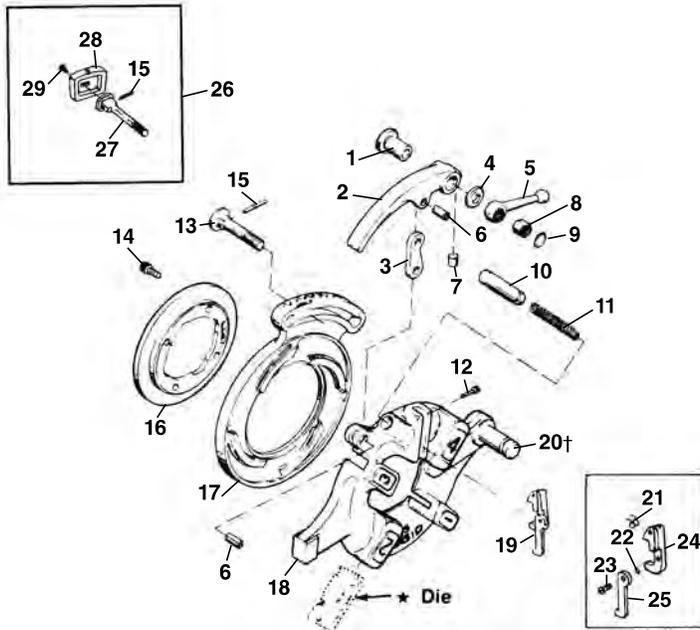


Nos. 711 & 911 Self-Opening Die Heads

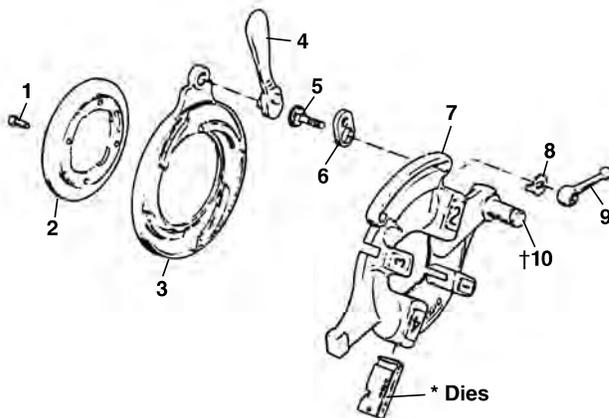


NOTE: Order parts by Catalog Number only. DO NOT order by Reference Number.

Ref. No.	Catalog No.	Description
—	26132	711 Self-Opening Die Head (NPT)
—	26137	911 Self-Opening Die Head (BSPT)
—	41382	911 Self-Opening Die Head f/Japan (BSPT)
—	46862	911 Self-Opening Die Head f/Europe
1	44240	Bushing
2	43830	Throw-out Lever
3	44265	Throw-out Link
4	44245	Thrust Washer
5	44260	Clamp Lever
6	44270	Spiral Pin
7	45055	Insert
8	44250	Nut
9	44255	Retaining Ring
10	44275	Throw-out Plunger
11	11565	Spring
12	44290	Trigger Screw
13	44235	Lock Screw
14	32205	Screw 1/4" - 20 x 5/8"
15	45050	Pin
16	97020	Retaining Ring
17	40942	Cam Plate (NPT)
18	97040	Cam Plate (BSPT)
19	26717	Head w/Post
19	44285	Trigger Assy.
	32982	Adjustable Trigger Assy. (Europe)
	44687	Stepped Trigger Assy. (Japan)
†20	59827	Post
21	39982	Spring
22	44460	O-Ring
23	39967	Screw (Left Hand)
24	39977	Trigger Pivot
25	39972	Adjustable Trigger (Europe)
	44672	Stepped Trigger (Japan)
	45327	Stepped Trigger (Europe)
26	45332	Adj. Gage Plate Assy.
27	46722	Adj. Lock Screw
28	46717	Adj. Gage Plate
29	47147	Button Head Screw

