398	161	49877	204	50739	166	53121	193	54835	248
49398	207	49883	159	50739	189	534 684	69	54840	248
49402	161	49883	204	50740	166	534 691	69	54845	245
49402	207	49884	159	50740	189	53507	192	54850	245
49403	161	49884	204	51000	173	53507	265	54855	248
49403	207	49885	159	51000	194	53509	175	54860	244
49404	161	49885	204	51000	202	53509	196	54865	244
49404	207	49887	159	51003	187	53509	263	54870	244
49405	161	49887	204	51020	173	53511	192	54875	244
49405	207	49901	171	51020	194	53511	265	54880	250
49407	161	49902	171	51020	202	53561	171	54885	250
49407	207	49903	171	51021	173	53561	192	54890	249
49408	161	49904	171	51021	194	53561	223	54895	245
49408	207	49905	171	51022	173	53561	262	54900	243
49409	161	49906	171	51022	194	53601	165	54905	245
49409	207	49984	159	51040	173	53601	188	54910	245
49410	164	49984	204	51040	194	54030	170	54915	246
49414	165	49985	159	51040	202	54030	221	54920	246
49416	165	49985	204	51060	173	54030	265	54925	246
49418	165	49987	159	51060	194	54050	170	54930	246
49433	159	49987	204	51060	202	54050	221	54935	247
49433	204	49988	159	51063	187	54050	265	54940	247
49434	159	49988	204	51073	187	54075	170	54945	247
49434	204	49993	159	51123	187	54075	221	55020	175
49443	159	49993	204	51133	187	54075	265	55020	195
49443	204	49994	159	51602	166	54530	250	55040	175
49453	164	49994	204	51602	188	54536	251	55040	195
49473	164	49995	159	51618	186	54537	251	55060	175
49520	159	49995	204	52000	174	54538	251	55060	195
49520	204	49997	159	52000	195	54539	251	55070	175
49533	159	49997	204	52000	201	54555	249	55080	175
49533	204	49998	159	52006	174	54560	249	55090	175
49535	159	49998	204	52006	195	54565	243	55100	175
49535	204	50000	169	52006	202	54570	243	55100	195
49540	159	50000	220	52007	174	54575	243	55120	175
49540	204	50000	261	52007	202	54580	246	55120	195
49543	159	50002	222	52017	174	54585	247	55140	175
49543	204	50002	262	52020	174	54590	246	55140	195
49544	159	50020	169	52020	195	54595	243	55160	175
49544	204	50020	220	52020	201	54600	243	55160	195
49545	159	50020	261	52040	174	54605	243	556 198	70
49545	204	50021	187	52040	195	54610	243	556 204	70
49553	159	50022	187	52040	201	54615	243	556 211	70
49553	204	50023	187	52060	174	54620	243	556 228	67
49554	159	50024	187	52060	195	54625	248	556 235	67
49554	204	50030	220	52060	201	54630	249	556 242	67
49560	159	50030	261	52110	174	54635	242	556 495	69
49560	204	50033	187	52110	195	54640	243	556 501	69
49570	159	50040	169	52120	174	54645	243	556 518	69
49570	204	50040	220	52120	195	54650	249	556 525	66
49580	159	50040	261	52130	174	54655	247	556 532	66
49580	204	50043	187	52130	194	54660	242	556 549	66
49590	159	50060	169	52140	174	54665	242	556 556	66
49590	204	50060	220	52140	195	54670	242	556 563	66
49607	171	50060	261	52500	172	54675	251	556 570	66
49722	161	50063	187	52500	193	54680	250	556 587	67
49722	208	50083	187	52520	172	54685	250	556 594	67
49723	161	50133	187	52520	193	54690	248	556 600	67
49723	208	50141	187	52700	240	54695	248	556 617	66
49744	161	50142	186	52710	241	54700	244	556 624	66
49744	208	50143	186	52711	240	54705	244	556 631	66
49754	159	50151	187	52712	240	54710	242	556 648	70
49754	204	50243	186	52730	241	54715	242	56000	169
49755	159	50244	186	52740	242	54720	242	56000	220
49755	204	50245	186	52750	241	54725	243	56000	262
49765	161	50247	186	53000	172	54730	243	56010	170

Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page
56010	262	56100	193	65154	189	78057	30	79235	27
56012	79	56110	172	65206	189	78062	30	79240	27
56012	90	56110	188	65254	189	78067	30	79245	27
56012	102	56110	193	65256	189	78072	30	79250	27
56012	113	56120	172	65258	189	78077	31	79255	27
56012	123	56120	188	68430	175	78082	31	79260	27
56012	133	56120	193	68431	175	78087	31	79265	27
56012	143	56140	172	68432	175	78092	31	79270	27
56012	258	56140	188	68433	175	78097	31	79275	27
56013	80	56140	193	68434	175	78102	31	79280	27
56013	90	56160	219	68435	175	78107	31	79285	27
56013	102	56162	229	69627	205	78112	31	79290	27
56013	113	56163	229	69628	205	78117	31	79295	27
56013	123	56164	229	746 025	149	78122	31	79300	27
56013	134	56165	229	746 025	265	78147	31	79305	27
56013	143	56166	230	746 032	149	78152	31	79310	27
56013	260	56167	230	746 032	265	78157	31	79315	27
56021	36	56169	229	746 049	149	78162	31	79320	27
56021	48	56170	229	746 049	265	78167	31	79325	27
56021	61	56173	230	746 353	149	78172	30	79330	27
56021	259	56174	230	746 353	265	78177	30	79335	27
56022	170	562 854	71	746 452	149	78182	30	79340	27
56022	259	562 854	261	746 452	265	78187	30	79345	27
56023	36	57063	170	746 476	149	78192	30	79350	27
56023	49	57063	221	746 476	265	78197	30	79355	27
56023	61	57063	258	77022	22	78202	36	79360	27
56023	258	57064	170	77023	23	78207	36	79365	27
56024	36	57064	221	77027	22	78242	35	79370	27
56024	49	57064	259	77028	23	78242	48	79375	27
56024	61	57076	18	77032	22	78242	60	79380	27
56024	70	57076	36	77033	23	78247	35	79385	27
56024	80	57076	49	77037	22	78247	48	79390	27
56024	91	57076	61	77038	23	78247	60	79395	27
56024	102	57076	260	77042	22	78252	35	79400	27
56024	113	57081	18	77043	23	78252	48	79405	27
56024	123	57081	259	77052	22	78252	60	79410	27
56024	134	57112	172	77053	24	78257	35	79415	27
56024	143	57112	193	77057	22	78257	48	79420	27
56024	170	57120	172	77058	24	78257	60	79425	28
56024	221	57120	193	77062	22	78262	35	79430	28
56024	258	57210	17	77063	24	78262	48	79435	28
56030	221	57210	258	77067	22	78262	60	79440	28
56030	262	57215	18	77068	24	78267	35	79445	28
56052	171	57215	258	77072	22	78267	48	79450	28
56052	221	58070	202	77073	24	78267	60	79455	28
56052	260	58071	174	77317	22	78800	23	79460	28
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56053	221	58071	202	77330	22	78802	23	79470	28
56053	260	58072	174	77347	22	78803	23	79475	28
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56054	260	58072	202	77353	205	78811	32	79525	23
56055	171	58073	174	77377	25	78812	32	79530	23
56055	221	58073	195	77382	25	79000	36	79535	23
56055	260	58073	202	77387	25	79005	30	79540	23
56056	171	58074	174	77392	25	79010	30	79545	23
56056	221	58074	195	77397	25	79015	30	79550	23
56056	260	58074	202	77402	25	79020	30	79560	23
56060	171	58075	174	77407	25	79025	30	79565	23
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56060	260	58076	174	77417	25	79035	33	79580	26
56061	171	58076	202	77422	25	79040	33	79585	26
56061	221	58077	174	77427	25	79045	33	79590	26
56061	260	58077	202	77432	25	79050	33	79595	26
56073	171	58120	171	77437	25	79055	33	79635	23
56073	222	58120	193	77442	25	79060	33	79640	23
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56075	260	592 028	68	77472	25	79150	29	79700	29
56076	171	592 035	68	77477	25	79155	29	79705	29
56076	222	592 042	68	77482	25	79160	29	79710	29
56076	260	592 059	69	77487	25	79165	29	79715	29
56080	171	592 066	69	77607	23	79170	29	79720	29
56080	222	592 073	69	77637	24	79175	29	79725	29
56080	260	60010	220	77712	29	79180	29	79730	29
56081	171	60010	261	77717	29	79185	29	79735	29
56081	222	60651	184	77722	29	79190	23	79740	29
56081	260	622 664	70	77727	29	79195	23	79745	29
56082	171	622 664	261	77732	29	79205	23	79750	29
56082	222	639 495	71	77737	29	79210	27	79755	29
56082	260	639 495	260	77742	35	79215	27	79760	26
56090	175	65104	189	77747	35	79220	27	79765	26
56100	172	65152	189	78047	30	79225	27	79770	26
56100	188	65153	189	78052	30	79230	27	79775	26

Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page
79780	26	80205	59	80630	55	84130	101	84445	97
79785	26	80210	59	80640	55	84135	101	84450	14
79790	26	80215	59	80650	55	84140	101	84450	97
79795	26	80220	59	80660	55	84145	101	84455	14
79800	30	80225	59	80670	55	84150	101	84455	97
79800	220	80230	59	80680	55	84155	101	84460	14
79805	30	80235	59	80690	55	84160	101	84460	97
79805	220	80240	59	80700	55	84165	101	84465	14
79810	30	80245	59	80710	55	84170	101	84465	97
79810	220	80250	59	80720	55	84175	101	84545	98
79815	30	80255	59	80730	55	84180	101	84550	98
79815	220	80260	59	80740	55	84185	101	84555	98
79850	31	80265	58	80750	55	84190	101	84560	98
79855	31	80270	58	80751	56	84195	101	84565	98
79860	31	80275	58	80752	56	84200	101	84570	98
79875	32	80280	58	80753	56	84205	101	84575	98
79876	32	80285	58	80760	56	84210	101	84580	98
79901	12	80290	58	80770	56	84215	14	84585	98
79901	33	80295	59	80780	56	84215	100	84590	98
79902	12	80300	59	80781	56	84220	14	84595	98
79902	33	80305	59	80782	56	84220	100	84600	98
79903	12	80310	59	80790	56	84225	14	84605	98
79903	34	80315	59	80791	56	84225	100	84750	99
79920	32	80320	59	80800	56	84230	14	84755	99
79923	32	80325	59	80810	56	84230	100	84760	99
79925	32	80330	59	80820	56	84235	14	84765	99
79928	32	80335	59	80830	56	84235	100	84770	99
79930	32	80340	59	80840	56	84240	14	84775	99
79933	32	80345	59	80850	56	84240	100	84780	99
79935	32	80350	59	80860	56	84245	98	84785	99
79938	32	80355	58	80870	56	84250	98	84790	99
79940	32	80360	58	80880	56	84255	98	84795	99
79943	32	80365	58	80890	56	84260	98	84800	99
79948	32	80370	58	80900	56	84265	98	84805	99
79950	32	80375	58	80910	56	84270	98	84810	99
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79980	32	80390	58	80940	56	84285	99	84825	100
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80040	56	80425	54	81005	58	84320	96	84860	99
80045	56	80430	54	81010	58	84325	96	84865	99
80050	56	80435	54	81015	58	84330	96	84870	99
80055	56	80440	54	81020	58	84335	96	84875	96
80060	57	80445	55	81025	58	84340	96	84880	96
80061	57	80450	55	81030	58	84345	96	84885	96
80063	57	80455	55	81035	57	84350	96	84890	96
80064	57	80460	55	81040	57	84355	96	84895	96
80065	57	80465	55	81045	57	84360	96	84900	96
80070	57	80470	55	81050	57	84365	14	84905	97
80071	58	80475	55	81055	57	84365	97	84910	97
80073	58	80480	55	81060	57	84370	14	84915	97
80074	58	80485	55	81065	58	84370	97	84920	97
80075	57	80490	54	81070	58	84375	14	84925	97
80076	58	80495	54	81075	58	84375	97	84930	97
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80080	57	80510	54	81090	60	84385	14	85022	45
80081	57	80515	54	81095	60	84385	97	85027	45
80082	57	80520	54	81100	60	84390	14	85032	45
80083	57	80525	54	81105	60	84390	97	85037	45
80085	57	80527	205	82000	54	84395	14	85042	45
80090	57	80530	54	82005	54	84395	97	85047	45
80092	57	80531	205	82010	54	84400	14	85052	45
80095	57	80535	55	82015	54	84400	97	85054	45
80100	57	80540	55	82020	54	84405	14	85062	45
80105	57	80545	55	82025	54	84405	97	85067	45
80110	57	80550	55	82027	206	84410	14	85072	45
80115	57	80555	55	82031	206	84410	97	85077	45
80120	57	80560	55	82042	54	84415	14	85082	45
80125	57	80565	55	82050	54	84415	97	85087	45
80126	57	80570	55	82055	54	84420	14	85094	45
80127	57	80575	55	83001	206	84420	97	85096	45
80160	59	80580	55	83030	206	84425	14	85097	45
80165	59	80585	55	83530	203	84425	97	85107	45
80170	59	80590	55	84030	203	84430	14	85117	45
80175	59	80595	55	84100	100	84430	97	85122	45
80180	59	80600	55	84105	100	84435	14	85127	45
80185	59	80605	55	84110	100	84435	97	85128	45
80190	59	80610	56	84115	100	84440	14	85131	207
80195	59	80615	56	84120	100	84440	97	85132	48
80200	59	80620	56	84125	100	84445	14	85133	48

Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page
85134	48	85547	43	86077	45	86630	124	88270	139
85135	47	85557	43	86082	45	87000	42	88275	140
85135	111	85562	43	86087	45	87005	42	88280	140
85136	48	85567	43	86092	45	87010	42	88285	140
85137	48	85572	43	86097	45	87015	42	88290	140
85138	48	85577	43	86102	45	87020	42	88295	140
85145	47	85582	44	86107	45	87025	42	88300	140
85145	111	85587	44	86367	46	87050	42	88305	140
85146	50	85592	44	86372	46	87055	42	88310	140
85147	50	85597	44	86377	46	87060	42	88315	140
85148	50	85598	44	86382	46	87065	42	88320	140
85149	50	85607	44	86400	15	87070	42	88325	140
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85342	47	85945	44	86560	124	88130	139	88505	142
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85352	47	85954	44	86565	103	88140	139	88515	143
85357	46	85955	44	86565	114	88145	139	88520	143
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85407	42	85995	48	86575	80	88175	139	88550	142
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85437	42	85997	48	86580	114	88205	139	88580	142
85442	42	85997	60	86580	124	88210	16	88585	142
85447	43	86002	44	86600	49	88210	139	88590	142
85452	43	86003	47	86600	80	88215	16	88595	142
85457	43	86003	110	86600	103	88215	139	88600	142
85462	43	86007	46	86600	114	88220	16	88605	142
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85517	43	86027	46	86625	114	88255	139	88655	141
85522	43	86028	47	86625	124	88260	16	88660	141
85527	43	86028	110	86630	49	88260	139	88665	141
85532	43	86032	46	86630	80	88265	16	88670	141
85537	43	86067	45	86630	103	88265	139	88675	141
85542	43	86072	45	86630	114	88270	16	88680	140

Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page
88685	140	90370	122	90705	121	91541	160	91845	130
88690	140	90375	122	90710	121	91541	205	91850	130
88695	140	90380	122	90715	121	91545	160	91855	130
88700	141	90385	122	90720	121	91545	205	91860	130
88705	141	90390	121	90725	121	91560	160	91865	130
88710	141	90395	121	90730	121	91560	205	91870	130
89312	203	90400	121	90735	120	91570	160	91875	130
89313	203	90405	121	90740	120	91570	205	91880	130
89407	210	90410	121	90745	120	91580	160	91885	130
89408	210	90415	121	90750	120	91580	205	91890	130
89409	210	90420	121	90835	118	91590	160	91895	130
89410	210	90425	121	90840	118	91590	205	91900	130
89413	210	90430	121	90845	119	91600	16	91905	130
90005	118	90435	121	90850	121	91600	129	91910	16
90010	118	90440	120	90855	122	91605	16	91910	129
90015	118	90445	120	90860	122	91605	129	91915	16
90020	118	90450	120	90865	122	91610	16	91915	129
90025	118	90455	120	90870	122	91610	129	91920	133
90030	118	90460	120	90875	121	91615	16	91925	132
90035	118	90500	118	90880	120	91615	129	91930	132
90040	118	90505	118	90885	120	91620	16	91935	132
90045	118	90506	159	90895	118	91620	129	91940	132
90050	118	90506	205	90900	119	91625	16	91945	132
90055	118	90510	118	90905	119	91625	129	91950	132
90060	118	90515	118	90910	119	91630	16	92006	160
90065	118	90520	118	90915	119	91630	129	92006	206
90070	118	90521	159	90920	120	91635	16	92021	160
90075	118	90521	205	90925	121	91635	129	92021	206
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90090	119	90526	205	91105	15	91645	16	92036	160
90095	119	90530	118	91105	132	91645	129	92036	206
90100	119	90535	118	91110	15	91650	16	92041	160
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90125	119	90542	205	91120	132	91660	129	92060	206
90130	119	90545	119	91125	15	91665	16	92070	160
90135	119	90546	159	91125	132	91665	129	92070	206
90140	119	90546	205	91130	133	91670	16	92080	160
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90150	119	90555	119	91140	133	91675	16	92090	160
90155	119	90556	159	91145	133	91675	129	92090	206
90160	119	90556	205	91150	133	91680	16	92221	167
90165	119	90560	119	91155	133	91680	129	92305	167
90170	119	90561	159	91160	133	91685	16	92321	167
90175	119	90561	205	91165	133	91685	129	92406	167
90180	119	90562	159	91170	133	91690	16	92421	167
90185	119	90562	205	91175	131	91690	129	92441	167
90190	119	90565	119	91180	131	91695	16	92520	157
90195	119	90566	159	91185	131	91695	128	92520	203
90200	119	90566	205	91190	131	91700	16	92525	157
90205	119	90570	119	91195	131	91700	128	92525	203
90210	119	90571	159	91200	131	91705	16	92540	157
90215	119	90571	205	91205	130	91705	128	92540	203
90220	119	90575	119	91210	130	91710	16	92545	157
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90230	120	90581	159	91220	130	91715	16	92560	157
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90275	120	90610	119	91265	131	91750	128	92590	203
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90285	121	90620	120	91275	133	91760	128	92616	167
90290	121	90625	120	91280	133	91765	128	92757	157
90295	121	90630	120	91285	133	91770	128	92757	203
90300	121	90635	120	91290	132	91775	128	93000	161
90305	121	90640	120	91295	132	91780	128	93000	207
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90315	122	90650	121	91305	132	91790	129	93005	207
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90325	122	90660	122	91315	132	91800	129	93020	207
90330	122	90665	122	91320	133	91805	129	93040	161
90335	122	90670	122	91325	133	91810	129	93040	207
90340	122	90675	122	91520	160	91815	131	93050	161
90345	122	90680	122	91520	205	91820	131	93050	207
90350	122	90685	122	91525	160	91825	131	93055	161
90355	122	90690	122	91525	205	91830	131	93055	207
90360	122	90695	122	91540	160	91835	131	93060	161
90365	122	90700	122	91540	205	91840	131	93060	207

Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page
93065	161	94500	163	95365	112	95865	109	98445	130
93065	207	94505	158	95370	112	95870	111	98450	130
93070	161	94520	158	95375	112	95875	111	98455	130
93070	207	94521	163	95380	112	96101	164	98460	130
93071	161	94535	158	95385	112	96120	164	98465	130
93071	207	94540	158	95390	111	96140	161	98470	130
93072	161	94541	163	95395	111	96141	165	98475	130
93072	207	94646	158	95400	111	96160	161	98480	130
93073	161	94757	25	95405	111	96161	165	98485	130
93073	207	94762	25	95410	111	96165	161	98490	130
93075	161	94767	25	95415	111	96170	158	98495	129
93075	207	94772	25	95420	111	96172	158	98500	129
93080	161	94777	25	95425	111	97001	168	98505	129
93080	207	95002	163	95430	111	97006	168	98510	129
93090	161	95005	108	95435	111	97007	168	98515	129
93090	207	95010	108	95440	111	97008	168	98520	129
93091	161	95015	108	95445	111	97102	169	98525	131
93091	207	95020	108	95450	111	97103	169	98530	131
93511	163	95025	108	95455	111	97112	167	98535	131
93515	163	95030	108	95460	111	97113	167	98540	132
93520	157	95035	108	95500	108	97114	159	98545	132
93520	202	95040	108	95505	108	97120	163	98550	132
93540	157	95045	108	95510	108	97121	163	99307	157
93540	202	95050	108	95515	108	97140	161	99308	157
93560	157	95055	108	95520	108	97150	158	99309	157
93560	202	95060	108	95525	108	97155	158	99310	157
93570	157	95065	108	95530	108	97160	161	99311	157
93570	202	95070	108	95535	108	97165	161	99620	28
93580	157	95075	108	95540	108	97212	168	99620	160
93580	202	95080	109	95545	109	97220	168	99620	205
93590	157	95085	109	95550	109	97520	160	99626	28
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94036	158	95145	109	95610	109	97570	160	99660	28
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94037	158	95155	109	95620	110	97580	160	99660	205
94037	204	95160	109	95625	110	97580	206	99665	28
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94084	158	95335	113	95830	110	98415	128		
94084	204	95340	113	95835	110	98420	130		
94085	158	95345	113	95845	108	98425	130		
94085	204	95350	113	95850	109	98430	130		
94090	158	95355	112	95855	109	98435	130		
94090	204	95360	112	95860	109	98440	130		



