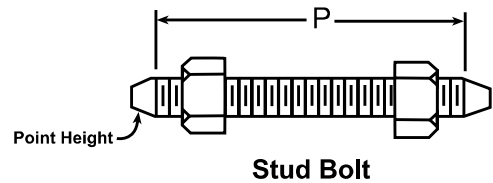
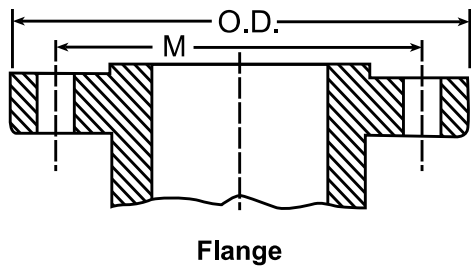


# CLASS 600 STEEL PIPE FLANGES



For Ring Type Joint Facing Dimension information see page 150.



Bolting Pattern and Bolt Lengths								
Pipe Size	Outside Diameter	Drilling				Length of Bolts		
		Diameter of Bolt Circle	Diameter of Bolt Holes	Number of Bolt Holes	Diameter of Bolts	Raised Face 0.25 in.	Male & Female / Tongue & Groove	Ring Joint
	O.D.	M				P	P	P

### ASME B16.5

1/2	3.75	2.62	5/8	4	1/2	3.00	2.75	3.00
3/4	4.62	3.25	3/4	4	5/8	3.50	3.25	3.50
1	4.88	3.50	3/4	4	5/8	3.50	3.25	3.50
1 1/4	5.25	3.88	3/4	4	5/8	3.75	3.50	3.75
1 1/2	6.12	4.50	7/8	4	3/4	4.25	4.00	4.25
2	6.50	5.00	3/4	8	5/8	4.25	4.00	4.25
2 1/2	7.50	5.88	7/8	8	3/4	4.75	4.50	4.75
3	8.25	6.62	7/8	8	3/4	5.00	4.75	5.00
3 1/2	9.00	7.25	1	8	7/8	5.50	5.25	5.50
4	10.75	8.50	1	8	7/8	5.75	5.50	5.75
5	13.00	10.50	1 1/8	8	1	6.50	6.25	6.50
6	14.00	11.50	1 1/8	12	1	6.75	6.50	6.75
8	16.50	13.75	1 1/4	12	1 1/8	7.50	7.25	7.75
10	20.00	17.00	1 3/8	16	1 1/4	8.50	8.25	8.50
12	22.00	19.25	1 3/8	20	1 1/4	8.75	8.50	8.75
14	23.75	20.75	1 1/2	20	1 3/8	9.25	9.00	9.25
16	27.00	23.75	1 5/8	20	1 1/2	10.00	9.75	10.00
18	29.25	25.75	1 3/4	20	1 5/8	10.75	10.50	10.75
20	32.00	28.50	1 3/4	24	1 5/8	11.25	11.00	11.50
24	37.00	33.00	2	24	1 7/8	13.00	12.75	13.25

### ASME B16.47 Series A

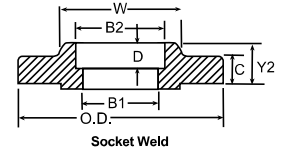
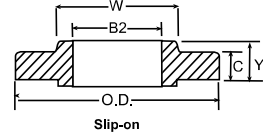
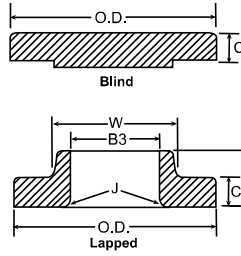
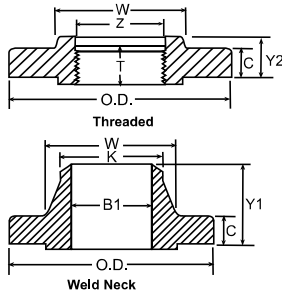
30	44.50	40.25	2 1/8	28	2	Formula for determining bolt lengths (P) see page 159.
36	51.75	47.00	2 5/8	28	2 1/2	
42	55.25	50.50	2 5/8	28	2 1/2	
48	62.75	57.50	2 7/8	32	2 3/4	

### ASME B16.47 Series B

30	40.25	36.50	2	28	1 7/8	Formula for determining bolt lengths (P) see page 159.
36	47.75	43.50	2 3/8	28	2 1/4	
42						
48						

FLANGES

For Ring Type Joint Facing Dimension information see page 150.



Pipe Size	Outside Diameter of Flange	Thickness of Flange (Min.)	Diameter of Hub*	Diameter of Weld Neck	Length Through Hub			Thread Length (Min.)	Bore			Lapped Flange Radius	Min. Counter Bore Threaded Flange	Depth of Socket
					Threaded, Slip-on & Socket Weld	Lap Joint	Weld Neck		Slip-on & Socket Weld (Min.)	Lap Joint (Min.)	Weld Neck & Socket Weld			
	O.D.	C	W	K	Y2	Y3	Y1	T	B2	B3	B1▲	J	Z	D

