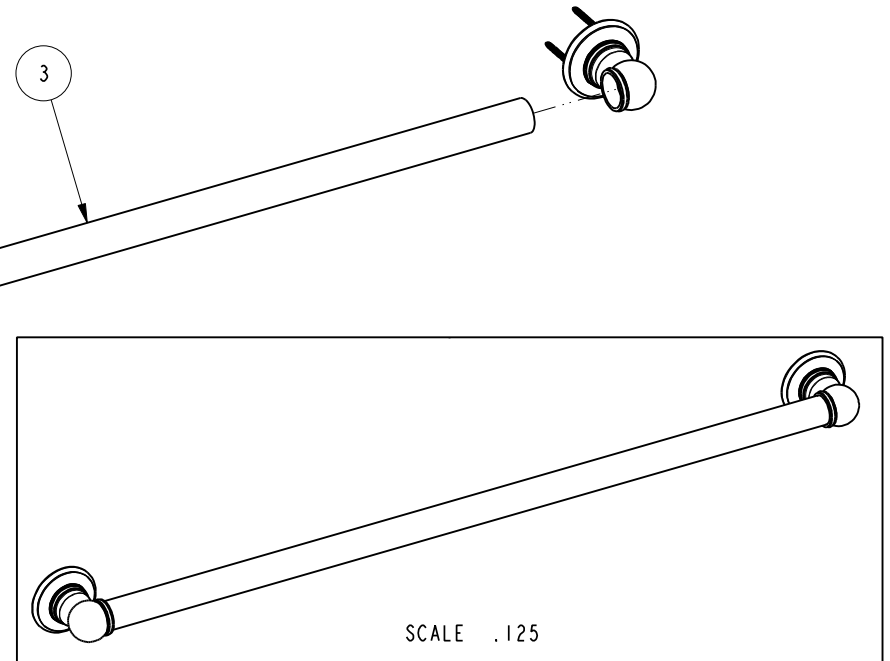
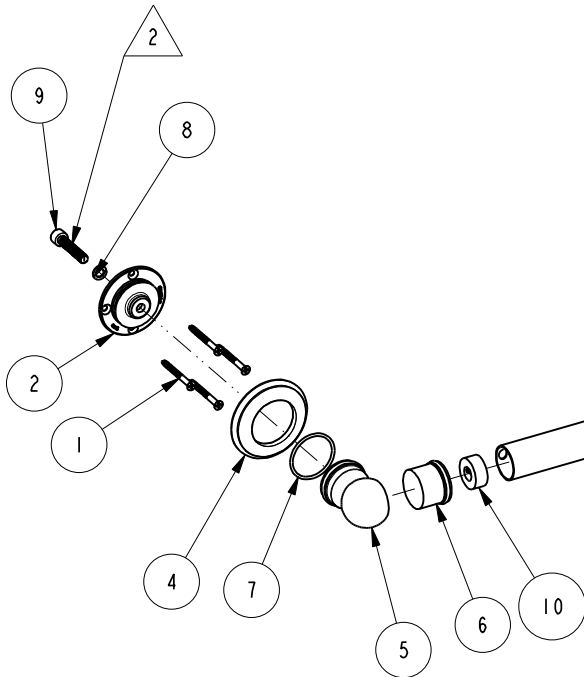


NOTES:

1. TO INSPECT ASSEMBLY, FOLLOW FIRST ARTICLE AND IN PROCESS INSPECTION SHEET.
2. APPLY ADHESIVE LOCTITE 680.

BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	1-227	GRAB BAR HARDWARE PACK	ASSEMBLY	2
2	2795	ROUND MOUNTING FLANGE	PART	2
3	80539	1-1/4" GRAB BAR TUBE	PART	1
4	80548	COLUMNAR GRAB BAR TRIM RING	PART	2
5	80549	GRAB BAR END POST	PART	2
6	80550	GRAB BAR END FLANGE	PART	2
7	91496	O-RING, 2.5 X 40MM ID, EPDM, 65-75 DURO	PART	2
8	92385	WASHER, M8 HIGH COLLAR SPRING SS	PART	2
9	92387	SCRW, M8 X 1 X 40 SKT HD CAP SS	PART	2
10	92388	GRAB BAR TUBE INSERT	PART	2



SCALE .125

UNITS ARE: INCHES [MM]

TOLERANCES ARE:

FRACTIONS DECIMALS ANGLES
 $\pm 1/16"$.X $\pm .1$ [2.5] $\pm 1^\circ$
 .XX $\pm .06$ [1.5]

