

# GYLON<sup>®</sup> Style 3504

## **MATERIAL PROPERTIES\*:**

Color:	Blue		
Composition:	PTFE with Aluminosilicate microspheres		
Fluid Services (see chemical resistance guide):	Many acids, some caustics, hydrocarbons, solvents, hydrogen peroxide, refrigerants and cryogenics		
Temperature <sup>1</sup> , °F (°C)			
Minimum:	-450 (-268)		
Maximum:	+500 (+260)		
Ideal Operating Limit:	+400 (+204)		
Pressure <sup>1</sup> , psig (bar):			
Minimum:	Full Vacuum		
Maximum:	800 (55)		
Ideal Operating Limit:	750 (52)		
<b>P x T (max.)</b> <sup>1</sup> , psig x °F (bar x °C):			
1/32 and 1/16":	350,000 (12,000)		
1/8"	250,000 (8,600)		
Flammability:	Will Not Support Flame		
Bacterial Growth:	Will Not Support		
Meets Specifications:	ABS (American Bureau of Shipping), FDA (Food and Drug		
	Administration) 21 CFR 177.1550 and USP (US Pharmacopeia)		

## **TYPICAL PHYSICAL PROPERTIES\*:**

ASTM F36	Compressibility, average, %:	25-4	15	
ASTM F36	Recovery, %:	30	)	
ASTM F38	Creep Relaxation, %:	40.	0	
ASTM D1708	Tensile, Across Grain, psi (N/mm <sup>2</sup> ):	2000 (	13.8)	
ASTM D792	Specific Gravity:	1.7	0	
ASTM D1708	Modulus @ 100% Elongation, psi (N/mm <sup>2</sup> ):	1500 (	10.3)	
ASTM F433	Thermal Conductivity (K), W/m°K (Btu.·in./hr.·ft. <sup>2</sup> ·°F):	0.14-0.24 (1	L.00-1.65)	
ASTM D149	Dielectric Properties, range, volts/mil.			
	Sample conditioning	<u>1/1</u>	<u>5"</u>	<u>1/8"</u>
	3 hours at 250°F	31	8	-
	96 hours at 100% Relative Humidity:	24	5	-
ASTM F586	Design Factors	<u>1/16" &amp;</u>	<u>Under</u>	<u>1/8"</u>
	"m" factor:	3.0	)	2.5
	"y" factor, psi (N/mm²):	1650 (	11.4)	3000 (20.7)
ROTT	Gasket Constants:			
	1/16"	Gb=183	a=0.357	Gs=4.01x10 <sup>-3</sup>
	1/8"	Gb=1008	a=0.221	Gs=2.23

#### **SEALING CHARACTERISTICS\***

	ASTM F37B – Fuel A	DIN 3535 – Nitrogen
Gasket Load, psi (N/mm2):	1000 (7)	4640 (32)
Internal Pressure, psig (bar):	9.8 (0.7)	580 (40)
Leakage	0.12 ml/hr.	<0.015 cc/min

#### Notes:

\* This is a general guide and should not be the sole means of selecting or rejecting this material. ASTM test results in accordance with ASTM F-104; properties <sup>1</sup> Based on ANSI RF flanges at our preferred torque. When approaching maximum pressure, continuous operating temperature, minimum temperature or 50% of maximum PxT, consult Garlock Applications Engineering. Minimum temperature rating is conservative. 8/15/2023

