

Cartridge Maintenance/Repair Guide



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Thank you for choosing Chicago Faucets! All Chicago Faucet products are carefully assembled and tested to insure the highest quality in the plumbing industry. We are proud to offer you a product that will provide years of dependable, reliable service.

The Maintenance and Repair Guide is intended to provide you, as a customer, with a step-by-step procedure for replacing or renewing our most popular cartridges. These procedures are limited to minor problems that are the result of normal wear and not intended to cover repairs that are the result of damage caused by abuse or vandalism.

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Installation of Ceramic Cartridge



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Ensure cartridges are in the closed position before installing into valve body.

Cartridges feature color-coded seats. Blue seat on cold cartridge, red seat on hot cartridge.



Step 1 Push each cartridge into valve body until it seats. Add cap nuts and hand tighten. Add handles.



Step 2 Rotate RIGHT handle (and cartridge) counter clockwise to the desired closed position.



Step 3 Using handle to maintain stem position, fully tighten right cap nut to 20 to 27 ft. lb. torque.



Step 4 Move LEFT handle (without moving cartridge) to the open position and fully tighten right cap nut to 20 to 27 ft. lb. torque. Return handle to closed position.

Ceramic Operating Cartridges



Short Stem No. 1-100XKJKNF Left Hand Cartridge No. 1-099XKJKNF Right Hand Cartridge



Long Stem No. 377-XKLHJKNF Left Hand Cartridge No. 377-XKRHJKNF Right Hand Cartridge

Note: No replacement parts for ceramic cartridges, sold only as complete assembly.

Renewing "XT" Quaturn[™] or Slow Compression Cartridges

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STEP 1 - Turn off water at stop or main valve. Remove handle assembly and with flat face wrench, remove cap nut (A).



STEP 2 - Remove cartridge from faucet. Flush out any rust or chips that may be in body. DO NOT use file or abrasives to clean out body.



STEP 3 - Unscrew stem nut (K) at the bottom of the cartridge with a flat wrench using a handle as lever to assist removal.



STEP 4 - Turn sleeve (D) off stem (C) by holding handle and turn sleeve by hand. As sleeve is removed from stem, seat (F) O-Ring (G) seat washer (H) retainer (I) and washer (J) will be forced off the stem.



STEP 5 - Reassemble sleeve (D) on lightly lubricated stem (C). With new parts add seat (F) O-Ring (G) seat washer (H) retainer (I) and washer (J) on stem (C) and screw nut tightly on stem.



STEP 6 - Reposition washer and O-Ring (B) on stem (C) add to sleeve (D). Replace cartridge in faucet.



STEP 7 - Replace Cap Nut (A) and partially tighten. Replace handle and rotate cartridge in the direction of closing until the cartridge is in the desired position for convenient operation. Remove handle. Lock cartridge in place by securely tightening Cap Nut (A) to 20 - 27 ft. lbs torque.



STEP 8 - Turn water on at main valve or stop. Remove aerator. Turn faucet on to "full" allowing sediment to flush from lines and replace aerator cartridge.

"XT" TYPE CARTRIDGES

PARTS LIST - Those parts listed in the "Description" column below that are marked with an asterisk (*) are parts that are recommended for replacement when renewing these operating cartridges. Other parts not marked may require replacement depending on the amount of wear they have received and their condition when examined.

