

**M18™ FORCE LOGIC™
10 Ton Knockout Tool Kit**

2676-23, 2676-22 (2676-20 No Punches or Dies)

Specifications:

Mild Steel Capacity	6" in 12 Gauge
Stainless Steel Capacity	6" in 14 Gauge
Output Force	10 Tons
Quick-Connect Draw Stud	Yes
Rapid Reset	Yes
Height	5.5"
Weight	7.1 lbs



Includes: 2676-23 (2) M18™ REDLITHIUM™ XC3.0 Battery Packs, EXACT™ 1/2" – 4" Conduit Punches and Dies; 2676-22 (2) M18™ REDLITHIUM™ XC3.0 Battery Packs, 1/2" – 2" EXACT™ Conduit Punches and Dies; 2676-20 (2) M18™ REDLITHIUM™ XC3.0 Battery Packs (No Punches or Dies Included); **All Kits Include:** (3) Draw Studs, Quick Connect Alignment System, Multi-Voltage Charger, Carrying Case

**M18™ FORCE LOGIC™
Knockout Accessories**

Compatible with 2677-20 and 2676-20

EXACT™ Accessory Kits

- 49-16-2692 1/2" – 1-1/4" Knockout Set;
- 49-16-2693 1/2" – 2" Knockout Set;
- 49-16-2694 1/2" – 2" Hand Ratchet Knockout Set;
- 49-16-2695 2-1/2" – 4" Knockout Set

EXACT™ Punches and Dies

- 49-16-2660* 1/2" Die;
- 49-16-2660S 1/2" Die;
- 49-16-2661* 1/2" Punch;
- 49-16-2661S 1/2" Punch;
- 49-16-2662 3/4" Die;
- 49-16-2662S 3/4" Die;
- 49-16-2663 3/4" Punch;
- 49-16-2663S 3/4" Punch;
- 49-16-2664 1" Die;
- 49-16-2664S 1" Die;
- 49-16-2665 1" Punch;
- 49-16-2665S 1" Punch;
- 49-16-2666 1-1/4" Die;
- 49-16-2666S 1-1/4" Die;
- 49-16-2667 1-1/4" Punch;
- 49-16-2667S 1-1/4" Punch;
- 49-16-2668 1-1/2" Die;
- 49-16-2668S 1-1/2" Die;
- 49-16-2669 1-1/2" Punch;
- 49-16-2669S 1-1/2" Punch;
- 49-16-2670 2" Die;
- 49-16-2670S 2" Die;
- 49-16-2671 2" Punch;
- 49-16-2671S 2" Punch;
- 49-16-2672 2-1/2" Die;
- 49-16-2672S 2-1/2" Die;
- 49-16-2673 2-1/2" Punch;
- 49-16-2673S 2-1/2" Punch;
- 49-16-2674 3" Die;
- 49-16-2674S 3" Die;
- 49-16-2675 3" Punch;
- 49-16-2675S 3" Punch;
- 49-16-2676 3-1/2" Die;
- 49-16-2676S 3-1/2" Die;
- 49-16-2677 3-1/2" Punch;
- 49-16-2677S 3-1/2" Punch;
- 49-16-2678 4" Die;
- 49-16-2678S 4" Die;
- 49-16-2679 4" Punch;
- 49-16-2679S 4" Punch;
- 49-16-2686 5" Die;
- 49-16-2686S 5" Die;
- 49-16-2687 5" Punch;
- 49-16-2687S 5" Punch;
- 49-16-2688 6" Die;
- 49-16-2688S 6" Die;
- 49-16-2689 6" Punch;
- 49-16-2689S 6" Punch;

*These items are intended only for Mild Steel.

