



Figure 21

4. Replace the groove roll shaft and the set screw.
5. Visually inspect the alignment between the groove roll and the drive roll. If they are not aligned, check orientation of groove roll and thrust washer.
6. Grease as directed in Lubrication Section of manual.

Accessories

⚠ WARNING

The following RIDGID products have been designed to function with the 975 Combo Roll Groover. Other accessories suitable for use with other tools may be hazardous when used on the 975 Combo Roll Groover. To reduce the risk of serious injury, only use accessories specifically designed and recommended for use with the 975 Combo Roll Groover, such as those listed in the chart.

Cat. Number	Description
41855	300 Power Drive, 115V 25-60Hz 38RPM
75075	300 Power Drive, 115V 23-60Hz 57RPM
42360	1206 Stand for 300 Power Drive
66947	300 Compact, 115V 50/60Hz 38RPM
73447	300 Compact, 115V 50/60Hz 52RPM
67662	Adapter Bracket for 300 Compact
67657	250 Folding Wheel Stand for 300 Compact
72037	460 Portable TRISTAND Chain Vise
56662	VJ-99 VHead High Pipe Stand
76822	Inch Diameter Tape
76827	Metric Diameter Tape
30708	Extension, 1/2" Drive, Locking
30703	Ratchet, 1/2" Drive With 90° bend
32833	Groove and Drive Rolls for 2" - 8" Copper Tube Type K, L, M and DWV

Machine Storage

⚠ WARNING Store the tool in a locked area that is out of reach of children and people unfamiliar with roll groover equipment. This tool can cause serious injury in the hands of untrained users.

Service and Repair

⚠ WARNING

Improper service or repair can make machine unsafe to operate.

The "Maintenance Instructions" will take care of most of the service needs of this machine. Any problems not addressed by this section should only be handled by an authorized RIDGID service technician.

Tool should be taken to a RIDGID Independent Authorized Service Center or returned to the factory.

When servicing this machine, only identical replacement parts should be used. Use of other parts may create a risk of serious injury.

If you have any questions regarding the service or repair of this machine, call or write to:

Ridge Tool Company
 Technical Service Department
 400 Clark Street
 Elyria, Ohio 44035-6001
 Tel: (800) 519-3456
 E-mail: rctechservices@emerson.com

For name and address of your nearest Independent Authorized Service Center, contact the Ridge Tool Company at (800) 519-3456 or www.RIDGID.com