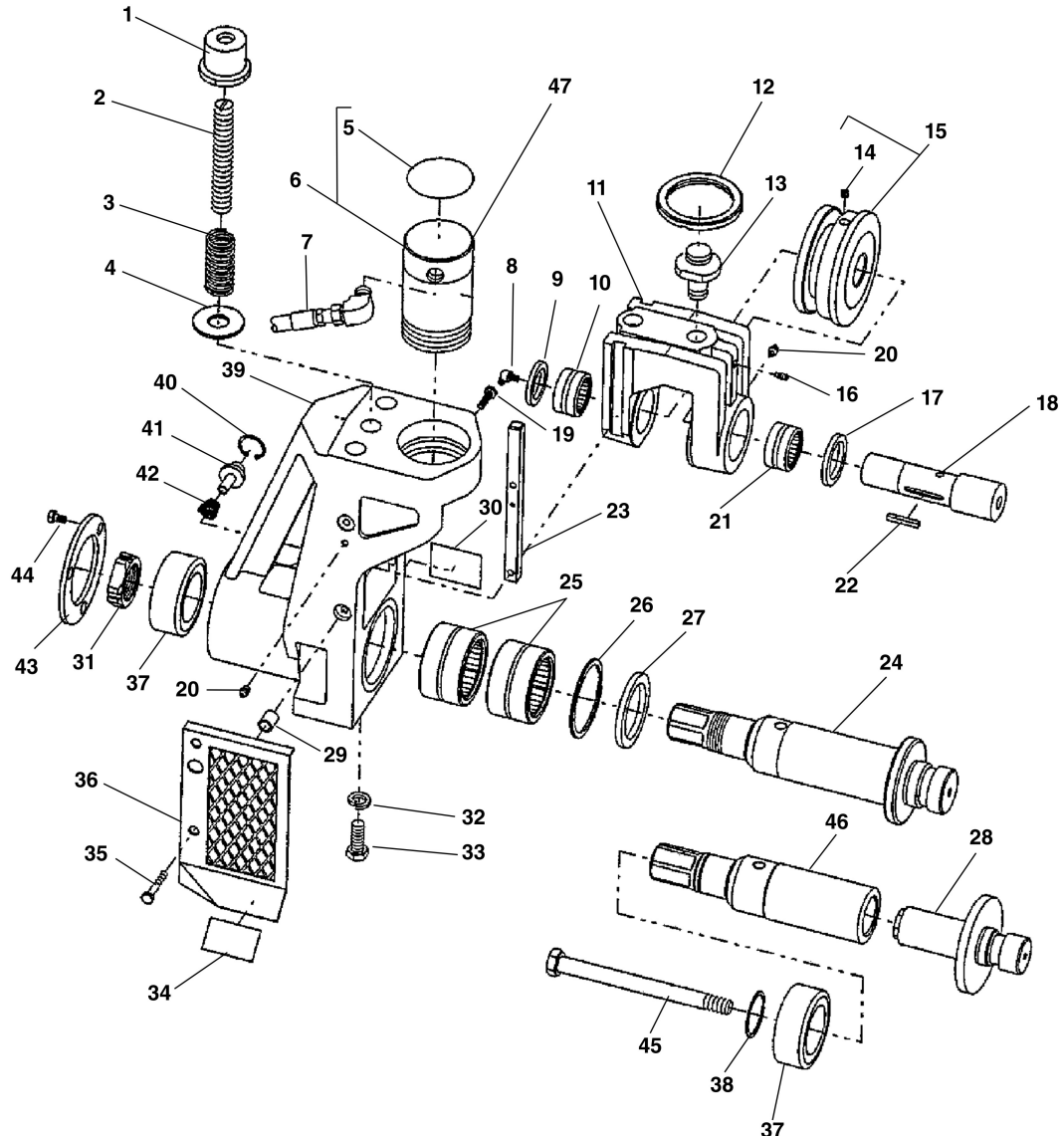


**NOTE: Order parts by Catalog Number only.  
DO NOT order by Reference Number.**

Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
1	49117	Depth Adjustment Nut	22	27002	Key, 3/16 Sq. x 1 1/16	36	49197	Guard (Incls. Ref. 29)
2	49112	Depth Rod	23	49107	Set of 2 Slide Keys	37	49127	Bearing
3	49122	Spring	24	51427	Drive Shaft, 2-6" Sch. 10 & 40	38	49192	Spiral Retaining Ring
4	60995	Flat Washer, 3/4"		51432	Drive Shaft Assy. - same as above and includes Ref. 37, 49	39	49057	Lower Roll Housing (Incls. Ref. 20)
5	49262	Label, Depth Adjustment		51817	Drive Shaft, 8-12" Sch 10, 8" Sch 40	40	49177	Retaining Ring
6	49147	Hydraulic Cylinder		51812	Drive Shaft Assy. - same as above and includes Ref. 37, 49	41	49172	Lock Pin
7	49142	Hydraulic Hose	25	87600	Roller Bearing (2)	42	44915	Spring
8	46915	Grease Fitting - 65 Deg.	26	49187	Spiral Retaining Ring	43	49132	Retaining Plate
9	87695	Seal	27	91000	Seal	44	60265	Hex Screw, 1/4" - 20 x 1/2" (3)
10	87710	Roller Bearing	28	49157	Drive Roll, 1"	45	49667	Hex Bolt 5/8" - 11 x 7"
11	49062	Upper Roll Housing (Incls. Ref. 9, 10, 16, 17, 20, 21)	29	49202	Set of 2 Spacers	46	61132	Hydraulic Pump
12	49152	Lock Ring	30	49207	Label, Warning	47	60005	Hex Screw, 1/4" - 20 x 3/4" (4)
13	49082	Piston Rod Coupling	31	48292	Mounting Base Kit - 300	48	27402	Flat Washer (4)
14	45192	Set Screw, 1/4" - 20 x 3/8"		48392	Mounting Base Kit - 1822	49	49607	Bearing Retaining Nut
15	49162	Groove Roll, 1"		48397	Mounting Base Kit - 1224	50	49067	Drive Shaft - for 1", 1 1/4", 1 1/2" rolls and copper roll 2" - 6"
	49097	Groove Roll, 1 1/4" - 1 1/2"		48402	Mounting Base Kit - 535		49627	Drive Shaft Assy. - same as above and includes Ref. 37, 38, 45
	49217	Groove Roll 2" - 6" SC 10/40		60212	Mounting Base Kit - 1233/300 Compact	51	35943	Repair Kit
	51822	Groove Roll, 8" - 12" Sch. 10, 8" Sch. 40				<b>Following Items Not Shown:</b>		
	50127	Groove Roll, Copper 2" - 6"	33	45500	Hex Screw, 1/2" x 1 1/4" (2)		49087	T-Handle Hex Key, 1/8"
16	51723	Set Screw, 1/4" - 20 x 1/2"	32	86445	Lock Washer, 1/2" (2)		49167	Coupling - 535/1822/1224
17	87690	Seal	34	49257	Label, Warning		53987	Roll Storage Case
18	49102	Upper Roll Shaft (Incls. Ref. 8, 22)	35	49212	Hex Screw, 1/4" - 20 x 1 3/4" (2)		54317	Box Wrench