EXACT™ Sink Punches & Dies

- 49-16-2705 7/8" Sink Die;
- 49-16-2706 7/8" Sink Punch;
- 49-16-2700 1-3/8" Sink Die;
- 49-16-2701 1-3/8" Sink Punch

RAPID RESET DRAW STUDS

- 49-16-2703 Rapid Reset 3/4" Draw Stud;
- 49-16-2704 Rapid Reset 1-1/8" Draw Stud;
- 49-16-2708 Rapid Reset 1-1/8" Long Draw Stud

Draw Studs

- 49-16-2621 3/8" Ball Bearing Draw Stud;
- 49-16-2622 3/4" Ball Bearing Draw Stud;
- 49-16-2680 7/16" Draw Stud;
- 49-16-2681 3/4" Draw Stud;
- 49-16-2682 1-1/8" Draw Stud;
- 49-16-2707 1-1/8" Long Draw Stud

Adapters

- 49-16-2684 3/8" Adapter for EXACT™ 2-1/2" – 4" Dies to 3/4" Draw Studs;
- 49-16-2685 Adapter for M18™ FORCE LOGIC™ Knockout Tool to other major brands of punches and dies



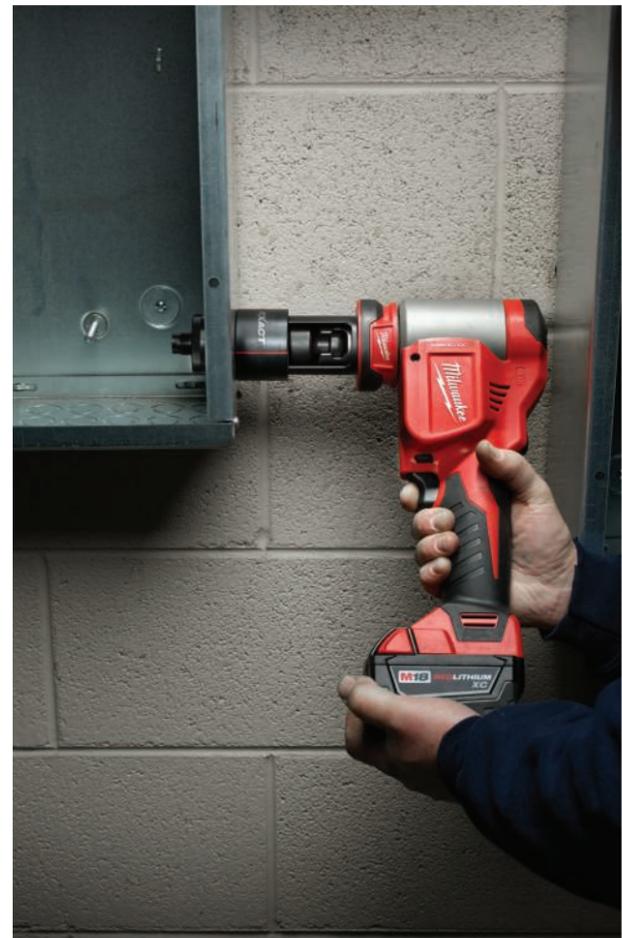
**M18™ FORCE LOGIC™
Press Tool Kit**

2773-22 (2773-20 No Jaw Kit)

Specifications:

Capacity	1/2" – 4" (Varies by Material)
Calibration Interval	50,000 Cycles (LED Indicator)
Approximate Cycle Time	3.7 Seconds
Press Force	7,200 lbs
Length / Weight	14.1" / 6.5 lbs

Includes: (2) M18™ REDLITHIUM™ CP2.0 Battery Packs, (6) Jaws (1/2", 3/4", 1", 1-1/4", 1-1/2", 2"), Multi-Voltage Charger, Carrying Case; 2773-20 No Jaws Included



**M18™ FORCE LOGIC™
Long Throw Press Tool Kit**

2773-22L (2773-20L No Jaw Kit)

Specifications:

Capacity	1/2" – 4" CU, 1/2" – 2" SS
Calibration Interval	50,000 Cycles (LED Indicator)
Approximate Cycle Time	5 Seconds, 10 Seconds at Full Stroke
Press Force	7,200 lbs
Length / Weight	20.1" / 10.1 lbs

Includes: 2773-22L (2) M18™ REDLITHIUM™ XC3.0 Battery Packs, (3) Jaws (1/2", 3/4", 1"), Multi-Voltage Charger, Carrying Case; 2773-20L No Jaws Included



