

Short Turn & Long Turn Elbows

Fig. 703 60° Short Turn Elbow

Fig. 705 45° Short Turn Elbow

Fig. 706 45° Long Turn Elbow



Fig. 703



Fig. 705



Fig. 706

Anvil drainage fittings have sufficient sweep to allow free unobstructed flow. They are made with a shoulder of the same diameter as the inside of the pipe, in accordance with ASME B16.12, Type 1. Thus, continuous passage is created when the pipe is screwed to the shoulder, leaving no place for solid matter to collect and clog in the pipe.

Coated drainage fittings are available upon special order request with hot dip galvanized finish (see listed sizes).

Drainage fittings with 90° bends are normally provided tapped with pitch of ¼ inch to the foot in accordance with ASME B16.12.

Note: UNPITCHED 90° fittings are POA only.

See following page for standards and specifications.



PROJECT INFORMATION	APPROVAL STAMP
Project:	Approved
Address:	Approved as noted
Contractor:	Not approved
Engineer:	Remarks:
Submittal Date:	
Notes 1:	
Notes 2:	

Short Turn & Long Turn Elbows Fig. 703, 705, 706



Standards and Specifications

Dimensions	Material	Galvanizing*	Thread	Pressure Rating
ASME B16.12, Type 1	ASTM A126 (A)	ASTM A153	ASME B1.20.1	ASME B16.12

Note:

* ASTM B633, Type I, SC 4, may be supplied as alternate zinc coating per applicable ASME B16 product standard.

General Assembly of Threaded Fittings

1 Inspect both male and female components prior to assembly.

- Threads should be free from mechanical damage, dirt, chips and excess cutting oil.
- Clean or replace components as necessary.

2 Application of thread sealant

- Use a thread sealant that is fast drying, sets-up to a semi hard condition and is vibration resistant. Alternately, an anaerobic sealant may be utilized.
- Thoroughly mix the thread sealant prior to application.
- Apply a thick even coat to the male threads only. Best application is achieved with a brush stiff enough to force sealant down to the root of the threads.

3 Joint Makeup

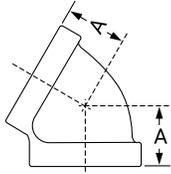
- For sizes up to and including 2" pipe, wrench tight makeup is considered three full turns past handtight. Handtight engagement for ½" through 2" thread varies from 4½ turns to 5 turns.
- For 2½" through 4" sizes, wrench tight makeup is considered two full turns past handtight. Handtight engagement for 2½" through 4" thread varies from 5½ turns to 6¾ turns.



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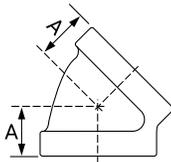
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Fig. 703
60° Short Turn Elbow



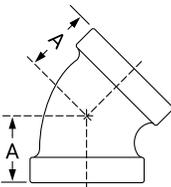
Size	A	Unit Weight	
		Black	Lbs./kg
NPS/DN	In./mm	Lbs./kg	
1 1/2 40	1 3/4 44	2.34 1.06	

Fig. 705
45° Short Turn Elbow



Size	A	Unit Weight		Size	A	Unit Weight	
		Black	Galvanized			Black	Galvanized
NPS/DN	In./mm	Lbs./kg	Lbs./kg	NPS/DN	In./mm	Lbs./kg	Lbs./kg
1 1/2 40	1 7/16 37	1.71 0.78	1.71 0.78	3 80	2 13/16 56	6.31 2.86	6.31 2.86
2 50	1 11/16 43	2.79 1.27	2.79 1.27	4 100	2 5/8 67	11.44 5.19	11.44 5.19

Fig. 706
45° Long Turn Elbow



Size	A	Unit Weight	
		Black	Galvanized
NPS/DN	In./mm	Lbs./kg	Lbs./kg
1 1/2 40	1 7/8 48	2.1 0.97	2.14 0.97

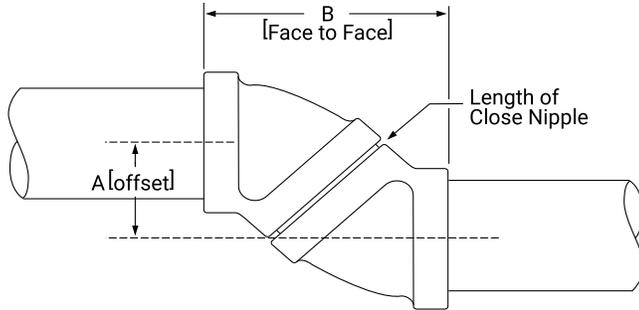
Note:
*Inlets tapped, pitched .25" (6mm) to the foot. Inlets of reducing fittings are always the smallest openings.
See first page for pressure-temperature ratings.



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Short Turn & Long Turn Elbows Fig. 703, 705, 706



Shortest Offset and Face to Face With Use of Close Nipple

Size	Length Close Nipple	60° Short Fig. 703		45° Short Fig. 705		45° Long Fig. 706		22½° Fig. 707		11¼° Fig. 708	
		A	B	A	B	A	B	A	B	A	B
NPS/DN	In./mm	In./mm	In./mm	In./mm	In./mm	In./mm	In./mm	In./mm	In./mm	In./mm	In./mm
1½ 40	1¾ 44	3½ 89	5½ 140	2¾ 60	5¼ 133	3 76	6¾ 171	1⅛ 29	5¼ 133	⅝ 16	5⅞ 138
2 50	2 51	4⅛ 105	6½ 165	2⅜ 73	6⅜ 157	3⅝ 92	8⅛ 206	1⅜ 35	6⅛ 156	1⅛ 17	6⅛ 154
3 80	2⅝ 67	5⅞ 141	9 229	3⅞ 90	7⅞ 202	4⅝ 117	10½ 267	1⅞ 47	8⅞ 211	7/8 22	7⅞ 200
4 100	2⅞ 73	6½ 165	10½ 267	4¼ 108	9½ 241	5½ 140	12½ 318	2⅞ 52	9⅞ 243	1⅞ 24	8⅞ 219



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