† - See Service Notes

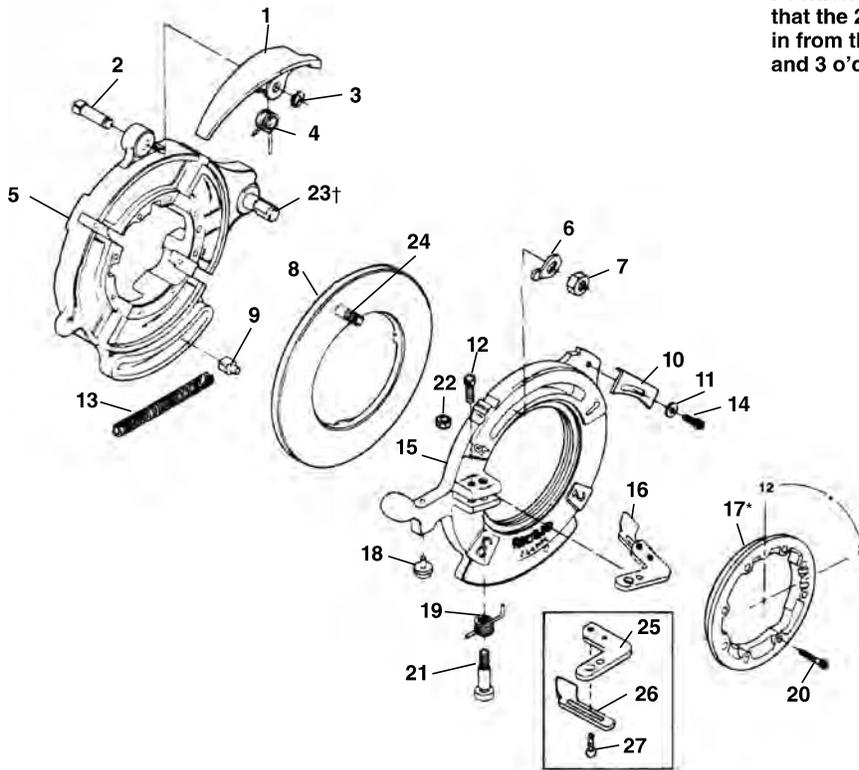
Nos. 541, 542, 713 & 913 Quick-Opening Die Heads



Ref. No.	Catalog No.	Description
—	26162	541 Quick-Opening Bolt Die Head 1/4" - 1"
—	26167	542 Quick-Opening Bolt Die Head 1 1/8" - 2"
—	26142	713 Quick-Opening Die Head (NPT) 1/4" - 2"
—	26147	913 Quick-Opening Die Head (BSPT) 1/4" - 2"
1	32205	Screw 1/4" - 20 x 5/8" (4)
2	23292	Retaining Ring L.H. (713, 913)
	46620	Retaining Ring (541)
	46625	Retaining Ring (542)
3	43360	Cam Plate L.H. (713, 913)
	43405	Cam Plate (541)
	43410	Cam Plate (542)
4	46520	Throw-out Lever (713, 913)
	46555	Throw-out Lever (541, 542)
5	39860	Lock Screw (713, 913)
	39955	Lock Screw (541, 542)
6	39950	Link
7	26897	Head w/Post & Latch Assembly (913)
	26982	Head w/Post (541)
	26987	Head w/Post (542)
	27267	Head w/Post & Latch Assembly (713)
8	39460	Lever Washer
9	39970	Clamp Lever
†10	59827	Post

