

For Commercial and Industrial Applications

Job Name _____

Contractor _____

Job Location _____

Approval _____

Engineer _____

Contractor's P.O. No. _____

Approval _____

Representative _____

LEAD FREE*

Series 77F-CSI Cast Steel, Flanged, Wye-Pattern Strainers

Sizes: 1/2" – 6" (15 - 150mm)

Series 77F-CSI Steel, Flanged, Wye-Pattern Strainers are used in liquid and steam applications. Series 77F-CSI are furnished with blowdown connections and machined seat that allows the screen to be self-aligning and assures a perfect fit. All sizes come with a complete bolted screen retainer cover and PTFE gasket. Screen retainer cover is tapped for strainer clean out by removing the blowdown plug or opening a blowdown valve piped to the blowdown outlet. The strainer may be installed in horizontal or vertical pipe with the blowdown connection at the lower end of the screen retainer cover.



No. 77F-CSI

Features

- Grade WCB steel body
- Wye-pattern
- Self-aligning stainless steel screen
- Screen retainer cover tapped and plugged
- Flanged connections

Pressure (Non-Shock)-Temperature

Maximum Working Pressure:

150psi (10.3 bar) at 400°F (204°C) WSP

285psi (19.6 bar) at 100°F (38°C) WOG

Materials

Body:	ASTM A-216 Grade WCB cast steel
Plug:	ASTM A-105
Screen:	304 stainless steel
Screen Retainer Cover:	ASTM A-216
Gasket:	PTFE

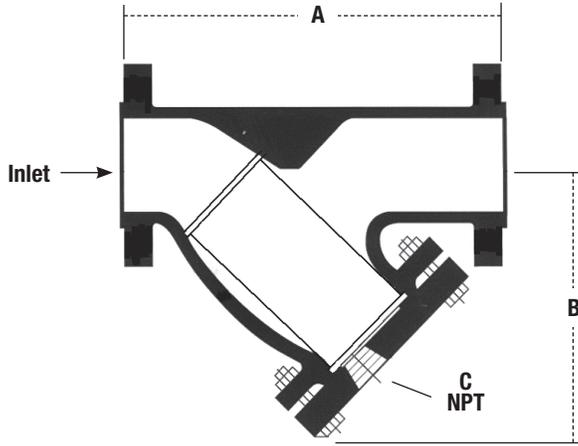
*The wetted surface of this product contacted by consumable water contains less than one quarter of one percent (0.25%) of lead by weight.

Watts product specifications in U.S. customary units and metric are approximate and are provided for reference only. For precise measurements, please contact Watts Technical Service. Watts reserves the right to change or modify product design, construction, specifications, or materials without prior notice and without incurring any obligation to make such changes and modifications on Watts products previously or subsequently sold.

WATTS®

Standard Screens

SIZE		OPENINGS		STANDARD SCREENS
<i>in</i>	<i>mm</i>	<i>in</i>	<i>mm</i>	
1/2 - 1 1/2	15-40	0.032	0.813	1/32 304SS perf.
2 - 3	50-80	0.045	1.143	3/64 304SS perf.
4 - 6	100-300	0.125	0.317	1/8 304SS perf.



Dimensions – Weights

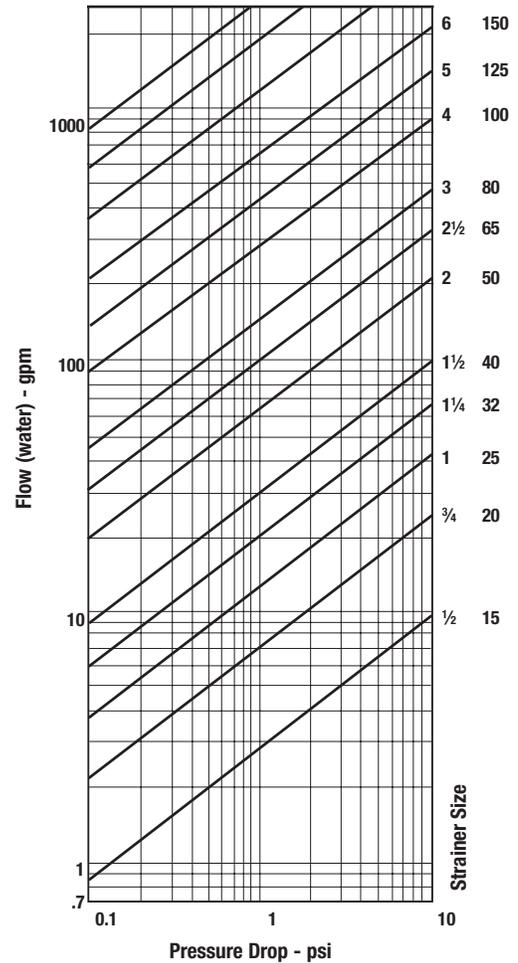
SIZE		DIMENSIONS						WEIGHTS	
<i>in.</i>	<i>mm</i>	A		B		C (NPT)		<i>lbs.</i>	<i>kgs.</i>
		<i>in.</i>	<i>mm</i>	<i>in.</i>	<i>mm</i>	<i>in.</i>	<i>mm</i>		
1/2	15	6	152	3 7/8	98	1/4	8	6	2.4
3/4	20	7	178	4 1/4	108	3/8	10	7	2.9
1	25	7 1/2	191	4 3/4	121	1/2	15	9	4.0
1 1/2	40	9	229	5 5/8	143	1/2	15	12	5.4
2	50	8 5/8	219	5 1/4	133	1/2	15	20	9.0
2 1/2	65	10 1/4	260	7 1/2	191	3/4	20	32	14.5
3	80	11 3/8	295	7	178	1	25	36	16.3
4	100	14 3/8	365	9 1/8	232	1 1/2	40	61	27.6
5	125	17 3/8	448	11	279	2	50	110	49.8
6	150	18 5/8	473	13	330	2	50	160	72.5

Dimensions shown are subject to change.

Contact Watts for exact dimensions when required.

Performance Data

Table shows flows (gpm-water) at various pressure drops (psi) using standard screens.



Flow-coefficient

The flow coefficient (Cv) is the number of gallons per minute of water flowing through a given size restriction at a pressure drop of one psi. To obtain the Cv factor for a given size strainer, read capacity at intersection with the one (1) psi pressure drop.

Conversions: For gpm to lpm, multiply by 3.8. For psi to bar, multiply by .069



A Watts Water Technologies Company



USA: 815 Chestnut St., No. Andover, MA 01845-6098; www.watts.com

Canada: 5435 North Service Rd., Burlington, ONT. L7L 5H7; www.wattscanada.ca