



RGFG

Parts List
22-July-2016



*This parts list is current as of the above revision date.
See <http://www.rheempartslists.net/92-42800-RGFG.pdf> for the current revision.*

95% Gas Furnaces - Modulating

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MODEL NUMBER EXPLANATION

R	G	F	G	-	0	7	E	M	C	K	S	2	7	8
1	2	3	4			5		6	7	8	9		10	

- | | | | |
|----------|--|-----------|---|
| 1 | TRADEBRAND IDENTIFICATION | 6 | BLOWER DESIGNATION
M = 11 x 7
R = 11 x 10
Z = 12 x 11 |
| 2 | MODEL
G= Gas Furnace | | |
| 3 | TYPE
F= Modulating Upflow | 7 | VARIATIONS
C = Single/Multi Zone |
| 4 | DESIGN SERIES / VARIATION
Servo Modulating Valve, Communicating,
Variable Speed Inducer | 8 | AIRFLOW
K = 600-1200 CFM
M = 1200-2000 CFM |
| 5 | HEATING INPUT DESIGNATION
06 = 60,000 BTU/HR
07 = 75,000 BTU/HR
09 = 90,000 BTU/HR
10 = 105,000 BTU/HR
12 = 125,000 BTU/HR

E = Electric
N = Electric w/NOX | 9 | FUEL DESIGNATION
S = Natural Gas - CSA (U.S. & Canada) |
| | | 10 | OPTION CODES
(If Applicable) |

SERIAL NUMBER EXPLANATION

H	U	5	D	7	0	7	F	4	8	1	0	9	9	9	9
1	2	3	4	5	6	7		8		9			10		

- | | | | |
|----------|---------------------------------|-----------|------------------------------------|
| 1 | GAS CODE | 6 | MOTOR HORSEPOWER |
| 2 | LIMIT CONTROL | 7 | PLANT
F = Fort Smith, AR |
| 3 | BLOWER | | |
| 4 | HEATING ELEMENT | 8 | WEEK |
| 5 | SPECIAL AREA REQUIREMENT | 9 | YEAR |
| | | 10 | PRODUCTION NUMBER |

