



Submittal Information for Spears® Manufacturing Company PVC Schedule 80 Solid Wall Pipe & Fitting System

Date: _____

GSPVC80-0718

Job Name: _____ Location: _____

Engineer: _____ Contractor: _____

Scope:

This submittal covers Spears® PVC Schedule 80 solid wall pipe and fittings intended for use in pressure applications where the application operating temperature does not exceed 140° F (63°C).

Product Specification:

All Spears® PVC Schedule 80 fittings shall be manufactured in the U.S.A by Spears® Manufacturing Company from PVC Type I, with a minimum cell classification 12454 in accordance with ASTM Standard D1784. All injection molded PVC Schedule 80 fittings shall be certified for potable water service by NSF International manufactured in strict compliance to ASTM D2467. All fabricated fittings shall be produced in accordance with Spears® General Specifications for Fabricated Fittings (FAB-7). Spears® PVC Schedule 80 pipe and fittings shall be capable of withstanding a vacuum of twenty-six inches of mercury (Hg) at 73° F (23° C) when subjected to a one hour test with a leak factor of not more than one inch of Hg. All PVC flanges shall be designed and manufactured to meet CL150 bolt pattern per ANSI Standard B16.5 and rated for a maximum internal pressure of 150 psi, non-shock at 73°F unless otherwise noted.

All Spears® PVC Schedule 80 pipe shall be manufactured in the U.S.A by Spears® Manufacturing Company from a Type I, Grade I Polyvinyl Chloride (PVC) compound with a minimum cell classification of 12454 in accordance with ASTM D1784. The pipe shall be manufactured in strict compliance to ASTM D1785 consistently meeting and/or exceeding the quality assurance test requirements of these standards. All Spears® EverTUFF® pipe shall be manufactured in the USA and immediately wrapped for protection. The pipe shall be provided with plain ends in 20 foot cut lengths. All Spears® EverTUFF® pipe shall be certified by NSF International for potable water applications and marked accordingly.

Product Marking

All Spears® pipe shall be marked PVC schedule 80 and shall be marked with NSF® Listing, ASTM Standard and applicable

pressure @ 73° F. (23°C). Spears® PVC Schedule 80 Fittings shall be engraved with markings required by ASTM Standard and bear an NSF® listing mark for potable water use.

Installation:

Installation for Spears® PVC Schedule 80 systems shall comply with current installation instructions published by Spears® Manufacturing Company, established industry practices and all applicable code requirements. Buried pipe shall be in accordance with ASTM 2774 and ASTM F1668. The piping system shall be joined using a two-step solvent cement joining process with primer conforming to ASTM F656 and solvent cement conforming to ASTM D2564. The system shall be protected from ultra violet (UV) light exposure from the sun or other source and protected from any chemicals that are not compatible with the PVC materials including but not limited to fire stopping materials, plasticizers, incompatible thread sealants etc.

NOTE: PVC piping systems are suitable for oil-free air handling to 25 psi, not for distribution of compressed air or gas.

Referenced Standards:

ASTM D1784 – Rigid Vinyl Compounds
ASTM D1785 – PVC Schedule 40, 80 & 120 Pipe
ASTM D2467 – PVC Schedule 80 Fittings
ASTM D2564 – Solvent Cements for PVC Pipe & Fittings
ASTM D2774 – Procedure for Buried Pressure Pipe
ASTM F656 – Primers for PVC Pipe & Fittings
ASTM F1668 – Procedures for Buried Plastic Pipe
ASTM F1866 – Fabricated PVC DWV Fittings
NSF International – Standard 14/61 Potable Water
ANSI B16.5 - Pipe Flange Dimensions

Approvals:

NSF® – NSF International Standard 14/61 Potable Water

Features:

Lightweight
Corrosion Resistant
Long Service Life





Schedule 80 PVC Product PVC Schedule 80 Fittings

Reducer Bushing

Part Number	Size	Std Pk	Mstr Ctn	Prod Code
Reducer Bushing (T.T.) Flush Style (continued)				
Mipt x Fipt				
839-250	2X1-1/4	10	60	080
839-251	2X1-1/2	10	60	080
839-292	2-1/2X2	10	80	080
839-337	3X1-1/2	10	0	080
839-338	3X2	10	0	080
839-339	3X2-1/2	10	0	080
839-420	4X2	6	0	080
839-422	4X3	6	0	080
839-532	6X4	5	0	080



Reducer Bushing - Special Reinforced

Mipt x SR Fipt - Stainless Steel Collar

839-128SR	1X1/4	25	150	086
839-209SR	1-1/2X1/2	25	300	086
839-210SR	1-1/2X3/4	25	300	086
839-247SR	2X1/2	10	60	086
839-248SR	2X3/4	10	60	086
839-249SR	2X1	10	120	086
839-420SR	4X2	6	0	086

Caps

Cap

Socket

847-002	1/4	25	450	080
847-003	3/8	25	450	080
847-005	1/2	25	150	080
847-007	3/4	25	300	080
847-010	1	15	90	080
847-012	1-1/4	10	60	080
847-015	1-1/2	10	120	080
847-020	2	10	80	080
847-025	2-1/2	5	40	080
847-030	3	5	0	080
847-040	4	5	0	080
847-050F	5	1	6	083
847-060	6	4	0	080
847-080	8	3	0	080
847-100F	10	1	5	083
847-120F	12	1	4	083
847-140F	14	1	2	083
847-160F	16	1	2	083
847-180F	18	1	0	083
847-200F	20	1	0	083
847-240F	24	1	0	083



Part Number	Size	Std Pk	Mstr Ctn	Prod Code
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Cap

Fipt



848-002	1/4	25	450	080
848-003	3/8	25	450	080
848-005	1/2	25	300	080
848-007	3/4	25	300	080
848-010	1	15	90	080
848-012	1-1/4	10	60	080
848-015	1-1/2	10	120	080
848-020	2	10	40	080
848-025	2-1/2	5	40	080
848-030	3	5	0	080
848-040	4	5	0	080
848-060F	6	1	4	083
848-080F	8	1	3	083
848-100F	10	1	2	084
848-120F	12	1	0	083

Cap - Special Reinforced

SR Fipt - Stainless Steel Collar



848-002SR	1/4	25	500	086
848-003SR	3/8	25	450	086
848-005SR	1/2	50	300	086
848-007SR	3/4	25	300	086
848-030SR	3	5	0	086

Plugs

Plug

Spigot



849-005	1/2	50	300	080
849-007	3/4	50	300	080
849-010	1	50	200	080
849-012	1-1/4	25	100	080
849-015	1-1/2	10	120	080
849-020	2	10	120	080
849-025F ⁴	2-1/2	1	4	083
849-030F ⁴	3	1	4	083
849-040F ⁴	4	1	4	083
849-060F ⁴	6	1	6	083
849-080F ⁴	8	1	6	083
849-100F ⁴	10	1	2	083
849-120F ⁴	12	1	0	083

⁴ Plug fabricated using Cap and pipe spigot.