		Quaturn Cartridges			Slow Compression Cartridges			
	Exposed Cap		Concealed Cap		Exposed Cap		Concealed Cap	
Description	1-009XTJKNF	1-100XTJKNF	377-XTRHJKNF	377-XTLHJKNF	217-XTLHJKNF	217-XTRHJKNF	274-XTLHJKNF	274-XTRHJKN
A. Cap	1-214JKCP	1-214JKCP	274-004JKRBF	274-004JKRBF	1-214JKCP	1-214JKCP	274-004JKRBF	274-004JKRBF
B. Packing Assembly*	93-131JKNF	93-131JKNF	93-131JKNF	93-131JKNF	93-131JKNF	93-131JKNF	93-131JKNF	93-131JKNF
C. Stem Assy. w/ O-Ring	1-311KJKBNF	1-310KJKBNF	274-110KJKBNF	274-111KJKBNF	1-314KJKBNF	1-315KJKBNF	274-112KJKBNF	274-115KJKBN
D. Sleeve	2-329JKRBF	2-328JKRBF	2-329JKRBF	2-328JKRBF	317-102JKRBF	317-103JKRBF	317-102JKRBF	317-103JKRBF
E. O-Ring	2-043JKNF	2-043JKNF	2-043JKNF	2-043JKNF	2-043JKNF	2-043JKNF	2-043JKNF	2-043JKNF
F. Seat*	1-327JKNF	1-327JKNF	1-327JKNF	1-327JKNF	1-327JKNF	1-327JKNF	1-327JKNF	1-327JKNF
G. O-Ring	1-328JKNF	1-328JKNF	1-328JKNF	1-328JKNF	1-328JKNF	1-328JKNF	1-328JKNF	1-328JKNF
H. Seat Washer [*]	1-021JKNF	1-021JKNF	1-021JKNF	1-021JKNF	1-021JKNF	1-021JKNF	1-021JKNF	1-021JKNF
I. Retainer	1-022JKNF	1-022JKNF	1-022JKNF	1-022JKNF	1-022JKNF	1-022JKNF	1-022JKNF	1-022JKNF
J. Washer	1-031JKNF	1-031JKNF	1-031JKNF	1-031JKNF	1-031JKNF	1-031JKNF	1-031JKNF	1-031JKNF
K. Nut	333-097JKNF	333-097JKNF	333-097JKNF	333-097JKNF	333-097JKNF	333-097JKNF	333-097JKNF	333-097JKNF



(A)

(B)

Renewing KLO-SELF Cartridges





STEP 1 - Turn off water at stop or main valve. Remove handle, loosen cap nut (A) with flat faced wrench and remove upper parts of cartridge consisting of stem (C), bonnet (B) and spring (D).



STEP 2 - With pliers, grab the cartridge stem and pull up, removing it from the body.



STEP 3 - Holding the flat portion of plunger (E) remove stem nut (P). After stem nut is removed, remove washer (O), retainer (N) seat washer (M) and Monel seat (L) by tapping bottom of plunger until parts are loosened. Now, remove O-Rings (H), leather packing (I), gland (G) and spring (F) from sleeve (K).



STEP 4 - To reassemble, clean any lime or foreign matter that may have built-up on parts. Lubricate plunger surface (E) and place spring (F) and gland (G) on plunger. Replace the (2) O-Rings (H) making sure that the leather packing is placed between them. Slide O-Rings and leather packing on the plunger. Lubricate O-Rings and leather packing with a light grease before the plunger is inserted into the sleeve (K).



STEP 5 - Replace Monel seat (L), seat washer (M), retainer (N), cup washer (O), and tighten nut (P) securely.



STEP 6 - Replace O-Ring (J) with new O-Ring, inserting into groove on the sleeve (K). Lubricate outside of O-Ring, stem (C) and inside of bonnet (B). Lubricate spring (D) and insert into stem. Assemble upper parts of cartridge (B,C,D) and tighten nut (A) to faucet body sufficiently (25 - 32 ft. lbs.) to insure that metal to metal contact of lower seat (L) in faucet body. Bonnet and sleeve must also make metal to metal contact. Replace handle.



STEP 7 - Turn water on at stop or main valve. Remove aerator. Turn faucet on to "full" allowing sediment to flush from lines and replace aerator cartridge.

826-XJKNF Parts Overview



MVP[™] Metering Valve





Renewing MVP[™] Metering Valve





Step 1 Remove color coded index button from handle with small, flathead screwdriver.



Step 2 Insert 3/32" allen wrench in handle hole, loosen allen screw and remove handle.



Step 3 To adjust the flow cycle of the MVP valve, turn the adjustment nut clockwise to increase the duration of the flow cycle and counter clockwise to decrease the flow cycle.

*After adjustment nut has been repositioned, replace handle, push down and test flow cycle.**

See page 6 for additional timing adjustment.