No.	Notes	MODEL	RGFG-	RGFG-	RGFG-	RGFG-	RGFG-
		HEATING CAPACITY	06E	07E	09E	10E	12E
		BLOWER DESIGNATION	M	M	Z	Z	R
		VARIATIONS	C	C	C	C	C
		AIRFLOW	K	K	M	M	M
FUEL DESIGNATION	S	S	S	S	S		
PANELS, SHEET METAL, MISCELLANEOUS							
1	3	Jacket (See Note 3)	N/A	N/A	N/A	N/A	N/A
2		Top Plate (Platinum)	AS-61872-01	AS-61872-01	AS-61872-02	AS-61872-02	AS-61872-03
2		Top Plate (Granite/Steel Gray)	AS-61872-09	AS-61872-09	AS-61872-10	AS-61872-10	AS-61872-11
		Gasket - Top Plate	AE-61871-01	AE-61871-01	AE-61871-02	AE-61871-02	AE-61871-03
		Gasket - Front Base Angle	68-102435-01	68-102435-01	68-102435-02	68-102435-02	68-102435-03
3		Blower/Filter Door (Neutra Green)	AS-61908-03	AS-61908-03	AS-61909-03	AS-61909-03	AS-61910-03
3		Blower/Filter Door (Granite/Steel Gray)	AS-61908-04	AS-61908-04	AS-61909-04	AS-61909-04	AS-61910-04
5		Burner Compartment Door (Neutra Green)	AS-61978-01	AS-61978-01	AS-61979-01	AS-61979-01	AS-61980-01
5		Burner Compartment Door (Granite/Steel Gray)	AS-61978-02	AS-61978-02	AS-61979-02	AS-61979-02	AS-61980-02
		Thumbscrew and Insert Kit	64-24081-81	64-24081-81	64-24081-81	64-24081-81	64-24081-81
7		Baffle	AE-61875-01	AE-61875-01	AE-61875-01	AE-61875-01	AE-61875-01
8		Baffle	AE-61875-02	AE-61875-02	AE-61875-02	AE-61875-02	AE-61875-02
9		Rear Baffle	AE-61878-01	AE-61878-01	AE-61878-02	AE-61878-02	AE-61878-03
10		Junction Box	AE-61475-02	AE-61475-02	AE-61475-02	AE-61475-02	AE-61475-02
11		Junction Box Cover	AE-61476-02	AE-61476-02	AE-61476-02	AE-61476-02	AE-61476-02
12		Control Mounting Plate	AE-67877-01	AE-67877-01	AE-67877-01	AE-67877-01	AE-67877-01
13		Solid Bottom	AE-61874-02	AE-61874-02	AE-61874-03	AE-61874-03	AE-61874-04
14		Door Switch	See Electrical Group				
15		Limit - Main Limit (Heat Exchanger Panel)	See Electrical Group				
16		Limit - Manual Reset (Burner Compartment)	See Electrical Group				
17		Pressure Switch - Dual	See Electrical Group				
19		Induced Draft Blower w/Gasket	See Electrical Group				
45		Outlet Air Pipe	68-24021-01	68-24021-01	68-24021-01	68-24021-01	68-24021-01
46		Outlet Air Pipe Gasket	68-24022-02	68-24022-02	68-24022-02	68-24022-02	68-24022-02
47		Connector/Transition	68-24047-07	68-24047-07	68-24047-08	68-24047-08	68-24047-09
48		Hose Clamp - For 1/2 in. Santoprene Hoses (All Hoses except Inducer to Drain Trap)	64-22043-02 (5)	64-22043-02 (5)	64-22043-02 (5)	64-22043-02 (5)	64-22043-02 (5)
49		Tubing - Santoprene (1/2 in. Diameter, 31 1/2 in. Length), Exhaust Elbow to Drain Trap through Blower Shelf	79-24182-03	79-24182-03	79-24182-03	79-24182-03	79-24182-03
		Grommet (5/8 in. ID)	56-22521-03	56-22521-03	56-22521-03	56-22521-03	56-22521-03
50		Water Trap Mounting Bracket	AE-61841-01	AE-61841-01	AE-61841-01	AE-61841-01	AE-61841-01
51		Trap/Elbow Assembly	68-100651-01	68-100651-01	68-100651-01	68-100651-01	68-100651-01
52		Tubing - Santoprene (1/2 in. Diameter, 26 in. Length), Fitting in Blower Shelf to Drain Trap	79-24182-02	79-24182-02	79-24182-02	79-24182-02	79-24182-02
53		Elbow	68-24013-01	68-24013-01	68-24013-01	68-24013-01	68-24013-01
		Tubing - Santoprene (1/2 in. Diameter, 14 3/16 to 16 7/16 Length), - Inducer to Drain Trap through Blower Shelf	79-100565-04	79-100565-04	79-100565-05	79-100565-05	79-100565-06
		Hose Clamp - For 1/2 in. Santoprene Hoses (Inducer to Drain Trap)	64-22043-01	64-22043-01	64-22043-01	64-22043-01	64-22043-01
54		Tubing - Santoprene (1/2 in. Diameter, 3 1/4 in. Length, Collector Box to Fitting in Blower	79-24182-02	79-24182-02	79-24182-02	79-24182-02	79-24182-02
55		Silicone Tubing - Pressure Switch	79-21491-83	79-21491-83	79-21491-83	79-21491-83	79-21491-83
56		Adapter	68-24028-01	68-24028-01	68-24028-01	68-24028-01	68-24028-01
57		O-Ring Gasket	See Parts Bag				
58		Locknut	64-24031-01	64-24031-01	64-24031-01	64-24031-01	64-24031-01
59		Vinyl Grommet (2 in.)	56-22114-06	56-22114-06	56-22114-06	56-22114-06	56-22114-06
61		Button Plug (1-13/32 in.) (2)	45-22980-03	45-22980-03	45-22980-03	45-22980-03	45-22980-03
		Button Plug (2 in.)	45-22980-08	45-22980-08	45-22980-08	45-22980-08	45-22980-08
62		Filter - Plastic	54-24094-01	54-24094-01	54-24094-02	54-24094-02	54-24094-03
63		Filter Retainer Rod	45-24095-01	45-24095-01	45-24095-01	45-24095-01	45-24095-01
64		Filter Rod Support Angle	AE-60520-01	AE-60520-01	AE-60520-01	AE-60520-01	AE-60520-01
65		Filter Support Angle	AE-61883-01	AE-61883-01	AE-61883-01	AE-61883-01	AE-61883-01
		Touch-up Paint - Platinum (Aerosol)	523012	523012	523012	523012	523012
		Touch-up Paint - Platinum (Paint Pens)	523013	523013	523013	523013	523013
		Touch-up Paint - Green (Aerosol)	52-18662-48	52-18662-48	52-18662-48	52-18662-48	52-18662-48
		Touch-up Paint - Green (Paint Pens)	523010	523010	523010	523010	523010
		Touch-up Paint - Granite/Steel Gray (Aerosol)	PD523018	PD523018	PD523018	PD523018	PD523018
		Touch-up Paint - Granite/Steel Gray (Paint Pens)	PD523019	PD523019	PD523019	PD523019	PD523019
		Push Mount Tie (for Memory Card Wire Tie)	See Electrical Group				

