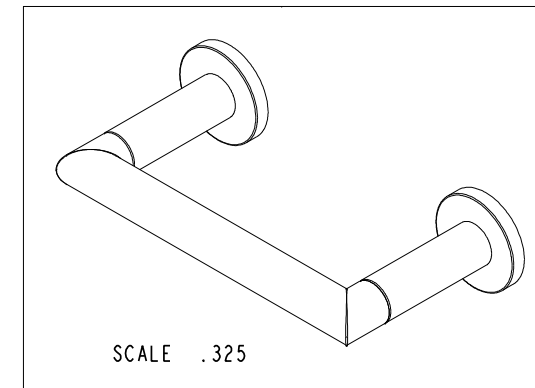
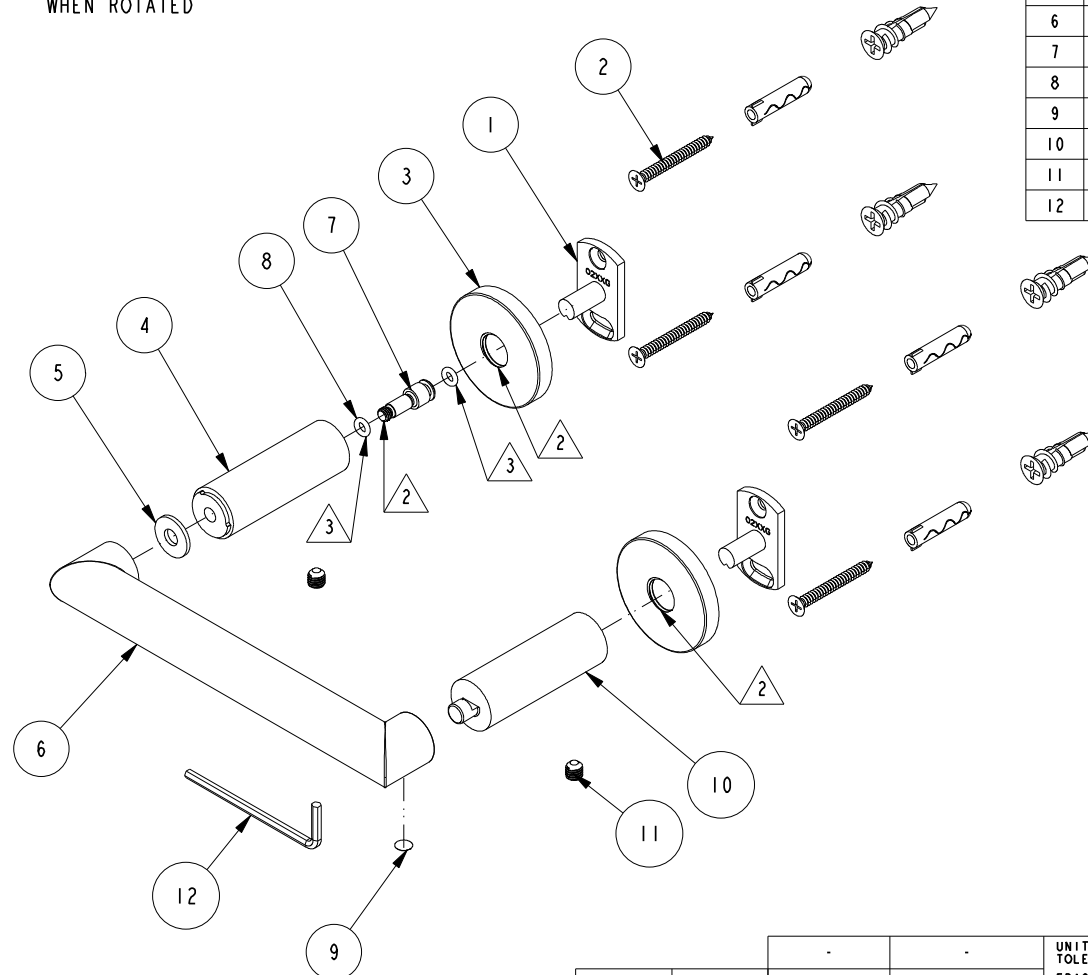


NOTES:

1. FIT / FORM / FUNCTION SHALL FOLLOW PS-E.008.
2. APPLY LOCTITE 680 TO THREADS
3. APPLY THIN COAT OF SILICONE GREASE TO O-RINGS
4. UPON ASSEMBLY 7-736 ARM TO SUSTAIN ITS OWN WEIGHT WHEN ROTATED

BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	02XXG	MOUNTING BRACKET	PART	2
2	1-206	HARDWARE PACK	ASSEMBLY	2
3	40376	ROSETTE	PART	2
4	40688	PIVOTING TISSUE POST RIGHT	PART	1
5	91464	WSHR, .254 ID X .625 OD X .063 THK, FLT, ACETAL	PART	1
6	7-736	PIVOTING TISSUE ARM	PART	1
7	92893	PIVOT SCREW	PART	1
8	91098	O-RING, #2-007, EPDM, 65-75 DURO	PART	2
9	91254	POLY BUMPER PAD, DIA .250" X .062"	PART	1
10	40689	PIVOTING TISSUE POST LEFT	PART	1
11	92031	SCRW, M6 X 1 X 6 SKT HD CUP PT W/ SELF LOC SS	PART	2
12	10615	HEX KEY, 3MM ALLOY STEEL	PART	1



		-	-
TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	-	-
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING FIXTURE #		REMOVE ALL BURRS AND SHARP EDGES	

UNITS ARE: INCHES [MM]		
TOLERANCES ARE:		
FRACTIONS	DECIMALS	ANGLES
±1/16"	.X ±.1 [2.5]	±1°
	.XX ±.06 [1.5]	
(X.XXX) DENOTES CRITICAL DIMS.		
ALL THREADS ARE CRITICAL		
DRAWN	JINSON	06/19/19
CHECKED	J.M.	06/19/19
APPROVED	J.M.	06/19/19

BRASSTECH		2001 CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207	
INCORPORATED			
PIVOTING TISSUE HOLDER			
DWG NO.			REV
4608			C
SCALE	.375	REF. -	SHEET 1 OF 2

-	C	EN-4143	03/20/20	J.M.
-	B	EN-4032	12/02/19	R.S.
-	A	EN-3735	06/19/19	J.M.
-	-	EN-0995-1	11/10/10	-
ZONE	REV	DESCRIPTION	DATE	APPROVED

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