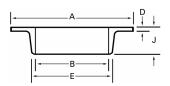
Stainless Steel Slip-On Stub Ends

SK-38-SO and SK-38-PSO Stainless Steel Slip-On Stub Ends









Recommended welding configuration allowing maximum length adjustment. As shown with Alaskan SK-39-SO or SK-39-PSO backing flanges.

Recommended welding configuration when interior finish is critical.
As shown with Alaskan SK-70-SO or SK-70-PSO backing flanges.

- Machined face provides dependable gasket seating in an economical stainless steel slip-on stub end.
- Designed to slip-on and weld to "as welded" pipe, tube and fittings.
- The thick cross section combines strength with dimensional stability.
- Slip-on design provides for length adjustment and ease of fit-up prior to welding.
- Material thickness of the stub end adds overall reinforcement.
- Alaskan SK-38-SO can be used as butt welding stub end on light-wall ID tubing.
- Cast in ACI grade CF-3M (316L) and (317L), or forged in T-316-L.
- Alaskan SK-38-SO slip-on stub ends are normally used with Alaskan SK-39-SO steel backing flanges.
- Alaskan SK-38-PSO stub ends are normally used with Alaskan SK-39-PSO steel backing flanges.

SK-38-SO															
Made to Fit OD	Tube Siz	e Diamet	ers												
Tube OD	2	2 1/2	3	4	6	8	10	12	14	16	18	20	24	30	36
A (Lap Dia.)	3 ⁵ / ₈	4 1/8	5	6 ³ / ₁₆	8 1/	10 ⁵ / ₈	12 ³/	15	16 ¹ / ₄	18 1/2	21	23	27 1/	33 3/4	40 ³ / ₈
B (ID Bore)	2 1/16	2 9/	3 1/16	4 1/16	6 1/	8 1/16	10 1/16	12 ¹ / ₁₆	14 ¹ / ₁₆	16 ¹/ ₁₆	18 ¹/ ₁₆	20 1/16	24 1/	30 1/16	36 ¹ / ₈
J (Length)	1 1/4	1 1/4	1 1/4	1 1/4	1 3/8	1 1/2	1 ⁵ / ₈	1 5/8	1 3/4	1 3/4	2	2	2	2	2
D	³ / ₁₆	³ / ₁₆	3/ 16	³ / ₁₆	³ / ₁₆	1/	1/4	⁵ / ₁₆	5/ 16	⁵ / ₁₆	³ / ₈	3/ 8	³ / ₈	9/ ₁₆	11 / 16
E	2 ⁵ / ₁₆	2 13/	3 ⁵ / ₁₆	4 ⁵ / ₁₆	6 ^{3/} 8	8 3/8	10 3/8	12 ⁷ / ₁₆	14 ⁷ / ₁₆	16 ^{7/} 16	18 ⁷ / ₁₆	20 7/16	24 7/	30 ¹⁵ / ₁₆	37 ¹ / ₈
Weights	.75	1.0	1.2	2.0	3.0	5.5	6.7	9.5	10.5	11.2	18.0	19.7	26.5	45	
E Weights	2 5/16	2 13/		4 ⁵ / ₁₆	3/ ₁₆ 6 3/ ₈ 3.0	- 8	10 8	10	14 ⁷ / ₁₆	10	18 ⁷ / ₁₆			10	16 16

SK-38-PSO											
Made to Fit Nominal Pipe Size Diameters											
Nominal											
Pipe Size	1	1 1/2	2	$2^{1}I_{2}$	3	4	6	8	10	12	14 thru 24 see SK-38-SO
Pipe OD			2 3/8	2 ⁷ / ₈	3 1/2	4 1/2	6 ⁵ / ₈	8 ⁵ / ₈	10 3/4	12 3/4	
A (Lap Dia.)			3 ⁵ / ₈	4 1/8	5	6 ^{3/} ₁₆	8 1/2	10 ⁵ / ₈	12 ³ / ₄	15	_
B (ID Bore)			2 ⁷ / ₁₆	2 15/	3 9/	4 9/	6 11/	8 11/	10 13/	12 13/ ₁₆	
J (Length)			1 1/4	1 1/4	1 1/4	1 1/	1 ³ / ₈	1 1/2	1 5/8	1 ⁵ / ₈	
D			3/ 16	3/ ₁₆	3/ ₁₆	3/ 16	3/ ₁₆	1/4	1/	5/ ₁₆	_
E			2 3/4	3 1/4	3 7/8	4 7/8	7	9 ¹ / ₁₆	11 ³ / ₁₆	13 ^{3/} 16	
Weights			.75	.90	1.0	2.0	3.0	4.5	6.0	8.5	

Dimensions are in inches. All weights are in pounds based on a metal density of .29 lb/in³