



No. 20 Tee



No. 10 Elbow

1.0 PRODUCT DESCRIPTION

Available Sizes

- ¾ – 60"/DN20 – DN1500

Maximum Working Pressure

- Pressure ratings for Victaulic standard fittings conform to the ratings of Victaulic Style 177N couplings (refer to [publication 06.24](#) for more information).

Application

- Connects pipe, provides change in direction and adapts sizes or components
- Supplied with Victaulic OGS grooves
- Exclusively for use with Victaulic couplings, valves, accessories and pipe which feature ends formed with the Victaulic OGS groove profile

Pipe Materials

- Carbon steel or stainless steel

NOTE

- These fittings are not intended for use with Victaulic plain end couplings. Intended for use only in grooved piping systems. When connecting wafer or lug type butterfly valves directly to Victaulic fittings using Style 741 or Style 743 flange adapters, be sure to check disc clearance dimensions with I.D. dimension of fitting.

ALWAYS REFER TO ANY NOTIFICATIONS AT THE END OF THIS DOCUMENT REGARDING PRODUCT INSTALLATION, MAINTENANCE OR SUPPORT.

System No.		Location	
Submitted By		Date	

Spec Section		Paragraph	
Approved		Date	

2.0 CERTIFICATION/LISTINGS



NOTES

- When supplied as “hot dip galvanized” the following fittings are UL Classified in accordance with ANSI/NSF 61 and for use on cold +86°F/+30°C potable water service and ANSI/NSF 372: No. 10 90° Elbow, No. 11 45° Elbow, No. 12 22 ½° Elbow, No. 13 11 ¼° Elbow, No. 100 90° Long Radius Elbow, No. 110 45° Long Radius Elbow, No. 20 Tee, No. 25 Tee with Grooved Branch, No. 30 45° Lateral, No. 60 Cap, No. 50 Concentric Reducers, No. 51 Eccentric Reducers.
- The following Victaulic fittings are VdS approved: No.10 90° Elbow, No.11 45° Elbow, No.20 Tee and No.60 Cap.
- The following Victaulic fittings are LPCB approved: No.10 90° Elbow, No.11 45° Elbow, No.12 22 ½° Elbow, No.13 11 ¼° Elbow, No.30 45° Lateral, No.30-R Reducing Lateral, No.100 Long Radius Elbow, No.110 Long Radius Elbow, No.20 Tee, No.35 Cross, No.60 Cap, No.25 Reducing Tee, No.33 True Wye, No.50 Concentric Reducer, No.51 Eccentric Reducer and No.29M Tee with Threaded Branch.
- The following Victaulic fittings are FM approved: No.10 90° Elbow, No.11 45° Elbow, No.12 22 ½° Elbow, No.13 11 ¼° Elbow, No.30 45° Lateral, No.100 Long Radius Elbow, No.20 Tee, No.35 Cross, No.60 Cap, No.25 Reducing Tee and No.50 Concentric Reducer.

3.0 SPECIFICATIONS - MATERIAL

Fitting: (specify choice)

Standard: Ductile iron conforming to ASTM A536, Grade 65-45-12.

Optional: Segmentally welded steel as shown under nipples

Nipples: (specify choice)

¾ – 4"/DN20 – DN100: Carbon steel, Schedule 40, conforming to ASTM A53, Type F

5 – 6"/DN125 – DN150: Carbon steel, Schedule 40, conforming to ASTM A53, Type E or S, Gr. B

8 – 12"/DN200 – DN300: Carbon steel, Schedule 30 or 40, conforming to ASTM A53, Type E or S, Gr. B

Flanged Adapter Nipples: (specify choice)

Class 125 Flange: Cast iron conforming to ANSI B16.1

Class 150 Flange: Carbon steel conforming to ANSI B16.5, raised or flat face

Class 300 Flange: Carbon steel conforming to ANSI B16.5, raised or flat face

Fitting Coating: (specify choice)

Standard: Orange enamel

Optional: Hot dip galvanized and others. Some fittings supplied electroplated as standard – see product specifications

Flanged Adapter Nipple Coating: (specify choice)

