

## POLYETHYLENE (PE) X STEEL TRANSITION FITTINGS INSTALLATION INSTRUCTIONS

### IMPORTANT

**Pressure Rating:** 125 psig MAOP

**Operating Temperature:** -20 to 140° F

**For Use With:** Natural Gas or Propane

### THREADED TRANSITIONS

1. APPLY A GOOD GRADE OF THREAD SEALANT OR LUBRICANT TO THREADS.
2. TIGHTEN THREADS TO OBTAIN A LEAK TIGHT JOINT.
3. FOLLOW YOUR COMPANY'S QUALIFIED JOINING PROCEDURES FOR THE PE.
4. TO ASSURE PROPER ASSEMBLY AND TO COMPLY WITH 49 CFR 192 SUBPART J—TEST REQUIREMENTS, THE JOINTS SHALL BE LEAK TESTED.



NOTE: THE TRANSITION FITTING AND THREAD CONNECTION SHALL BE PROTECTED FROM CORROSION BY FIELD APPLIED COATINGS OR WRAPPINGS. (EX. TAPECOAT® T-TAPE GPE)