## Pipe Rollers \& Roller Supports

## B3117SL Steel Roller Stand

Size Range: 2" ( 50 mm ) thru 42" ( 1067 mm )
Material: Cast Iron Roller and Steel Base
(Non-metallic polyurethane rollers are available)
Function: Designed to support pipe where movement may occur due to thermal expansion. When used with insulated pipe, see B3160-B3165 pipe covering protection saddle charts for proper sizing on pages 157 thru 162.
Approvals: Conforms to Federal Specification WW-H-171E \& A-A-1192A, Type 45 and Manufacturers Standardization Society ANSI/MSS SP-69 \& SP-58, Type 44.
Standard Finish: Plain, Available in Electro-Galvanized and HDG finish or Stainless Steel material
Order By: Part number and finish.
Notes: If using D.I. pipe refer to page 307 for sizing. Non-metallic rollers with stainless steel bases are available for most sizes (B3117SLNM-Pipe Size). Contact Eaton Engineering for more information.
Not for continuous cycling applications.


| Part No. | Pipe Size <br> in. (mm) | A |  | B |  | C |  | D |  | E |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | in. | (mm) | in. | (mm) | in. | (mm) | in. | (mm) | in. | (mm) |
| B3117SL-2 to 3½ | $2^{\prime \prime}$ (50) | 13/4" | (44.4) | $83 / 8^{\prime \prime}$ | (212.7) | $6{ }^{\prime \prime}$ | (152.4) |  | (101.6) | $3^{11 / 16 "}$ | (93.7) |
|  | $2^{1 / 2 " 1}$ (65) | 13/4" | (44.4) | 83/8" | (212.7) | $6{ }^{\prime \prime}$ | (152.4) |  | (101.6) | $3{ }^{15} / 16^{\prime \prime}$ | (100.0) |
|  | $3^{\prime \prime}$ (80) | 13/4" | (44.4) | 83/8" | (212.7) | $6{ }^{\prime \prime}$ | (152.4) | $4 "$ | (101.6) | 41/4" | (107.9) |
|  | $3^{1} / 2^{\prime \prime}$ (90) | 13/4" | (44.4) | 83/8" | (212.7) | $6{ }^{\prime \prime}$ | (152.4) |  | (101.6) | $41 / 2$ " | (114.3) |
| B3117SL-4 to 6 | 4" (100) | 21/16" | (52.4) | $97 / 8{ }^{\prime \prime}$ | (250.8) | $6{ }^{\prime \prime}$ | (152.4) | 41/4" | (107.9) | $5{ }^{\prime \prime}$ | (127.0) |
|  | $5{ }^{\prime \prime}$ (125) | 21/16" | (52.4) | 97/8" | (250.8) | $6{ }^{\prime \prime}$ | (152.4) | 41/4" | (107.9) | 59/16" | (141.3) |
|  | $6{ }^{\prime \prime}$ (150) | 21/16" | (52.4) | 97/8" | (250.8) | $6{ }^{\prime \prime}$ | (152.4) | 41/4" | (107.9) | 61/16" | (154.0) |
| B3117SL-8 to 10 | 8" (200) | $3^{7} / 16^{\prime \prime}$ | (87.3) | 85/8" | (219.1) | $8{ }^{\text {" }}$ | (203.2) | $5{ }^{\prime \prime}$ | (127.0) | $8{ }^{13 / 16 "}$ | (223.8) |
|  | 10" (250) | 37/16" | (87.3) | 85/8" | (219.1) | $8{ }^{\prime \prime}$ | (203.2) |  | (127.0) | 97/8" | (250.8) |
| B3117SL-12 to 14 | 12" (300) | 37/8" | (98.4) | 1015/16" | (277.8) | $8{ }^{\prime \prime}$ | (203.2) | $6{ }^{\prime \prime}$ | (152.4) | 117/16" | (290.5) |
