



FlameGuard[®] **CPVC FIRE SPRINKLER** **PIPING PRODUCTS**



TECHNICAL INFORMATION **WEIGHTS & DIMENSIONS**

November 2015
SUPERSEDES ALL PREVIOUS EDITIONS



Assessed to ISO 9001: 2008
Certificate number 293

Visit our web site:
www.spearsmfg.com

FG-4-1115



FlameGuard® CPVC FIRE SPRINKLER PIPING PRODUCTS

The information contained in this section is based on current information and Product design at the time of publication and is subject to change without notification. Our ongoing commitment to product improvement may result in some variation. No representations, guarantees or warranties of any kind are made as to its accuracy, suitability for particular applications or results to be obtained therefrom. For verification of technical data or additional information not contained herein, please contact Spears® Technical Services Department [West Coast: (818) 364-1611—East Coast: (678) 985-1263].

General Information

RECOMMENDATIONS FOR INSTALLERS AND USERS:

Plastic piping systems should be **ENGINEERED, INSTALLED** and **OPERATED** in accordance with **ESTABLISHED DESIGN AND ENGINEERING STANDARDS AND PROCEDURES** for plastic piping systems. Suitability for the intended service application should be determined by the installer and/or user prior to installation of a plastic piping system. All Installation and maintenance personnel should be trained in the proper handling and installation requirements and precautions of plastic piping systems. **PRIOR TO ASSEMBLY, all piping system components should be inspected for damage or irregularities. Mating components should be checked to assure that tolerances and engagements are compatible. Do not use any components that appear irregular or do not fit properly. Contact the appropriate manufacturer of the component product in question to determine usability. Consult all applicable codes and regulations for compliance prior to installation.**

**Installation must be made in accordance with Spears® Manufacturing Company
FlameGuard® CPVC Fire Sprinkler Piping Products Installation Instructions - FG-3**

NOTE — Individual or group instruction in correct solvent welding procedures is available by contacting your local distributor or your servicing Spears® Regional Distribution Center.

SOLVENT CEMENT CONNECTIONS — Spears® Manufacturing Company recommends the use of Spears® FS-5 One Step solvent cement for joining Spears® products. Use of solvent cementing products not approved for CPVC fire sprinkler systems, or failure to follow installation instructions will automatically void the warranty.

THREADED CONNECTION — Spears® Manufacturing Company recommends the use of Spears® **BLUE 75™** Thread Sealant. This product has been tested by Spears® and the sealant manufacturer for compatibility with the Spears® CPVC fire sprinkler products. Consult the sprinkler head manufacturer before using this product. **WARNING: OTHER PIPE JOINT COMPOUNDS OR PASTES MAY CONTAIN SUBSTANCES THAT COULD CAUSE STRESS CRACKING IN THE CPVC OR OTHER FITTING COMPONENTS.** Care must be taken to avoid over torquing - generally 1 to 2 turns beyond finger tight is all that is required to make up a threaded connection. Factory testing has indicated 10-25 ft. lbs. of torque is adequate to obtain a leak free seal.

GASKET SEALED THREAD CONNECTIONS — This type of connection can only be made with Spears® TorqueSafe™, SofTorque™ or QuickTorque™ style Gasket Sealed Female Sprinkler Adapters. **DO NOT USE ANY TYPE OF THREAD SEALANT WHEN INSTALLING THIS TYPE OF ADAPTER.** Tape or paste may impair proper sealing and function. Testing has shown that hand tight until snug for the TorqueSafe™ adapter and finger tight plus 1-turn is all that is needed to seal this special connection. Sprinkler heads in these specialty fittings can then be additionally tightened clockwise to bring sprinkler frames into desired alignment without stressing the fitting. See specific adapter instructions in package for details.