† - See Service Notes

**Nos. 714 & 914 Self-Opening
Receding Die Heads**



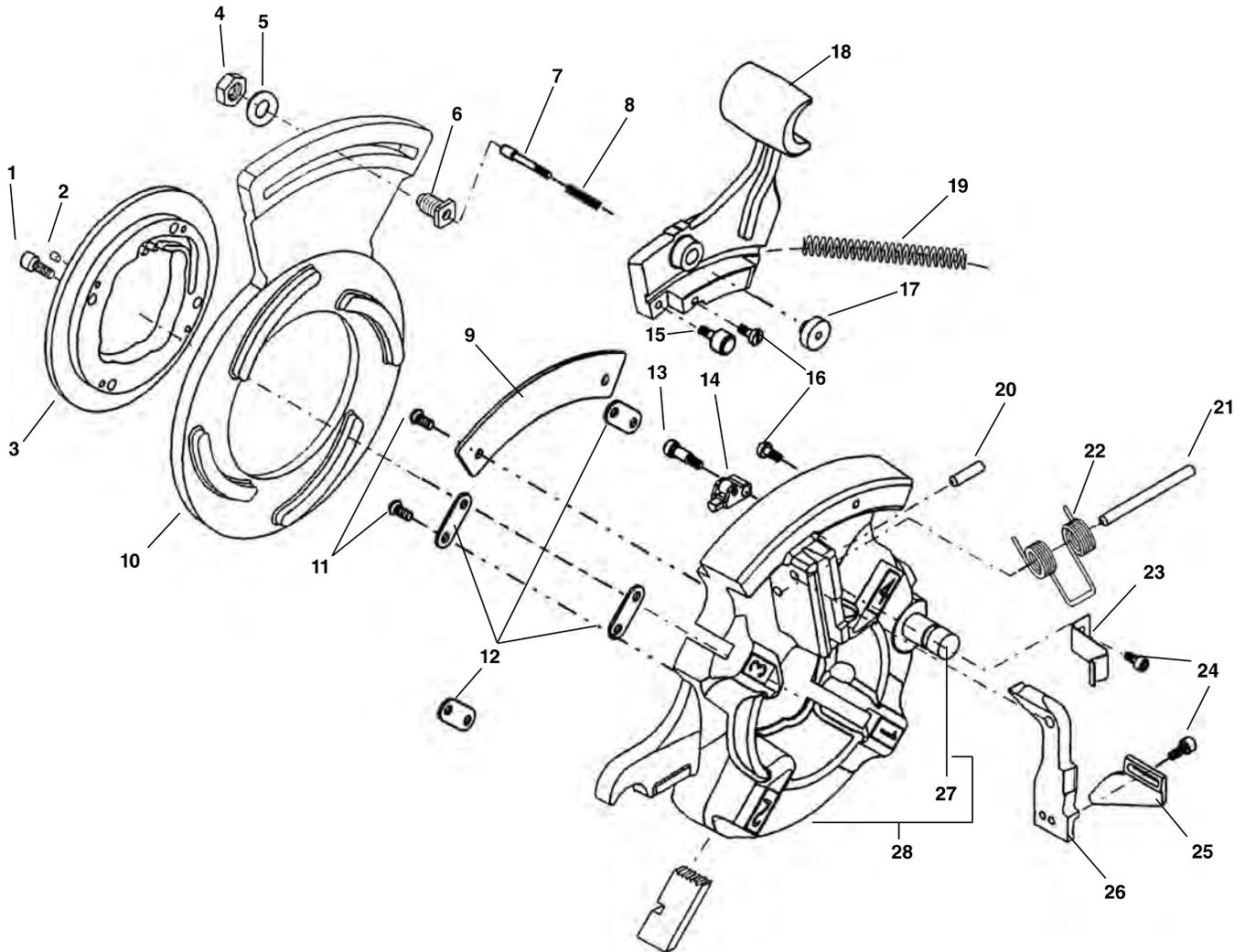
***Position Retaining Ring so that the 2 blind holes coming in from the rear are in the 12 and 3 o'clock positions.**

**NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.**

Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
—	26152	714 Self-Opening Receding Die Head (NPT)	12	27357	Screw 1/4" - 20 x 7/8"
—	26157	914 Self-Opening Receding Die Head (BSPT)	13	26612	Drive Block Spring
—	41387	914 Self-Opening Receding Die Head (BSPT) w/Adjustable Trigger	14	32145	Screw 1/4" - 20 x 1/2"
1	26877	Release Lever	15	26882	Cam Locking Plate
2	26932	Groove Pin	16	26617	Release Foot (NPT)
3	26937	Retaining Ring		32507	Release Foot (BSPT)
4	26872	Spring		32977	Adjustable Release Foot
5	26712	Die Head w/Post	*17	26637	Retaining Ring
6	26957	Lever Washer	18	26962	Sine Bar Ball
7	26887	Hex Nut 7/16" - 20	19	26622	Torsion Spring
8	26952	Cam Assy. (NPT)	20	26642	Screw #10 - 32 x 1 3/8" (8)
	27277	Cam Assy. (BSPT)	21	26627	Shoulder Bolt
9	26632	Drive Block	22	77710	Hex Nut 1/4" - 20
10	26867	Lockout Plate	†23	59827	Post
11	27097	Washer 9/32"	24	33227	Cam Bolt
			25	39992	Release Foot Pivot
			26	39987	Release Foot (BSPT)
			27	32205	Screw
			28	10673	Ball Detente Assy. (4) (Not Shown)

