

SUBMITTAL FOR CHARLOTTE PIPE® PVC SDR PIPE AND FITTING SYSTEM

Date: _____

Job Name: _____

Location: _____

Engineer: _____

Contractor: _____

► Scope:

This specification covers PVC Standard Dimensional Ratio (SDR) pipe and fittings for pressure applications. This systems is intended for pressure applications where the operating temperature will not exceed 140°F.

► Specification:

Pipe and fittings shall be manufactured from virgin rigid PVC (polyvinyl chloride) vinyl compounds with a Cell Class of 12454 as identified in ASTM D 1784.

PVC SDR pipe shall be Iron Pipe Size (IPS) conforming to ASTM D 2241 for plain-end pipe and ASTM D 2672 for belled-end pipe. PVC Schedule 40 (IPS) fittings shall conform to ASTM D 2466. Pipe and fittings shall be manufactured as a system and be the product of one manufacturer. All pipe and fittings shall be manufactured in the United States. Pipe and fittings shall conform to NSF International Standard 61 and the health effects portion of NSF Standard 14.

► Installation:

Installation shall comply with the latest installation instructions published by Charlotte Pipe and Foundry and shall conform to all applicable plumbing, fire, and building code requirements. Buried pipe shall be installed in accordance with ASTM F 1668 and ASTM D 2774. Solvent cement joints shall be made in a two-step process with primer conforming to ASTM F 656 and solvent cement conforming to ASTM D 2564. The system shall be protected from chemical agents, fire-stopping materials, thread sealant, plasticized-vinyl products or other aggressive chemical agents not compatible with PVC compounds. The system shall be hydrostatically tested after installation **WARNING!** Never test with or transport/store compressed air or gas in PVC pipe or fittings. Doing so can result in explosive failures and cause severe injury or death.

► Referenced Standards:

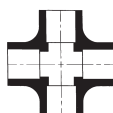
ASTM D 1784:	Rigid Vinyl Compounds
ASTM D 2241	PVC Pressure Rated Pipe (SDR Series)
ASTM D 2672	Joints for IPS PVC Pipe Using Solvent Cement
ASTM D 2466	PVC Plastic Fittings, Schedule 40
ASTM D 2564	Solvent Cements for PVC Pipe and Fittings
ASTM D 2774	Underground Installation of Thermoplastic Pressure Piping
ASTM F 656	Primers for PVC Pipe and Fittings
ASTM F 1668	Procedures for Buried Plastic Pipe
NSF Standard 14	Plastic Piping Components & Related Materials
NSF Standard 61	Drinking Water System Components–Health Effects



Quarter Bend



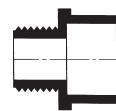
Eighth Bend



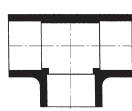
Cross



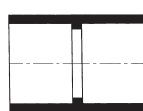
Cap



Male Adapter



Tee



Coupling

Not all fitting patterns shown

PIPE REFERENCE GUIDE

Product	Sizes Available									
	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3
PVC SDR 13.5 (PR315)			•							
PVC SDR 21 (PR200)				•	•	•	•	•		
PVC SDR 26 (PR160)						•	•	•		•



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