

# Walk-In Type Temperature (& Humidity) Chamber



# Flexible variation to fit just what you need with ultimate performance, reliability, and energy-efficiency.

Walk-in Type Temperature (& Humidity) Chambers have already proved its eligibility across the fields.

ESPEC now brings you the Walk-in Type Temperature (& Humidity) Chamber, with a selection of chamber size and air conditioning capacity.

Its flexible and user-friendly technology will cover whatever requirements for building your ideal chamber.

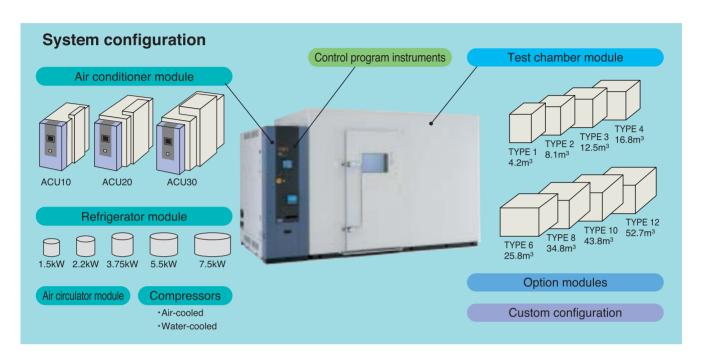
Experience its upgraded performance and reliability, automated operation, and significantly reduced power consumption.





# **Eco-friendly**

## Saving energy major reduction in power consumption and power equipment capacity



## **CUSTOM-MADE SPECIFICATIONS**

High temperature specification	Highest adjustable temperature may be raised to +120 by changing the insulation method.
Cryogenic specification	Equipped with a cascade refrigeration system for lowest temperature measurements below even - 40
Low-humidity specifications	Low-temperature/low-humidity control range may be expanded by using dry dehumidifier (ex. +5 /5%rh)
Support for low-temperature, high-load conditions	The refrigeration system is converted to a cascade refrigeration system to support high heat-load conditions at low temperatures.
Custom shape and size	Chamber with a capacity greater than Type 12 (standard specification) may be ordered. Adjustable height.
Shield installation	Shielding to eliminate electromagnetic noise that can be generated outside or inside the chamber (radio wave insulation).
Chamber without floor panel	The floor of the structure may be applied as the floor of the chamber to allow heavy objects.
Outdoor air cooling specification	Refrigerator may be installed outside the building.
Low VOC specification	VOC concentration measurement
Noise-reduction specification	A sound-absorbing unit may be installed to reduce noise.

## Fit for required performance

In order to meet heat load and temperature heat-up/pull-down time requirements, we are ready with variations of air conditioners.

## Optimum air conditioners save energy and space

By combining air circulator, heater, humidifier, and refrigerator, an optimum air conditioning unit can be configured for specific chamber capacity and heat load requirements.

## Indoor air-cooling options (EBL, EBR, EBU, EBUU)

We offer a comprehensive range of indoor air-cooling options. Initial costs can be kept low since no water-cooling equipment is required.

#### Custom-made chambers

Your chambers may be made to order to satisfy any test requirements.

# **Eco-friendly**

## An expanded PID system allows drastic energy saving

The chamber incorporates an electronic expansion valve which adjusts flow of refrigerant, and a newly-developed expanded PID system which automatically controls output of the refrigerator and heater. Compared with the previous model, power is reduced by a maximum of 68% during temperature operation, and 50% during temperature & humidity operation at power-saving mode.

## Chamber is automatically controlled by setting the temperature & humidity

By just setting the temperature and humidity conditions, operation is automatically controlled such that maximum power is used to achieve the set condition and minimum power once it is achieved. Optimum control is maintained even after opening and closing of the door and changes of heat load.

## Reducing power equipment capacity with cross-output control

Cross-output control lowers the maximum current used during operation, minimizing required power equipment capacity. (EBE, EBL, EBR)

ex: Maximum current and power equipment capacity are reduced by approximately 21% and 23% each for EBL-3.

