



100 Royal Way
 Temple, GA 30179
 Phone (800) 520-6593

SPECIFICATION DATA SHEET

Date: 11/10/14

**MODEL No. 401, 401X
 402, 402X**

Rectanglar Duct and Wall Stack

DIMENSIONAL DATA

A+ B		A+B	
<u>Wall Stack:</u>		<u>Rectangular Duct</u>	
<u>A</u>	<u>B</u>	<u>A</u>	<u>B</u>
3 1/4"	10	8	8
3 1/4"	12	8, 10	10
3 1/4"	14	8, 10	12
		8, 10	14
		8, 10	16
		8, 10	18
		8, 10	20
		8, 10	22
		8, 10	24
		8, 10	26
		8, 10	28
		8, 10	30

FABRICATION DATA

Material:
 ASTM-A653 CS Type B Galvanized Steel,
 G-30 Coating LFQ Chemical Treatment

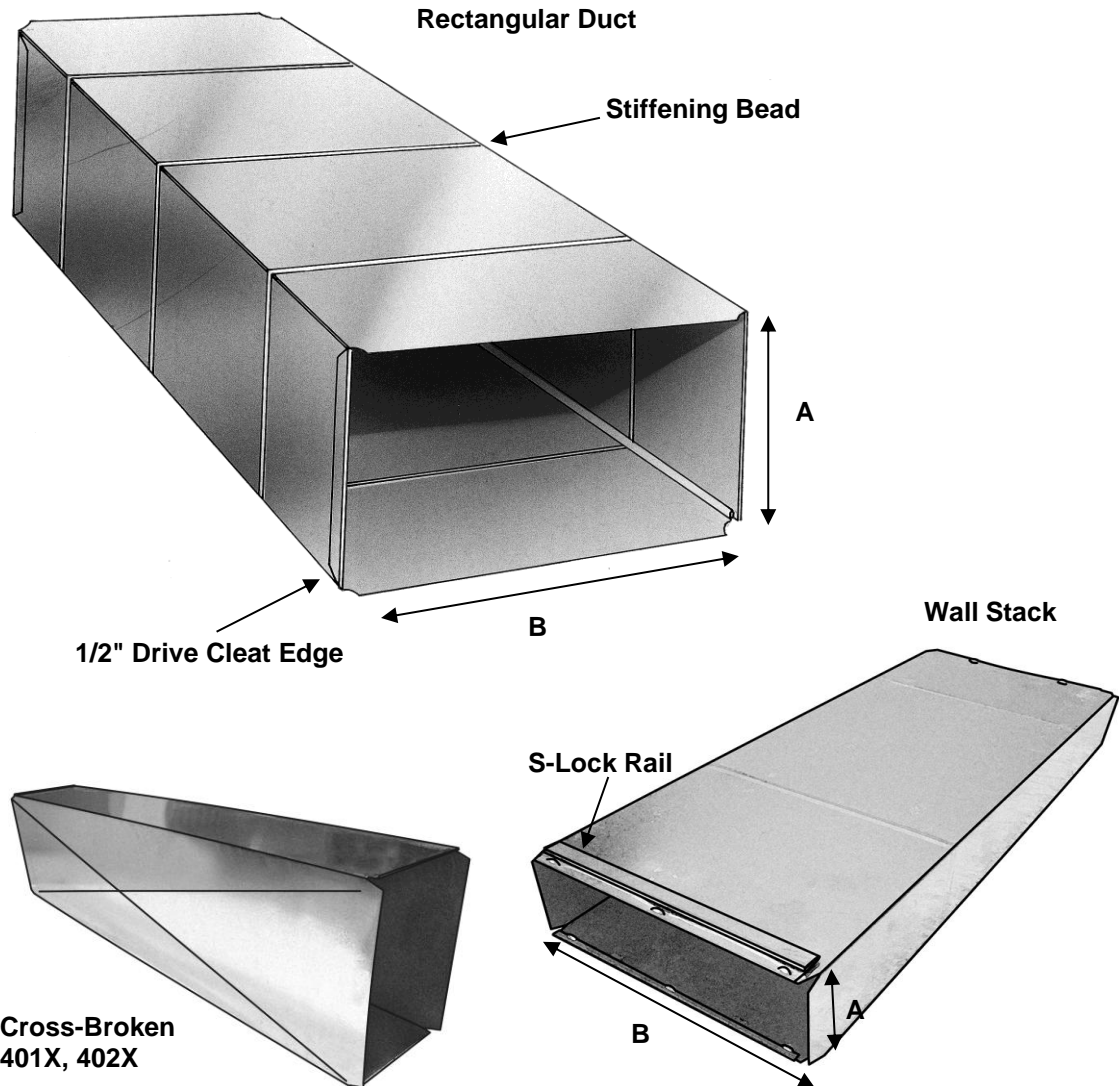
Gauge: 8 X 14" & below 28GA
 8 X 16" & above 26GA
 All 8' Sections: 26GA

Lengths:
 Wallstack 24", 30", 36", 48", 60", 96"
 Duct 48", 60", 96"

Assembly:
 Button punch snaplock longitudinal seam.

FEATURES
 S-locks and drives are included with all rectangular duct

Packaging:
 401 wallstack and duct sold 5 pieces per bundle.
 402 duct is boxed sold 6 piece per box.
 Shipped in L-sections, ready for assembly.



* Available in 26GA G90 Coating to meet SMACNA regulations

Superior Quality, Superior Service, Superior Value.. that's the Royal Advantage