Manual Receding Threaders

RECEDING GEARED THREADERS

- Jaw clutch prevents jamming.
- Simple adjustment for tapered or straight threads.
- Cam-type workholder sets instantly.
- Fully enclosed gearing.
- Right-hand only.

SPECIFICATIONS

- Model 141 threads 2 ½", 3", 3 ½", 4" pipe with one set of dies
- Model 161 threads 4", 4 ½", 5", 6" pipe with one set of dies

Catalog No.	Model No.	Description	Capacity Nominal Pipe Size		Weight	
			in.	mm	lb.	kg
36620	141	NPT with 1 Set High-Speed Dies	2 ½ - 4	62 - 100	93	42.3
65380		BSPT with 1 Set High-Speed Dies	2 ½ - 4	62 - 100		
36630	161	NPT with 1 Set High-Speed Dies	4 - 6	100 - 150	158	71.8
39380	D-1440	Ratchet and Handle	-	-	9 ½	4.3
96725	-	Metal Carrying Case for 141 Geared Threaders	-	-	17	7.7

Accessories

Catalog No.	Model No.	Description	Weight	
			lb.	kg
42505	46	Adjustable Pipe Support	23	10.4
61122	840A	Universal Drive Shaft	31	14.1
19366	758	Loop	1 ¼	0.6
40005	346	Support Arms	10 ½	4.8
42405	844	Drive Bar for 141	5 ¾	2.6
42415	768	Drive Link Assembly for 141	2 ½	1.1
97882	535A	Kit 141 on 535 Auto Chuck with High-Clearance Carriage*	12	5.5
16723	-	Drive Link Assembly for High Clearance Carriage**		5.5

*Kits include all accessories necessary for threading with a 141 mounted on a 535 with a high-clearance carriage; 1/2 = $^1/_2$
**Drive bar for 16723 not included

Model 141 Geared Pipe Threader Dies

Catalog No.	Description	Thread Type	Pipe Threading Capacity	
			in.	TPI
38120	High-Speed RH	NPT	2 ½ - 4	8
38125	H.S. For Cast Iron RH	NPT	2 ½ - 4	8
38130	H.S. For PVC RH	NPT	2 ½ - 4	8
38140	H.S. 37 ½" Bevel	Bevel	2 ½ - 4	4
66625*	High-Speed RH	BSPT	2 ½ - 4	11
70640	H.S. for Stainless Steel RH	NPT	2 ½ - 4	8
70645*		BSPT	2 ½ - 4	11

Model 161 Geared Pipe Threader Dies

Catalog No.	Description	Thread Type	Pipe Threading Capacity	
			in.	TPI
38155	High-Speed RH	NPT	4 - 6	8
70655	H.S. For Stainless Steel RH	NPT	4 - 6	8
66620*	High-Speed RH	BSPT	4 - 6	11

(NPSM) National Pipe Straight Mechanical - Use (NPT) dies and rotate thread guide post 180°.
(BSPP) British Standard Pipe Parallel - Use (BSPT) dies and rotate thread guide post 180°.
* Requires BSPT Threads.