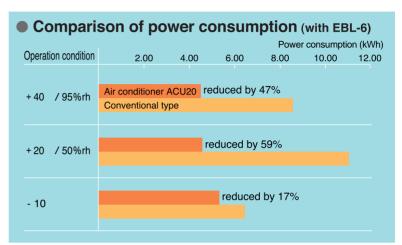
#### Select from two modes

Select the "Normal Mode" for frequently changing temperature and humidity conditions and flexible adjustments to rapid changes in the heat load generated by the sample.

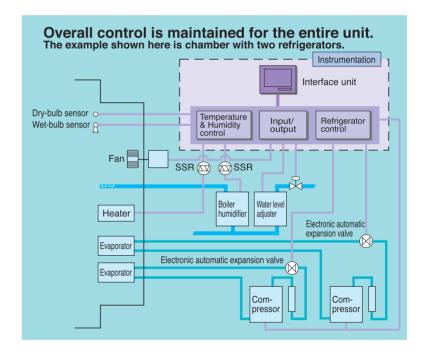
The "Power Saving Mode" keeps power consumption down for constant operation. Select either mode depending on testing circumstances.

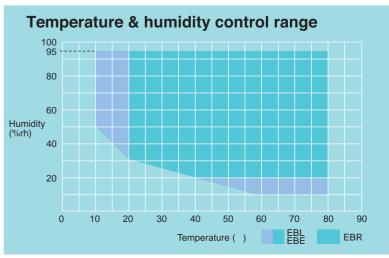
## Ozone layer protection

The HFC refrigerant used is completely safe for the ozone layer. (HFC404a or HFC404a + HFC23)



\*Sample figures are shown above.





## **Utility**

## A user-friendly approach to ensure ease of use



Chamber interior





Paperless recorder (optional)

## Fully-flush chamber interior

The air conditioning room of the chamber is fully flush. This maximizes the use of the chamber space.

## Viewing window with automatic defogging

The heater automatically activates according to the preset temperature to defog the viewing window on the door. A larger viewing window is also available as an option.

## Increased reliability

Continuous and smooth performance is allowed by increased reliability of the chamber and its components, with our newly-incorporated boiler humidiffication method, graphical display of trouble shooting advice, and backup function for assisting in case of failure.

## Maintaining operation despite malfunction

Even when part of the unit malfunction, backup functions can compensate for the failure and keep the unit under operation, thus eliminating the need to suspend testing. For example, if the humidifier fails, operation is switched to temperature operation.

## Troubleshooting instructions displayed on screen Alarm message display

When a malfunction occurs, the cause of the problem and appropriate troubleshooting are immediately displayed.

## Paperless Recording (optional)

The paperless recorder makes it easy record the temperatures of different components, such as the chamber temperature, on a memory card (Compact Flash).

## **Utility**

## Variety of functions to provide confident test data results

## Defrosting system with a cycle timer

Non-frost operation is standardequipped with the newly incorporated refrigeration technology.

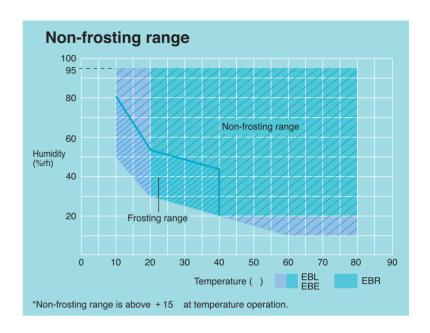
During operation within the frosting range, the system automatically defrosts the evaporator by just setting the timer.

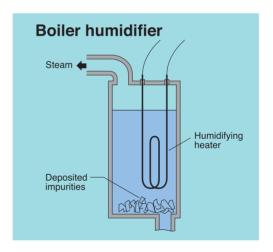
# Boiler humidification method reduces maintenance effort

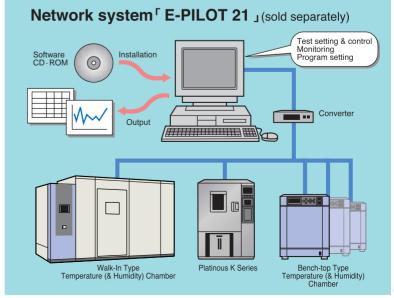
The humidifier installed outside of the chamber incorporates a self-cleaning water circulation system, thereby making it difficult for impurities to collect. The heater will not be affected with small quantity of impurities, thereby reducing frequent cleaning work. Cleaning instruction will be displayed on the instrumentation screen when necessary. It can then be carried out from outside the chamber.

