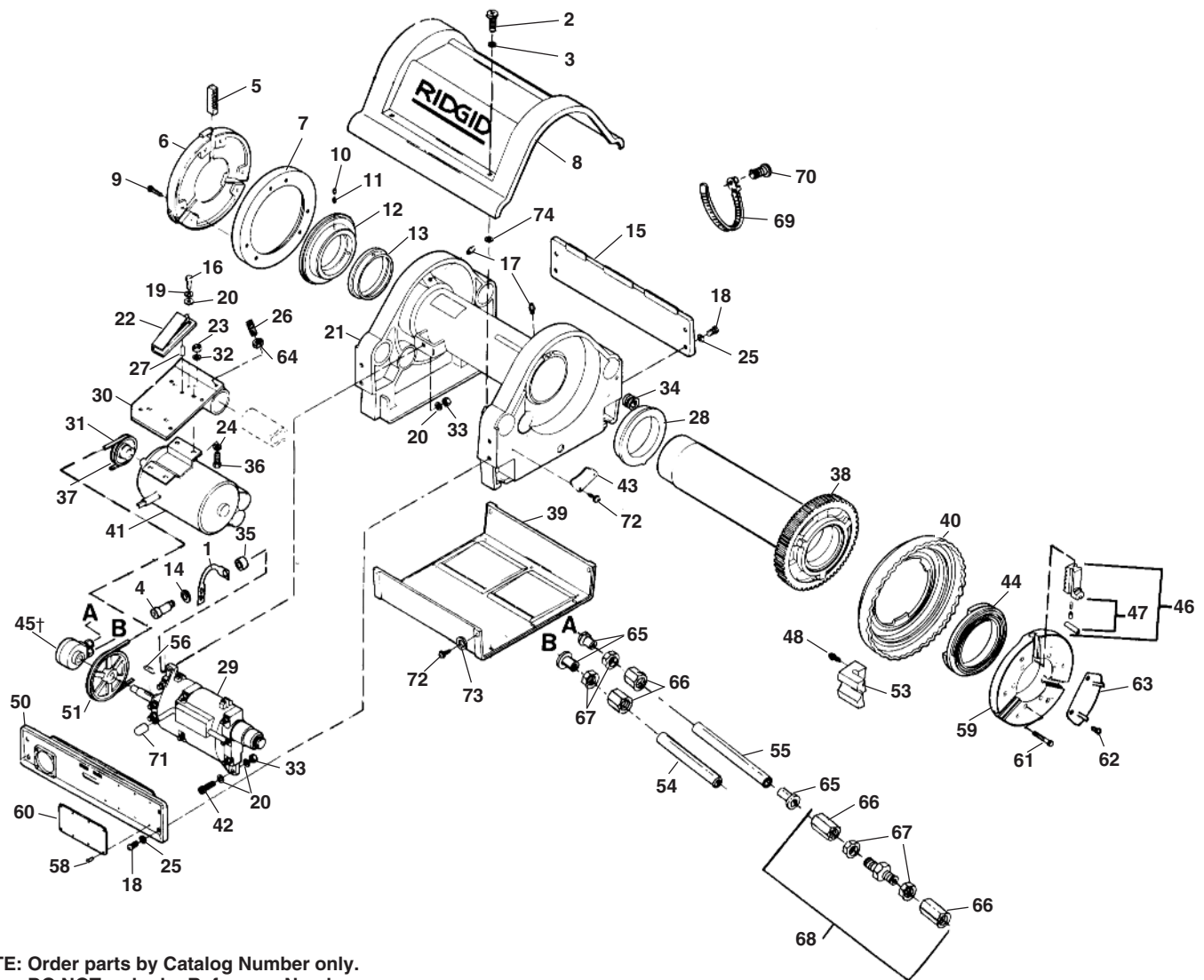


Main Drive Components



**NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.**

Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
1	33622	Pump Bracket	26	88265	Set Screw 3/8" - 16 x 1"	47	26242	Jaw Insert Set
2	41597	Screw (12)	27	88230	Roll Pin 1/4" x 3/16"	48	26247	Jaw Insert Set F/Coated Pipe
3	55323	Screw (New Style) 1/4" - 20 x 1"	28	26767	Front Bearing	50	27067	Self-Tapping Screw (2 Req. f/G.S.)
4	41592	Washer (10)	29	26362	Gear Box Assy.	51	59722	Front Side Plate
5	33627	Screw	30	27062	Motor Bracket	52	26852	Gear Box Pulley
6	32412	Centering Jaw Set	31	26832	V-Belt	53	26507	Pinch Point Boss (2 Req. f/G.S.)
7	26537	Centering Head	32	40770	Lock Washer 5/16" (4)	54	27007	Inlet Hose
8	26542	Back Plate	33	27517	Lock Nut 5/16" - 18	55	26822	Output Hose
9	26477	Top Cover	34	47080	Grommet	56	27002	Key
10	46867	Die Head Decal (Not Shown)	35	33617	Spacer	58	85920	Rivets (8)
11	40910	Screw 1/4" - 20 x 3/4" (6)	36	85910	Bolt 5/16" - 18 x 1 1/4"	59	26332	Chuck Cap
12	45300	Set Screw 5/16" - 24 x 1/4" (3)	37	26857	Motor Pulley (60 Hz)	60	88690	Safety Plate
13	45265	Set Screw 5/16" - 24 x 1/2" (3)	38	27082	Motor Pulley (50 Hz)	61	26522	Screw 5/16" - 24 x 2 1/4" (6)
14	32407	Scroll	39	26347	Drive Gear/Spindle Assy.	62	27242	Screw 10 - 32 (6)
15	26352	Rear Bearing	40	26482	Bottom Cover	63	33612	Set of 3 Cover Plates
16	26307	Washer	41	26337	Handwheel	64	83545	Jam Nut 5/8" - 16
17	26487	Rear Side Plate	42	26237	Motor w/Capacitor 120V, 60 Hz	65	35117	Tube Insert (3)
18	32145	Screw 1/4" - 20 x 1/2"	43	27287	Motor w/Capacitor 110V, 50 Hz	66	40602	Compression Nut
19	46860	Grease Fitting (2)	44	26232	Motor w/Capacitor 240V, 60 Hz	67	40607	Ferrule
20	26997	Screw 3/8" - 16 x 3/4" (8)	45	27282	Motor w/Capacitor 220/240V, 50 Hz	68	26972	Union
21	44740	Lock Washer 1/4"	46	27078	Motor w/Capacitor 400V, 50 Hz 3PH	69	43552	Tie Down Strap
22	96740	Washer 5/16"	47	27037	Shoulder Bolt	70	45275	Screw 10 - 24 x 1/2"
23	26357	Base	48	27012	Pinion Guard	71	27032	Shifter Knob
24	26492	Belt Tensioner	49	26517	Scroll	72	41597	Screw 12 - 24 x 3/4"
25	96730	Nut 5/16" - 18 (4)	50	27307	Oil Pump	73	41592	Washer #12 - .250 ID
26	27402	Washer 5/16" (4)	51	40087	Chuck Jaw Set	74	55313	Push Nut (4) (New Style)
27	40930	Lock Washer 3/8" (8)	52	47517	Chuck Jaw Set Pl. Ctd. Pipe			