**M18™ FORCE LOGIC™
Press Tool Accessories**

Compatible with 2773-20 and 2773-20L

Accessory Kits

- 49-16-2696 M18™ 1/2" – 1" Black Iron Press Kit;
 - 49-16-2690 M18™ Press Ring 2-1/2" – 4" Kit;
 - 49-16-2691* M18™ SS Press Ring 1-1/2" – 2" Kit;
 - 49-16-2697 M18™ 1/2" – 2" Black Iron Press Kit
- *Compatible with 2773-20L only.

Standard Jaws & Rings

- 49-16-2650 1/2" Jaw;
- 49-16-2651 3/4" Jaw;
- 49-16-2652 1-1/4" Jaw;
- 49-16-2653 1-1/2" Jaw;
- 49-16-2654 2" Jaw;
- 49-16-2655 2-1/2" Ring;
- 49-16-2656 3" Ring;
- 49-16-2657 4" Ring;
- 49-16-2658 Ring Jaw 1;
- 49-16-2659 Ring Jaw

Stainless Steel Jaws & Rings

- 49-16-2650S 1/2" SS Jaw;
 - 49-16-2651S 3/4" SS Jaw;
 - 49-16-2652S 1" SS Jaw;
 - 49-16-2654S* 1-1/2" SS Ring;
 - 49-16-2655S* 2" SS Ring;
 - 49-16-2659S* SS Ring Jaw 2
- *Compatible with 2773-20L only.

Black Iron Jaws & Rings

- 49-16-2650B 1/2" Jaw;
- 49-16-2651B 3/4" Jaw;
- 49-16-2652B 1" Jaw;
- 49-16-2653B 1-1/4" Ring;
- 49-16-2654B 1-1/2" Ring;
- 49-16-2655B 2" Ring

**M18™ Short Throw Press Tool w/ PEX
Crimp Jaws Kit**

2674-22C, 2674-20C

Specifications:

Capacity	Up to 1"
Cycle Time	3 Seconds
Auto Cycle	Yes
Length / Weight	13.5" / 4.8 lbs

Includes: 2674-22C (2) M18™ REDLITHIUM™ CP2.0 Battery Packs, (3) PEX Crimp Jaws (1/2", 3/4", 1"), Multi-Voltage Charger and Carrying Case; 2674-20C Only Includes (3) PEX Crimp Jaws (1/2", 3/4", 1"), Battery and Charger Sold Separately



**M18™ Short Throw Press Tool w/ Viega
PUREFLOW™ Jaws Kit**

2674-22P, 2674-20P

Specifications:

Capacity	Up to 1"
Cycle Time	3 Seconds
Auto Cycle	Yes
Length / Weight	13.5" / 4.8 lbs

Includes: 2674-22P (2) M18™ REDLITHIUM™ CP2.0 Battery Packs, (3) Viega PUREFLOW™ Jaws (1/2", 3/4", 1"), Multi-Voltage Charger, Carrying Case; 2674-20P Only Includes (3) Viega PUREFLOW™ Jaws (1/2", 3/4", 1"), Battery and Charger Sold Separately



**M18™ Short Throw
Press Tool Accessories**

Compatible with 2674-22C and 2674-22P

- 49-16-2630C 3/8" PEX Crimp Jaw;
- 49-16-2631C 1/2" PEX Crimp Jaw;
- 49-16-2632C 5/8" PEX Crimp Jaw;
- 49-16-2633C 3/4" PEX Crimp Jaw;
- 49-16-2634C 1" PEX Crimp Jaw;
- 49-16-2630P 3/8" Viega PUREFLOW™ Jaw;
- 49-16-2631P 1/2" Viega PUREFLOW™ Jaw;
- 49-16-2632P 5/8" Viega PUREFLOW™ Jaw;
- 49-16-2633P 3/4" Viega PUREFLOW™ Jaw;
- 49-16-2634P 1" Viega PUREFLOW™ Jaw