

Class 150 Stainless Steel Flanged Ball Valves

Split-Body, Full-Bore Design • Blowout-Proof Stem • 316 SS Trim •
Mounting Pad • Fire Safe • Vented Ball

275 PSI/19 bar non-shock cold working pressure*

CONFORMS TO ASME/ANSI B16.34, B16.5, MSS SP 72,
API 607 FOURTH EDITION, API 608, API 598,
MSS SP 25



F-515-S6-F-66-FS
Stainless x Stainless
Flanged

MATERIAL LIST

PART	SPECIFICATION
1. Body and End Piece	Stainless Steel ASTM A 351 Type CF8M
2. ¹ Ball (Vented)	Stainless Steel ASTM A 351 Type CF8M
3. Stem	Stainless Steel ASTM A 276 Type 316
4. Seat	Reinforced PTFE
5. Packing Set	Graphite and Braided Graphite
6. Pack Gland	Stainless Steel ASTM A 276 Type 316
7. Gasket	304 SS/Graphite Spiral Wound
8. Body Stud	Stainless Steel ASTM A 193 Grade B8 SS
9. Heavy Hex Body Nut	Stainless Steel ASTM A 194 Grade 8 SS
10. Belleville Washer	Stainless Steel

*Cast specifications shown. Smaller sizes may be manufactured from equivalent bar stock specifications.

DIMENSIONS—WEIGHTS—QUANTITIES

Size	Dimensions									
	A		B		C		D		E	
In. mm.	In. mm.	In. mm.	In. mm.	In. mm.	In. mm.	In. mm.	In. mm.	In. mm.	In. mm.	
½	15 4.25	108 2.52	64 .44	11 3.50	89 .59	15				
¾	20 4.63	118 2.74	70 .50	13 3.88	99 .78	20				
1	25 5.00	127 2.80	71 .56	14 4.25	108 .98	25				
1½	40 6.50	165 3.54	90 .56	14 5.00	127 1.57	40				
2	50 7.00	178 3.99	101 .62	16 6.00	152 2.00	51				
3	80 8.00	203 4.19	106 .75	19 7.50	190 3.00	76				
4	100 9.00	229 4.50	114 .94	24 9.00	229 4.00	102				
6	150 15.50	394 8.00	203 1.00	25 11.00	279 6.00	152				
8	200 18.00	457 9.00	229 1.12	28 13.50	343 8.00	203				
10	250 21.00	533 10.50	267 1.19	30 16.00	406 10.08	256				
12	300 24.00	670 12.00	305 1.25	32 19.00	483 12.09	307				

Size	Dimensions											F-515-S6-F-66-FS									
	G		H		J		K		L		N	O		*P		Q		R		Lbs.	Kg.
In. mm.	In. mm.	In. mm.	In. mm.	In. mm.	In. mm.	In. mm.	In. mm.	In. mm.	In. mm.	In. mm.		In. mm.	In. mm.	In. mm.	In. mm.	In. mm.	In. mm.	In. mm.			
½	15 5.12	130 3.52	89 .47	12 1.00	25 .19	5 .250-20	—	—	—	—	—	—	—	—	—	3.75	95	2.00	51	4.00	1.82
¾	20 6.10	155 4.13	105 .69	18 1.26	32 .31	8 .250-20	—	—	—	—	—	—	—	—	—	3.94	100	2.00	51	6.00	2.72
1	25 6.10	155 4.25	108 .63	17 1.26	32 .31	8 .312-18	—	—	—	—	—	—	—	—	—	4.19	105	1.75	44	8.00	3.64
1½	40 9.06	230 4.97	126 1.50	38 1.68	43 .47	12 .312-18	—	—	—	—	—	—	—	—	—	5.63	143	1.75	44	17.00	7.73
2	50 9.06	230 5.66	144 1.81	46 1.66	42 .63	16 .312-18	—	—	—	—	—	—	—	—	—	6.32	161	2.25	57	26.00	11.82
3	80 12.63	321 7.38	187 2.65	67 2.13	54 .78	20 .375-16	4.13	105	1.57	40	7.12	181	3.50	89	49.00	22.27					
4	100 15.75	400 8.09	205 2.59	66 2.13	54 .78	20 .437-14	4.13	105	1.57	40	8.00	203	4.00	102	75.00	34.09					
6	150 31.50	800 10.65	271 3.68	93 2.58	66 1.10	28 .437-14	4.96	126	2.36	60	14.44	367	4.00	102	171.00	77.73					
8	200 —	—	—	4.53	115 2.53	65 1.17	30 .500-13	4.96	126	2.36	60	16.81	427	7.62	104	322.00	146.36				
10	250 —	—	—	5.83	148 3.01	76 1.57	40 .625-11	5.90	150	2.75	70	19.75	502	8.66	220	483.00	219.55				
12	300 —	—	—	5.69	145 3.01	76 1.57	40 .625-11	5.90	150	2.75	70	22.69	576	9.45	240	659.00	298.55				

*Not drilled and tapped on ½"-2". Note: valves are static grounded by thrust washer.

♦For detailed operating pressure, refer to pressure temperature chart on page 86.

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