(X.XXX) DENOTES CRITICAL DIMS.
 ALL THREADS ARE CRITICAL

DRAWN JINSON 06/22/21
 CHECKED R.S. 06/22/21
 APPROVED R.S. 06/22/21

BRASSTECH
 INCORPORATED

2001 CARNEGIE AVE.
 SANTA ANA, CA 92705
 (949) 417-5207

36" GRAB BAR

DWG NO.
 4565

REV
 B

SCALE .150

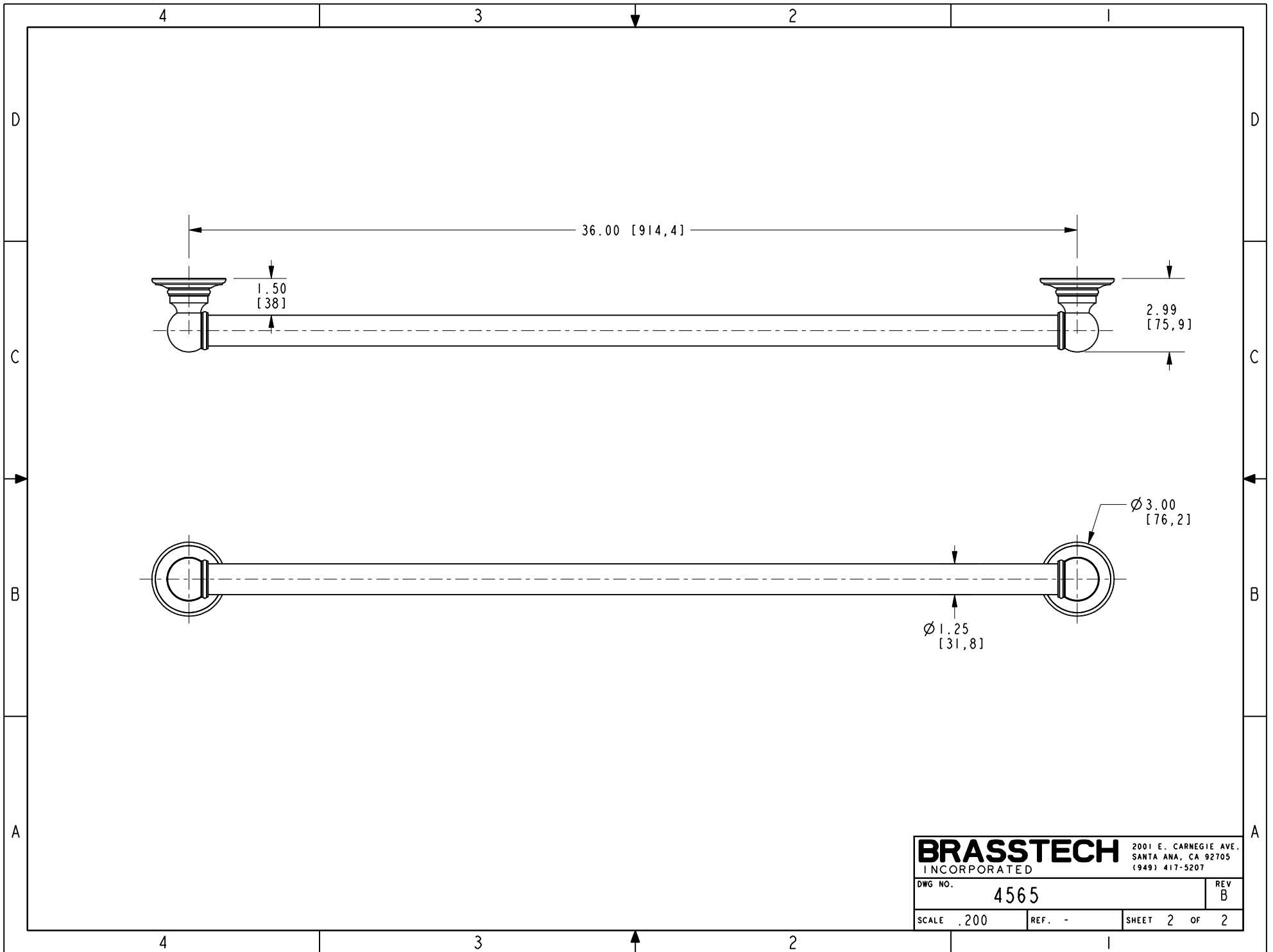
REF. -

SHEET 1 OF 2

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		-	-
TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	-	-
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING FIXTURE #		REMOVE ALL BURRS AND SHARP EDGES	

-	B	EN-4300i	06/22/21	R.S.
-	A	EN-1398	11/20/09	-
ZONE	REV	DESCRIPTION	DATE	APPROVED



BRASSTECH INCORPORATED		2001 E. CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207	
DWG NO.	4565		REV B
SCALE	.200	REF.	-
SHEET 2		OF 2	