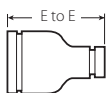


STANDARD FITTINGS

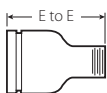
No. 53 – Grooved x Grooved Swaged Nipple

No. 54 – Grooved x Threaded Swaged Nipple

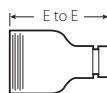
No. 55 – Threaded x Grooved Swaged Nipple



No. 53



No. 54



No. 55

Size	No. 53, 54, and 55 Swaged Nipples (S)	
Nominal Size inches/Actual mm	E to E inches/mm	
2 60.3 × 1	33.7	6.50 165
	1 ¼ 42.4	6.50 165
	1 ½ 48.3	6.50 165
2 ½ 73.0 × 1	33.7	7.00 178
	1 ¼ 42.4	7.00 178
	1 ½ 48.3	7.00 178
	2 60.3	7.00 178
3 88.9 × 1	33.7	8.00 203
	1 ¼ 42.4	8.00 203
	1 ½ 48.3	8.00 203
	2 60.3	8.00 203
	2 ½ 73.0	8.00 203
	3 88.9	8.00 203
3 ½ 101.6 × 3	88.9	8.00 203
	4 114.3 × 1	9.00 229
4 114.3 × 1 ¼	42.4	9.00 229
	1 ½ 48.3	9.00 229
	2 60.3	9.00 229
	2 ½ 73.0	9.00 229

Size	No. 53, 54, and 55 Swaged Nipples (S)	
Nominal Size inches/Actual mm	E to E inches/mm	
4 114.3 × 2 ½	73.0	9.00 229
	4 114.3 × 3	9.00 229
4 114.3 × 3 ½	101.6	9.00 229
	5 141.3 × 2	11.00 279
	3 88.9	11.00 279
5 141.3 × 4	114.3	11.00 279
	6 168.3 × 1	12.00 305
	1 ¼ 42.4	12.00 305
	1 ½ 48.3	12.00 305
6 168.3 × 2	60.3	12.00 305
	2 ½ 73.0	12.00 305
	3 88.9	12.00 305
	3 ½ 101.6	12.00 305
	4 114.3	12.00 305
6 168.3 × 4 ½	127.0	12.00 305
	5 141.3	12.00 305
	8 219.1 × 6	+

+ Contact Victaulic for details.

NOTE: All fittings are ductile iron unless noted otherwise with an “sw” or “s”.
SW = Segmentally Welded, S = Carbon Steel



Always refer to the current Victaulic submittal publication in the G-100 General Catalog or on the website www.victaulic.com for the most up-to-date dimensional information.

