

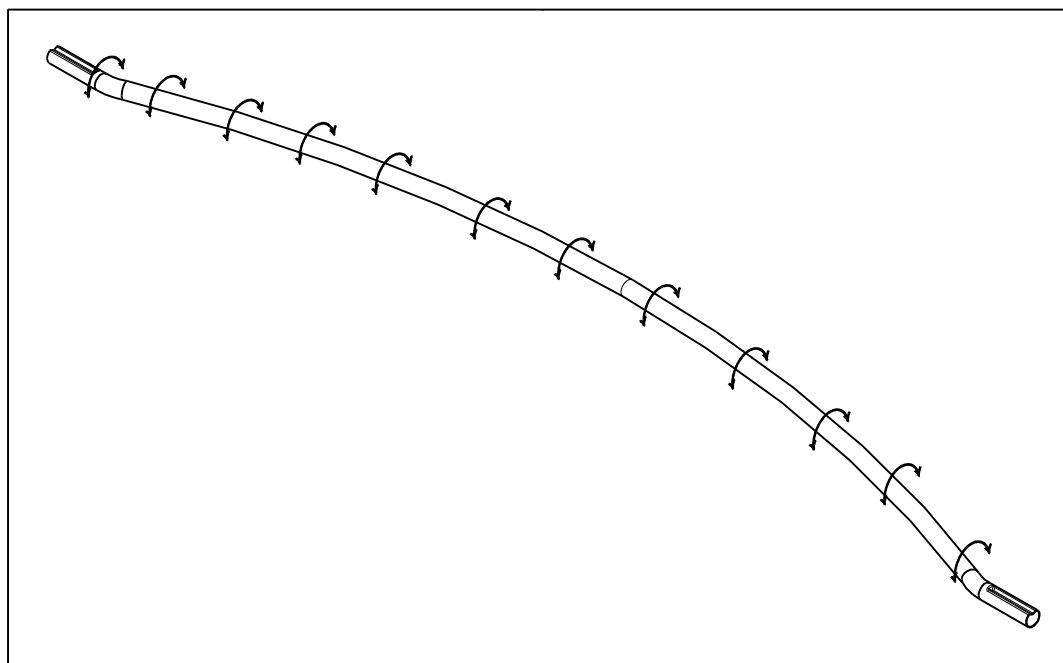
(N1)

NOTES:

- (N1) 1. RAW METAL PARTS SHALL BE PURCHASED EXTERIOR POLISHED AND BUFFED.
FOR MATERIAL SPECIFICATIONS SEE PS-E.001.
FOR FINISH SPECIFICATIONS SEE SOP-Q.001 AND PS-Q.007.
- (N2) 2. UNDIMENSIONED PART FEATURES SHALL COMPLY WITH 3D CAD DATA TO MAINTAIN DESIGN INTENT.
- (N3) 3. AESTHETIC DIMENSION SHALL COMPLY WITH PS-E.002 TO MAINTAIN DESIGN INTENT.
4. THREAD MASKING SHALL COMPLY WITH SOP-F.002.
- (N5) 5. $\longleftrightarrow$ INDICATES STROKE DIRECTION FOR SATIN FINISHES ONLY.
6. $\triangle$ DO NOT POLISH OR SATIN THIS SURFACE.
7. PARTS WITH WETTED SURFACE AREA NOTED WITHIN THE ATTRIBUTES FIELD
MUST MEET TOXICITY REQUIREMENTS (SEE PS-E.001 SECTION 4.0).
8. $\triangle$ MASK THIS SURFACE PRIOR TO COPPERPLATE, POWDER COAT OR LACQUER.
- (N9) 9. "COLOR BUFF POLISH CHROME FINISHED PARTS"

ATTRIBUTES

TOTAL SURFACE AREA(in ²)	448.832
PLATED SURFACE AREA(in ²)	231.237
WETTED SURFACE AREA(in ²)	N/A
WEIGHT LB. [G]	1.920 LB. [871 G.]
VOLUME(in ³)	6.713



-	E	EN-2854	02/10/16	J.M.
-	D	EN-1122-A	06/09/09	J.M.
-	C	EN-1122	06/05/09	J.M.
-	B	EN-1122	02/03/09	J.M.
-	A	EN-1122	01/08/09	J.M.
-	-	EN-1122	10/24/08	J.M.
ZONE	REV	DESCRIPTION	DATE	APPROVED

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TESTING	-	-	-
ASSEMBLY	-	NEXT ASSY	USED ON
PLATING	-	APPLICATION	
POLISHING	-	REMOVE ALL BURRS AND SHARP EDGES	
MACHINING	-	MATERIAL	SS 304
TOOLING	FIXTURE #	FINISH	SEE NOTE 1
		APPROVED	J.M.
		02/10/16	

UNITS ARE: INCHES [MM]
TOLERANCES ARE:
FRACTIONS DECIMALS ANGLES
 $\pm 1/64"$.X $\pm .1$ $\pm 1^\circ$
.XX $\pm .010$
.XXX $\pm .005$

(X.XXX) DENOTES CRITICAL DIMS.
ALL THREADS ARE CRITICAL

DRAWN JINSON 02/10/16
CHECKED RAVINDRA 02/10/16
APPROVED J.M. 02/10/16

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ROD 6FT

DWG NO.	1139CR6	REV	E
SCALE	.100	REF.	-
SHEET	1	OF	2