† - See Service Notes

No. 728 NPT & 928 BSPT 2 1/2" - 3" Die Heads

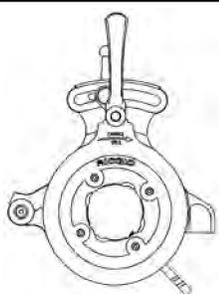


**NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.**

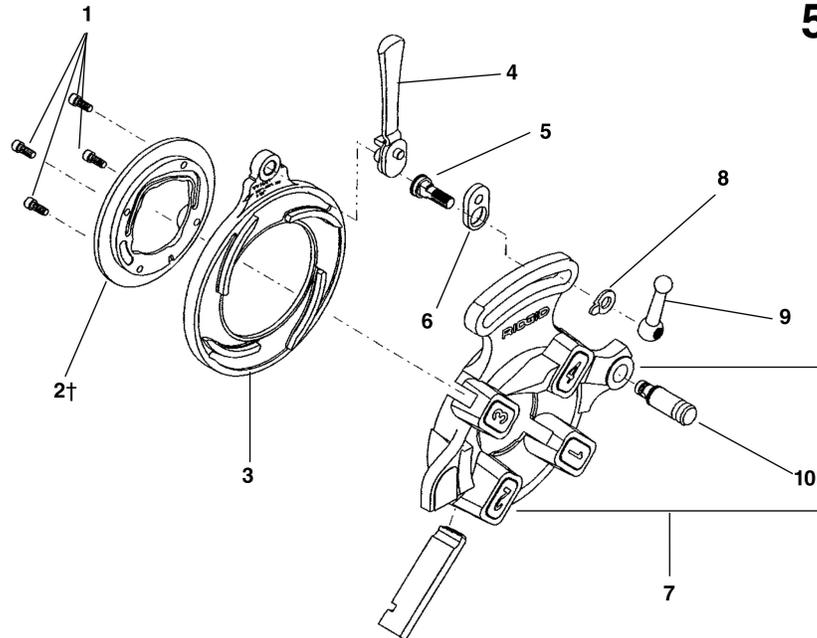
Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
—	54437	728 2 1/2" - 3" NPT Die Head	13	34877	Soc. Hd. Shoulder Bolt 1/4" x 1/2"
—	50327	928 2 1/2" - 3" BSPT Die Head	14	61617	Rocker Release Assembly
—	59522	928 2 1/2" - 3" BSPT Die Head - Taiwan	15	52377	Slide Roller Bearing (2)
1	32205	Screw 1/4" - 20 x 5/8" SHCS (4)	16	52372	Spring Retainer (2)
2	60097	Detente Plunger (4)	17	61597	Adjuster Knob
3	52287	Retaining Ring	18	58667	Adjuster Slide
4	61587	Jam Nut 3/8" - 16 (2)	19	61612	Release Spring
5	61592	Flat Washer 3/8"	20	87940	Roll Pin 1/4" x 7/8"
6	61607	Adjuster Bolt	21	52397	Spring Mounting Pin
	59527	Adjuster Bolt - Taiwan	22	52387	Trigger Spring
7	61602	Adjuster Plunger	23	60092	Trigger Spring
8	52342	Adjuster Spring	24	45750	Screw #10-24 x 3/8" SHCS (2)
9	75802	Rocker Cover	25	52412	Adjustable Trigger
10	56077	Cam Plate NPT - 728 Die head	26	52422	Trigger Pivot
	52307	Cam Plate BSPT - 928 Die head	27	59832	Die Head Post
11	39542	Screw #10-24 x 1/2" BHCS (10)	28	72272	Die Head w/Post
12	75797	Retaining Plate (4)			

**811A
842
555
531B
532B
500A MONO**

Service Note



†2 Retaining Ring must be oriented as shown for proper oil flow.