GripLoc™ CONNECTIONS — This type of connection can only be made with Spears® GripLoc™ Couplings or Repair Couplings. **DO NOT USE ANY TYPE OF SOLVENT CEMENT OR SEALANT WHEN INSTALLING THIS TYPE OF CONNECTION.** Uses an internal stainless steel gripper ring with an internal elastomer gasket seal. Connection allows immediate system use. See specific instructions in package for details.

Installation Training Available - Contact Spears® Technical Services for Details

FlameGuard® Products must be installed in accordance with Spears® FlameGuard® CPVC Fire Sprinkler Piping Products Installation Instructions, National Fire Protection Association Standards 13, 13R, 13D, and in accordance with local codes. Code requirements and field conditions may differ. It is the responsibility of the installing contractor to insure that the product is suitable to meet these requirements.

Dimension Reference

G = (LAYING LENGTH) Intersection of center lines to bottom of socket/thread; 90° elbows, tees, crosses; ± 1/32 inch.

H = Intersection of center lines to face of fitting; 90° elbows tees, crosses; ± 1/32 inch.

J = Intersection of center lines to bottom of socket/thread; 45° elbows; ± 1/32 inch

L = Overall length of fittings; ± 1/16 inch.

M = Outside diameter of socket/thread hub; ± 1/16 inch.

N = Socket bottom to socket bottom; couplings; ± 1/16 inch.

Q = Width of flats; ±1/16 inch.

W = Height of cap; ± 1/16 inch.

CPVC FIRE SPRINKLER PIPE SDR 13.5 (ASTM F 442)							
Part Number	Nominal Size		Average O.D.		Average I.D.		Approx. Weight Lbs./Ft.
	Inches	(mm)	Inches	(mm)	Inches	(mm)	
CP-007	3/4	(19.1)	1.050	(26.7)	.874	(22.5)	0.168
CP-010	1	(25.4)	1.315	(33.4)	1.101	(28.2)	0.262
CP-012	1-1/4	(31.8)	1.660	(42.2)	1.394	(35.6)	0.418
CP-015	1-1/2	(38.1)	1.900	(48.3)	1.598	(40.7)	0.548
CP-020	2	(50.8)	2.375	(60.3)	2.003	(50.9)	0.859
CP-025	2-1/2	(63.5)	2.875	(73.0)	2.423	(61.5)	1.257
CP-030	3	(76.2)	3.500	(88.9)	2.950	(75.0)	1.867

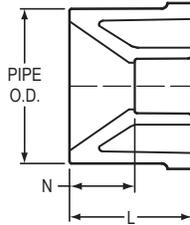
"Lead Free" low lead certification – unless other wise specified, all Spears® FlameGuard® fittings specified here-in are certified by NSF International to ANSI/NSF® Standard 61, Annex G and is in compliance with California's Health & Safety Code Section 116825 (commonly known as AB1953) and Vermont Act 193. Weighted average lead content <=0.25%. Spears® PVC and CPVC Pipe, Fittings and Valves have always been lead-free and Certified by NSF International for use in potable water systems. Spears® offers a wide range of lead-free specialty fittings and transition adapters for plumbing applications. However, certain brass threaded adapter fittings for applications that are not intended to convey water for human consumption through drinking or cooking are still produced and available.



FlameGuard® CPVC FIRE SPRINKLER PIPING PRODUCTS

REDUCER BUSHING

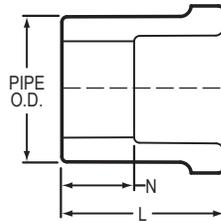
Flush Style
Spigot x Socket



Part Number	Size	L	N	Approx. Wt. (Lbs.)
4237-131	1x3/4	1-1/4	1/4	.04
4237-167	1-1/4x3/4	1-7/16	7/16	.10
4237-168	1-1/4x1	1-13/32	9/32	.06
4237-210	1-1/2x3/4	1-5/8	5/8	.19
4237-211	1-1/2x1	1-17/32	13/32	.13
4237-212	1-1/2x1-1/4	1-9/16	5/16	.07
4237-248	2x3/4	1-29/32	29/32	.28
4237-249	2x1	1-23/32	9/16	.23
4237-250	2x1-1/4	1-11/16	7/16	.21
4237-251	2x1-1/2	1-11/16	5/16	.15
4237-290	2-1/2x1-1/4	2-5/32	7/8	.41
4237-291	2-1/2x1-1/2	2-5/32	3/4	.39
4237-292	2-1/2x2	2-9/32	3/4	.28
4237-338	3x2	2-7/32	11/16	.63
4237-339	3x2-1/2	2-5/16	1/4	.42