**ASME B16.5**

½	3.75	0.56	1.50	0.84	0.88	0.88	2.06	0.62	0.88	0.90	.55	0.12	0.93	0.38
¾	4.62	0.62	1.88	1.05	1.00	1.00	2.25	0.62	1.09	1.11	.74	0.12	1.14	0.44
1	4.88	0.69	2.12	1.32	1.06	1.06	2.44	0.69	1.36	1.38	.96	0.12	1.41	0.50
1¼	5.25	0.81	2.50	1.66	1.12	1.12	2.62	0.81	1.70	1.72	1.28	0.19	1.75	0.56
1½	6.12	0.88	2.75	1.90	1.25	1.25	2.75	0.88	1.95	1.97	1.50	0.25	1.99	0.62
2	6.50	1.00	3.31	2.38	1.44	1.44	2.88	1.12	2.44	2.46	1.94	0.31	2.50	0.69
2½	7.50	1.12	3.94	2.88	1.62	1.62	3.12	1.25	2.94	2.97	2.32	0.31	3.00	0.75
3	8.25	1.25	4.62	3.50	1.81	1.81	3.25	1.38	3.57	3.60	2.90	0.38	3.63	0.81
3½	9.00	1.38	5.25	4.00	1.94	1.94	3.38	1.56	4.07	4.10	3.36	0.38	4.13	
4	10.75	1.50	6.00	4.50	2.12	2.12	4.00	1.62	4.57	4.60	3.83	0.44	4.63	
5	13.00	1.75	7.44	5.56	2.38	2.38	4.50	1.88	5.66	5.69	4.81	0.44	5.69	
6	14.00	1.88	8.75	6.63	2.62	2.62	4.62	2.00	6.72	6.75	5.76	0.50	6.75	
8	16.50	2.19	10.75	8.63	3.00	3.00	5.25	2.25	8.72	8.75	7.63	0.50	8.75	
10	20.00	2.50	13.50	10.75	3.38	4.38	6.00	2.56	10.88	10.92	9.75	0.50	10.88	
12	22.00	2.62	15.75	12.75	3.62	4.62	6.12	2.75	12.88	12.92	11.75	0.50	12.94	
14	23.75	2.75	17.00	14.00	3.69	5.00	6.50	2.88	14.14	14.18	13.00	0.50	14.19	
16	27.00	3.00	19.50	16.00	4.19	5.50	7.00	3.06	16.16	16.19	15.00	0.50	16.19	
18	29.25	3.25	21.50	18.00	4.62	6.00	7.25	3.12	18.18	18.20	17.00	0.50	18.19	
20	32.00	3.50	24.00	20.00	5.00	6.50	7.50	3.25	20.20	20.25	19.00	0.50	20.19	
24	37.00	4.00	28.25	24.00	5.50	7.25	8.00	3.62	24.25	24.25	23.00	0.50	24.19	

**WN BLD**

**ASME B16.47 Series A**

30	44.50	4.50	5.50	33.94	30.00		9.75	
36	51.75	4.88	6.38	40.62	36.00		11.12	
42	55.25	6.62	6.75	44.38	42.00		11.00	
48	62.75	7.44	7.69	50.75	48.00		12.44	

**WN BLD**

**ASME B16.47 Series B**

30	40.25	4.94	5.00	31.75	30.00		8.06	
36	47.75	5.75	5.94	38.12	36.00		9.56	
42								
48								

**WELDBEND NOTES**

1. Standard flange facings on page 146.

2. All dimensions are in inches.

6. Thread standards on page 156.

7. Blind flanges may be produced with or without hubs.

\* A taper shall not exceed 7 degrees on threaded, slip-on and lapped flanges.

▲ Dimensions listed for socket weld and weld neck flanges are for Extra Strong.

<b>CLASS 600</b>					
Pipe Size	Outside Diameter	Threaded & Slip-on	Weld Neck	Blind	Lap Joint
	O.D.				

**ASME B16.5**

½	3.75	2.00	3.00	3.00	2.00
¾	4.62	3.00	4.00	4.00	3.00
1	4.88	4.00	4.00	4.00	4.00
1 ¼	5.25	5.00	6.00	6.00	5.00
1 ½	6.12	7.00	8.00	8.00	7.00
2	6.50	9.00	12.00	10.00	9.00
2 ½	7.50	13.00	18.00	15.00	12.00
3	8.25	16.00	23.00	20.00	15.00
3 ½	9.00	21.00	26.00	29.00	20.00
4	10.75	37.00	42.00	41.00	36.00
5	13.00	63.00	68.00	68.00	63.00
6	14.00	80.00	81.00	86.00	78.00
8	16.50	115.00	120.00	140.00	112.00
10	20.00	177.00	190.00	231.00	195.00
12	22.00	215.00	226.00	295.00	240.00
14	23.75	259.00	347.00	378.00	290.00
16	27.00	366.00	481.00	527.00	400.00
18	29.25	476.00	555.00	665.00	469.00
20	32.00	612.00	690.00	855.00	604.00
24	37.00	876.00	977.00	1250.00	866.00

**ASME B16.47 Series A**

30	44.50	—	1210.00	2423.00	—
36	51.75	—	1705.00	3802.00	—
42	55.25	—	2030.00	4585.00	—
48	62.75	—	2855.00	6737.00	—

**ASME B16.47 Series B**

30	40.25	—	810.00	1802.00	—
36	47.75	—	1340.00	3013.00	—

**WELDBEND NOTES**

1. All dimensions are in inches.
2. All weights are in pounds and approximated or estimated.