## Network system E-PILOT 21 (Optional)

E-PILOT 21 is ESPEC's suite of networking tools for communicating between a computer and our environmental testing chambers. It enables the management of chamber operation and test settings from a remote location. Additionally, measurement data and system status can be constantly monitored and recorded on the computer.







# **Control operation**

# A 6.5-inch TFT color LCD screen and a touch-key input method improve visual recognition and ease of operation



## Temp. / humid. program indicator controller

	p g
Operation mode	Program operation, Constant operation
Display	Color TFT LCD (6.5 inch)
Setting	Touch panel method
Program capacity	RAM pattern: 20 program patterns • 99 steps/ pattern • Patterns can be chained Total: 1,980 steps
Setting and indication ranges	Temp.: temperature range lower limit - 5 to upper limit + 5 Humid.: 0 to 100%rh Time: 0 to 999 hours 59 min.
Setting and indication resolution	Temp.: 0.1 Humid.: 1%rh Time: 1 min.
Auxiliary functions	Refrigerator capacity automatic control (response to heat load)     Operation mode selection (standard mode, power-saving mode)     Timer (automatic start and stop)     Backup operation     Power failure recovery selection     Alarm indication     Self-diagnosis     Trend graph display

## Enables a variety of program settings

The program memory is capable of storing 20 patterns (99 steps per pattern) for a total of 1,980 steps. Time for each step can be set in 1-minute increments up to a total of 999 hours and 59 minutes. Steps can be inserted, copied and deleted. Patterns can be confirmed on the screen, and may start operation from intermediate steps.

## Alarm function

If malfunction does occur, the details, date and time of occurrence are displayed on the alarm screen. Also the cause and recovery procedures are instructed on the next screen.

## Trend graph display

This display shows past operation history in a graph together with the temperature and humidity operation status.

## Timer function

Standard timer function enables automatic start and stop of the chamber. The timer allows setting of the month, date, day of week, and time.

## Recovering from power failure

Select from "power off", "resume operation", and "ambient temperature recovery". You may also set the backup functions to continue operation even during failure.

#### Main alarm displayed on the panel

Input burnout detection

Upper/lower temperature (& humidity) alarm

Independent temperature overheat

Air circulator failure

Refrigeration current failure

Condenser cooling water failure

Refrigeration surface temperature failure

Refrigeration high pressure failure

Heater failure

Humidifier failure

Humidifier water supply failure

Local overheat failure

Humidifier boil-dry failure

Humidifier water drain failure

# **Control operation**

## Panel display

## Program monitor



## Programming



## Energy saving mode setting



## Automatic operation setting



## ■ Malfunction recovery process setting



## Timer setup



## Trend graph



## Alarm history

	S	TOP 🚻 📑	5/28 (THEO 12:11:28
Alay	o in	pert la	1-00/01/01
No.	Type	Alare .	When Eccurred
8	100	ARRITHMENT FORE	5/8 (F4)12/62/64
1		CHENDRAL SEEF SHEEK THEF	AVE CHILDREN
		SERVICE SHEETY DATES THEF	NAME OF A PARTICULAR OF THE PARTY OF T
1		DATHER DIS.	SAN CHARDONIN
		ORNALI NI-DE	5/9 ONLOSE
1		OF CHOLING MALKE	SUB-CHEED AD AN
4		ARRESTS NAME	MAN CHARLES AND AN
1		DPS WOOD	NAME OF PERSONS ASSESSED.
- 1		REPOSITION FRALME	5/00 CHARLESCON
1		PETICAL -COC-MERCHIENE	5/8 (PARENCIA)
		V A	St. Fret.