19	49252	Hex Screw, 1/4" - 20 x 1" (2)						
20	46860	Grease Fitting (4)						
21	87610	Roller Bearing						



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Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
1	49117	Depth Adjustment Nut	18	49102	Upper Roll Shaft (Incls. Ref. 8, 22)	34	49257	Label, Warning
2	49112	Depth Rod	19	49252	Hex Screw, 1/4" - 20 x 1" (2)	35	49212	Hex Screw, 1/4" - 20 x 1 3/4" (2)
3	49122	Spring	20	46860	Grease Fitting (4)	36	49197	Guard (Incls. Ref. 29)
4	60995	Flat Washer, 3/4"	21	87610	Roller Bearing	37	49127	Bearing
5	49262	Label, Depth Adjustment	22	27002	Key, 3/16" Sq. x 1 5/16"	38	49192	Spiral Retaining Ring
6	49147	Hydraulic Cylinder	23	49107	Set of 2 Slide Keys	39	49057	Lower Roll Housing (Incls. Ref. 20)
7	49142	Hydraulic Hose Assembly - 115V/230V	24	51427	Drive Shaft, 2" - 6" Sch 10 & 40	40	49177	Retaining Ring
8	46915	Grease Fitting - 65 Deg.	25	51432	Drive Shaft Assy. - same as above and includes Ref. 31, 37	41	49172	Lock Pin
9	87695	Seal	26	51817	Drive Shaft, 8" - 12" Sch. 10, 8" Sch 40	42	44915	Spring
10	87710	Roller Bearing	27	51812	Drive Shaft Assy. - same as above and includes Ref. 31, 37	43	49132	Retaining Plate
11	49062	Upper Roll Housing (Incls. Ref. 9, 10, 16, 17, 20, 21)	28	49157	Drive Roll, 1"	44	60265	Hex Screw, 1/4" - 20 x 1/2" (3)
12	49152	Lock Ring	29	87600	Roller Bearing (2)	45	49667	Hex Bolt 5/8" - 11 x 7"
13	49082	Piston Rod Coupling	30	49187	Spiral Retaining Ring	46	49067	Drive Shaft - for 1", 1 1/4", 1 1/2" Rolls and Copper Roll 2" - 6"
14	45192	Cone Pt. Screw, 1/4" - 20 x 3/8"	31	49072	Drive Roll, 1 1/4" - 1 1/2"		49627	Drive Shaft Assy. - same as above and includes Ref. 37, 38, 45
15	49162	Groove Roll, 1"	32	51732	Drive Roll, Copper 2" - 6"			
	49097	Groove Roll, 1 1/4" - 1 1/2"	33	49202	Set of 2 Spacers			
	49217	Groove Roll 2" - 6" SC 10/40	34	49207	Label, Warning			
	51822	Groove Roll, 8" - 12" Sch. 10, 8" Sch 40	35	49607	Bearing Retaining Nut			
	50127	Groove Roll, Copper 2" - 6"	36	84150	Lock Washer, 1/2" (2)			
16	45265	Set Screw, 1/4" - 20 x 1/2"	37	45500	Hex Screw, 1/2" x 1 1/4" (2)			
17	87690	Seal						

**Following Items Not Shown:**  
 49087 T-Handle Hex Key, 1/8"  
 53987 Roll Storage Case  
 54317 Box Wrench  
 67192 Spanner Wrench  
 67197 Hex Key 3/8"