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Viega Terms and Conditions

The Viega logo consists of the word "viega" in a bold, lowercase, sans-serif font. The letters are white and are set against a solid black rectangular background.

The following standard terms and conditions apply to all sales of products by Viega LLC unless otherwise modified in the order confirmation or delivery note. Any contrary terms in purchase orders or purchaser standard terms and conditions are rejected and acceptance of the order by Viega LLC is conditioned upon these terms and conditions or as set out specifically in the Viega order confirmation.

Terms of Payment:

Terms are net 30 days. Payable in U.S. or Canadian dollars depending on point of delivery. Minimum invoice: \$100 net.

Price Changes:

All published prices are subject to change. Viega historically has given reasonable notice (normally 30 days or more) of an effective date for those changes, but reserves the right, under unusual circumstances, to give shorter notice.

Sales Orders:

Purchase orders submitted to Viega shall specify Viega part numbers as well as the product description from a Viega catalog. All such offers to purchase are subject to Viega LLC acceptance, which shall be by order confirmation provided to the customer by Viega. Customer is responsible for reviewing the order confirmation and reporting any necessary changes to Viega Customer Service immediately. Mistakes on orders due to inaccurate or incomplete information from the customer will be the customer's responsibility and/or subject to Viega's return policy.

Terms of Shipment:

Freight is paid by Viega LLC on orders \$2,500 net or greater (excluding stainless steel pipe orders). On orders that are less than \$2,500 net, freight is prepaid and added to the invoice. Excess freight charges resulting from special requested routing or specification of non-Viega LLC-designated common carriers will be billed to the customer.

Stainless steel pipe qualifies for prepaid freight at \$5,000 net and cannot be combined with other products to make freight.

Stainless steel fittings may be combined with other Viega LLC products and qualify for prepaid freight at \$2,500 net.

Restrictions:

Orders from U.S. customers with a "Ship to" Canada location will not be accepted and U.S. customers are not authorized to sell product to Canada.

Transportation and Risk of Loss:

Unless otherwise agreed in advance, delivery of products hereunder shall be FOB Shipping Point, except for products sold for delivery in Canada. Transportation costs are prepaid and added to the invoice unless the order meets freight allowance. Transfer of ownership moves to the customer once leaving our warehouse. Loss or damage claims become the responsibility of the customer but assistance is available from Viega Customer Service or by visiting viega.us/support.

Returns:

All returns are subject to Viega's return policy. No material may be returned without our written permission and return material authorization (RMA) number. Any items with a purchase date older than one year will not be allowed for return. We will accept cataloged and resalable items only. No returns will be allowed for broken bags or bundles, items outside of original packaging, discontinued, damaged, or non-cataloged merchandise. Any material that is authorized to be returned will be subject to a minimum 25% restocking fee. Minimum return \$250 net invoice value. For more information on returns and the complete return policy go to viega.us/returns.

For Products Sold in California:

Some products may contain one or more chemicals known to the State of California to cause cancer, birth defects or other reproductive harm. For further information related to California's Proposition 65, please visit viega.us.

These standard terms and conditions are those in effect on the date of publication of this catalog. Viega reserves the right to change these terms and conditions by posting such changes on viega.us/termsandconditions.



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Zero Lead identifies Viega products meeting the lead-free requirements of NSF 61 through testing under NSF/ANSI 372 (0.25% or less maximum weighted average lead content).

Viega products are designed to be installed by licensed and trained plumbing and mechanical professionals who are familiar with our products' proper use and installation. Installation by non-professionals may void Viega LLC's warranty.

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