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# **Hydro Separator**

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548 Series



#### **Function**

The hydraulic separator is a device which makes the primary and secondary circuits connected to it independent, and can be used on hot or chilled water systems.

The separator is supplied with an air-vent and check valve assembly to permit automatic discharge of the air in the circuits, and a drain valve for removing any impurities deposited in the bottom of the unit.

These items are designed for use in closed hydronic systems. Do not use in plumbing applications. These items do not meet the low-lead plumbing standards of U.S. and Canada.

Series 548 Sizes:

1", 1 1/4", 1 1/2", 2" NPT female union connections 1", 1 1/4", 1 1/2", 2" sweat union connections 1", 1 1/4", 1 1/2", 2" press union connections 2"- 4" flanged connections ANSI 150 CLASS

Series NA548 Sizes: 2"-6" flanged connections ANSI 150 CLASS (ASME) 8"-14" flanged connections ANSI 150 CLASS (ASME), with floor supports



### SAFETY INSTRUCTION

This safety alert symbol will be used in this manual to draw attention to safety related instructions. When used, the safety alert symbol means ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED! FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN A SAFETY HAZARD.



WARNING: This product can expose you to chemicals including lead, which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.



**CAUTION:** All work must be performed by qualified personnel trained in the proper application, installation, and maintenance of systems in accordance with all applicable codes and ordinances.



CAUTION: If the hydronic separator is not installed, commissioned and maintained properly, according to the instructions contained in this manual, it may not operate correctly and may endanger the user.



**CAUTION:** Make sure that all the connecting pipework is water tight.



**CAUTION:** When making the water connections, make sure that the hydronic separator connecting pipework is not mechanically overstressed. Over time this could cause breakages, with consequent water losses which, in turn, could cause harm to property and/or people.



CAUTION: Water temperatures higher than 100°F (38°C) can be dangerous. During the installation, commissioning and maintenance of the hydronic separator, take the necessary precautions to ensure that such temperatures do not endanger people.

### **Technical specifications of hydronic separator**

Union connections

Separator: 1", 1 1/4", 1 1/2", 2" NPT Female union 1", 1 1/4", 1 1/2", 2" sweat union

1", 1 1/4", 1 1/2", 2" press union

3/4" NPT Male Drain valve:

Materials: - Separator body: Epoxy resin painted steel

- Unions: Brass

- Air vent body: Brass

peroxide-cured EPDM - Air vent hydraulic seal:

- Air vent float: PP - Shut-off and drain valve body Brass

Water and non-hazardous glycol solutions up to 50% Medium: Max operating pressure: 150 psi (10 bar) Temperature range: 32 - 250°F (0÷120°C)

Temperature gauge front connection: 1/2

Flanged connections

Separator: 2"- 4" ANSI 150 CLASS 2"- 14" ANSI 150 CLASS (ASME)

3/8" Female Air vent relief: Drain valve: 1 1/4" NPT Female

Materials: - Separator body: Epoxy resin painted steel

- Air vent body: Brass

- Shut-off and drain valve body: Brass - Air vent seal: VITON

- Air vent float: Stainless steel

Medium:Water and non-hazardous glycol solutions up to 50% Max operating pressure: 150 psi (10 bar) 32 - 250°F (0 - 120°C) Temperature range:

# **Technical specifications of insulation on union models**

Inner part

Material: Closed-cell expanded PE-X Thickness: 13/16" (20 mm) 1.9 lb/ft<sup>3</sup> (30 kg/m<sup>3</sup>) Density: Inner part;

Outer part: 3,1 lb/ft<sup>3</sup> (50 kg/m<sup>3</sup>) .16 BTU/in (0.038 W/(m·K) Conductivity (ISO 2581): - at 32°F (0°C):

- at 105°F (40°C); .26 BTU/in (0.045 W/(m·K)

Water vapour resistance coefficient (DIN 52615):

> 1.300

0 - 210°F (0 - 100°C) Temperature range: Fire resistance (DIN 4102): Class B2

## Technical specifications of insulation on flanged models (only for 2" to 4" sizes)

Inner part

Material: rigid closed cell expanded polyurethane foam Thickness: 2 3/8" (60 mm) Density: 3 lb/ft<sup>3</sup> (45 kg/m<sup>3</sup>) Conductivity (ISO 2581): 0.16 BTU/in (0.023 W/(m·K)

Temperature range: 32 - 220°F (0 - 105°C)

Outer part

Material: Embossed aluminium Thickness: 7-mil (0.70 mm) Fire resistance (DIN 4102): Class 1

#### **Head covers**

Heat formed material:

PS

# Hydraulic characteristics

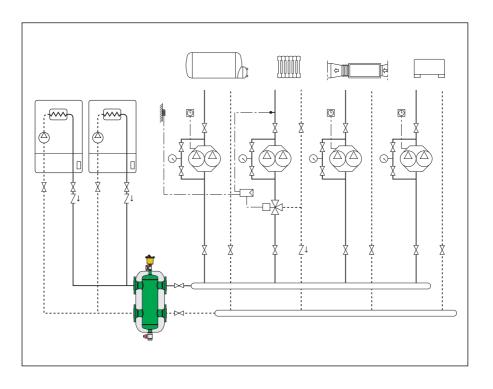
The hydraulic separator should be sized according to the maximum flow rate value foreseen at the inlet. The selected value must be either that of the primary circuit or of the secondary, whichever is the greatest.

	UNION				FLANGED									
Size	1"	1 1/4"	1 1/2"	2"	2"	2 1/2"	3"	4"	5"	6"	8"	10"	12"	14"
gpm	11	18	26	37	60	80	124	247	300	484	792	1330	1850	2500
m³/h	2.5	4	6	8.4	13.6	18	28	56	68	110	180	302	420	568

# Installation

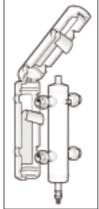
The installation of hydraulic separator should only be done by qualified personnel in accordance with current legislation.

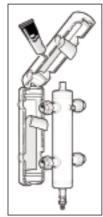
The hydraulic separator is installed between the primary and secondary circuits, always in a vertical position.



# Procedure for installation and insulation assembly on union models

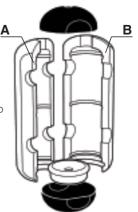
- Remove the protective strip from the adhesive surface. Re-close the insulation shells.
- If the hydraulic separator is used with chilled water spread a thin layer of sealant on the edge of the insulation and wait until the solvent evaporates (10 minutes approx) and the close it again.





# Procedure for installation and insulation assembly (only for 2" to 4" sizes)

- 1. Remove the two black head covers at the ends.
- 2. Open the two side sections and the lower cap.
- 3. Install the separator in the system.
- 4. Spread a thin layer of sealant over surfaces A and B. Wait for the solvent to evaporate (approx. 10 minutes).
- 5. Reassemble the two side sections, fitting the lower cap into one of the two sections and then connecting the other.
- 6. Finish the assembly with the adhesive tape provided in the box.
- 7. Complete with the two black head covers.
- 8. Fit the automatic air vent and the drain valve.





**CAUTION:** Corrosion or leakage can cause damage or injury. Periodically inspect for signs of corrosion or leakage. If corrosion or leakage is note, the vent must be replaced. Failure to follow these instructions could result in property damage and/or personal injury.

## Leave this manual for the user.

## **Service Instructions**

There is no service required for the hydraulic separator.

Scan to view



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