

Optional Equipment

⚠ WARNING

To reduce the risk of serious injury, only use equipment specifically designed and recommended for use with the 1224 Threading Machine.

Catalog No.	Model No.	Description
26212	764	¼" to 4" Wheel-Type Cutter
26217	744	¼" to 4" Blade-Type Reamer
34577	–	¼" to 4" Reamer Blade
26187	–	Jaw Insert and Roll Set for PE-Coated Pipe
Die Heads		
26132	711	Universal Self-Opening R.H., NPT
26142	713	Universal Quick-Opening L.H., NPT
26152	714	Receding Self-Opening R.H., NPT
26137	911	Universal Self-Opening R.H., BSPT
26147	913	Universal Quick-Opening L.H., BSPT
26157	914	Receding Self-Opening R.H., BSPT
26162	541	Quick-Opening Bolt L.H./R.H. (¼" to 1" sizes)
26167	542	Quick-Opening Bolt L.H./R.H. (1/8" to 2" sizes)
55447	725	Cut-Grooving Die Head
57497	–	2½" to 3½" Grooving Die Set
57507	–	2½" to 3½" Grooving Bit only
57492	–	4" Grooving Die Set
57502	–	4" Grooving Bit only
55452	766	Blade Type Cutter
58712	–	Cut-Off Tool Bit (for 766)
Stands		
92457	100A	Universal Leg & Tray Stand
92462	150A	Universal Wheel & Tray Stand
92467	200A	Universal Wheel & Cabinet Stand
22563	–	Steel Cabinet
Nipple Chucks		
51005	819	Nipple Chuck ½" to 2" NPT
68160	819	Nipple Chuck ½" to 2" BSPT
34157	419	Nipple Chuck 2½" NPT
34162	419	Nipple Chuck 3" NPT
34167	419	Nipple Chuck 4" NPT
34172	419	Nipple Chuck 2½" BSPT
34177	419	Nipple Chuck 3" BSPT
34182	419	Nipple Chuck 4" BSPT

For a complete listing of RIDGID equipment available for the 1224 Threading Machine, see the Ridge Tool Catalog online at RIDGID.com or call Ridge Tool Technical Service Department (800) 519-3456, from the U.S. and Canada.

Thread Cutting Oil Information

Read and follow all instructions on the threading oil label and Safety Data Sheet (SDS). Specific information about RIDGID Thread Cutting Oils, including Hazard Identification, First Aid, Fire Fighting, Accidental Release Measures, Handling and Storage, Personal Protective Equipment, Disposal and Transportation, is included on the container and SDS. SDS is available at RIDGID.com or by contacting Ridge Tool Technical Service Department at (800) 519-3456 in U.S. and Canada or rttechservices@emerson.com.

Machine Storage

⚠ WARNING The Threading Machine must be kept indoors or well covered in rainy weather. Store the machine in a locked area that is out of reach of children and people unfamiliar with threading machines. This machine can cause serious injury in the hands of untrained users.

Service And Repair

⚠ WARNING

Improper service or repair can make machine unsafe to operate.

The *Maintenance Instructions* will take care of most of the service needs of this machine. Any problems not addressed by this section should only be handled by an authorized RIDGID service technician.

Tool should be taken to a RIDGID Independent Service Center or returned to the factory. Only use RIDGID service parts.

For information on your nearest RIDGID Independent Service Center or any service or repair questions:

- Contact your local RIDGID distributor.
- Visit RIDGID.com or RIDGID.eu to find your local RIDGID contact point.
- Contact Ridge Tool Technical Service Department at rttechservices@emerson.com, or in the U.S. and Canada call (800) 519-3456.

Disposal

Parts of the Threading Machine contain valuable materials and can be recycled. There are companies that specialize in recycling that may be found locally. Dispose of the components and any waste oil in compliance with all applicable regulations. Contact your local waste management authority for more information.



For EC Countries: Do not dispose of electrical equipment with household waste!

According to the European Guideline 2012/19/EU for Waste Electrical and Electronic Equipment and its implementation into national legislation, electrical equipment that is no longer usable must be collected separately and disposed of in an environmentally correct manner.