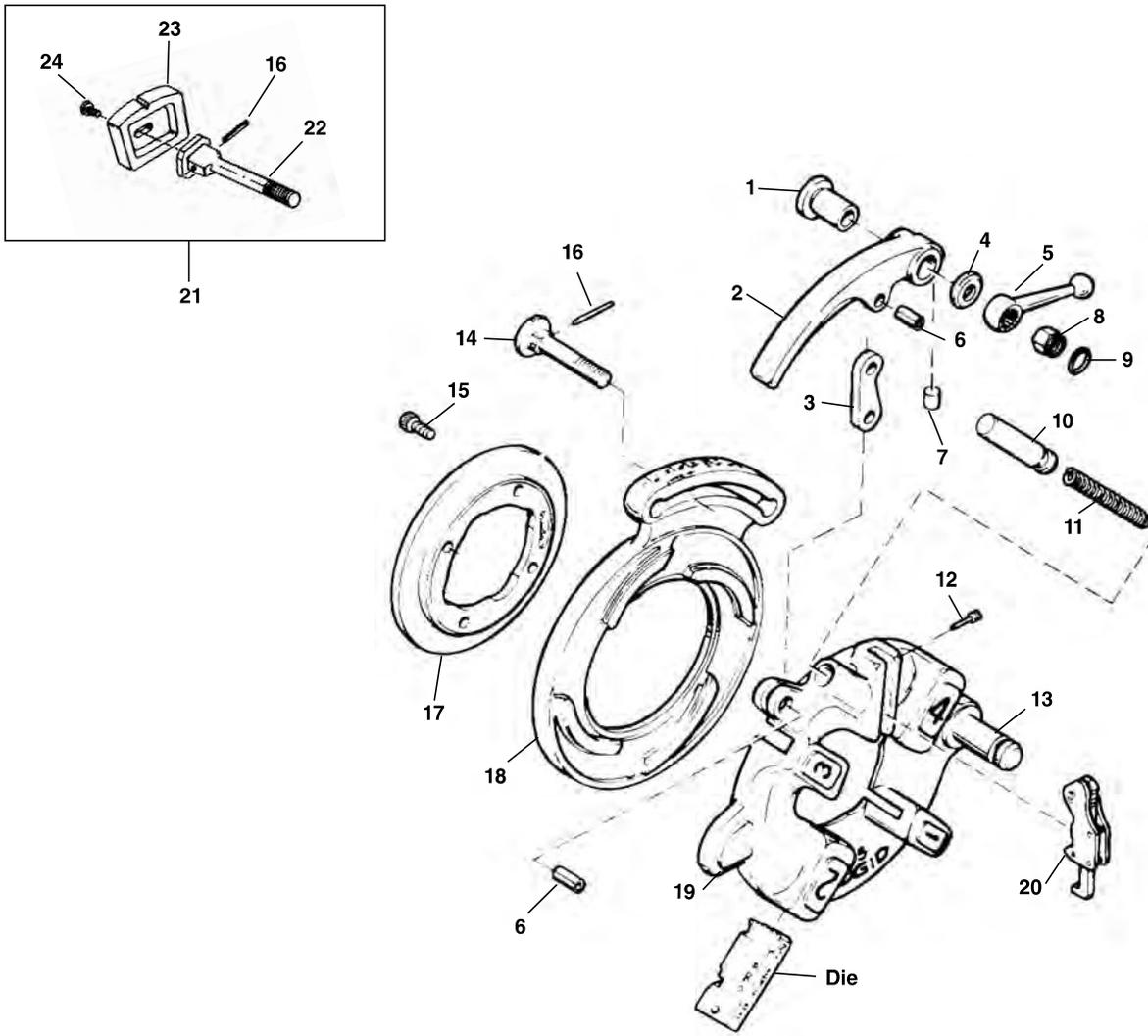
QUICK OPENING DIE HEADS

**NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.**

Ref. No.	1	2†	3	4	5	6	7	8	9	10
Die Head & Catalog No.	Screw	Retaining Ring	Cam Plate	Throw-Out Lever	Lock Screw	Link	Head/w Post	Lever Washer	Clamp Lever	Post
811A (97065) 1/8"-2" RH NPT	32205	97020	43360	46520	39860	39950	40922	26957	39970	59832
842 (23282) 1/8"-2" LH NPT	32205	23292	43360	46520	39860	39950	23287	26957	39970	59832
555 (10491) 1/8"-3/4"	32205	24256	43365	46555	39860	39950	24006	26957	39970	59832
531B (97045) 1/4"-1" RH/LH	32205	46620	43405	46555	39955	39950	97055	26957	39970	59832
532B (97050) 1 1/8"-2" RH/LH	32205	46625	43410	46555	39955	39950	97060	26957	39970	59832
811A (97070) 1/8"-2" BSPT	32205	97020	43360	46520	39860	39950	40957	26957	39970	59832
842 (23297) 1/8"-2" LH (BSPT)	32205	23292	43360	46520	39860	39950	23202	26957	39970	59832
500A Mono (1/8"-3/8") RH 1/8" (41032) 1/4" (41037) 3/8" (41042)	32205	1/8"-41862 1/4"-41867 3/8"-41872	43305	46555	47140	39950	41907	26957	46820*	59832
500A Mono (1/2"-3/4") RH 1/2" (41047) 3/4" (41062)	32205	1/2"-41877 3/4"-41882	43300	46555	47140	39950	41912	26957	46820*	59832
500A Mono (1"-1 1/4") RH 1" (41057) 1 1/4" (41062)	32205	1"-41887 1 1/4"-41892	43295	46555	47140	39950	41917	26957	46820*	59832
500A Mono (1 1/2"-2") RH 1 1/2" (41067) 2" (41072)	32205	1 1/2"-41897 2"-41902	43290	46555	47140	39950	41922	26957	46820*	59832

