

FIGURE 220A/221A/220AC/221AC 2-PIECE BALL VALVE

INTRODUCTION

This instruction manual includes installation, operation and maintenance information for the figure 220A, 221A, 220AC & 221AC 2-piece 2000CWP (1/4" to 1"), 1500CWP (1-1/4" to 2"), 1000 CWP (2-1/2" & 3") threaded end (NPT) ball valve.

INSTALLATION

WARNING

To avoid personal injury to your self, fellow workers, or damage to property from release of process fluid, before installation:

- a. Shut off all operating lines to the valve site
 - b. Isolate the valve site completely from the process
 - c. Release process pressure
 - d. Drain the process fluid from the valve site
1. Remove the protective plastic cap from the threaded ends and clean or flush the valve.
 2. Before installing the valve, inspect the valve body port and associated equipment for any damage that may have occurred and for any foreign matter that may have collected in shipping or storage. Make certain the body interior is clean.
 3. Before installing the valve, inspect the pipe line and mating pipe threads, making sure the pipe is free of foreign material and the threads are clean and have no burrs or pits that could cause leakage.
 4. Cycle the valve a couple of times before installation. Valves that are tested to MSS SP-110 may have water trapped between the ball and body cavity. This can be removed by partially opening the valve, exposing the cavity to the through port of the ball. Allow the water to drain out.
 5. Use applicable sealant (e.g. - PTFE tape, high temperature pipe seal, etc.) to seal threaded ends on the pipeline.
 6. To prevent distortion or damage to the valve, do not apply torque through the valve. When tightening the valve, always use a wrench on the end nearest the pipe being tightened. It is preferred that the pipe be screwed into the valve, holding the valve stationary at the end being connected. Do not use the handle to tighten the assembly as damage to the valve may occur.
 7. Clean/flush the pipeline and leak test the system prior to using.

OPERATION

1. Ensure that the valve materials are compatible with the service and that the operating characteristics are below the valve maximums.
2. Fluids containing particles or coagulating agents are not acceptable as they can reduce the life of the seats and cause the torque to increase dramatically.
3. Care must be taken if throttling the valve (operation in partially open position). Critical pressure drops and high flow rates can decrease the life of, or damage, the seats. For optimum operation, open/close applications are recommended.
4. The valve comes standard with a locking device. Slide the locking plate up the lever before operating. Open and close the valve by turning the handle one-quarter turn (90°).

FIGURE 220A/221A/220AC/221AC 2-PIECE BALL VALVE

5. The valve is in the open position when the handle is parallel to the pipe, and in the closed position when perpendicular to the pipe.

MAINTENANCE

Valve parts are subject to normal wear and must be inspected and replaced as necessary. Inspection and maintenance frequency depends on the severity of the service conditions. This section includes instructions for packing adjustments, repacking, seat replacement and seating adjustment.

