

OUTLET SIDE VIEW SHOWN WITH BYPASS

6"

X-FACTOR SERIES FESLX IRONSOFT

AND 1.0 MNPT ELBOW ASSEMBLY 9.3" -୍ଞ୍ଚିତ 15" 9' OVERALL P HEIGHT 36" RECTANGULAR **BRINE TANK** MINERAL 15" x 17" x 36" TANK LARGER SOFTENER MODELS DIAMETER USE LARGER ROUND BRINE TANKS (SEE CHART ON NEXT PAGE)

FESLX PROGRAM CYCLES*	STANDARD IRONSOFT					
Model Number	7-FESLX-24B	7-FESLX-32B	7-FESLX-45B	7-FESLX-60B		
lst: Fill - LBS NaCl (Gallons)	12 (4.0)	15 (5.0)	22 (7.33)	30 (10)		
2nd: Softening - Minutes (Gallons)	60 (0)	60 (0)	60 (0)	60 (0)		
3rd: Backwash - Minutes (Gallons)	10 (7)	10 (10)	10 (13)	10 (13)		
4th: Regenerant Draw DN & Slow Rinse - Minutes (Gallons)	50 (13.5)	50 (18.5)	50 (26)	50 (32)		
5th: Air Release - Seconds (Gallons)	90 (1.05)	90 (1.5)	90 (1.95)	90 (I.95)		
6th: Backwash - Minutes (Gallons)	10 (7)	10 (10)	10 (13)	10 (13)		
7th: Rinse - Minutes (Gallons)	20 (14)	20 (20)	20 (26)	20 (26)		
8th: End	-	-	-	-		
Total Gallons to Drain**	46.6	65.0	87.3	96.0		
Total Minutes	159.5	161.5	166.2	171.5		

*Downflow Regenerant, Prefill Factory Program Settings **Based on 50 PSI Inlet Pressure





X-FACTOR SERIES FESLX IRONSOFT

FESLX SPECIFICATIONS	STANDARD IRONSOFT					
Model Number	7-FESLX-24B	7-FESLX-32B	7-FESLX-45B	7-FESLX-60B		
Inlet/Outlet Fitting Options (Inches) ¹	0.75 - 1.0 ¹ - 1.25 - 1.5	0.75 - 1.0 ¹ - 1.25 - 1.5	0.75 - 1.0 ¹ - 1.25 - 1.5	0.75 - 1.0' - 1.25 - 1.5		
Bypass Included	Yes	Yes	Yes	Yes		
Drain Fit. Elb. NPT or OD Poly Tube Size (Inches)	3/4 NPT or 5/8 Tube	3/4 NPT or 5/8 Tube	3/4 NPT or 5/8 Tube	3/4 NPT or 5/8 Tube		
Water Pressure Range (PSI)	20 - 100	20 - 100	20 - 100	20 - 100		
Water Operating Temperature Range (°F)	35 - 100	35 - 100	35 - 100	35 - 100		
Influent Maximum Water Hardness (GPG)	100	100	100	100		
Influent Maximum Ferrous Iron (PPM)²	10	10	10	10		
Plug-In Power Adapter Input (VAC - Hz - A)	120V AC - 60Hz - 0.35A	120V AC - 60Hz - 0.35A	120V AC - 60Hz - 0.35A	120V AC - 60Hz - 0.35A		
Plug-In Power Adapter Output (VDC - A)	15V DC - 0.5A	15V DC - 0.5A	15V DC - 0.5A	15V DC - 0.5A		
Plug-In Power Adapter Cord Length	15 FT	15 FT	15 FT	15 FT		
PC Board Relay Terminal Block DC Output (V)	12V DC	12V DC	12V DC	12V DC		
3 Volt Lithium Coin Cell Battery (Type)	2032	2032	2032	2032		
Service Flow Rate at 15 PSI Pressure Drop (GPM) ³	12	15	22	24		
Overall Height (Inches)	51.2	54.2	55.5	55.3		
Mineral Tank Size: Diameter x Height (Inches)	8 x 44	10 x 47	12 x 48	13 x 48		
Bottom Distributor Type	Plate	Plate	Plate	Plate		
Top Basket Distributor	No	No	No	No		
Top Deflector	Yes	Yes	Yes	Yes		
Amount of Resin (Cubic Feet)	0.75	1.0	1.5	2.0		
#20 Flint, Medium & Fine Garnets Underbed Layer	Yes	Yes	Yes	Yes		
Brine Tank Size (Inches)	15 x 17 x 364	15 x 17 x 36 ⁴ (Salt Grid)	15 x 17 x 36 ⁴ (Salt Grid)	18 D x 40 H (Salt Grid)		
Brine Tank Capacity (LBS NaCI)	275	275	275	450		
Drain Line Flow Control (GPM)	0.7	1.0	1.3	1.3		
Brine Line (Re-Fill) Flow Control (GPM)	0.5	0.5	0.5	0.5		
Injector (Color)	IC - Violet	IE - White	IF - Blue	IG - Yellow		
Grains Capacity (Grains @ LBS NaCl) ⁵	24,000 @ I2	32,000 @ I5	48,000 @ 22	64,000 @ 30		
Water to Drain at 50 PSI Inlet Pressure (Gallons)	46.6	65.0	87.3	96.0		

¹1.0 MNPT Elbow Standard - Options Available

²Ferrous iron ("clear-water iron"): Water comes out of the faucet clear, but turns red or brown after standing. Frequent regeneration required - Day Override factory set for 4 days between regenerations. Influent water to be treated should contain at least 1 gpg (2 gpg recommended) of hardness for each ppm or mg/L of ferrous iron, with a minimum of 3 gpg of hardness. Example 1: For 1 ppm ferrous iron, water hardness should not be less than 3 gpg. Example 2: For 4 ppm ferrous iron, water hardness should not be less than 4 gpg (8 gpg recommended).

This allows hardness dispersion with the iron on the exhausted resin, helping facilitate the removal of iron from the resin bed during regeneration. The Fine Mesh Resin bead size provides improved kinetics where extra surface area and a short diffusion path are needed for iron removal. Ferrous iron readily converts to ferric iron in the presence of oxygen, chlorine, or other oxidants. Ferric iron is insoluble and should be removed by filtration. Even if the influent has very low oxygen (which is very likely for the iron to remain in the ferrous state), the brine tank is never sealed therefore the brine used to regenerate contains oxygen. Ferrous iron precipicates right at the surface of the resin beads, potentially plugging up the resin bead pores, coating the beads and plugging up the flow spaces between the beads. Resin cleaner added to the brine solution is recommended for cleaning the softener resin bed. ³Flow rates in the table may exceed resin manufacturer's recommended maximum flow rates. Selecting a system flow rate by pressure drop alone does not guarantee that the system will

provide softened water.

⁴See Diagram

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⁵Factory Program Setting



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