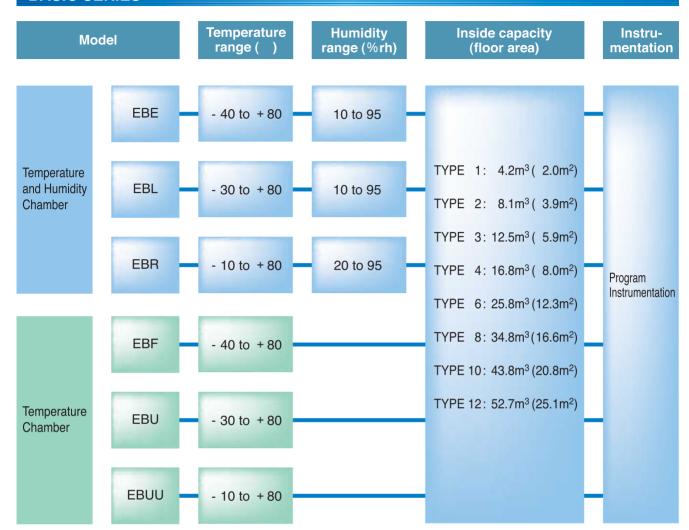
## Alarm description



## Service guide



## **BASIC SERIES**





Do not use specimens which are explosive or inflammable, or which contain such substances. To do so could be hazardous, as this may lead to fire or explosion.

Do not place corrosive materials in the chamber.

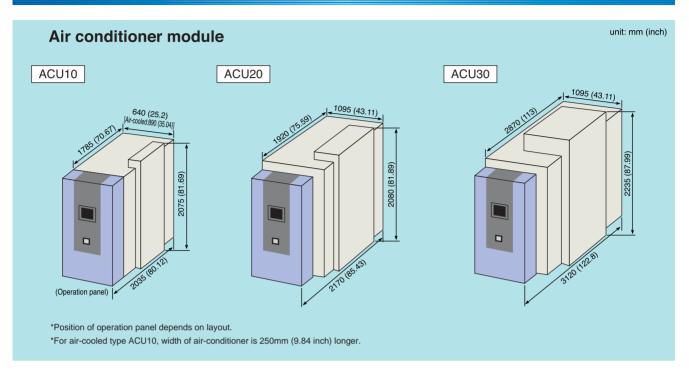
If corrosive substances or liquid is used, the life of the unit may be significantly shortened specifically because of the corrosion of stainless steel, resin and silicone materials.

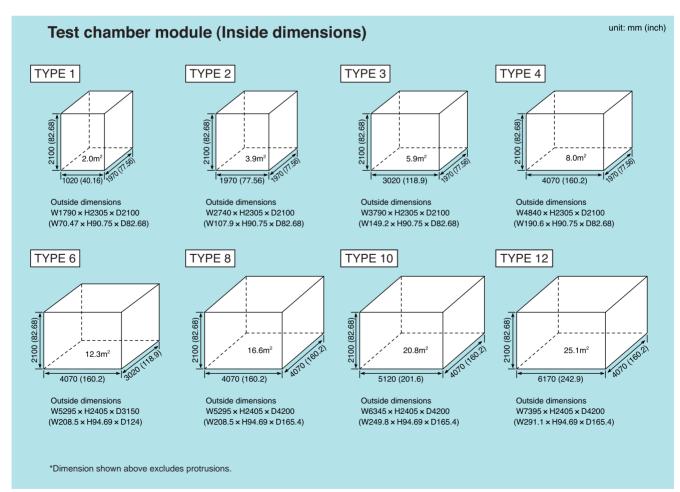


Do not place life forms or substances that exceed allowable heat generation.

Be sure to read the instruction manual before operation.