No.	Notes	MODEL	RGFG-				
		HEATING CAPACITY	All				
		BLOWER DESIGNATION	All				
		VARIATIONS	All				
		AIRFLOW	All				
		FUEL DESIGNATION	All				
PARTS BAG							
		Complete Parts Bag:	AS-100717-01				
		Nylon Plug - 7/8 in. (2)	45-22926-01				
		Nylon Plug - 1-1/8 in.	45-22926-02				
		Hose Clamp - 5/8 in.	64-22043-01				
		Hose Clamp - 3/4 in. (2)	64-22043-02				
		Button Plug w/Recessed Type Head - 2 in. hole	45-22980-08				
		1/2 in. TEE	68-21980-02				
		1/2 in. PVC Pipe (4 in.)	68-22024-04				
		PVC Vane (2-13/32 in. x 1 in.)	68-23473-01				
57		O-Ring - Fresh Air Damper	68-24032-01				
		PVC Wind Vane (2-7/8 in. x 1 in.)	68-24049-01				
		Adapter - Fresh Air Damper and Locknut	68-24114-01				
		Vinyl Grommet - 1-5/8 in. hole (for 7/8 in. OD Pipe)	56-22114-01				
		PVC Vane (3-1/2 in. x 1-3/8 in.)	68-103677-01				