WARNING

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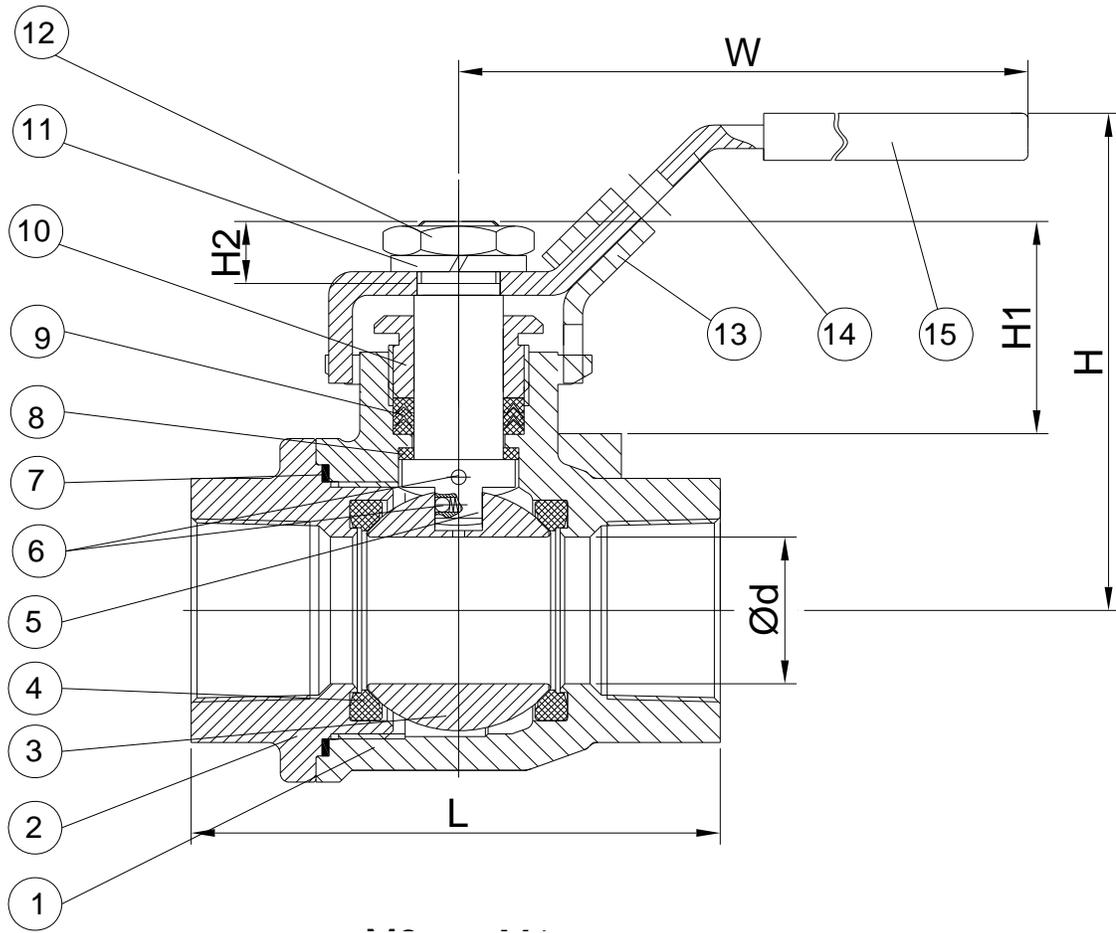
- a. Shut off all operating lines to the valve.
 - b. Isolate the valve completely from the process.
 - c. Release process pressure.
 - d. Drain the process fluid from the valve.
1. Ball valves, if properly used, do not require internal lubrication or maintenance. However, a visual inspection should be part of a regular maintenance program. A higher frequency of inspection is recommended for valves operating under extreme conditions. Also, for proper operation it is recommended that the valve be opened and closed at least twice a year.
 2. Before any maintenance, open and close the valve at least once to release the pressure completely from the valve body.
 3. For stem packing leaks, with the lever locking device engaged, use a crescent wrench to turn the gland nut clockwise at 30° to 60° intervals until the leak stops. If the gland nut can not be turned clockwise any further, or if the stem packing continues to leak, it will have to be replaced or repaired. **NEVER REPLACE VALVE PACKING WHILE THE VALVE IS IN SERVICE.**
 4. The valve can be rebuilt by using a "Soft Goods" repair kit from FNW.
Disassembly
 - A. Place the valve in a vise in the closed position. Do not over-tighten the vise or the valve may be deformed.
 - B. Remove the stem nut (12), stem washer (11), handle (14), and gland (10).
 - C. With a crescent or strap wrench, remove the end cap (2), seat (4), and the body gasket (7).
 - D. Remove the ball (3) and seat (4).
 - E. Push the stem (5) down through the body (1), and then remove the thrust washer (8) from the stem.
 - F. Remove the packing (9) from the body.

Assembly

- A. Verify that the soft goods kit is correct for the application (220A seats are white, 220AC seats are black).
- B. Rebuild the valve by using all the replacement parts of the rebuild kit.
- C. Ensure that all parts are clean and undamaged.
- D. Assemble the valve in reverse order of the disassembly instructions, except install the packing after the stem is inserted.