## STANDARD CONFIGURATION





## **SPECIFICATIONS**

Model		Walk-in type Temperature & Humidity Chamber		Walk-in type Temperature Chamber			
		EBE	EBL	EBR	EBF	EBU	EBUU
System  Balanced Temperature & Humidity Control system (BTHC system Vapor pressure divide control system (patent No.2928151)			Balanced Temperature Control system (BTC system)				
Refrigeration System		Single-stage refrigeration system (water-cooled condenser)			Single-stage refrigeration system (water-cooled condenser)		
Power Supply		200V AC 3 50/60Hz, 220V AC 3 60Hz, 380V AC 3 50Hz					
	Temp. / Humid. Range	- 40 to +80 ( - 40 to +176°F) 10 to 95%rh	- 30 to +80 ( - 22 to +176°F) 10 to 95%rh	- 10 to +80 (14 to +176°F) 20 to 95%rh	- 40 to +80 ( - 40 to +176°F)	- 30 to +80 ( - 22 to +176°F)	- 10 to +80 (14 to +176°F)
*unce	Temp. / Humid. Fluctuation	± 0.3 (0.54°F) / ± 2.5%rh			±0.3 (0.54°F)		
Performance*	Temp. / Humid. Uniformity	±0.75 (1.35°F) / ±5.0%rh			±0.75 (1.35°F)		
Pel	Temp. Pull-down Rate	+ 20 to - 40 (+ 68 to - 40°F) within 180 min.	+ 20 to - 30 (+ 68 to - 22°F) within 120 min.	+ 20 to - 10 (+ 68 to 14°F) within 100 min.	+ 20 to - 40 (+ 68 to - 40°F) within 180 min.	+ 20 to - 30 (+ 68 to - 22°F) within 120 min.	+ 20 to - 10 ( + 68 to 14°F) within 100 min.
	Temp. Heat-up Rate				( + 68 to 176°F) 60 min.		
(klqme	Exterior Material	Colour coated sheet metal  18-8 Cr-Ni stainless steel plate (SUS 304)  6kPa (equal load distribution)  Single opening door: 850W x 1800H mm (33.46W x 70.87H inch)					
Chamber proper (Panel assembly	Interior Material						
per (Pa	Floor Load Capacity						
ber pro	Door						
Cham	Thermal insulation Hard urethane foam [t: 64mm (2.52 inch)]						
Air Conditioner  Heater, Evaporator, Air circulator, Air-supply register, Dry/wet bulb temperature sensor, Wick pan, others  Heater, Evaporator, Air circulator, Dry bulb temperature sen							
Ма	Machinery Compartment Refrigerator, Water supply / drain pipes, Pressure regulator valve, Strainer, Electric parts compartment, Humidifier, others  Refrigerator, Water supply / drain pipes, Pressure regulator valve, Strainer, Electric parts compartment, others						
Sta	andard Equipment	Recorder (100n	nm), Viewing windo	w, Cable port (Insid	de diameter 50mm),	Chamber lamp, Ve	ntilation system

At +5 to +32 ambient temperature, cooling water temperature +5 to +32 , measured 30 minutes after chamber performance stabilized, under no specimen, no load. The first of the f

## **SAFETY DEVICES**

Air circulator	Breaker Thermal relay
Refrigerator	Compressor thermal switch Thermal relay High-pressure switch Air circulator thermal relay for condenser ventilation (air-cooled type only)
Heater	Breaker Local overheat detection thermal switch for air circulator
Humidifier (Temperature & humidity type)	Breaker Boil dry thermal switch Water supply monitor circuit Scale accumulation detection thermal switch

Others	Leakage breaker for power supply Door switch for power compartment Control circuit protection fuse Circuit breaker for light load Specimen power supply control terminal Upper and lower temp. (& humid.) limit alarm (built inside temp. & humid. controller) Burn-out detection circuit (built inside temp. & humid. controller) Watchdog timer (built inside temp. & humid. controller) Temperature overheat protector Reverse prevention relay Water suspension relay (for water-cooled type) Safety switch for personnel (option) Safety detection circuit for dehumidifier (option) Safety detection circuit for velocity controller inverter (option) Emergency stop switch (option)
--------	---

## **OPTIONS**

## Paperless recorder

Records temperature inside the chamber of each section such as the temperature.

[Temperature type]

Temperature range:  $-50 \sim +100$ 

- 100 ~ + 100

- 50 ~ + 150

- 100 ~ + 150

Number of inputs:

Temperature 1 (5 more but turned OFF\*)

Data saving cycle: 5 sec External recording media: CF memory card (32MB)

\* Settings may be modified.

