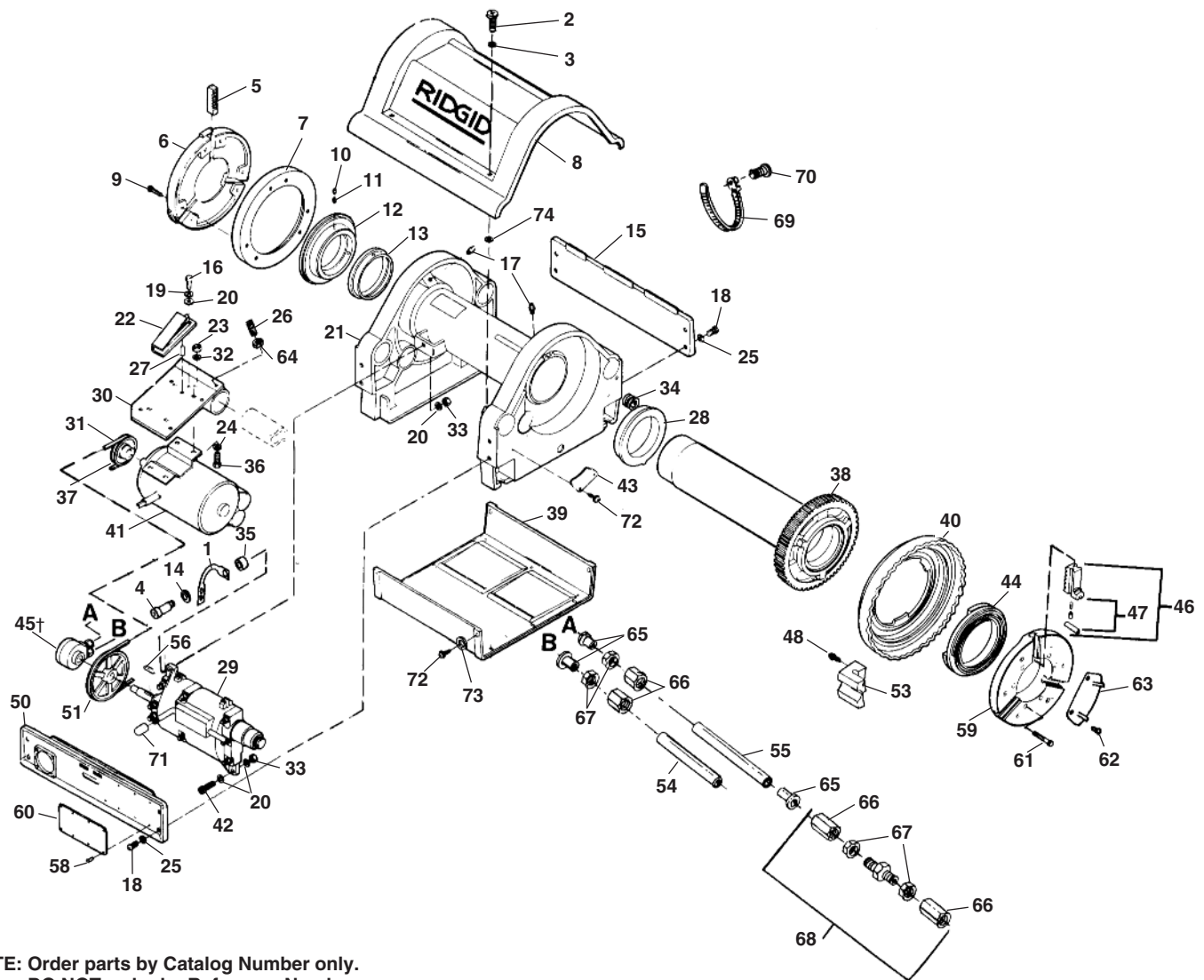


Main Drive Components



NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.

Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
1	33622	Pump Bracket	26	88265	Set Screw $\frac{3}{8}$ " - 16 x 1"	47	26242	Jaw Insert Set
2	41597	Screw (12)	27	88230	Roll Pin $\frac{1}{4}$ " x $\frac{9}{16}$ "	48	26247	Jaw Insert Set F/Coated Pipe
3	55323	Screw (New Style) $\frac{1}{4}$ " - 20 x 1"	28	26767	Front Bearing	50	27067	Self-Tapping Screw (2 Req. f/G.S.)
4	41592	Washer (10)	29	26362	Gear Box Assy.	51	59722	Front Side Plate
5	33627	Screw	30	27062	Motor Bracket	52	26852	Gear Box Pulley
6	32412	Centering Jaw Set	31	26832	V-Belt	53	26507	Pinch Point Boss (2 Req. f/G.S.)
7	26537	Centering Head	32	40770	Lock Washer $\frac{5}{16}$ " (4)	54	27007	Inlet Hose
8	26542	Back Plate	33	27517	Lock Nut $\frac{5}{16}$ " - 18	55	26822	Output Hose
9	26477	Top Cover	34	47080	Grommet	56	27002	Key
10	46867	Die Head Decal (Not Shown)	35	33617	Spacer	58	85920	Rivets (8)
11	40910	Screw $\frac{1}{4}$ " - 20 x $\frac{3}{4}$ " (6)	36	85910	Bolt $\frac{5}{16}$ " - 18 x 1 $\frac{1}{4}$ "	59	26332	Chuck Cap
12	45300	Set Screw $\frac{5}{16}$ " - 24 x $\frac{1}{4}$ " (3)	37	26857	Motor Pulley (60 Hz)	60	88690	Safety Plate
13	45265	Set Screw $\frac{5}{16}$ " - 24 x $\frac{1}{2}$ " (3)	38	27082	Motor Pulley (50 Hz)	61	26522	Screw $\frac{5}{16}$ " - 24 x 2 $\frac{1}{4}$ " (6)
14	32407	Scroll	39	26347	Drive Gear/Spindle Assy.	62	27242	Screw 10 - 32 (6)
15	26352	Rear Bearing	40	26482	Bottom Cover	63	33612	Set of 3 Cover Plates
16	26307	Washer	41	26337	Handwheel	64	83545	Jam Nut $\frac{5}{8}$ " - 16
17	26487	Rear Side Plate	42	26237	Motor w/Capacitor 120V, 60 Hz	65	35117	Tube Insert (3)
18	32145	Screw $\frac{1}{4}$ " - 20 x $\frac{1}{2}$ "	43	27287	Motor w/Capacitor 110V, 50 Hz	66	40602	Compression Nut
19	46860	Grease Fitting (2)	44	26232	Motor w/Capacitor 240V, 60 Hz	67	40607	Ferrule
20	26997	Screw $\frac{3}{8}$ " - 16 x $\frac{3}{4}$ " (8)	45	27282	Motor w/Capacitor 220/240V, 50 Hz	68	26972	Union
21	44740	Lock Washer $\frac{1}{4}$ "	46	27078	Motor w/Capacitor 400V, 50 Hz 3PH	69	43552	Tie Down Strap
22	96740	Washer $\frac{5}{16}$ "	47	27037	Shoulder Bolt	70	45275	Screw 10 - 24 x $\frac{1}{2}$ "
23	26357	Base	48	27012	Pinion Guard	71	27032	Shifter Knob
24	26492	Belt Tensioner	49	26517	Scroll	72	41597	Screw 12 - 24 x $\frac{3}{4}$ "
25	96730	Nut $\frac{5}{16}$ " - 18 (4)	50	27307	Oil Pump	73	41592	Washer #12 - .250 ID
26	27402	Washer $\frac{5}{16}$ " (4)	51	40087	Chuck Jaw Set	74	55313	Push Nut (4) (New Style)
27	40930	Lock Washer $\frac{3}{8}$ " (8)	52	47517	Chuck Jaw Set Pl. Ctd. Pipe			