No.	Notes	MODEL HEATING CAPACITY BLOWER DESIGNATION VARIATIONS AIRFLOW FUEL DESIGNATION	RGFG- 06E M C K S	RGFG- 07E M C K S	RGFG- 09E Z C M S	RGFG- 10E Z C M S	RGFG- 12E R C M S
ELECTRIC GROUP							
14		Door Switch - Push Button	42-22692-07	42-22692-07	42-22692-07	42-22692-07	42-22692-07
15	Stk	Limit - Main Limit (Heat Exchanger Panel)	47-25350-07	47-25350-01	47-25350-12	47-25350-07	47-25350-01
16	Stk	Limit - Manual Reset (Burner Compartment)	47-22861-02 (1)	47-22861-02 (2)	47-22861-02 (2)	47-22861-02 (2)	47-22861-02 (3)
16a		Bracket (Limit - Manual Reset)	See Heat Exchanger Group				
17	Stk	Pressure Switch - Dual	42-102056-25	42-102056-26	42-102056-27	42-102056-28	42-102056-29
19	Stk	Induced Draft Blower w/Gasket	70-103597-01	70-103597-01	70-103597-01	70-103597-01	70-103597-01
20	Stk	Capacitor - Induced Draft Blower	N/A	N/A	N/A	N/A	N/A
21		Gasket - Induced Draft Blower	68-24016-01	68-24016-01	68-24016-01	68-24016-01	68-24016-01
22	Stk	Transformer	46-102856-01	46-102856-01	46-102856-01	46-102856-01	46-102856-01
23		Power Factor Choke	N/A	N/A	46-24256-02	46-24256-02	46-24256-02
23	4	Power Factor Choke - Before F1712 (See Note 4)	46-24256-02	46-24256-02	N/A	N/A	N/A
	4	Jumper Wire Assembly - After F1712 (See Note 4)	45-104318-01	45-104318-01	N/A	N/A	N/A
		Push Mount Tie (for Memory Card Wire Tie)	64-102873-01	64-102873-01	64-102873-01	64-102873-01	64-102873-01
		Memory Card	47-103687-25	47-103687-26	47-103687-27	47-103687-28	47-103687-29
wh1		Wiring Harness - 3 pin to stripback and eye connectors (Junction Box)	45-24371-53	45-24371-53	45-24371-53	45-24371-53	45-24371-53
wh2		Wiring Harness - 5 pin to 2 pin and 3 pin connectors (Power to IFC, Motor and Power Factor Correction Choke)	45-103617-01	45-103617-01	45-103617-01	45-103617-01	45-103617-01
wh3		Wiring Harness - IFC (Integrated Furnace Control) to Twist-Lock	See Gas Controls				
wh4		Wiring Harness - 4 pin to 4 pin for Motor Communications (IFC to Blower Motor)	45-103680-01	45-103680-01	45-103680-01	45-103680-01	45-103680-01
wh5		Wire Harness - (Twist-Lock Wiring to Burner Compartment)	See Gas Controls				
		Wiring Harness - 4 Pin to 4 Pin - IFC to ICM (Inducer Control Module)	45-103619-01	45-103619-01	45-103619-01	45-103619-01	45-103619-01
	1	Wire Assembly - 1/4 in. Quick Connect to 1/4 in. Quick Connect - 10 in. red (MRLC to MRLC)	N/A	45-103024-01	45-103024-01	45-103024-01	45-103024-01

No.	Notes	MODEL HEATING CAPACITY BLOWER DESIGNATION VARIATIONS AIRFLOW FUEL DESIGNATION	RGFG- 06E M C K S	RGFG- 07E M C K S	RGFG- 09E Z C M S	RGFG- 10E Z C M S	RGFG- 12E R C M S
BLOWER GROUP							
24	Stk	Blower Assembly (Includes items 25-28)	AS-67876-33	AS-67876-33	AS-67876-34	AS-67876-34	AS-67876-35
25		Housing	AS-61674-02	AS-61674-02	AS-61674-08	AS-61674-08	AS-61674-03
26	Stk,5	Blower Motor - Communicating ECM (See Note 5)	51-102602-01	51-102602-01	51-102605-01	51-102605-01	51-102605-01
	Stk,5	ECM Motor Module - Genteq ECM 3.0 (See Note 5)	51-103226-01	51-103226-01	51-103223-01	51-103223-01	51-103223-01
	Stk,5	ECM Motor Module - U.S. Motors PerfectSpeed (See Note 5)	51-104362-03	51-104362-03	51-104362-01	51-104362-01	51-104362-01
		Motor Mount Kit (Grommets, Screws, Nuts, Belly Band, Brackets)	70-24104-82	70-24104-82	70-24104-82	70-24104-82	70-24104-82
		ECM Motor Mount (Belly Band)	70-24104-02	70-24104-02	70-24104-02	70-24104-02	70-24104-02
27		Motor Mount Bracket (4)	AE-61956-01	AE-61956-01	AE-61956-01	AE-61956-01	AE-61956-01
28	Stk	Blower Wheel	70-24254-02	70-24254-02	70-24179-01	70-24179-01	70-23111-20