2 -----go -----, 0 - ---- ----

[Temperature and humidity type]

Temperature range:  $-50 \sim +100$ 

- 100 ~ + 100

- 50 ~ + 150

- 100 ~ + 150

Humidity range: 0~100%rh

Number of inputs:

Temperature 1 / Humidity 1 (4 more but turned OFF\*)
Data saving cycle: 5 sec

CF memory cord (32MB)

External recording media:

\* Settings may be modified.



Temp. and humid. type

## **Recorders (digital)**

No.3 - 50 to + 100 / 180mm 6-dot system No.4 - 50 to + 100 / 0 to 100%rh 180mm

6-dot system



## **Operation panel cover**

Cover for the operation panel section (made of plastic).

## Viewing window modification

A standard window ( $180 \text{W} \times 289 \text{Hmm}$ ) can be changed to a larger type ( $440 \text{W} \times 295 \text{Hmm}$ ). Tempered heat-resistant glass with defogging heater is used.



Large viewing window

## Viewing window (installed in chamber wall)

Two viewing windows are available: Small (350W × 250Hmm) Large (600W × 400Hmm) Heatproof reinforced glass with heat generator incorporated.

#### **Entrance curtain**

Prevents disturbance of atmospheric temp. and humid. within the chamber when opening and closing the door.

## Chamber lamp

A waterproof fluorescent lamp and an incandescent lamp are available for chamber temperatures from +5 to +40.

#### Floor reinforcement

Distributes the concentrated load that occurs when specimens are carried into the chamber on a trolley, preventing distortions and dents in the floor. Additional frames to support the floor panels also enhance distributed load resistance.

#### Insertion ramp

This ramp is used to move heavy test samples into the chamber. The ramp is available in a removable type and a lever type.



Insertion ramp (lever type)

## **Additional door**

Two types are available: single-swing and double-swing doors. Both provide a viewing window (180W × 289Hmm).

#### **Door change**

Single swing door  $(850 \text{W} \times 1800 \text{H})$  mm) can be changed to double swing door  $(1400 \text{W} \times 1800 \text{H})$ .

## **OPTIONS**

# Reach-in port (with viewing window 350W x 250Hmm)

Two ports, each 150mm in diameter. Useful when handling specimens in the chamber from outside.

#### Cable port

Used when introducing an external cable into the chamber. Four sizes of internal diameter: 25/50/100/150mm are available. A 50mm port is provided as a standard.



50mm type

#### Status indication lamp

The three status are displayed on one window.

#### **Operation status lamp**

Provided above the door to indicate "OPERATION".

## **Personnel indicator lamp**

Indicates "PERSONNEL INSIDE".

#### Fault indicator lamp

Indicates "ALARM" in red.

## Flow switch (for water-cooled models only)

This safety switch for refrigeration unit activates when the cooling water level becomes too low or cut off and shuts down the equipment.

#### **Full-ceiling air duct**

Lowers and stabilize air circulation speed to protect specimen.

\*Effective height from floor to ceiling is lowered by 200mm

#### Exhaust air duct (for air-cooled type)

Exhausts hot air out of the refrigeration system. Installed on the upper part of the mechanical parts compartment.

#### Shower defrost system

Application for EBE/EBF model with optional cascade refrigeration system. A sprinkler is activated with a cycle timer.

#### Variable velocity device

Lowers air velocity in the chamber to minimize damage to specimens.

# Low humidity equipment (for temperature and humidity chambers only)

Expands the low-humidity range at low temperatures by using a dry-bulb dehumidifier.

## Refrigerator for heat load

You may equip another refrigerator to accommodate heat load.

## **Thermocouple**

Used to measure the temperature of any given measurement point in the chamber or specimen.

# Humidity sensor (for temperature and humidity chambers only)

Allows continuous operation for long periods without the need for wick changes. It enables measurement of low humidity ranges.

## **Preparation room**

Minimizes disturbance of atmospheric temperature and humidity when opening and closing the door. Also used as a measurement room for specimens.