*Hex Nut For Mono Die Heads

815A Self-Opening Through-Head Oiling Die Head

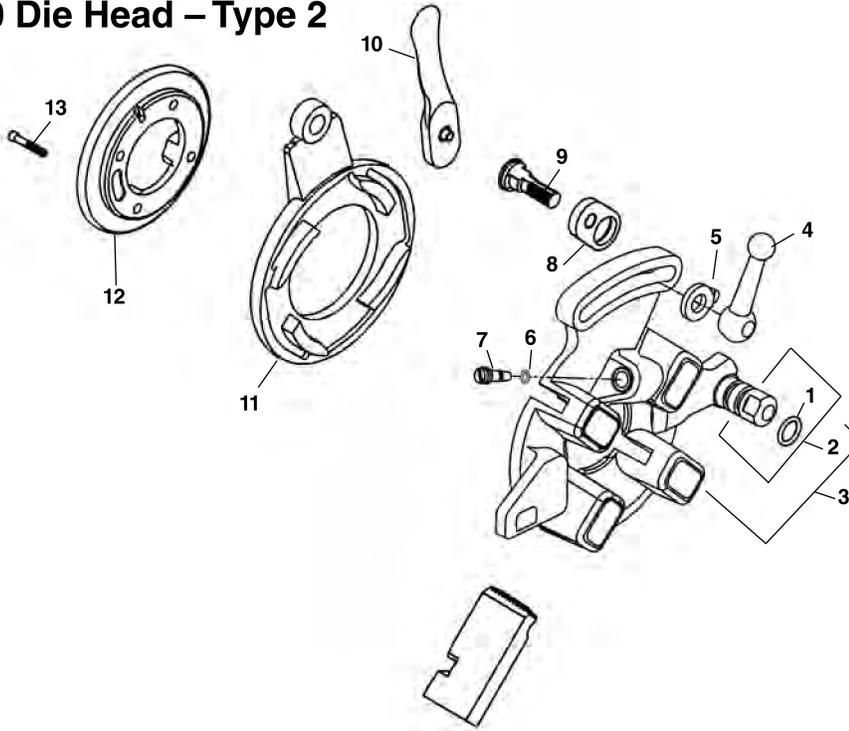


**NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.**

Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
—	97075	815A Self-Opening (Through-Head-Oiling) Die Head (NPT)	13	59832	Post
	97080	815A Self-Opening (Through-Head-Oiling) Die Head (BSPT)	14	44235	Lock Screw
1	44240	Bushing	15	32205	Screw (4)
2	43830	Throw-Out Lever	16	45050	Pin
3	44265	Throw-Out Link	17	97020	Retaining Ring
4	44245	Washer	18	40942	Cam Plate (815A NPT)
5	44260	Clamp Lever		97040	Cam Plate (815A BSPT)
6	44270	Roll Pin (2)	19	40932	Head w/Post
7	45055	Insert	20	44285	Trigger Assembly
8	44250	Nut		32982	Adj. Trigger Assy. (Europe)
9	44255	Retaining Ring		45327	Trigger Assy. (Europe)
10	44275	Throw-Out Plunger	21	45332	Gauge Plate Assy.
11	11565	Spring	22	46722	Adj. Lock Screw
12	44290	Trigger Screw	23	46717	Gauge Plate
			24	47147	Buttonhead Screw

NOTE: Early Style 815/845 parts interchangeable with 815A NPT