“ML” Oil Pump

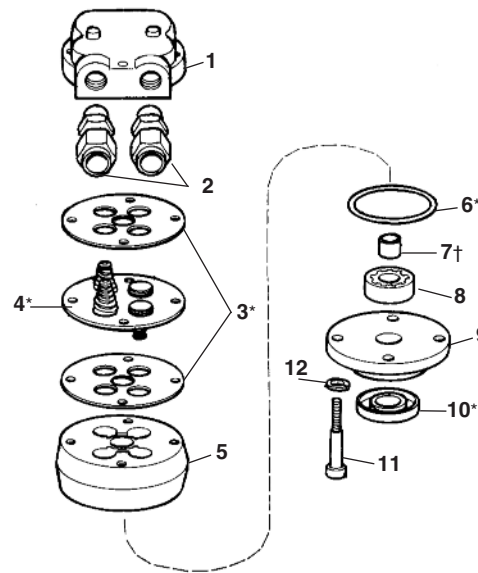
**NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.**

Ref. No.	Catalog No.	Description
—†	27307	“ML” Oil Pump
1	33442	Pump Valve Body
2	33432	Compression Fitting (2)
3*	33457	Gasket (Set of 2)
4*	33452	Valve Retainer Assy.
5	33482	Gerotor Housing w/Bearing
6*	33477	O-Ring
7†	33462	Sleeve Bearing
8	33467	Gerotor Set
9	33447	Pump Cap w/Seal
10*	33472	Oil Seal
11	44510	Soc. Hd. Cap Screw 1/4" - 20 x 2"
12	45150	Lock Washer 1/4"
*	33422	“ML” Service Kit

Note: Ref. 7 Sleeve Bearing used on older Gerotor Housings, not required on new pumps.

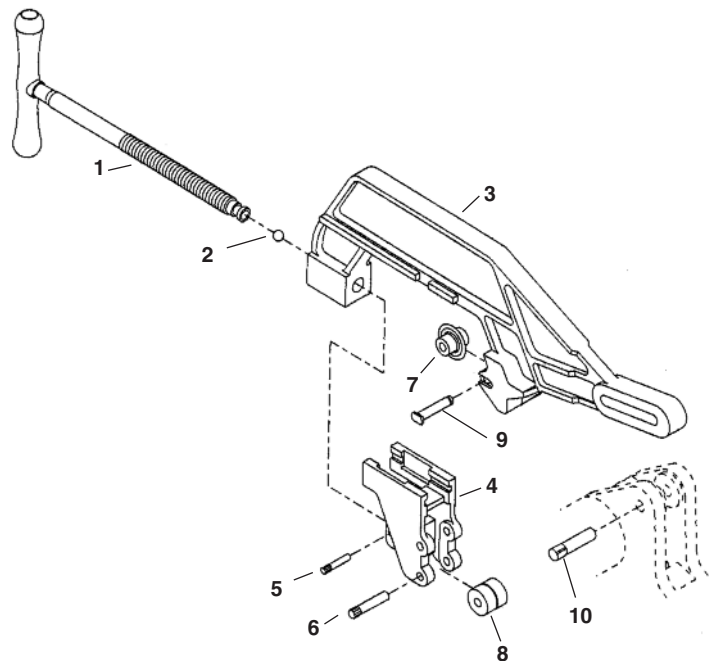
* Indicates Part is Included in Service Kit.

† See Service Note



No. 764 Pipe Cutter

Ref. No.	Catalog No.	Description
—	26212	764 Pipe Cutter
1	26752	Screw Handle
2	41730	Ball Bearing
3	26742	Cutter Frame
4	26747	Roll Housing
5	26757	Groove Pin
6	26762	Groove Pin (2)
7	33125	Cutter Wheel
8	34785	Roll (2)
9	26252	Roll F/Coated Pipe (2 per set)
10	34790	Wheel Pin
10	27072	Groove Pin



No. 744 Reamer Assembly

Ref. No.	Catalog No.	Description
—	26217	744 Reamer Assembly
1	26602	Reamer Arm
2	34577	Reamer Blade 1/4" - 4"
3	27037	Shoulder Bolt
4	27072	Groove Pin
5	26607	Pivot Block
6	26727	Groove Pin (2)