No.	Notes	MODEL HEATING CAPACITY BLOWER DESIGNATION VARIATIONS AIRFLOW FUEL DESIGNATION	RGFG- 06E/06N M C K S	RGFG- 07E/07N M C K S	RGFG- 09E/09N Z C M S	RGFG- 10E/10N Z C M S	RGFG- 12E/12N R C M S
HEAT EXCHANGER, BURNER / MANIFOLD							
16		Limit - Manual Reset (Burner Compartment)	See Electrical Group				
16a		Bracket (Limit - Manual Reset)	AE-61913-02 (1)	AE-61913-02 (2)	AE-61913-02 (2)	AE-61913-02 (2)	AE-61913-02 (3)
30	Stk	Heat Exchanger Assembly	AS-61805-65	AS-61805-66	AS-61805-67	AS-61805-68	AS-61805-69
31	Stk	Burner Assembly	AS-61984-04	AS-61984-05	AS-61984-06	AS-61984-07	AS-61984-08
		NOX Retaining Bracket	AE-67864-01	AE-67864-02	AE-67864-03	AE-67864-04	AE-67864-05
		NOX Insert	AE-67863-01 (3)	AE-67863-01 (4)	AE-67863-01 (5)	AE-67863-01 (6)	AE-67863-01 (7)
32	Stk	Hot Surface Ignitor	See Gas Controls				
33	Stk	Manifold (w/o Orifices)	81-24395-02	81-24395-03	81-24395-04	81-24395-05	81-24395-06
35		Burner Support Bracket	AE-61808-01	AE-61808-01	AE-61808-01	AE-61808-01	AE-61808-01
36		Burner Support Bracket	AE-61808-01	AE-61808-01	AE-61808-01	AE-61808-01	AE-61808-01
37		Burner Support	AE-61809-12	AE-61809-13	AE-61809-14	AE-61809-15	AE-61809-16
38		Burner Diffuser	AE-61882-05	AE-61882-01	AE-61882-02	AE-61882-03	AE-61882-04
39		Burner Shield	AE-61807-02	AE-61807-03	AE-61807-04	AE-61807-05	AE-61807-06
34		Burner Orifice - Natural Gas	See Orifice Selection Chart				
34		Burner Orifice - LP	See Orifice Selection Chart				
		Number of Orifices	(4)	(5)	(6)	(7)	(8)

No.	Notes	MODEL GAS CODE	RGFG- HU				
GAS CONTROLS							
40	Stk	Gas Valve - Natural Gas	60-102787-01				
40	Stk,2	Gas Valve - LP	See Note 2				
41a	Stk	Integrated Furnace Control Board (IFC)	62-103565-01				
41b	Stk	Variable Speed Inducer Control Board (ICB)	62-103578-01				
wh3		Wiring Harness - 21 pin to (15 pin, 5 pin, 5 pin and 4 pin connectors) - IFC to Twist-Lock	45-103621-01				
wh5		Wire Harness - 21 pin to (2 pin, 4 pin, 5 pin connectors and 8 quick connects) - Twist-Lock Wiring to Burner Compartment	45-103620-01				
43	Stk	Flame Sensor	62-23543-01				
	Stk	Hot Surface Ignitor (HSI)	62-103541-01				
	Stk	LP Conversion Kit - U.S./Canadian Models	FP-27				

90% GAS FURNACE - ORIFICE SELECTION CHART - NATURAL GAS

CAUTION: Selection of the correct Natural Gas Orifice requires the following information for the specific installation:

1) Altitude in of the installation (ft.).

2) Average energy content of the Natural Gas fuel from the local supplier (BTU/cu. ft.).

For detailed information and instructions for Orifice selection, see the Gas Furnace LP Conversion Kit Index 92-21519-59 and the latest edition of the National Fuel Gas Code Handbook, or the National Standard of Canada, Natural Gas and Propane Installation Code, CAN B149.1.

CAUTION: This information is provided for replacement purposes only. Conversion for operation at High Altitude must be done using the kit specified on the product specification sheet for the unit.