Early Style 855 parts interchangeable with 815A BSPT

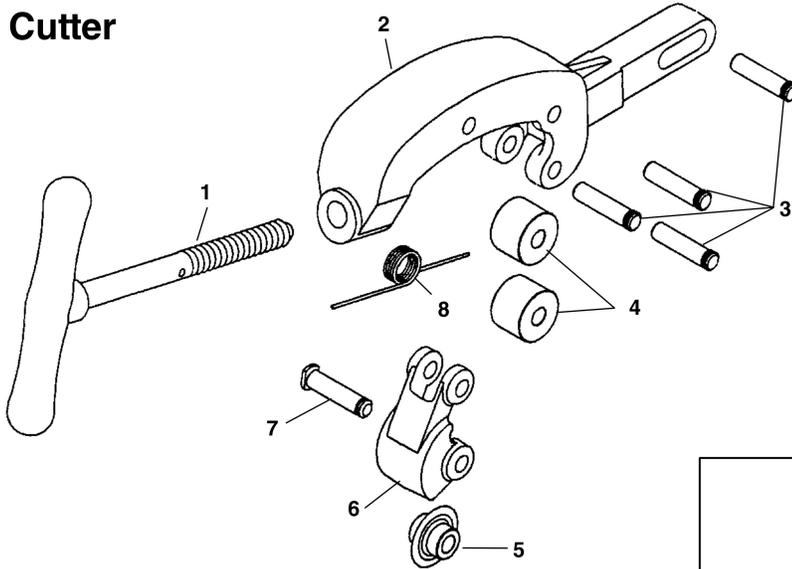
610 Die Head – Type 2



NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.

Ref. No.	Catalog No.	Description
—	67817	610 Die Head
1	69392	O-Ring
2	69292	Post
3	69302	Die Head Body w/Post & O-Ring
4	39970	Clamp Lever
5	26957	Washer
6	69182	O-Ring
7	69177	Needle Pin
8	39950	Throwout Link
9	39860	Lock Screw
10	46555	Throwout Lever
11	69442	Cam Plate
12	69352	Retaining Ring
13	32205	Screw 1/4" - 20 x 5/8" Socket Head (4)

354 Cutter



Ref. No.	Catalog No.	Description
—	68877	354 Cutter Assembly
1	69007	Feedscrew & Handle
2	69017	Cutter Frame
3	46662	Roller Pin (4)
4	34775	Roll (2)
5	33105	F3 Cutter Wheel
6	69012	Wheel Housing
7	34780	Pin & Clip
8	58617	Torsion Spring

334 Reamer

Ref. No.	Catalog No.	Description
—	68872	334 Reamer Assembly
1	68997	Screw #8-32 x 7/16" Flat Head
2	68977	Reamer Blade
3	68992	Reamer Arm w/Cone
4	39885	Wave Washer
5	68987	Clevis Pin
6	69002	3/32" x 3/4" Roll Pin