Step 4 If MVP cartridge is to be replaced, TURN OFF WATER SUPPLY BEFORE PROCEEDING. Using a wrench, remove actuator assembly.



Step 5 Grasp cartridge valve top with needle-nose pliers, remove MVP cartridge from valve body. Be careful not to bend pin. Remove filter screen from inside of body with finger tip.



Step 6 Place new filter, screen and MVP cartridge in valve body.





Step 7 and 8 Replace cap sealing washer and actuator assembly. (Adjust flow cycle as described in #3.) Do not over tighten cap.

* While the adjustment nut can be hand adjusted, you may have to start the adjustment by using a wrench or pliers. It is important to grip the adjustment nut loosely so as not to deform or damage the nut.



Step 9 Replace handle, tighten handle nut with allen wrench and replace index button.

** To properly test the flow cycle, the valve handle must be in place and actuated.





An adjustable slow closing model is available for both the 625-X and 628-X, which includes the 333-073KJKNF dashpot and is designated by 625-XSLO and 628-XSLO.

Timing Adjustment on a NAIAD Push Button Slo-Closing Cartridge

Timing can be changed by adjusting the nut located at the lower end of the dashpot.

Shorter running time = LOOSEN (counter clockwise)

Longer running time = TIGHTEN (clockwise)

Note: Do not over tighten adjustment nut as it may cause continual run-on of faucet.





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STEP 1 - Turn off water at stop or main valve. Loosen bonnet cap (F) with flat faced wrench and remove operating cartridge from valve body. Remove the dashpot (P) from the body.



STEP 2 - To disassemble cartridge, insert pin through hole in sleeve (H) and stem (A) to keep stem from turning while nut (O) is removed. (Same procedure is followed when assembling operating cartridge.)



STEP 3 - Remove washer (N), washer (M), cup (L), retainer (K), washer (J) and seat (I) from stem. If leakage is occurring through spout outlet, replace seat (I) and seat washer (J). Replace cup (L), washer (M) and washer (N) as necessary.



STEP 4 - If water leakage is occurring around the button assembly, remove button and stem assembly (A) from sleeve (H) and bonnet cap (F). Clean stem thoroughly and lubricate top half with grease. Remove O-Rings (E) and washer (C and D) from cap (F). Replace the packing arrangement on stem assembly (A) by sliding washer (C) on stem and then leather washer (D) between the two O-Rings (E) onto the stem. Next slide cap (F) onto stem (A) and firmly slide cap up the stem to allow spring (B) to seat O-Rings and washers in cap (F).



STEP 5 - Reassemble lower portion of cartridge by sliding sleeve (H), seat (I), washer (J), retainer (K), cup (L), washers (M and N) and nut (O) in the same manner as described in Step 2. Lightly grease exterior of cup (L). Tighten nut (O) securely on stem using pin through sleeve (H) and button assembly (A) to contain assembly while tightening. Remove pin when complete. Reposition dash pot (P) on cartridge.



STEP 6 - Replace gasket (G) before placing cartridge in valve body. Be sure gasket (G) is around sleeve (H) before tightening cap (F) to valve body. Turn water on at stop or main valve. Remove aerator. Turn faucet on to "full" allowing sediment to flush from lines and operating cartridge. Replace aerator.

STEP 7 - See page 8 for dashpot timing of Slo-Closing cartridges.





Repair Parts Kits

Part No.	Description
333-073KJKNF	Dash Pot Assembly (Adjustable)

Timing Adjustment on a NAIAD Tip-Tap Slo-Closing Cartridge

We have two adjustments featured on the Tip-Tap Cartridge. For dashpot adjustments follow step 1. For handle adjustment follow steps 2-3.

By tightening or loosening the 333-052 nut on the lower end of the dashpot, timing adjustment is made. (Tightening increases running time. It is suggested that the thickness of the felt washer be approximately 1/16" to 3/32" thick after tightening. This will deliver approximately 6-10 seconds timing. Loosening decreases running time.)

- (2) Raise up front of tilt-handle to expose screw B. (use #6 allen key)
- (3) Set screw B adjusted all the way in gives maximum running time. Adjust set screw B out counter-clockwise for less running time.





