

1. Assemble #32 Transporter by removing the retaining clips from the ends of the axle shaft. Attach wheels to the axle shaft, and replace the retaining clips to hold the wheels securely in place.



2. Install #32 transporter into your 300 Power Drive by:
 - a. Remove #811A die head from #311 carriage
 - b. Remove #311 carriage from 300 Power Drive rails

- c. Insert long shank into 300 Power Drive chuck; stop pins should be down and inserted into ends of 300 Power Drive rails.
- d. Tighten 300 Power Drive chuck on #32 Transporter shank.

3. Tip 300 Power Drive down onto #32 Transporter wheels. Fold legs of #1206 stand and secure with attached chain.

