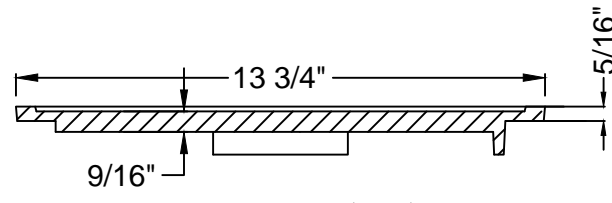
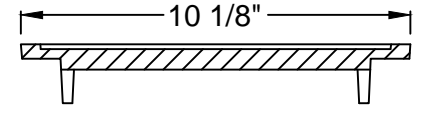


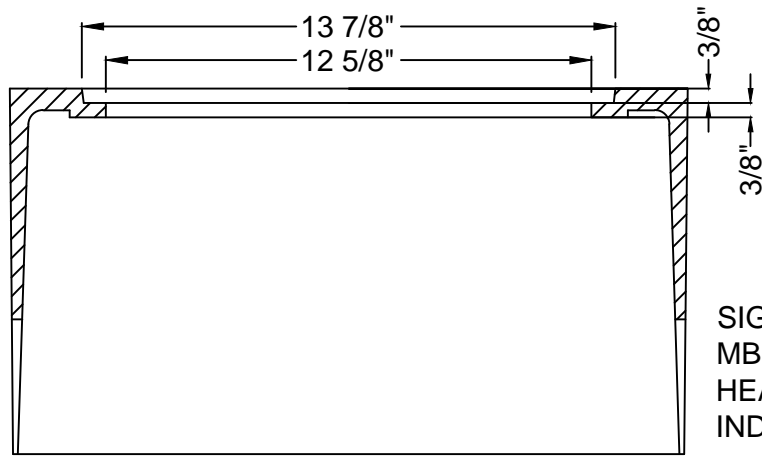
BACK VIEW



SECTION-"B-B" (LID)

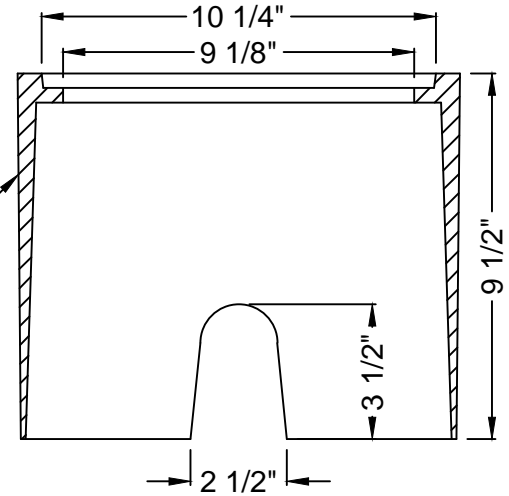


SECTION-"A-A" (LID)



SECTION-"B-B" (BODY)

SIGMA  
MB1672  
HEAT NO.  
INDIA, P #



SECTION-"A-A" (BODY)

**Note:-**

1. All the dimensions are in inches.
2. Material: Cast Iron ASTM A48 class 30B
3. Tolerance should be  $\pm 0.0625$ ", unless otherwise specified.
4. Refer Sigma QIP Doc.No : QA/QIP/MCC for manufacturing and inspection procedure.

	Rev	Date	Revision Record	Prepared	Approved	All Radii & Fillets to be 0.12" (3mm) unless otherwise specified All Draft angles to be 2° unless otherwise specified on drawing	CREAM RIDGE, NEW JERSEY			
								Product Group :-	DATE : 04.13.2015	
									MCC	DRAWN BY KSA4/ BASANTA DAS
									Coating:- BLACK BITUMINOUS/ TAR COATED	CHECKED BY ED/ASHIS DEY
									Product Description:- BH 86 EQ. MBX CVR W/O LOCK	DRAWING FOR: SUBMITTAL
						Drawing Number :- MB167	Rev : 0	SCALE: NTS	SHEET NO: 1 OF 1	APPROVED BY SR1

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