How to Repair a NAIAD[™] Cartridge with Dashpot and Oscillating Handle

- 1. To uncover operating cartridges on 386-XSLO urinal valves with non-sag handles, unscrew bonnet (17) and remove entire assembly (23), on self-closing stops as shown on diagram below. For 386-X, remove bonnet (24) and handle (19).
- 2. Shut-off water at main or supply valve if installed.
- 3. Either cartridge can now be removed from body by loosening cap (6) with a flat wrench and lifting entire cartridge from body including the dashpot.
- 4. If leakage is occurring through spout outlet, insert 1/8" diameter pin or pin wrench through hole in stem and with crescent wrench remove stem nut (15) and all parts up to and including (9) seat. Inspect seat washer (10) and replace if necessary, next inspect seat (9) for nicks or water cutting and replace if necessary. If cup washer (12) has been sticking in dashpot, replace also.
- 5. If cartridge has been leaking between oscillating lever and upper cap, remove stem assembly (1) and spring (2) from sleeve (8) and cap (6) by taking out washer (3) from cap, take out packing arrangement which consists of (2) O-Rings (4) with leather washer (5) between O-Rings. Grease stem lightly around packing area and put new O-Rings and packing on stem using same arrangement as indicated, also lubricate O. D. of packing.
- 6. Place stem with spring, washer and packing properly assembled back into cap and sleeve. Now assemble lower cartridge parts in proper relation and insert pin or pin wrench in stem hole again and tighten nut (15). Grease cup (12) with light grease and place cartridge in dashpot.
- 7. We recommend removing and replacing (7) gasket before cartridge is placed in valve body. Place cartridge in body and lock cartridge by tightening cap (6) securely, add oscillating lever bonnet sub-assembly to cartridge.



Quaturn[™] Compression Cartridge

- Opens and closes in just a 1/4 turn
- Unique design closes with water pressure
- Standard in all centerset and widespread faucets for sink and lavatory
- ADA Compliant when used with lever or wing handles
- Renewable parts available

Product No.	Description
1-099-245JKNF	Exposed Cap, Short Stem, Right Hand Control-A-Flo
1-100-245JKNF	Exposed Cap, Short Stem, Left Hand Control-A-Flo
1-099XTJKNF	Exposed Cap, Short Stem, Right Hand
1-100XTJKNF	Exposed Cap Short Stem, Left Hand
377-X245LHJKNF	Concealed Cap, Long Stem, Left Hand Control-A-Flo
377-X245RHJKNF	Concealed Cap, Long Stem, Right Hand Control-A-Flo
377-XTLHJKNF	Cap Concealed with Escutcheon, Left Hand
377-XTRHJKNF	Cap Concealed with Escutcheon, Right Hand

Ceramic Cartridge

- Positive 1/4 turn, eliminating handle travel
- Available as a substitute for the Quaturn compression cartridge
- ADA Compliant when used with lever or wing handles

Product No.	Description
1-099XKJKNF	Exposed Cap Short Stem, Right Hand
1-100XKJKNF	Exposed Cap Short Stem, Left Hand
377-XKLHJKNF	Cap Concealed Long Stem, Left Hand
377-XKRHJKNF	Cap Concealed Long Stem, Right Hand
420-XJKNF	For 420-CP and 420-ABCP Faucets
2300-XJKNF	For Marathon Single Control Kitchen and Lavatory Faucets

Slow Compression Cartridge

- For finer adjustment of water volume
- Most common in laboratory fittings
- Requires approximately one full turn to open and close completely
- ADA Compliant when used with lever or wing handles

Product No.	Description
217-XTLHJKNF	Exposed Cap, Left Hand, Short Stem
217-XTRHJKNF	Exposed Cap, Right Hand, Short Stem
274-XTLHJKNF	Concealed Cap, Left Hand, Long Stem
274-XTRHJKNF	Concealed Cap, Right Hand, Long Stem
376-CXJKNF	Slow Compression Cartridge with Integral Check Valve
937-XSTNF	Steam Cartridge
962-XJKNF	Needle Point Cartridge for Lab Use
966-XJKNF	Micro Needle Point/Brass Seat Cartridge for Lab Use
966-XSSJKNF	Micro Needle Point/Stainless Steel Seat Cartridge for Lab Use