|  | $14^{\prime \prime}$ (350) | $37 / 8^{\prime \prime}$ | (98.4) | 1015/16" | (277.8) | $8{ }^{\prime \prime}$ | (203.2) |  | (152.4) | 121/16" | (306.4) |
| B3117SL-16 to 20 | $16^{\prime \prime}$ (400) | 41/4" | (107.9) | 123/8" | (314.3) | 10 | (254.0) | 61/2" | (165.1) | 135/8" | (346.1) |
|  | 18" (450) | 41/4" | (107.9) | 123/8" | (314.3) | 10" | (254.0) | $6^{1} / 2^{\prime \prime}$ | (165.1) | 1411/16" | (373.1) |
|  | $20^{\prime \prime}$ (500) | 41/4" | (107.9) | 123/8" | (314.3) | $10^{\prime \prime}$ | (254.0) | $6^{1} / 2^{\prime \prime}$ | (165.1) | 1511/16" | (398.5) |
| B3117SL-24 | $24^{\prime \prime}$ (600) | 43/8" | (111.1) | $13^{1} / 2^{\prime \prime}$ | (342.9) | 103/4" | (273.0) | $6^{1} / 2^{\prime \prime}$ | (165.1) | 1711/16" | (449.3) |
| B3117SL-30 | 30" (750) | 51/8" | (130.2) | $17{ }^{\prime \prime}$ | (431.8) | 103/4" | (273.0) | $8{ }^{\text {" }}$ | (203.2) | $213 / 4{ }^{\prime \prime}$ | (552.4) |
| B3117SL-36 to 42 | $36^{\prime \prime}$ (900) | 53/4" | (146.0) | 201 | (508.0) | 12" | (304.8) | $9{ }^{\text {9 }}$ | (203.2) | 255/16" | (642.9) |
|  | 42" (1050) | 53/4" | (146.0) | 201 | (508.0) | 12 " | (304.8) | $9 "$ | (203.2) | 285/16" | (719.1) |
|  | Dia. F | Dia. G |  | H |  |  |  | Design Load |  | Approx. Wt./100 |  |
| Part No. | in. (mm) | in. | (mm) | in. | (mm) | in. | (mm) | Lbs. | (kN) | Lbs. | (kg) |
| B3117SL-2 to $3^{1 / 2}$ | $1 / 2^{\prime \prime} \quad(12.7)$ | 1" | (25.4) | 37/16" | (87.3) | 63/8" | (161.9) | 390 | (1.73) | 508 | (230.4) |
| B3117SL-4 to 6 | 1/2" (12.7) | $1{ }^{\prime \prime}$ | (25.4) | $4^{11 / 16 "}$ | (119.1) | 77/8" | (200.0) | 950 | (4.22) | 631 | (286.2) |
| B3117SL-8 to 10 | 5/8" (15.9) | $1{ }^{\prime \prime}$ | (25.4) | $7{ }^{\prime \prime}$ | (177.8) | $4 "$ | (101.6) | 2100 | (9.34) | 1271 | (576.5) |
| B3117SL-12 to 14 | $3 / 4{ }^{\prime \prime} \quad(19.0)$ | $1{ }^{\prime \prime}$ | (25.4) | 91/16" | (230.2) | 53/4" | (146.0) | 3075 | (13.68) | 1994 | (904.5) |
| B3117SL-16 to 20 | $13 / 16^{\prime \prime}$ (20.6) | $1{ }^{\prime \prime}$ | (25.4) | 101/4" | (260.3) | 63/4" | (171.4) | 4980 | (22.15) | 3423 | (1552.7) |
| B3117SL-24 | $13 / 16^{\prime \prime}$ (20.6) | $1{ }^{\prime \prime}$ | (25.4) | 113/8" | (288.9) | $71 / 2$ " | (190.5) | 6100 | (27.13) | 4710 | (2136.4) |
| B3117SL-30 | 11/16" (27.0) | $1{ }^{\prime \prime}$ | (25.4) | $14^{1} / 4^{\prime \prime}$ | (361.9) | $10^{\prime \prime}$ | (254.0) | 7500 | (33.36) | 7132 | (3235.1) |
| B3117SL-36 to 42 | 13/16" (30.2) | $1{ }^{\prime \prime}$ | (25.4) | $17{ }^{\prime \prime}$ | (431.8) | $12^{\prime \prime}$ | (304.8) | 12000 | 0 (53.37) | 10386 | (4711.1) |