#### **Cold-weather suit**

We provide a set of protective clothing including headwear, a pair of gloves, a pair of boots and a two-piece suit. (For use in chamber under - 40)

## **OPTIONS**

## **Grounding terminal**

Useful when certain types of testing equipment are to be used inside the chamber

## **Electrical grounding in chamber**

Each of the insulation panels are grounded and connected to the ground line in the power distribution board.

#### Intercom

Allows contact of personnel inside and outside the chamber.



interior

#### exterior

#### **Operator safety switch**

Protects personnel in the chamber by stopping operation and activating an alarm in case of emergency.



Operator safety switch

#### In-chamber work timer

The alarm lamp and buzzer is activated to inform the operators when the preset working time limit is over.



In-chamber work timer

## **Emergency stop switch (rotational reset type)**

Immediately shuts down the equipment.



## Revolving pilot lamp

In case of malfunction, the lamp connected to the safety circuit is activated, thus attracting the operator's attention even from a distance.

#### Independent temperature overcooling alarm

In case of malfunction due to overcooling, operation is terminated and an alarm message is displayed, preventing freezing and damage to specimens inside the chamber.

## Gas alarm

Detects concentrations of various gases in the chamber and sounds a safety alarm when necessary to protect the personnel during a continuous operation.

## Leakage detector

Detects leakage with the leakage sensor.

## **Protective flooring (rubber type)**

Prevents operators from slipping and prevents damage and dents.

## Interior plug socket

We provide two types of sockets according to use.





#### **External output terminal**

Eight external output terminal (relay contacts) can be used to apply power, signals, etc., to the test sample.

• 8 point

#### **Communication function**

- · RS-485
- · RS-232C
- E-BUS
- GPIB

## **Auxiliary humidifier (for temperature** & humidity chambers only)

Effective for heat load generation and high humidity specification. Should use pure water.

## Water purifier (for temperature & humidity chambers only)

This is for auxiliary humidifier (optional) but can be connected to boiler humidifier and wet-bulb temperature sensor. It allows continuous operation for long periods and lengthens chamber's life.

We provide two types of water purifiers: Ion-exchange and reverse osmosis membrane systems.

## ESPEC CORP. http://www.espec.co.jp/english

Head Office

3-5-6, Tenjinbashi, Kita-ku, Osaka 530-8550, Japan Tel:81-6-6358-4741 Fax:81-6-6358-5500

#### ESPEC NORTH AMERICA, INC.

Tel: 1-616-896-6100 Fax: 1-616-896-6150

#### **ESPEC EUROPE GmbH**

Tel: 49-89-1893-9630 Fax: 49-89-1893-96379

## ESPEC ENVIRONMENTAL EQUIPMENT (SHANGHAI) CO., LTD.

Head Office

Tel: 86-21-51036677 Fax: 86-21-63372237

**BEIJING Branch** 

Tel: 86-10-64627025 Fax: 86-10-64627036

TIANJIN Branch

Tel:86-22-26210366 Fax:86-22-26282186

**GUANGZHOU Branch** 

Tel: 86-20-83317826 Fax: 86-20-83317825

SHENZHEN Branch

Tel:86-755-83674422 Fax:86-755-83674228

SUZHOU Branch

Tel:86-512-68028890 Fax:86-512-68028860

#### ESPEC TEST TECHNOLOGY (SHANGHAI) CO., LTD.

Tel:86-21-68798008 Fax:86-21-68798088

ESPEC (MALAYSIA) SDN. BHD.

Tel: 60-3-8945-1377 Fax: 60-3-8945-1287











#### ISO 9001/JIS Q 9001 Quality Management System Assessed and Registered

ESPEC CORP. has been assessed by and registered in the Quality Management System based on the International Standard ISO 9001:2008 (JIS Q 9001:2008) through the Japanese Standards Association (JSA).

ISO 14001 (JIS Q 14001) Environmental Management System Assessed and Registered ESPEC CORP.

- •Specifications are subject to change without notice due to design improvements.
- •Corporate names and trade names mentioned in this catalog are trademarks or registered trademarks.