It is recommended to cycle and test the valve prior to resuming service. After reinstallation into the piping system, it may be necessary to adjust the stem nut/packing gland as described in step 3.

FIGURE 220A/221A/220AC/221AC 2-PIECE BALL VALVE



Ref. No.	Description	Material				Qty
		Figure 220A	Figure 220AC	Figure 221A	Figure 221AC	
1	Body	ASTM A351 Gr. CF8M Stainless		ASTM A216 Gr. WCB Carbon Steel		1
2	End Cap	ASTM A351 Gr. CF8M Stainless		ASTM A216 Gr. WCB Carbon Steel		1
3	Ball	316SS Stainless				1
4	Seat	TFM1600+20%GF	TFM4215	TFM1600+20%GF	TFM4215	2
5	Stem	316SS Stainless				1
6	Anti-Static Device	316SS Stainless				2
7	Body Gasket	PTFE	PTFE + 20% CF	PTFE	PTFE + 20% CF	1
8	Thrust Washer	TFM4215				1
9	V-Ring Packing	PTFE	TFM1600	PTFE	TFM1600	1 Set
10	Gland Nut	304SS Stainless				1
11	Handle Washer	304SS Stainless				1
12	Handle Nut	304SS Stainless				1
13	Locking Pad	304SS Stainless				1
14	Handle	304SS Stainless				1
15	Handle Cover	Vinyl Plastic				1

FIGURE 220A/221A/220AC/221AC 2-PIECE BALL VALVE**WARRANTY**

1. **LIMITED WARRANTY:** Subject to the limitations expressed herein, Seller warrants that products manufactured by Seller shall be free from defects in design, material and workmanship under normal use for a period of one (1) year from installation but in no case shall the warranty period extend longer than eighteen months from the date of sale. This warranty is void for any damage caused by misuse, abuse, neglect, acts of God, or improper installation. For the purpose of this section, "Normal Use" means in strict accordance with the installation, operation and maintenance manual. The warranty for all other products is provided by the original equipment manufacturer.
2. **REMEDIES:** Seller shall repair or replace, at its option, any non-conforming or otherwise defective product, upon receipt of notice from Buyer during the Manufacturer's warranty period at no additional charge. SELLER HEREBY DISCLAIMS ALL OTHER EXPRESSED OR IMPLIED WARRANTIES, INCLUDING, WITHOUT LIMITATION, ALL IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS OR FITNESS FOR A PARTICULAR PURPOSE.
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4. **LABOR ALLOWANCE:** Seller makes NO ADDITIONAL ALLOWANCE FOR THE LABOR OR EXPENSE OF REPAIRING OR REPLACING DEFECTIVE PRODUCTS OR WORKMANSHIP OR DAMAGE RESULTING FROM THE SAME.
5. **RECOMMENDATIONS BY SELLER:** Seller may assist Buyer in selection decisions by providing information regarding products that it manufactures and those manufactured by others. However, Buyer acknowledges that Buyer ultimately chooses the product's suitability for its particular use, as normally signified by the signature of Buyer's technical representative. Any recommendations made by Seller concerning the use, design, application or operation of the products shall not be construed as representations or warranties, expressed or implied. Failure by Seller to make recommendations or give advice to Buyer shall not impose any liability upon Seller.
6. **EXCUSED PERFORMANCE:** Seller will make a good faith effort to complete delivery of the products as indicated by Seller in writing, but Seller assumes no responsibility or liability and will accept no back-charge for loss or damage due to delay or inability to deliver, caused by acts of God, war, labor difficulties, accidents, inability to obtain materials, delays of carriers, contractors or suppliers or any other causes of any kind whatever beyond the control of Seller. Under no circumstances shall Seller be liable for any special, consequential, incidental, or indirect damages, losses, or expense (whether or not based on negligence) arising directly or indirectly from delays or failure to give notice of delay.