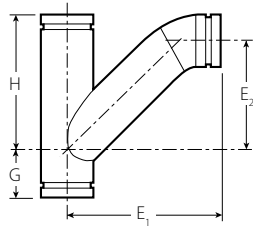
Standard: None (Unfinished)

Optional: Orange enamel, hot dip galvanized and others

4.8 DIMENSIONS

Tee Wye

No. 32



No. 32

Size			No. 32 Tee Wye (sw)				Approx. Weight (Each)		
Nominal inches DN			G inches mm	H inches mm	E ₁ inches mm	E ₂ inches mm			
2 DN50	x	2 DN50	x	2 DN50	2.75 70	7.00 178	9.00 229	4.63 118	6.4 2.9
2½	x	2½	x	2½	3.00 76	7.75 197	10.50 267	5.75 146	11.5 5.2
3 DN80	x	3 DN80	x	3 DN80	3.25 83	8.50 216	11.50 292	6.50 165	14.3 6.5
3½ DN90	x	3½ DN90	x	3½ DN90	3.25 89	10.00 254	13.00 330	7.75 197	22.9 10.4
4 100	x	4 DN100	x	4 DN100	3.75 95	10.50 267	13.63 346	8.13 207	26.0 11.8
5	x	5	x	5	4.00 102	12.50 318	16.13 410	10.00 254	48.0 21.8
6 DN150	x	6 DN150	x	6 DN150	4.50 114	14.00 356	18.25 464	11.50 292	60.5 27.4
8 DN200	x	8 DN200	x	8 DN200	6.00 152	18.00 457	23.25 591	15.25 387	127.1 57.7
10 DN250	x	10 DN250	x	10 DN250	6.50 165	20.50 521	27.25 692	18.00 457	190.0 86.2
12 DN300	x	12 DN300	x	12 DN300	7.00 178	23.00 584	31.00 787	20.50 521	240.0 108.9

(s) = Carbon Steel Direct Roll Groove (OGS)
 (sw) = Carbon Steel Segmentally Welded

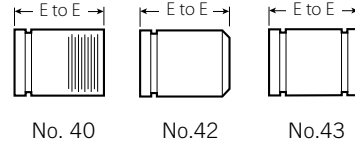
4.9 DIMENSIONS

Adapter Nipple

No. 40¹² Grv. x Thd.

No. 42 Grv. x Bev.

No. 43 Grv. x Grv.



Size		No. 40, 42, 43 Adapter Nipple (s)	
Nominal inches DN	Actual Outside Diameter inches mm	E to E inches mm	Approx. Weight (Each) lb kg
¾ DN20	1.050 26.9	3.00 76	0.3 0.1
1 25	1.315 33.7	3.00 76	0.4 0.2
1¼ DN32	1.660 42.4	4.00 102	0.8 0.4
1½ 40	1.900 48.3	4.00 102	0.9 0.4
2 DN50	2.375 60.3	4.00 102	1.2 0.5
2½	2.875 73.0	4.00 102	1.9 0.9
3 DN80	3.500 88.9	4.00 102	2.5 1.1
3½ DN90	4.000 101.6	4.00 102	2.1 0.9
4 DN100	4.500 114.3	6.00 152	5.5 2.5
5	5.563 141.3	6.00 152	7.4 3.4
6 DN150	6.625 168.3	6.00 152	9.5 4.3
8 DN200	8.625 219.1	6.00 152	14.2 6.4
10 DN250	10.750 273.0	8.00 203	27.0 12.2
12 DN300	12.750 323.9	8.00 203	33.0 15.0

(s) = Carbon Steel Direct Roll Groove (OGS)
 (sw) = Carbon Steel Segmentally Welded

NOTES

- All fittings are ductile iron unless otherwise noted with an (sw) or (s).
- For pump package nipples with 1 ½"/40 mm hole cut to receive Style 923 Vic-Let or Style 924 Vic-O-Well request special No. 40, 42 or 43 nipples and specify No. 40-H, 42-H or 43-H on order. NOTE: 4 – 12"/DN100 – DN300 diameter — 8"/200mm minimum length required.
- For roll grooved systems, Victaulic offers the Advanced Groove System (AGS). For pricing and availability of cut groove fittings in this size, contact your nearest Victaulic sales representative.
- Available with British Standard Pipe Threads, specify "BSP" clearly on order.