TRANSITION BUSHING

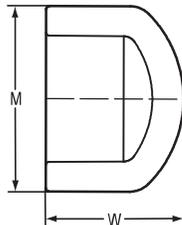
IPS Spigot x CTS Socket



Part Number	Size	L	N	Approx. Wt. (Lbs.)
4240-101	3/4x1/2	1-1/8	5/8	.03
4240-130	1x1/2	1-1/4	23/32	.05

CAP

Socket



Part Number	Size	M	W	Approx. Wt. (Lbs.)
4247-007	3/4	1-5/16	1-5/16	.04
4247-010	1	1-5/8	1-9/16	.06
4247-012	1-1/4	2-3/32	1-27/32	.13
4247-015	1-1/2	2-11/32	2	.17
4247-020	2	2-27/32	2-9/32	.39
4247-025	2-1/2	3-17/32	2-5/8	.50
4247-030	3	4-3/8	3	.92

PRODUCT LIMITED LIFETIME WARRANTY



Except as otherwise specified for certain products, mandated by law or herein provided, Spears® Manufacturing Company ("Company") warrants Standard Catalog Products ("Products") which have been directly manufactured by them to be free from defects in material and workmanship for as long as the original intended end user of the Products ("End User") retains ownership and possession of the Products and complies with this Warranty ("Warranty Period"). Each other person or entity acquiring or employing the Products, including buyers, contractors and installers ("Buyer") and End Users ("Buyer/End User") agrees that this Warranty shall be effective only during the Warranty Period so long as the Products are used solely for the normal purposes for which they are intended and in conformance with industry established standards, engineering, installation, operating, and maintenance specifications, recommendations and instructions including explicit instructions by the Company; the Products are properly installed, operated and used, and have not been modified; and all the other terms of this Warranty are complied with. Any violation thereof shall void this Warranty and relieve Company from all obligations arising from this Warranty and the Products.

Upon receipt or discovery of any Products that appear questionable or defective each Buyer/End User shall promptly inspect and return any such Product to the Company at 15853 Olden Street, Sylmar, California 91342, accompanied by a letter stating the nature of any problems. If the Products are determined by Company to be defective in materials or workmanship directly provided by Company, Company, at its sole option, may either repair or replace the defective Products, or reimburse applicable Buyer/End User for the cost of such Products. The applicable Buyer/End User shall bear all applicable shipping costs. THIS SHALL BE BUYERS/END USERS' SOLE REMEDY. EACH BUYER/END USER AGREES THAT COMPANY WILL NOT BE RESPONSIBLE FOR ANY OTHER OBLIGATIONS RELATING TO THE PRODUCTS, INCLUDING ANY OTHER MATERIALS OR LABOR COSTS, LOSS OF USE OR ANY OTHER ITEM OR FOR ANY DELAYS IN COMPLYING WITH THIS WARRANTY BEYOND COMPANY'S REASONABLE CONTROL.

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Spears® Quality Policy

It is the policy and objective of Spears® Manufacturing Company to produce a superior quality product suitable for its intended use, with regard to functionality, structural integrity and conformance to established industry standards and practices. It is the commitment of this Company to do so in a manner which provides consistency of product quality, optimum availability, and superior customer service, while maintaining efficiency of operations and profitability necessary to perpetuate product improvement and customer satisfaction. Furthermore, it is recognized that the attainment of these objectives is the responsibility of all Company operations and personnel according to their respective functions.

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