NOTE: This Orifice sizing chart is based on 15,000 BTU/HR per burner.

NOTE: Factory installed orifices are calculated and sized based on a Natural Gas heating value of 1075 BTU/cu. ft. and an elevation of 0 - 2000 ft.

Energy Value (BTU/cu. ft.)	Elevation (ft.)							
	0 - 1999	2000 - 2999	3000 - 3999	4000 - 4999	5000 - 5999	6000 - 6999	7000 - 7999	8000 - 8999
850	62-22175-47	62-22175-48	62-22175-48	62-22175-49	62-22175-49	62-22175-49	62-22175-50	62-22175-50
900	62-22175-48	62-22175-49	62-22175-49	62-22175-49	62-22175-50	62-22175-50	62-22175-50	62-22175-51
975	62-22175-49	62-22175-50	62-22175-50	62-22175-50	62-22175-51	62-22175-51	62-22175-51	62-22175-52
1075	62-22175-50	62-22175-51	62-22175-51	62-22175-51	62-22175-51	62-22175-52	62-22175-52	62-22175-52
1170	62-22175-51	62-22175-51	62-22175-52	62-22175-52	62-22175-52	62-22175-53	62-22175-53	62-22175-53

90% GAS FURNACE - ORIFICE SELECTION CHART - LP

CAUTION: Selection of the correct LP Orifice requires the altitude of the specific installation (ft.).

For detailed information and instructions for Orifice selection, see the Gas Furnace LP Conversion Kit Index 92-21519-59 and the latest edition of the National Fuel Gas Code Handbook (NFG), or the National Standard of Canada, Natural Gas and Propane Installation Code, CAN B149.1.

CAUTION: This information is provided for replacement purposes only. Conversion to LP or for operation at High Altitude should be done using the kit(s) specified on the product specification sheet for the unit.

NOTE: This Orifice sizing chart is based on 15,000 BTU/HR per burner. Also, the chart is developed using the specified pressure setting of 10 in. water column instead of the 11.0 in water column used by the NFG and CANB149.1.

NOTE: Orifices supplied in the LP Conversion Kit are calculated and sized based on an altitude of 0 - 2000 ft.

Elevation (ft.)	Orifice							
0 to 2000 ft.	62-22175-91							
2001 to 3000	62-22175-91							
3001 to 4000	62-22175-90							
4001 to 5000	62-22175-58							
5001 to 6000	62-22175-59							
6001 to 7000	62-22175-60							
7001 to 8000	62-22175-62							
8001 to 9000	62-22175-63							
9001 to 1000	62-22175-64							

Exploded View

Blower Assembly

Burner Assembly

NOTES

Stk It is recommended that stock be maintained for this part.

N/A Not Applicable

- 1 MRLC - Manual Reset Limit Control
- 2 Order Gas Valve for Natural Gas along with LP Conversion Kit
- 3 Jacket is not available for replacement.
- 4 Replacement of Power Factor Choke is optional on units with 1/2 hp, X-13 and ECM, motors produced before F1712. After approximate date code F1712, production units will be supplied with a Jumper Wire Assembly (45-104318-01) in lieu of a Power Factor Choke. This Jumper Wire Assembly can be retrofitted to units built before Date Code F1712.
- 5 Both Genteq ECM 3.0 and U.S. Motors PerfectSpeed motors were installed in production. The motor shown will replace either manufacturer. However, if only the module is being replaced, the manufacturer of the original motor must be determined before selecting a replacement module.

DISCLAIMER: This document is intended to provide general replacement parts information to aid qualified service personnel in the repair of these models. The complete Model and Serial Number of the unit under repair should be specified when selecting and ordering replacement parts. Specifications and illustrations are subject to change without notice. Document 92-42800-RGFG supersedes all previous parts lists for these models. See <http://www.rheempartslists.net/92-42800-RGFG> for the latest revision of this document. The manufacturer assumes no obligation for errors or omissions. Service personnel must verify the proper and safe operation of equipment after the replacement of any original components.