Metering Self-Closing, Adjustable Cartridge

- Close either upon release or within a 2-15 second cycle time
- Helps reduce water usage in high traffic locations

Product No.	Description
NAIAD [™] Cartridges	
333-XPSHJKNF	Exposed Cap, Push Button, Immediate Closure
333-XCOLDJKNF	Exposed Cap, Cold Button, Immediate Closure
333-XHOTJKNF	Exposed Cap, Hot Button, Immediate Closure
333-XSLOCOLDJKNF	Exposed Cap, Cold Button, Adjustable Cycle Time
333-XSLOPSHJKNF	Exposed Cap, Push Button, Adjustable Cycle Time
333-XSLOHOTJKNF	Exposed Cap, Hot Button, Adjustable Cycle Time
335-XJKNF	Exposed Cap "Tip-Tap" Cartridge, Adjustable Cycle Time
409-XJKNF	Exposed Cap "Tip-Tap" Cartridge, Adjustable Cycle Time
Pedal Box Cartridge	S
625-XJKNF	Pedal Box Cartridge, No Index, High Flow Characteristics
628-XJKNF	Pedal Box Cartridge, No Index, Low Flow Characteristics
MVP [™] Adjustable Tir	ning Cartridges
665-190KJKNF	MVP Actuator Assembly
667-080KJKNF	MVP Actuator Assembly and MVP Valve with Filter Screen
671-XJKNF	MVP Valve with Filter Screen
Miscellaneous Cartri	idges
386-LDPXJKNF	Glass Filler Cartridge, Less Dashpot
386-XSLOJKNF	Urinal Valve Cartridge
386-XSLOCJKNF	Urinal Valve Cartridge With Handle and Button Assembly
745-XJKNF	Knee Valve Cartridge

KLO-SELF Self-Closing Vandal Resistant Cartridge

Self-closing, closes upon release of the handle by the user

Product No.	Description
825-XJKNF	For Concealed Cap Installations, Instant Closing
826-XJKNF	For Exposed Cap Installations, Instant Closing

KLO-SELF cartridges are interchangeable with right or left hand installation.



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Replacement Cartridges for Existing ECAST Installations

Chicago Faucets has a line of cartridges that should be used to repair or update any existing ECAST product installation.

These cartridges are designed and manufactured to the exact specifications to maintain the certified status of your existing ECAST product installations.

Replacement Cartridges for Existing ECAST Products

Cartridges	
1-099XKBL12JKABNF	217-XTRHJKABNF
1-099XKJKABNF	377-XKLHBL12JKABNF
1-099XTBL12JKABNF	377-XKLHJKABNF
1-099XTJKABNF	377-XKRHBL12JKABNF
1-100XKBL12JKABNF	377-XKRHJKABNF
1-100XKJKABNF	377-XTLHBL12JKABNF
1-100XTBL12JKABNF	377-XTLHJKABNF
1-100XTJKABNF	377-XTRHBL12JKABNF
217-XTLHBL12JKABNF	377-XTRHJKABNF
217-XTLHJKABNF	628-XJKABNF
217-XTRHBL12JKABNF	

All replacement cartridges for existing ECAST products feature distinctive markings to make them easier to identify on the job site.

Replacement cartridges for existing ECAST installations feature two engraved rings around the top of the cartridge sleeve.

