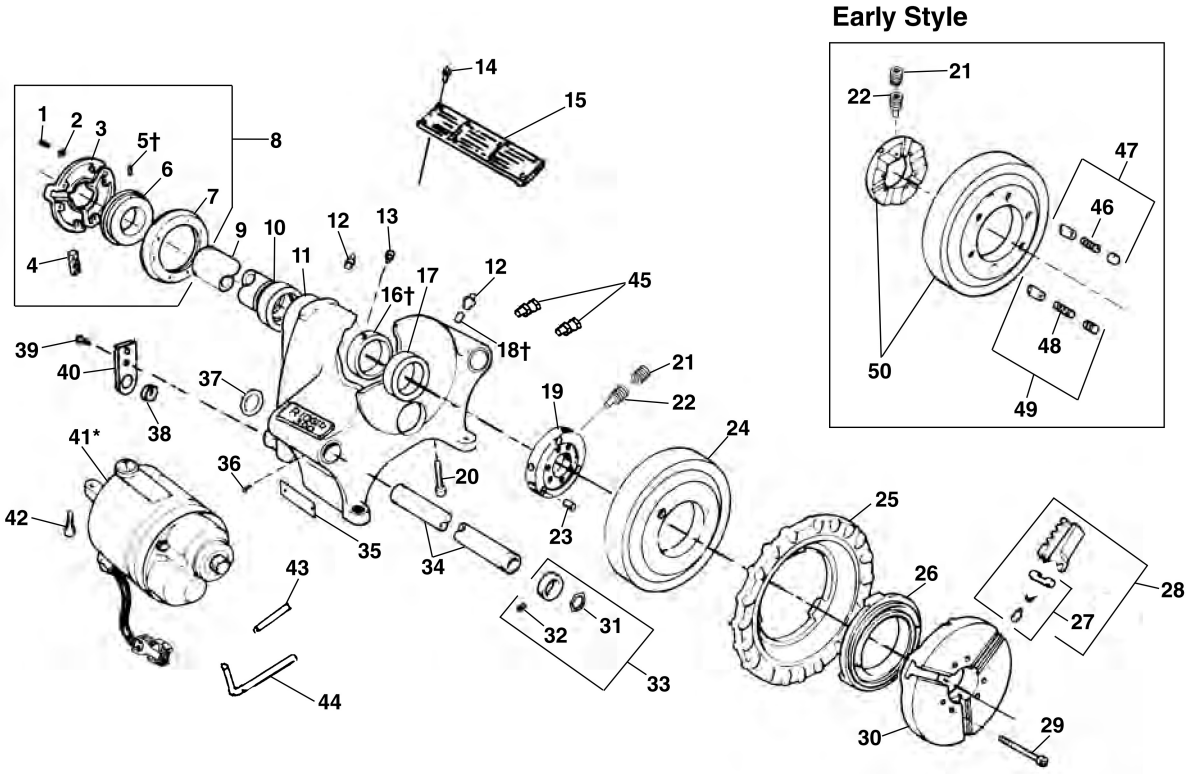
Main Components



NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.

For Information on Cutters, Die Heads and Reamers SEE INDEX

Ref. No.	Catalog No.	Description
1	46790	Screw, 12 - 24 x 3/4" (6)
2	40270	Lock Washer (6)
3	43735	Centering Head
	19346	Centering Head (Europe)
4	46500	Rear Jaw (3)
5†	45260	Step Pin (3)
6	44095	Scroll
7	43740	Back Plate
	19356	Back Plate (Europe)
8	44165	Rear Centering Assembly
9	44100	Drive Shaft
10	45335	Rear Bearing-Bronze
11	42845	300 Body Assembly (Incl. Ref. No. 10, 11, 12, 13, 14, 15, 17, 18, 38, 39, 40)
	19056	300A Body Assy.- Europe (Incl. Ref. No. 10, 11, 12, 13, 14, 15, 17, 18, 38, 39, 40, 43, 44, 45)
	96805	300A Body Assy. (Incl. Ref. No. 10, 11, 12, 13, 14, 15, 17, 18, 38, 39, 40, 43, 44, 45)
12	46860	Grease Fitting
13	33785	Set Screw 5/16" - 24 x 1/4" (2)
14	85920	Pop Rivet (10)
15	88690	Warning Plate
16†	45345	Thrust Ring
17	45270	Front Bearing
18†	45310	Split Roll Pin
19	30027	Drive Ring, Type II
20	46035	Screw 5/16" - 18 x 1 3/4"
21	45300	Set Screw 5/16" - 24 x 1/4" (2)
22	45265	Set Screw 5/16" - 24 x 1/2" (3)
23	30022	Drive Pin, Type II (3)
24	30017	Ring Gear, Type II
25	89150	Hand Wheel
26	43540	Scroll

Ref. No.	Catalog No.	Description
27	44715	Jaw Insert Set
	97365	Jaw Insert Set F/Coated Pipe
28	44090	Chuck Jaw Set
29	45295	Screw 5/16" - 18 x 2 3/4" (6)
30	43525	Cap
31	44720	Snap Ring (2)
32	46050	Set Screw 1/4" - 18 x 1/4" (2)
33	44725	Ring Assembly (2)
34	44425	Support Bar (Incl. Ref. No. 37)
35	90392	FOR/OFF/REV Label
36	45280	Screw #8 - 32 x 5/8" (2)
37	44525	Spring Ring (2)
38	46735	Cord Grommet
39	44735	Screw 1/4" - 20 x 5/8" (2)
40	45825	Strain Relief Plate
41*	87740	3177 Motor 115V (300)
	87780	3277 Motor 230V (300)
	96810	3181 Motor 115V (300A)
	96975	3281 Motor 230V (300A)
	61202	3177-CE Motor 115V (300CE)
	61207	3277-CE Motor 230V (300CE)
	61192	3181-CE Motor 230V (300A CE)
	61197	3281-CE Motor 115V (300A CE)
42	46745	Screw 3/8" - 16 x 1 1/4" (2)
43	96850	Tubing (300A)
44	96855	Tubing (300A)
45	96860	Bulkhead Union (2) (300A)
46	44310	Drive Spring (3)
47	91552	Drive Wedge Kit
48	45285	Pressure Spring (3)
49	91557	Plunger Kit
50	91562	Conversion Kit (Includes Ref. Nos. 19-24)

* Refer to Motor Model No. for Component Parts

Service Notes:

†Ref. 5 Stop Pins are easily removed by pushing from inside to outside.

†Ref. 18 Before removing front bearing sleeve (Ref. No. 17), dowel pin and grease fitting must be pushed out from inside.

†Ref. 16 Position thrust ring so that offset screw holes are closer to chuck.