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Repair Kit for Quaturn[™] and Slow Compression Operating Cartridges



Jiffy Repair Kit 1277-D	One Minute Repair Kit 1273-NF	Junior Repair Kit 1276-NF	Description	Part No.
-	4	1	Complete Left hand (HOT) Cartridges	1-100XTJKNF
-	4	1	Complete Right Hand (COLD) Cartridges	1-099XTJKNF
-	1	-	Complete Left Hand Long Stem Cartridge	377-XTLHJKNF
-	1	-	Complete Right Hand Long Stem Cartridge	377-XTRHJKNF
-	3	1	Left Hand Stem (HOT)	1-310KJKBNF
-	3	1	Right Hand Stem (COLD)	1-311KJKBNF
-	1	-	Left Hand Long Stem	274-110KJKBNF
-	1	-	Right Hand Long Stem	274-111KJKBNF
-	2	-	Left Hand (HOT) Sleeves	2-328JKRBF
-	2	-	Right Hand (COLD) Sleeves	2-329JKRBF
-	50	25	Seats	1-327JKNF
4	100	50	Seat Washers	1-021JKNF
2	-	-	Brass Washers	93-031JKRBF
-	25	3	Washer Retainers	1-022JKNF
2	24	9	Brass Washer	93-131JKRBF
2	24	9	O-Rings	1-219JKNF
2	24	25	O-Rings	1-328JKNF
-	4	2	Chrome Plated Caps	1-214JKCP
-	6	-	Handle Screws	420-010JKRCF
4	12	6	Stem Nuts	333-097JKNF
-	12	6	Stem Nut Washers	1-031JKNF
2	24	6	Cap Thread Gaskets	2-043JKNF
2	-	-	Gasket	1-043JKNF
2	48	9	O-Ring	1-519JKNF

Repair Kit for KLO-SELF Type Cartridges

Jiffy Repair Kit #847-D	One- Minute Repair Kit #883-NF	Junior Repair Kit #884-NF	Description	Part No.
-	12	2	Plungers	823-001JKNF
-	4	-	Sleeves	823-002JKRBF
-	6	2	Cap Nuts, Chrome Plated	823-004JKCP
-	6	2	Stems	585-001JKBNF
-	6	2	Bonnets	826-101JKRCF
-	12	2	Packing Glands	711-007JKRBF
4	16	4	O-Rings	319-140JKNF
2	8	2	Leather Packing	319-035JKNF
2	18	2	Springs	823-010JKNF
-	12	2	Springs	823-013JKNF
2	100	25	Soft Seat Washers	244-006JKNF
-	25	6	Handle Screws	420-010JKRCF
-	20	6	Cap Thread Gaskets	1-043JKNF
2	50	25	Seats	1-027JKNF
-	25	15	Washer Retainers	1-022JKNF
_	18	6	Stem Nuts	333-097JKNF
_	16	6	Stem Nut Washers	1-031JKNF
2	20	6	O-Rings	823-015JKNF





Repair Kit for NAIAD[™] Push Button & Oscillating Handle Operating Cartridges



Jiffy Repair Kit #849-D	One- Minute Repair Kit #820-NF	Junior Repair Kit #821-NF	Description	Part No.
-	4	2	Complete NAIAD Cartridges	333-XPSHJKNF
2	4	2	Springs	395-018JKNF
-	4	-	Slow Dash Pot Assembly	333-073KJKNF
2	20	10	Cup Washers	333-040JKNF
-	12	6	Guide Washers	333-039JKNF
_	12	4	Washer Retainers	333-026JKRBF
-	12	6	Brass Washers	319-012JKRBF
4	14	6	O-Rings	319-140JKNF
2	7	3	Leather Packing	319-035JKNF
2	50	25	Soft Seat Washers	244-006JKNF
_	2	1	Pin Wrenches	244-025JKNF
-	6	3	Stem Nuts	333-097JKNF
-	6	3	Stem Nut Washers	1-031JKNF
2	12	6	Seats	1-027JKNF
-	2	-	Sleeves	433-042JKRBF
2	20	6	Cap Thread Gaskets	1-043JKNF
-	4	2	Dashpot	333-075JKNF



MVP[™] Repair Kits

(See illustration on page 6 for details)

Part No.	Description
665-190KJKNF	Actuator Assembly
671-XJKNF	Metering Valve Unit
668-100KJKNF	(2) E Ring Retainer, Retainer Ring, Actuator O-Ring, Cartridge O-Ring, Cap Sealing Washer, Large Filter and Small Filter
667-080KJKNF	One Each of Kits 665-190KJKNF and 671-XJKNF



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